LUCAS

Quality

EQUIPMENT

&

SPARE PARTS

1961

B.S.A. MOTOR CYCLES

AND SCOOTERS

JOSEPH LUCAS (SALES & SERVICE) LTD · BIRMINGHAM 18 · ENGLAND

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EQUIPMENT SPECIFICATIONS AND PAGE INDEX

SCOOTERS

This publication supersedes NVS 1692 and 1739 which should be destroyed.

UNIT	For details or illustrations see Page No.	B1 175 c.c.		B2 250 c.c. (6 volt)		B2S 250 c.c. (12 volt)	
		Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	—	—	5AF	047540B	5AF	54021000B
BATTERY	–	MLZ9E	—	MLZ9E	—	MLZ9E	(2 off)
COIL, IGNITION	4	—	—	MA6	45077E	MA12	45101A
CONTACT BREAKER	4	—	—	4CA	47583A	4CA	47583A
HORN	12	5H	70155A	5H	70155A	5H	70156A
HORN PUSH AND DIPPER	12	—	—	25SA	31563D	25SA	31563D
LAMPS							
Head, Home	7	—	—	MCF575P	58417A/D	MCF575P	58421A/D
Export Europe, not France	7	—	—	MCF575P	58418A/D	MCF575P	58422A/D
Export France	7	—	—	MCF575P-EF	58419A/D	MCF575P-EF	58423A/D
Export U.S.A.	7	—	—	MCF575	58420A/B	MCF575	58424A/B
Stop tail	10	—	—	564	53432D	564	53454B
RECTIFIER	4	—	—	—	47132B	—	47128B
STARTING MOTOR	7	—	—	—	—	M3	26501D
SUPPRESSOR	–	WS5	78106A	WS5	78106A	WS5	78106A
SWITCHES							
Lighting	11	—	—	63SA	54033028	63SA	54033028
Knob	11	—	—	—	54331482	—	54331482
Ignition	11	—	—	63SA	54033027	63SA	54033027
Knob	11	—	—	—	54331351	—	54331351
Stop lamp	11	—	—	22B	*31437E (031445)	22B	*31437E (031445)
Starting motor	11	—	—	—	—	4SA	*76463A (76442)
WARNING LIGHT	11	—	—	WL13	38198B	WL13	*38197B (38118)
CABLE HARNESS	–	—	—	—	54941657	—	54941657

*When ordering, quote number shown in brackets

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EQUIPMENT SPECIFICATIONS AND PAGE INDEX

UNIT	For details or illustrations see Page No.	Bantam D1 and Bantam Major D7		C15 250 c.c. Star		C15T and C15S Competition		M20 and M21	
		Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR (Models less stop light) ...	4	—	—	—	—	RM13	54021004	—	—
ALTERNATOR (Models with stop light) ...	4	—	—	RM13	047543	RM13	54021008	—	—
AMMETER	11	—	—	CZU27	§36084F	CZU27	36084F	CZU27	§36084F
BATTERY	—	PUZ5E-11	—	MLZ9E	—	MLZ9E	—	PUZ7E-10	—
COIL, IGNITION	4	—	—	MA6	45077E	2ET	45112D	—	—
CONTROL BOX	12	—	—	—	—	—	—	RB108	37225H
DISTRIBUTOR	4	—	—	15D1	40701A	15D1	40702A	—	—
GENERATOR	6	—	—	—	—	—	—	E3L	‡20034A
HORN	12	—	—	HF1849	70146B	HF1950	§70145A/D	HF1234	*069483 (069225)
HORN PUSH	12	—	—	—	—	4A	§76204A	—	—
LAMPS									
Head									
Home and Export, dip left	8 & 9	—	—	MCF575P	†58234D	MCH66	†58395B	SSU700P	58169A
Export, vertical dip (except destinations listed)	9	—	—	—	—	—	—	SSU700P	58170A
Export, Europe, except France	8 & 9	—	—	MCF575P	58392A	—	—	SSU700P	58171A
Export, France	8 & 9	—	—	MCF575EF	58391A	—	—	SSU700PEF	58172A
Stop tail, number plate and reflex	10	—	—	564	53394B	564	53432B	564	53432B
MAGDYNO	6	—	—	—	—	—	—	MO1L	46048A
RECTIFIER	4	—	—	—	47132B	—	47132B	—	—
SWITCHES									
Cut-Out	—	—	—	—	—	4A	76204A	—	—
Dipper	8 & 9	—	—	—	—	PS9	§31620A/B	—	—
Lighting	8, 9 & 11	—	—	63SA	54033004	PS6	*§31276A/B (31356)	41SA	*§31754A (31763)
Escutcheon plate	11	—	—	—	††54330485	—	—	—	—
Knob	11	—	—	—	††54330934	—	—	—	—
Ignition	11	—	—	63SA	54033003	—	—	—	—
Knob	11	—	—	—	††54331351	—	—	—	—
Escutcheon plate	11	—	—	—	††54330576	—	—	—	—
Stop lamp	11	—	—	6SA	31827A	6SA	31827A	54C	31281B
Spring	11	—	—	—	—	—	—	—	††315723
CABLE HARNESS	—	—	—	—	54940666	—	54094099	—	839850

§Part of headlamp †Vertical dip ‡Part of Magdyno ††Order separately
*When ordering, quote number shown in brackets §When fitted

UNIT	For details or illustrations see Page No.	B40 Star		B32 and B34 Gold Star and Competition		A7 Models and A10 Golden Flash		A10 Super Rocket	
		Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	RM13	54021010	—	—	—	—	—	—
AMMETER	11	CZU27	36084F	CZU27	§36084F	CZU27	36084F	CZU27	**36084F
BATTERY	—	MLZ9E	—	PUZ7E-10	—	MLZ9E	—	MLZ9E	—
COIL, IGNITION	4	MA6	45077E	—	—	—	—	—	—
CONTROL BOX	12	—	—	RB108	37221K	RB108	37221K	RB108	37221K
DISTRIBUTOR	4	15D1	40701A	—	—	—	—	—	—
GENERATOR	6	—	—	E3L	†20034A	E3L	20036A	E3L	20036A
HORN	12	HF1849	70146B	HF1234	*069483 (069225)	HF1441	70137A	HF1441	70137A
Export U.S.A.	—	—	—	—	—	—	—	HF1234	*069482 (069225)
HORN PUSH	12	—	—	4A	76204A	—	—	—	—
	—	—	—	4A	°76206A	—	—	—	—
LAMPS									
Head									
Home and Export, dip left	8 & 9	MCF575P	†58234D	SSU700P	58210D	MCF700P	58158B	MCF700P	58158B
Export, vertical dip (except destinations listed)	8 & 9	—	—	SSU700P	58224D	MCF700P	58159B	SSU700P	51686D
Export, Europe, except France	8 & 9	MCF575P	58392A	SSU700P	58209D	MCF700P	58160B	SSU700P	51788A
Export, France	8 & 9	MCF575PEF	58391A	SSU700PEF	58211D	MCF700PEF	58161B	SSU700PEF	51632A
Export, U.S.A. only	9	—	—	SSU700P	58224D	—	—	SSU700P	58208B
Stop tail, number plate and reflex	10	564	53432B	564	53432B	564	53432B	564	53432B
MAGNETO	5	—	—	—	—	K2F	42379B	—	—
Auto-advance unit	5	—	—	—	—	K2F	47503E	—	—
MAGNETO	5	—	—	KNC1	‡42348E	K2F	‖42413A	K2F	42413A
	5	—	—	KNR1	¶42123M	—	—	—	—
MAGDYNO	6	—	47132B	MO1L	46048A	—	—	—	—
RECTIFIER	4	—	—	—	—	—	—	—	—
SWITCHES									
Dipper	11	—	—	99	*31549B (31482)	—	—	—	—
Lighting	11	63SA	54033004	41SA	*§31754A	41SA	*31754A	U39	§31340A
	11	—	—	—	(31763)	—	(31763)	41SA	*§31754A (31763)
Escutcheon plate	11	—	††54330486	—	—	—	—	—	—
Knob	11	—	††54330934	—	—	—	—	—	—
Ignition	11	63SA	54033003	—	—	—	—	—	—
Knob	11	—	††54331351	—	—	—	—	—	—
Escutcheon plate	—	—	††54330576	—	—	—	351803	—	—
Magneto cut-out	12	—	—	—	—	4A	76204A	4A	76204A
Stop lamp	11	6SA	31827A	6SA	34257A	6SA	34257A	6SA	34257A
CABLE HARNESS	—	—	54940666	—	865493	—	839780	—	†839780
	—	—	—	—	—	—	—	—	†865494
	—	—	—	—	—	—	—	—	=838551
	—	—	—	—	—	—	—	—	+865493

§Part of headlamp †Part of magdyno ‡Competition ¶Racing ‖A7 Shooting Star ††Export U.S.A. ‡‡Order separately °Clubman
+When 41SA Switch is fitted =When U39 Switch is fitted *When ordering, quote number shown in brackets **Home — in nacelle

Note: Plastic motifs are serviced by B.S.A.

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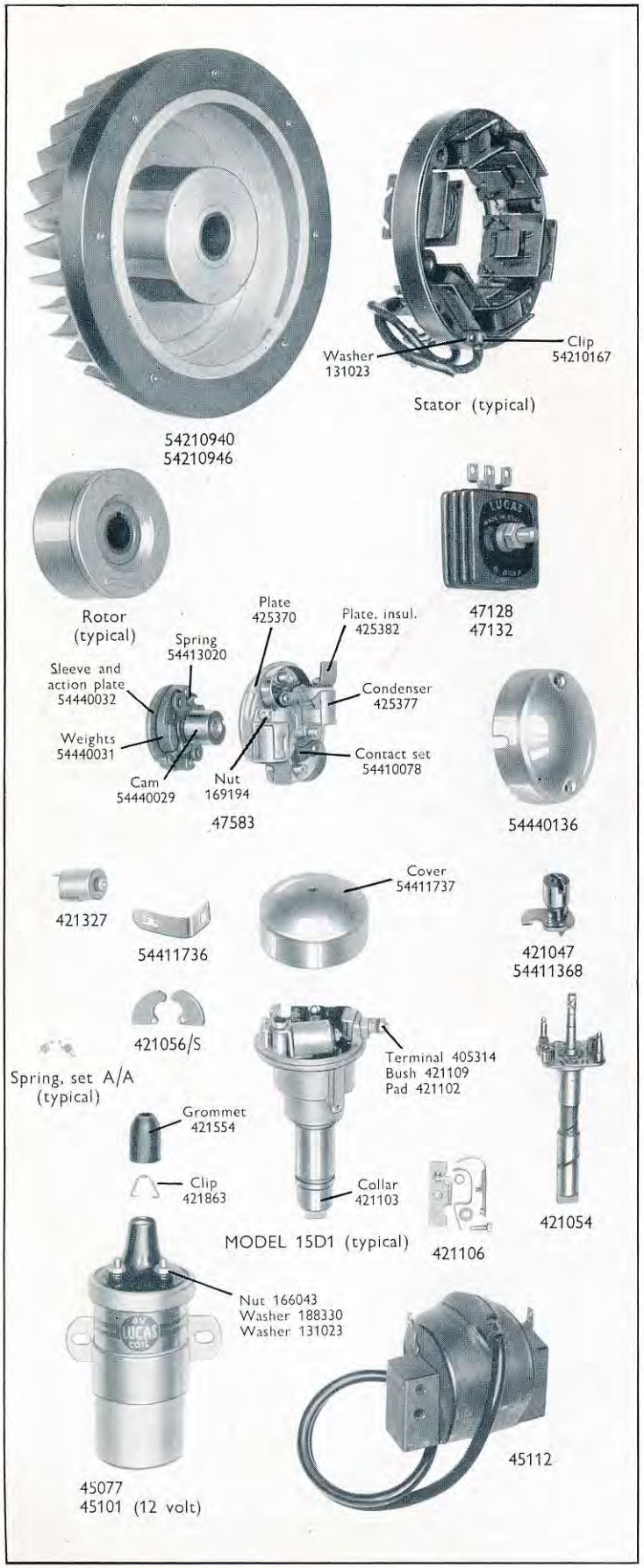

ALTERNATORS

Model	RM13	RM13	RM13
Part No.	‡047543	‡54021004A	‡54021008A
Detailed Parts			
Rotor	466125	466125	466125
§Stator	47134A	47141A	47143A
Clip, cable	54210167	54210167	54210167
Washer, cable clip	131023	131023	131023
*Rectifier	47132B	47132B	47132B

Model	RM13/15	5AF	5AF
Part No.	‡54021010	‡047540A/B	‡54021000
Detailed Parts			
Rotor	423506	54210940	54210946
§Stator	47134A	47136A	47135A
Clip, cable	54210167	—	—
Washer, cable clip	131023	—	—
*Rectifier	47132B	47132B	47128A

*Order separately ‡For reference only, serviced by Rotor and Stator

CONTACT BREAKER UNITS

Model	4CA
Part No.	47583A
Detailed Parts	
§Cam	54440029
§Weights, auto advance	54440031
§Sleeve and action plate	54440032
§Spring set, auto-advance	54413020
Nut, fixing condenser angle plate	169194
Plate, insulating condenser terminal	425382
§Contact set	54410078
§Condenser	425377
Felt, lubricating cam	425378
Plate, contact breaker base	425370
Grommet	*54190045
Cover	*54440136

*Order separately

DISTRIBUTOR

Model	15D1	15D1
Part No.	40701A	40702A
Detailed Parts		
§Cover	54411737	54411737
Screw, fixing cover	54120019	54120019
Screw, terminal	405314	405314
§Pad, insulating	421102	421102
Bush, insulating	421109	421109
§Condenser	421327	421327
§Contact set	421106	421106
§Cam	421047	54411368
§Spring set, auto-advance	54412731	54412018
§Weight, auto-advance	421056/S	421056/S
§Shaft and action plate	421054	421054
Collar, shaft	421103	421103
§Bracket, cover	54411736	54411736
§Sundry parts, set	54412407	54412407

IGNITION COIL

Model	2ET	MA6
Part No.	45112D	45077E
Model	—	MA12
Part No.	—	45101A
Detailed Parts		
§Grommet, rubber	—	421554
§Cable clip contact	—	421863
Nut, switch and contact breaker terminals	—	166043
Washer, shakeproof, switch and C.B. terminals	—	188330
Washer, plain, switch and C.B. terminals	—	131023

AUTO ADVANCE UNIT

Model	—
Part No.	47503E
(For illustration see page 5)	
Detailed Parts	
Washer, cover clip	498131
Washer, disc cover	498339
§Spring set	498157/S
Nut, fixing	498303

§Recommended stock item

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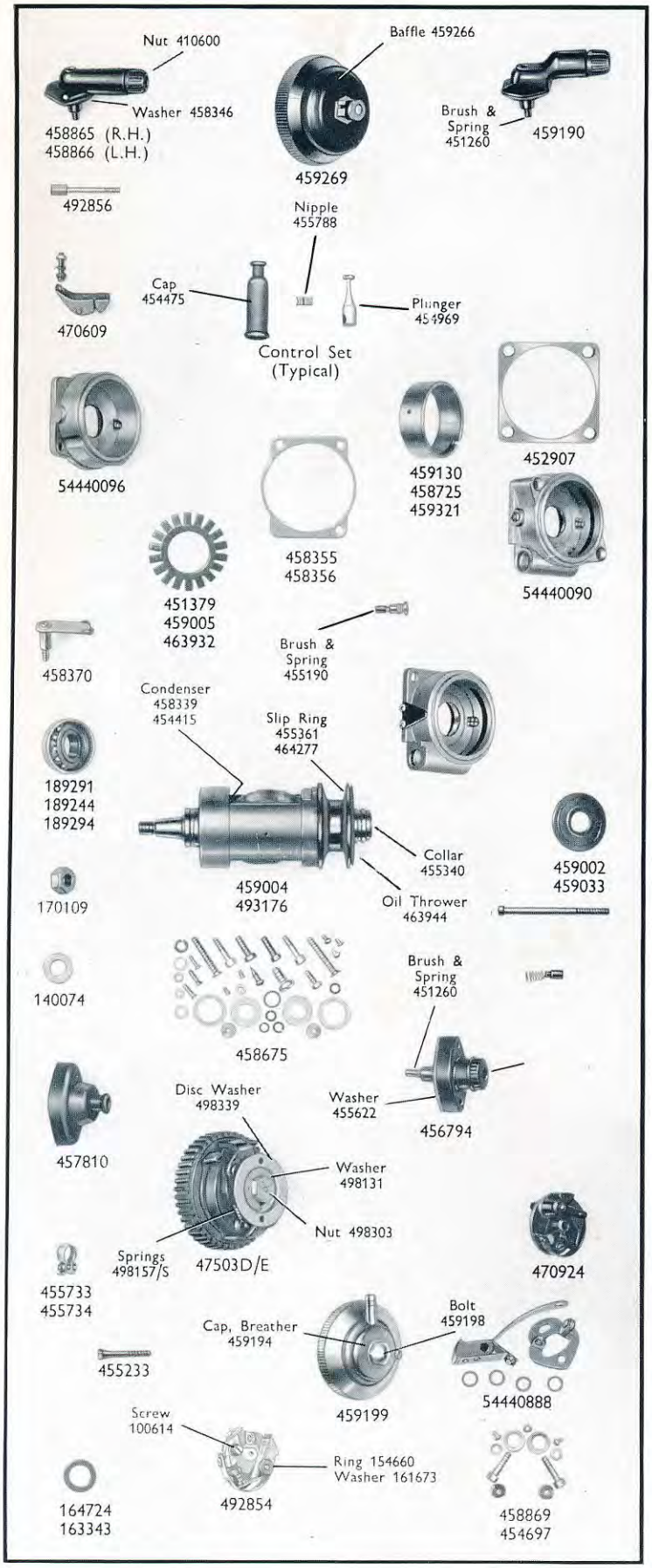
MAGNETOS



Model	K2F	K2F
Part No.	42379B	42413A
§Pick up, right hand	458865	459190
§Pick up, left hand	458866	459190
Washer, seating	458346	458346
§ Brush and spring	451260	451260
§ Nut, moulded	410600	410600
§Cover, contact breaker end	459269	459269
§ Brush and spring, ignition cut-out ...	455190	455190
Ring, sealing	457681	457681
Cup, breather or baffle	459266	459266
Screw, contact breaker fixing	492856	492856
§Contact breaker	492854	492854
§ Contact set	54440888	54440888
Ring, retaining lever	154660	154660
Washer, insulating ring	161673	161673
Screw, fixing spring bracket ...	100614	100614
Washer, insulating bracket screw ...	161681	161681
Bush, insulating spring bracket ...	492853	492583
Bracket, supporting springs	493202	493202
Screw fixing cam	463931	463931
§Control parts set	—	463107
Spring, control	—	454472
Cap, rubber	—	454475
Plunger	—	454969
Screw, adjusting	—	111591
Nut, adjusting screw	—	170124
§Cam	459130	458725
§Plate, housing contact breaker ...	54440096	54440090
§ Cup, bearing insulating	451379	451379
Pin, special, cam timing screw	186060	186060
Washer, ·005" end plate packing ...	458356	458356
§Armature	459004	459004
§ Slip ring	455361	455361
Bolt, through fixing	458514	458514
Condenser	458339	458339
Oil thrower	463944	463944
Collar spacing D.E.	455634	455634
Collar, steel bearing retaining ...	455340	455340
§Bearing, contact breaker end	189291	189291
§Bearing, drive end	189244	189244
§Cup, bearing insulating, drive end ...	459005	459005
§Oil seal, drive end	459002	459002
§Brush, spring and holder earth ...	455191	455191
§ Brush and spring	455190	455190
§Spring and pin, pick up	458370	458370
§Sundry parts set	458675	458675

Model	KNR1	KNC1
Part No.	42123M	42348E
Clip, pick up cover	455733	455733
Cover, rubber, pick up	457810	457810
§Pick up	456794	456794
§ Brush and spring, pick up	451260	451260
Nut, securing high tension cable ...	455791	410600
Washer, seating pick up	455622	455622
§Cover, contact breaker	459199	459199
Ring, sealing C.B. cover	457681	457681
Screw, drain plug	135444	135444
Bolt, securing, breather cap ...	459198	459198
Cap, breather or baffle	459194	459194
Screw, fixing contact breaker	455233	54440869
§Contact breaker	470924	492854
§ Brush and spring, C.B. earthing ...	470537	—
§ Contact set	—	54440888
Ring, retaining cover	—	154660
Washer, insulating ring	—	161673
Screw, fixing spring bracket ...	—	100614
Washer, insulating bracket screw ...	—	161681
Bush, insulating spring bracket ...	—	492853
Bracket, supporting springs	—	493202
§Control parts, set	457117	459305
§ Cover, rubber	454475	454475
Clip, securing cover	455734	455734
Plunger	493454	493304
Nipple	455788	455788
Spring	454472	454472
Washer, seating barrel	164724	164724
Screw, adjusting	111591	111591
Nut, adjusting screw	170124	170124
§Plate, housing contact breaker ...	—	459313
§ Cup, insulating bearing	—	463932
Shim ·005" packing C.B. housing ...	—	452907
Screw, fixing cam	—	463931
Pin, cam timing screw	—	186060
§Cam	—	459321
§Nut, securing gear to shaft	170109	170109
Washer, gear securing nut	140074	140074
§Armature	—	493176
§ Slip ring	—	464277
Bolt, through fixing	—	101270
Condenser	—	454415
Oil, thrower	—	463944
Collar, spacing D.E.	—	455340
§Bearing, contact breaker end	—	189294
§Bearing, drive end	—	189294
§Seal, oil bearing	—	459033
§Cup, insulating D.E. bearing	—	463932
§Brush, spring and holder, earthing ...	455191	455191
§ Brush and spring, earthing	455190	455190
§Sundry parts set	458869	454697

§Recommended stock item

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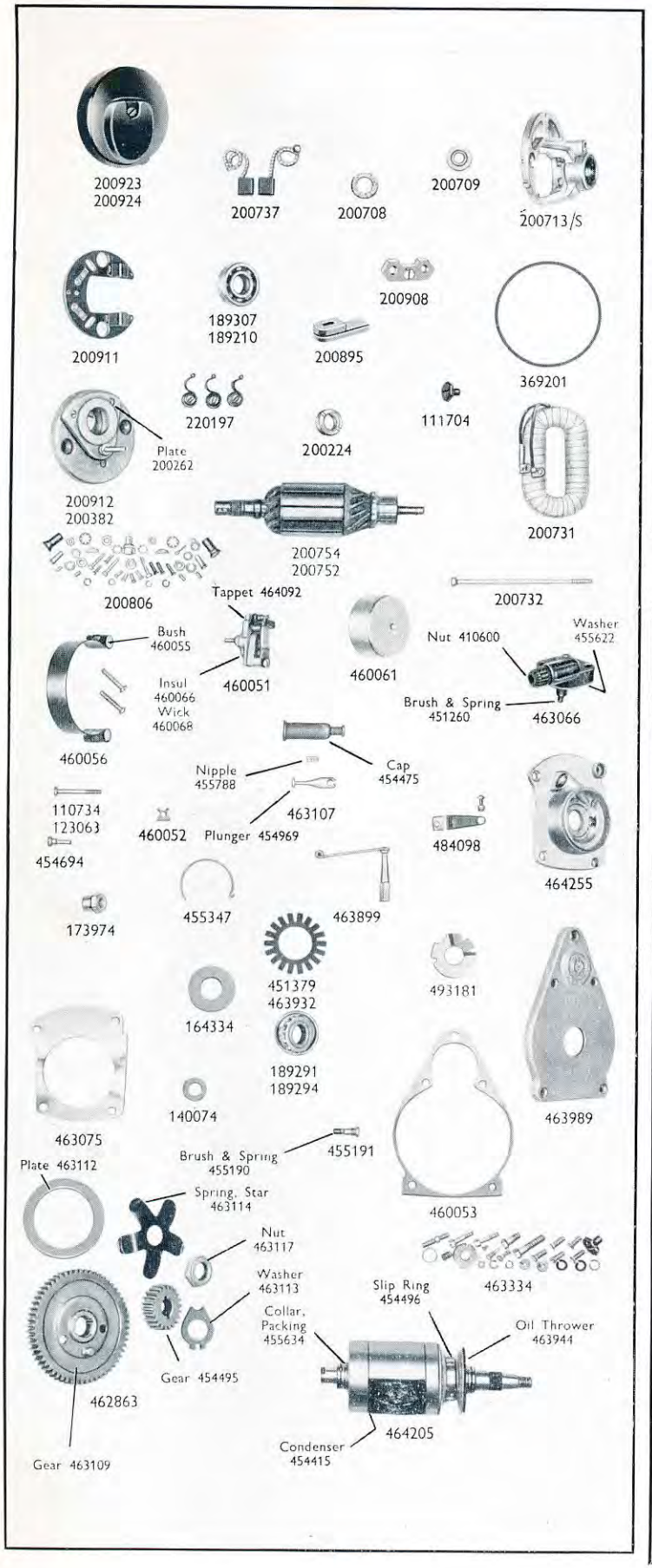

GENERATOR

Model	E3LM	E3L
Part No.	†20034A	20036A
Detailed Parts		
§Brushes, set	200737	200737
§Bracket or frame, commutator end ...	200713/S	200713/S
§Bearing, commutator end	189210	189210
Washer, felt, bearing	200708	200708
Cup, felt bearing washer	200709	200709
§Insulating plate	200911	200911
Spring, set, brush tension	220197	220197
Ring, sealing, rubber	369201	369201
§Cover, commutator end	200923	200924
Grommet, cable	200895	200895
Plate, clamping, terminal	200908	200908
§Bearing, drive end	189307	189307
§Bracket or frame, drive end	200912	200382
Plate bearing	200262	—
Oil thrower	—	200378
Washer, leather	—	200379
Washer, langite	—	200380
Screw, generator to magneto	123063	—
§Screw, end, gear retaining	111704	111704
Nut, bearing retaining	200224	170109
§Gear, driving	454495	454495
§Armature	200754	200752
§Field coils, set	200731	200731
§Bolt, through fixing	200732	200732
§Sundry parts, set...	200806	200806
‡Cover, terminal	200830	200830

†Part of magdyno ‡Order separately

MAGDYNO

Model	MO1L
Part No.	46048A
Detailed Parts	
Generator (see above for details)	**20034A**
§Magneto, complete	**464247**
§ Strap, securing generator	460056
Bush, generator securing strap	460055
§ Pickup	463066
§ Brush and spring, pickup	451260
§ Nut, securing high tension cable	410600
Washer, seating pickup	455622
§ Cover, contact breaker	460061
§ Contact, breaker	460051
Screw, fixing contact breaker	110734
§ Contact set	484098
Bush, insulating C.B. fixing screw	460066
§ Wick, cam lubricating (felt)	460068
§ Tappet	464092
§ Control set, advance and retard	463107
§ Cover, control set (rubber)	454475
Plunger, controlling cam	454969
Nipple, control cable	455788
Ring, jump, fixing cam	455347
§ Cam	493181
Pin and spring, securing C.B. cover	463899
§ Plate, housing contact breaker	464255
§ Cup, insulating bearing	451379
Pin, cam timing screw	186060
Screw, cam timing	463931
Shim, ·003" thick, packing C.B. housing ...	463075
Nut, securing gear or sprocket	173974
Washer, gear securing nut	140074
§ Plate, drive end	463989
Washer, drive end plate (paper)	460053
§ Key, woodruff	189386
§ Gear set, generator and magneto	462863
§ Gear assembly, magneto	463121
Nut, fixing magneto gear	463117
Washer, locking gear fixing nut	463113
Spring, star shaped	463114
Plate, magneto gear friction	463112
Gear, magneto (celeron)	463109
§ Armature	464205
§ Slip ring	454496
Bolt, through fixing	101270
Condenser	454415
Thrower, oil	463944
Washer, oil thrower (linen)	164334
Collar, spacing	455634
§ Bearing, contact breaker end	189291
§ Bearing, driving end	189294
§ Brush, spring and holder, earthing	455191
§ Brush and spring, earthing	455190
§ Cup, insulating drive end bearing	463932
§ Sundry parts, set	463334

§Recommended stock item

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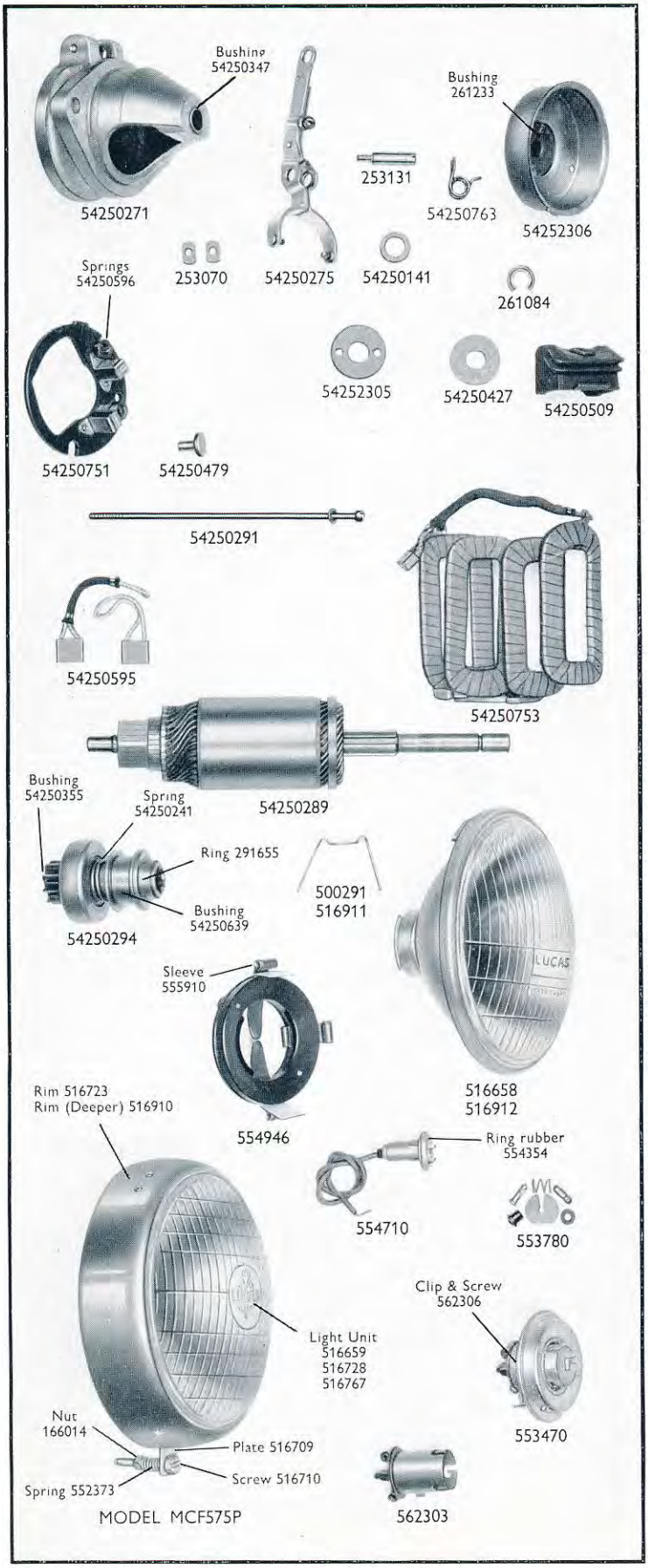

STARTING MOTOR

Model	M3
Part No.	26501D
Detailed Parts	
§Bolt, through fixing	54250291
§Bracket, fixing	54250271
§ Bushing, bracket	54250347
Bolt, bearing, lever fixing	253131
Spring, lever	54250763
§Shoe, operating lever	253070
Cover, rubber, waterproofing lever	54250509
Lever and peg	54250275
Washer, cup, armature location	54250141
§Circlip, armature location	261084
§Drive	54250294
Bushing, pinion	54250355
Bush, operating drive	54250639
Spring, cushioning	54250241
Ring, locking	291655
§Armature	54250289
§Washer, brake	54252305
Plate, steel, brake	54250427
§Brush set	54250595
§Bracket or frame, commutator end	54252306
§ Bushing, bracket	261233
§Plate, with brush holders and springs	54250751
§ Springs, set brush tension	54250596
Terminal, field	54250479
§Coils, field	54250753
§Sundry parts set	54251434

HEADLAMPS (SCOOTER)

Home

Model	MCF575P	MCF575P
Part No.	58417A/D	58421A/D
Detailed Parts		
§Light unit	516767	516767
§Bulb, main	312	*425
§Bulb, pilot	988	*989

Export Europe, not France

Model	MCF575P	MCF575P
Part No.	58418A/D	58422A/D
§Light unit	516658	516658
§Bulb, main	377	*350
§Bulb, pilot	988	*989

Export U.S.A.

Model	MCF575	MCF575
Part No.	58420A/B	58424A/B
§Light unit	516659	516659
§Bulb	312	*425

Parts common to above lamps

§Rim or door	516723
Plate, fixing rim	516709
§Screw, fixing rim	516710
§Nut, rim screw	166014
Spring, fixng rim	552373
§Wire, fixing light unit	500291
§Bulbholder	554946
§ Sleeve, terminal	555910
§Bulbholder, pilot	554710
§ Interior, pilot	553780
§ Ring, rubber, seating	554354
Washer, cable grip	516285

Export France

Model	MCF575P-EF	MCF575P-EF
Part No.	58419A/D	58423A/D
§Rim or door	516910	516910
§Light unit	516912	516912
§Wire, fixing light unit	516911	516911
§Backshell	553470	553470
§ Bulbholder	562303	562303
Clip and screw	562306	562306
§Bulb, pilot	988	*989

Otherwise as above common parts

§Recommended stock item *12 volt

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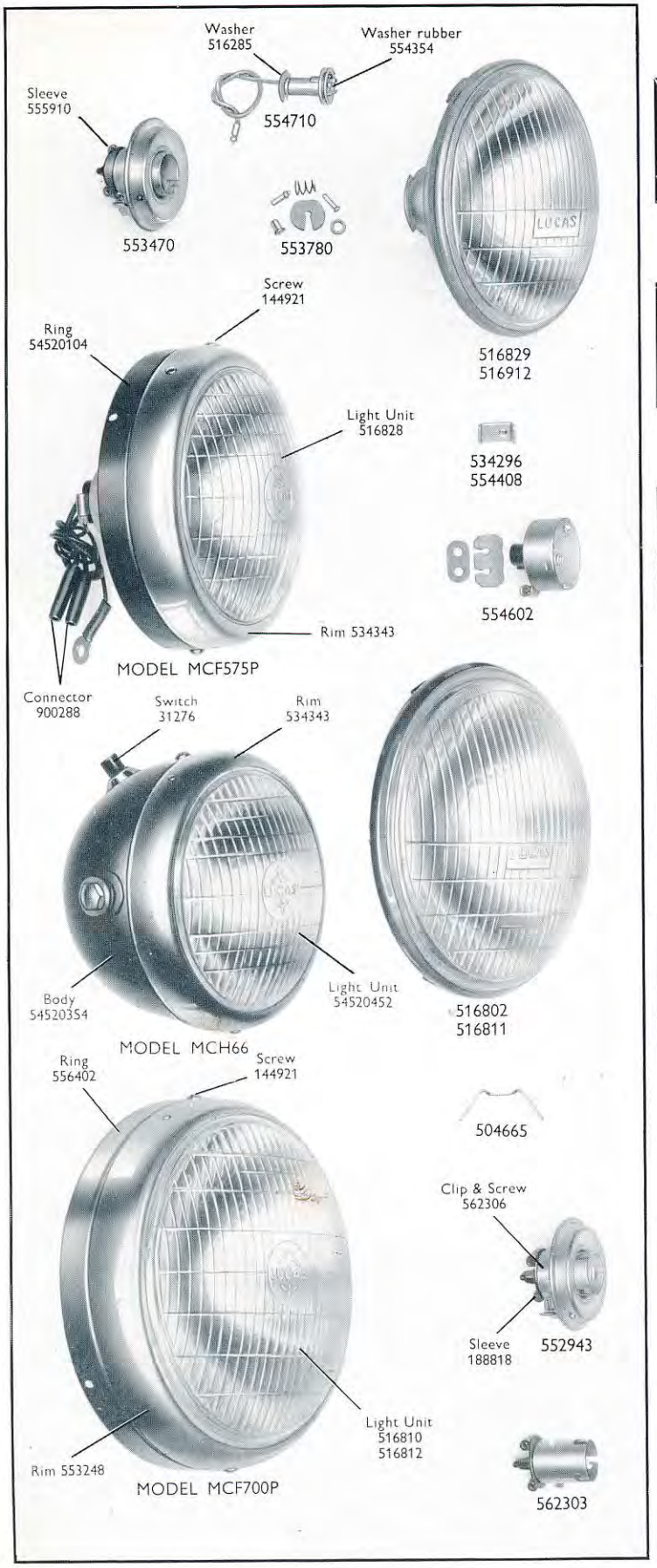

HEADLAMPS

HOME AND EXPORT, DIP LEFT

Model	MCF700P	MCF575P
Part No.	58158B	*58234D
§Light unit	516812	516828
§Bulbholder	554602	554602
§Bulb, main	373	312

EXPORT, VERTICAL DIP

Model	MCF700P	MCF575P
Part No.	58159B	—
§Light unit	516810	—
§Bulbholder, main	554602	—
§Bulb, main	312	—

EXPORT, EUROPE, EXCEPT FRANCE

Model	MCF700P	MCF575P
Part No.	58160B	58392A
§Light unit	516811	516829
§Bulbholder, main	554602	554602
§Bulb, main	403	377

EXPORT, FRANCE

Model	MCF700PEF	MCF575EF
Part No.	58161A/B	58391A
§Light unit	516802	516912
§Backshell	552943	—
§ Bulbholder	562303	553470
Clip and screw	562306	—

PARTS COMMON TO ABOVE LAMPS

§Rim or door	553248	534343
§ Wire, light unit fixing	504665	504665
§Screw, rim fixing	144921	144921
Plate, rim fixing	554408	534296
Ring, fixing	556402	54520104
§Bulbholder, pilot...	554710	554710
§ Interior, bulbholder	553780	553780
Washer, rubber, pilot bulbholder ...	554354	554354
§Bulb, pilot	988	988
§Sleeve, terminal	555910	555910
Washer, cable grip	—	516285
Cable connector	—	900288

HOME AND EXPORT, VERTICAL DIP

Model	MCH66
Part No.	58395B
§Rim or door	534343
§Wire, fixing, reflector	504665
§Screw, fixing, rim	144921
Plate, fixing rim	534296
§Switch, lighting (See page 11 for details)	31276
§Switch, dip See page 11 for details)	31620
§Light unit	54520452
§Bulbholder, main	554602
§ Sleeve, terminal	555910
§Bulb	166
§Grommet, cable entry	199003
§Screw, fixing lamp	112201
Washer, fixing screw	137499
Body	54520354

*Vertical dip §Recommended stock item

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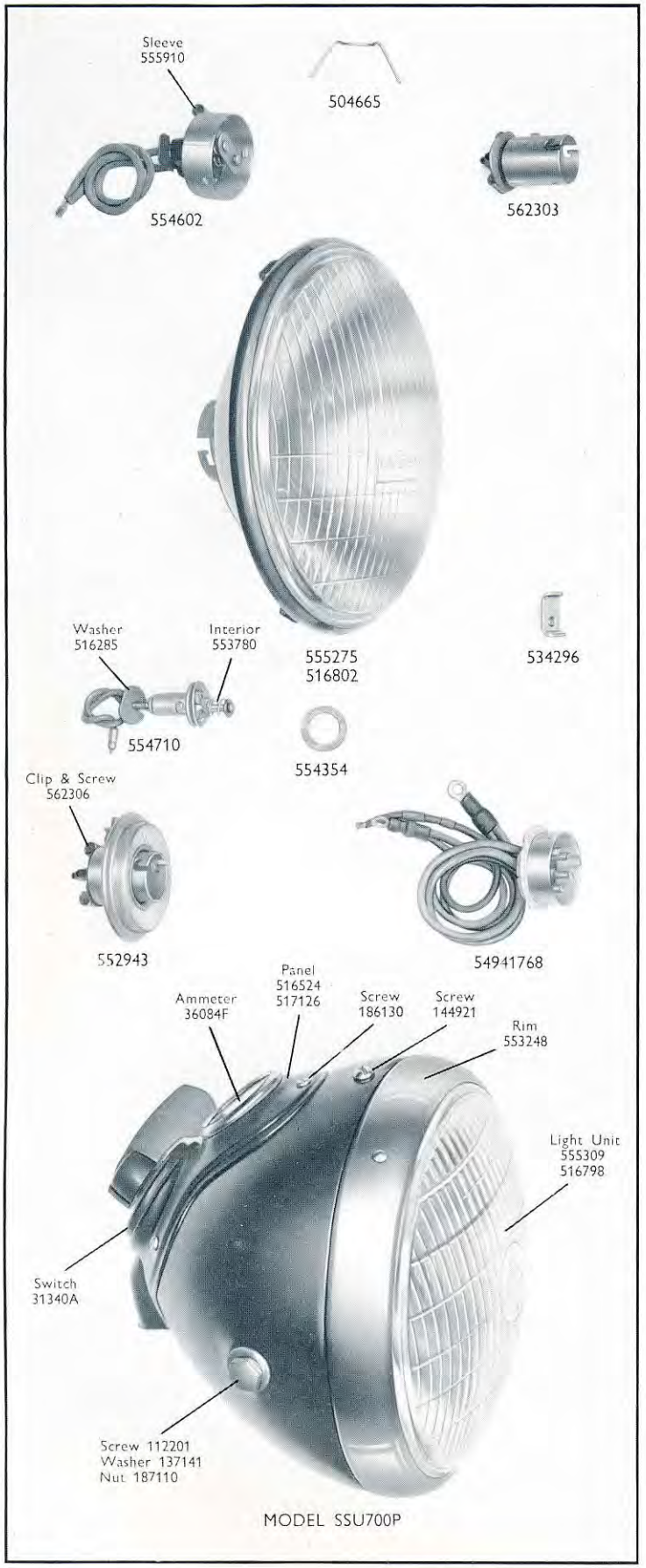
HEADLAMPS



MODEL SSU700P

HOME AND EXPORT, DIP LEFT

Model	SSU700P	SSU700P 58169A	SSU700P 58210D
Part No.	—		
§Light unit	—	555309	555309
§Bulbholder, main	—	554602	554602
§Bulb, main	—	373	373

EXPORT, VERTICAL DIP

Model	SSU700P 51686D	SSU700P 58170A	SSU700P 58224D
Part No.			
§Light unit	516798	516798	516798
§Bulbholder, main	554602	554602	554602
§Bulb, main	312	312	312

EXPORT, EUROPE, EXCEPT FRANCE

Model	SSU700P 51788A	SSU700P 58171A	SSU700P 58209D
Part No.			
§Light unit	555275	555275	555275
§Bulbholder, main	554602	554602	554602
§Bulb, main	403	403	403

EXPORT, FRANCE

Model	SSU700P 51632A	SSU700P 58172A	SSU700P 58211D
Part No.			
§Light unit	516802	516802	516802
§Backshell	552943	552943	552943
§ Bulbholder, main	562303	562303	562303
Clip and screw	562306	562306	562306
Washer, cable grip, pilot	516285	—	—

EXPORT, U.S.A.

Model	SSU700P	SSU700P	SSU700P 58208D
Part No.	—	—	
§Light unit	—	—	516798
§Bulbholder, main	—	—	554602
§Bulb, main	—	—	312
Plug and cable	—	—	54941699

PARTS COMMON TO ABOVE LAMPS

§Instrument panel, complete	516524	517126	517126
Screw, panel fixing	186130	186130	186130
§ Ammeter	36084F	36084F	36084F
§ Ring, rubber, seating	523986	523986	523986
§ Nut, terminal	166043	166043	166043
§ Washer, spring	185040	185040	185040
§ Switch	31340A	31754A	31754A
§ Handle or knob	351567	351815	351815
Screw, fixing	101893	127291	127291
§ Washer, fixing screw	188408	185038	185038
Shaft, headpiece	351501	351789	351789
Roller, contact	351660	351660	351660
Plunger, contact	351661	351661	351661
Spring, contact plunger	351662	351662	351662
§ Screw, terminal	120560	120560	120560
Spring, fixing	308234	—	—
§ Ring, rubber, fixing	523986	—	—
Nut, contact stud	166103	—	—
Plate, escutcheon	—	351803	351803
Screw, cable clip	186128	—	—
Washer, cable clip	188453	—	—
§Rim or door	553248	553248	553248
§ Wire, fixing	504665	504665	504665
§Screw, rim fixing	144921	144921	144921
Plate, rim fixing	534296	534296	534296
§Bulbholder, pilot	554710	554710	554710
§ Interior, pilot, bulbholder	553780	553780	553780
Ring, rubber, seating	554354	554354	554354
§Sleeve, terminal	555910	555910	555910
§Bulb, pilot	988	988	988
§Screw, lamp fixing	112201	122201	112201
Washer, fixing screw	137141	137141	137499
Nut, fixing	187110	187110	—
Washer, cable grip	—	—	516285
§Connector, single	—	—	900288
Plug and cable	—	—	*54941768
§Screw, plug fixing	—	—	133303
Nut, plug fixing screw	—	—	166103
Washer, plug fixing screw	—	—	188412
Ring, plug retaining	—	—	516409
Body	516358	516358	54520009

*Except U.S.A.

§Recommended stock item

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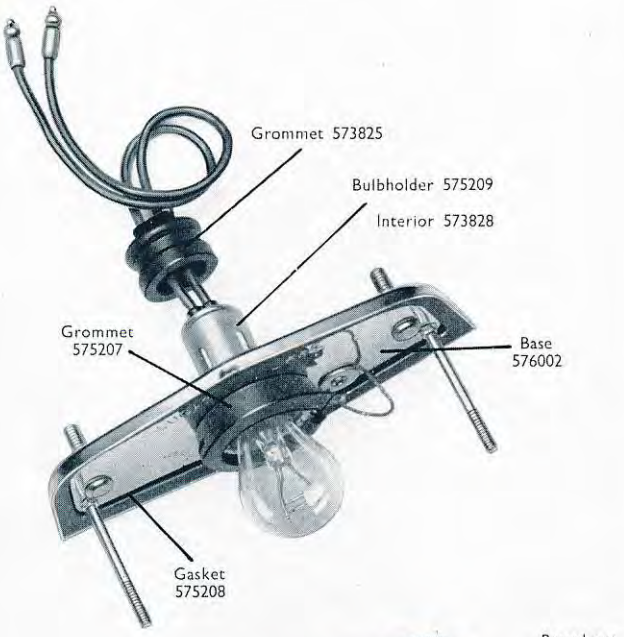
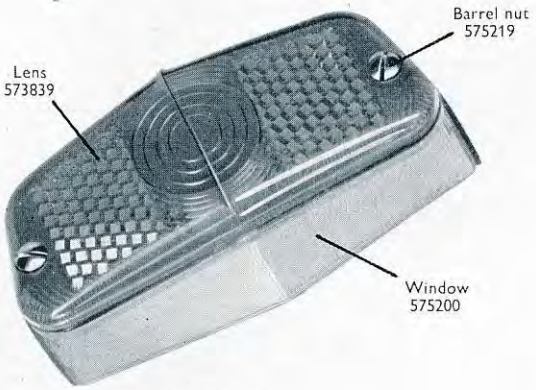


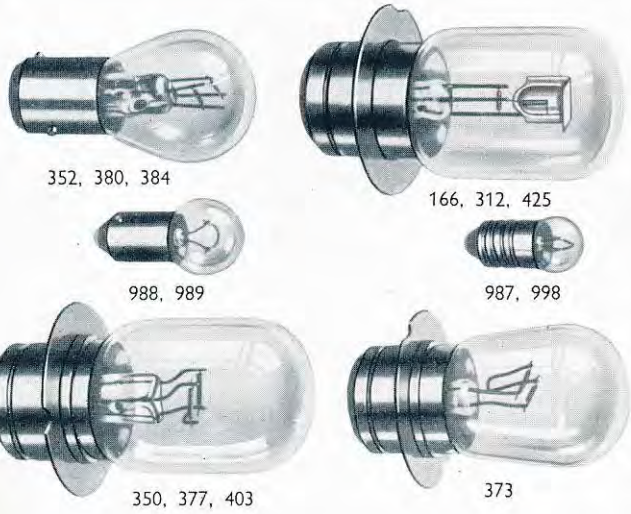


MODEL 564

STOP TAIL, NUMBER PLATE AND REFLEX LAMP

Model	564
Part No.	53432B
Detailed Parts	
§Lens	573839
§Window	575200
§Nut, barrel, lens fixing	575219
§Gasket, lens seating	575208
Base assembly	576002
§ Grommet, bulbholder	575207
§ Bulbholder assembly, shell	575209
§Interior, bulbholder	573828
§Bulb	384
§Grommet, cable	573825
§Nut, lamp fixing	166014
Washer, shakeproof	188327
Washer, fixing bolt, spacer	131023
Model	564
Part No.	53394B
Detailed Parts	
§Bulb	352
Other details as 53432B	
Model	564
Part No.	53454B
Detailed Parts	
§Bulb	380
Other details as 53432B	

*Number plate and reflex lamp



BULBS

Part No.	Volt	Watts	Description
166	6	24/24	Transverse, vertical dip
312	6	30/24	Transverse, vertical dip
350	12	35/35	Transverse, vertical dip
352	6	18/3	Transverse, offset pin
373	6	30/24	Transverse, dip left
377	6	25/25	Transverse, vertical dip
380	12	21/6	Transverse, offset pin
384	6	18/6	Transverse, offset pin
403	6	35/35	Bow-hooded, axial
425	12	24/24	Transverse, vertical dip
987	12	2·2 amps	Bow, miniature screw cap
988	6	3	Coil, miniature bayonet cap
989	12	6	Coil, miniature bayonet cap
998	6	0·1 amps	Bow, miniature screw cap

§Recommended stock item

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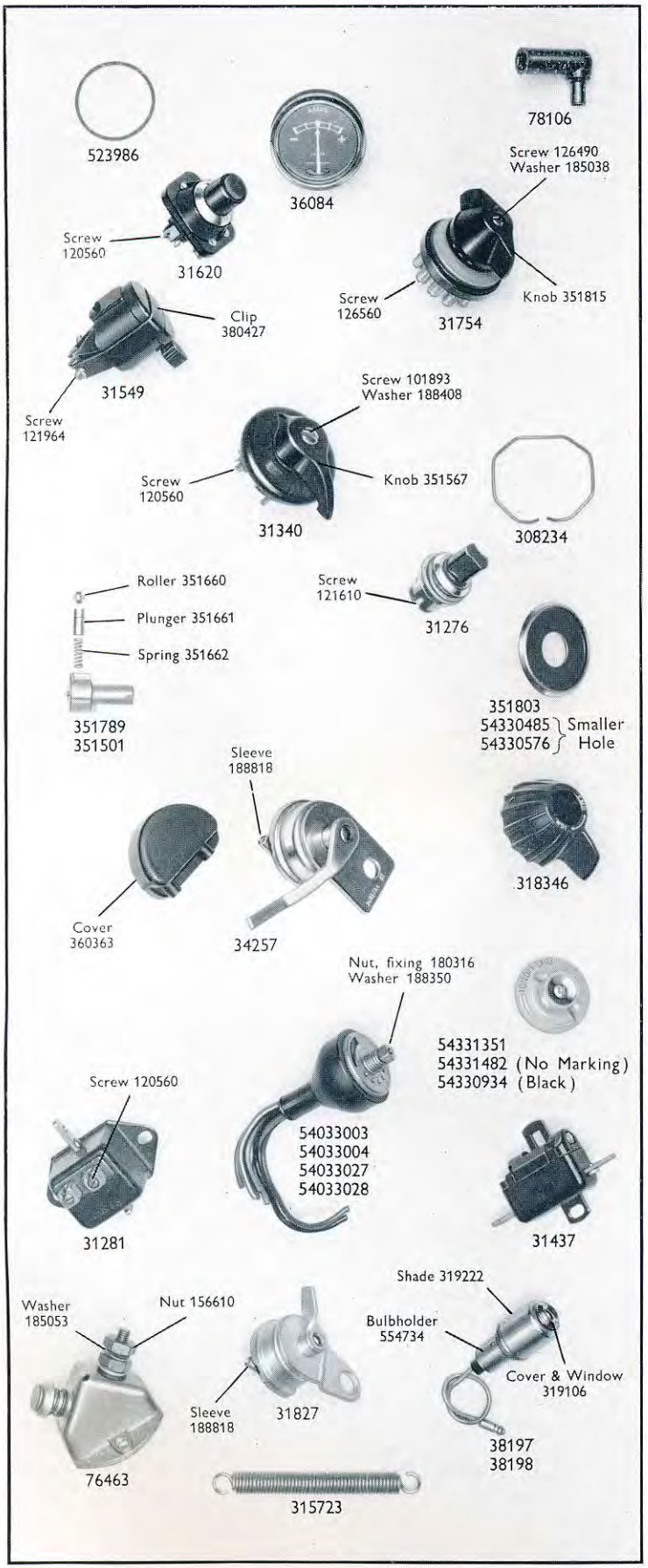

AMMETER

Model	CZU27
Part No.	36084F
Detailed Parts	
§Rubber ring	523986
§Terminal nut	166043
§Lock washer	185040

DIPPER SWITCH

Model	99	PS9
Part No.	31549B	31620A/B
Detailed Parts		
§Screw, fixing	121964	—
Clip	380427	—
§Screw, terminal	—	120560

IGNITION AND LIGHTING SWITCHES

Model	63SA	63SA
Part No.	54033003	54033004
Part No.	54033027	54033028
Detailed Parts		
Nut, fixing	180316	180316
Washer, fixing nut	188350	188350

LIGHTING SWITCH

Model	PS6	41SA
Part No.	31276A/B	31754A
Detailed Parts		
§Knob	—	351815
Screw, knob fixing	—	126490
§ Washer, knob fixing screw	—	185038
§Screw, terminal	121610	126560
Shaft headpiece	—	351789
Roller	—	351660
Plunger	—	351661
Spring	—	351662
Nut fixing	180670	173777
Washer, flat, fixing nut	158350	—
Washer, spring, or shakeproof	185188	188303

STOP LAMP SWITCH

Model		54C
Part No.		31281B
Detailed Parts		
§Screw, terminal		120560
Model	6SA	6SA
Part No.	31827A	34257A
Detailed Parts		
§Sleeve, terminal	188818	188818
Cover, terminal rubber	—	360363

SWITCH, STARTING

Model	4SA
Part No.	76463A
Detailed Parts	
§Nut, terminal	156610
§Washer, spring	185053

WARNING LIGHT

Model	WL13	WL13
Part No.	38197B	38198B
Detailed Parts		
§Cover and window	319106	319106
Shade	319222	319222
§Bulbholder	554734	554734
§Bulb	*987	998

§Recommended stock item *12 volt

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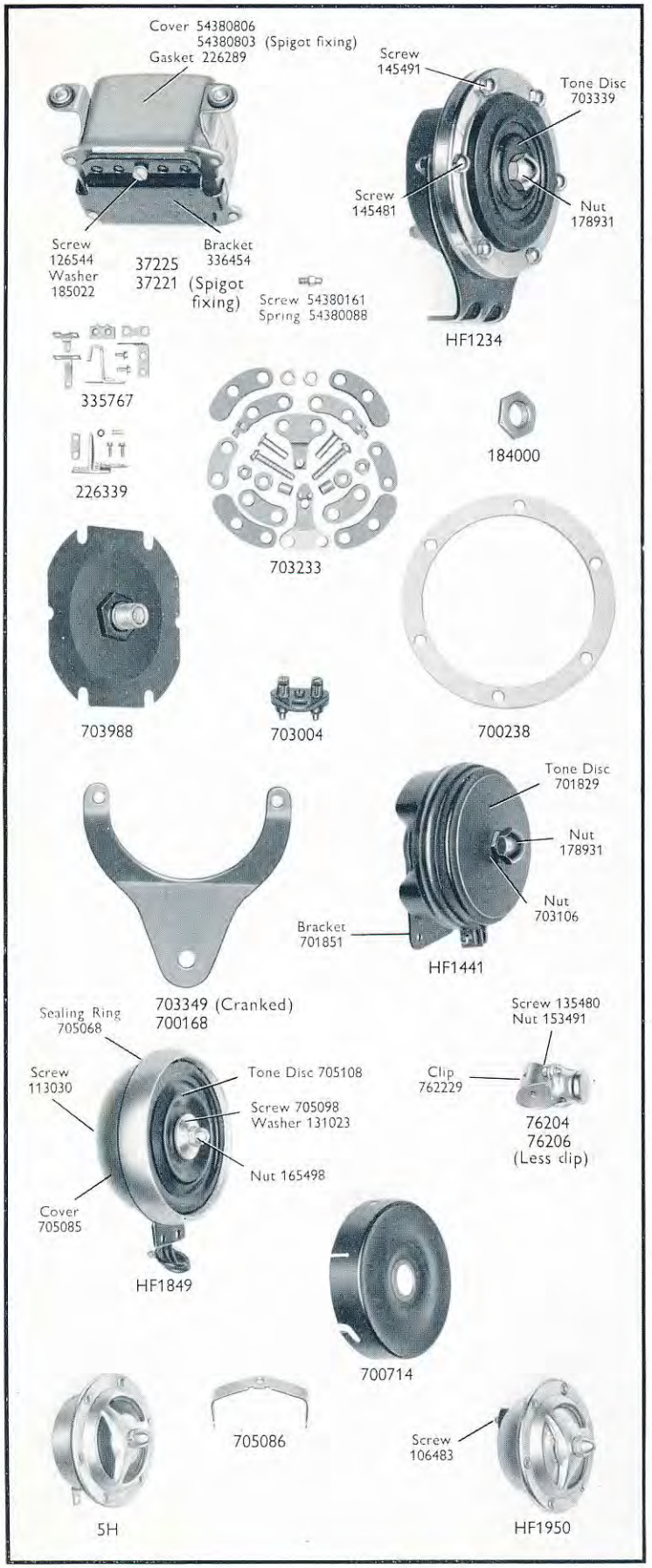

CONTROL BOX

Model	RB108	RB108
Part No.	37221K	37225H
§Cover	54380803	54380806
Gasket, cover	226289	226289
Washer, plain	137060	—
Washer, spring	185061	—
Nut, fixing	156654	—
Screw, adjusting	54380161	54380161
Spring, adjusting screw	54380088	54380088
§Contact set, cut-out	335767	335767
§Contact set, regulator	226339	226339
Bracket, clamping terminal	336454	336454
Screw, plate fixing	126544	126544
Washer, plate fixing screw	185022	185022

HORNS

Model	HF1234
Part No.	069482
Nut, tone disc, domed	178931
Tone disc	703339
Screw, cover and bracket fixing, ¼" B.S.F.	145481
Screw, cover fixing, 1 B.A.	145491
Washer, packing, cover and diaphragm	700238
Nut, diaphragm fixing	184000
§Diaphragm and armature	703988
§Contact set	703233
Terminal block	703004
§Sundry parts, set	703235
§Bracket	703349
Model	HF1234
Part No.	069483
§Bracket	700168
Other details as 069482	
Model	HF1849
Part No.	70146B
Nut, adjusting screw	165498
Washer, adjusting screw	131023
Screw, adjusting	705098
Tone disc	705108
Screw, cover	113030
Cover	705085
Ring, cover seating	705068
Support, cover	705086
Model	HF1441
Part No.	70137A
Terminal block	703004
§Bracket	701851
Nut, clamp, front	178931
Nut, locking, tone disc	703106
Tone disc	701829
Nut, locking, diaphragm	184000
§Diaphragm	700714
§Contact breaker set	703233
§Sundry parts, set	703235
Model	HF1950
Part No.	70145A/D
Screw, terminal, 6 B.A.	106483

HORN PUSH or MAGNETO CUT-OUT

Model	4A	4A
Part No.	76204A	76206A
§Screw, terminal	119520	119520
Clip, fixing	762229	—
§Screw, fixing	135480	135480
§Nut, fixing	153491	—

§Recommended stock item

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