ARMY CODE No.
22019
(Revised 1973)

REPLACEMENT PARTS LIST

MOTOR CYCLE, 350 cc, BSA B40, MK 1

ILLUSTRATED PARTS CATALOGUE

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AMENDMENT RECORD

AL number	Date of incorp-oration	Signature	AL number	Date of incorp-oration	Signature
1			31		
2			32		
3			33		
4			34		
5			35		
6			36		
7			37		
8			38		
9			39		
10			40		
11			41		
12			42		
13			43		
14			44		
15			45		
16			46		
17			47		
18			48		
19			49		
20			50		
21			51		
22			52		
23			53		
24			54		
25			55		
26			56		
27			57		
28			58		
29			59		
30			60		

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ADDITIONAL INFORMATION

This publication satisfies the following vehicle references, but demands for spares should only be made against the contracts listed below:-

(A) WV6769 (ARMY)
(B) WV7334 (RAF)
(C) WV7654 (RAF)
(D) WV7856 (ARMY)
(E) WV7864 (RN)
(F) WV8547 (RAF)
(G) WV8592 (RN)
(H) WV8649 (ARMY)
(J) WV9118 (ARMY)
(K) WV9261 (ARMY)
(L) WV9274 (RAF)

A,D,G,H,J:-

MOTOR CYCLE, 350 cc, BSA B40 Mk 1
2340-99-808-1163
AVC 1010-4228

B,C,F,L:-

MOTOR CYCLE, 350 cc BSA B40 Mk 1
(POLICE ESCORT CONVERSION)
2340-99-808-1162
AVC 1012-0228

NOTE 1 This publication also includes spares required to service ARMY POLICE ESCORT machines

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LIST OF ABBREVIATIONS

ampere	A
ampere hour	Ah
braking horse-power	bhp
British Association Screw Thread	BA
British Standard Cycle Thread	BSC
British Standard Fine Thread	BSF
cast iron	CI
complete with	c/w
compression ignition	CI
continued	contd
countersunk head	csk hd
cubic centimetre(s)	cc
diameter	dia
external	ext
head	hd
hexagon head	hex hd
high	h
inch(es)	in.
inside diameter	id
internal	int
left hand	lh
length (long)	lg
millimetre(s)	mm
miniature centre contact	MCC
mounting(s)	mtg
multi-purpose part	(MPP)
not provided	NP
number(s)	No.
outside diameter	od
polyvinyl chloride	PVC
required	reqd
revolutions per minute	rev/min
right hand	rh
round	rd
round head	rd hd
small bayonet cap	SBC
square	sq
standard wire gauge	SWG
thick(ness)	thk
threads per inch	tpi
volt(s)	V
watt(s)	W
Whitworth	Whit
width	w
with	w/

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GROUP

A

POWER PACK

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POWER PACK

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TIMING AND PRIMARY GEAR	A2
TIMING COVERS	A11
VALVE GEAR	A6

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1						
2	LV7BC/2805-99-805-7634	ENGINE, GASOLINE, single cylinder, 350 cc	1		47-79	Cts A to J
3						
4	LV7BC/2805-99-820-3717	ENGINE, GASOLINE, single cylinder, 350 cc	1		71-3367	Cts K
5						
6	LV7BC/2805-99-820-3732	ENGINE, GASOLINE, single cylinder, 350 cc	1		71-3367/21/004	Cts L
7				A1		
8		ENGINE -				
9	NP	CRANKCASE	1	1-40	41-752	
10	LV7BC/2805-99-805-5256	COVER, PRIMARY CHAIN	1	1-6	47-11	
11	LV7BC/2805-99-805-5257	GASKET, inspection cover	1	2	68-840	
12	LV7BC/5305-99-136-9204	SCREW, MACHINE	4	3	76-4116	
13	LV7BC/5330-99-805-5258	WASHER, NONMETALLIC, fibre 31/32 in.id x 1-7/32 in. od x 1/16 in. thk	2	4	40239	Cts A to K
14	LV7BC/4730-99-805-5259	PLUG, SCREWED, alloy, rd hd, slotted, 1 in. - 16 tpi Whit form	1	5	40-715	
15	LV7BC/4730-99-810-4923	PLUG, SCREWED, alloy, rd hd, slotted, 1 in. - 16 tpi Whit form	1		70-7968	
16						
17	LV7BC/2805-99-820-3735	COVER, PRIMARY CHAIN	1		47-11/021	
18	LV7BC/2805-99-805-5257	GASKET, inspection cover	1		68-840	
19	LV7BC/5305-99-134-3643	SCREW, MACHINE			76-4116/004	
20	LV7BC/5330-99-805-5258	WASHER, NONMETALLIC, fibre 31/32 in.id x 1-7/32 in. od x 1/16 in. thk	2		40-239	Cts L
21	LV7BC/2805-99-805-5259	PLUG, SCREWED, alloy, rd hd, slotted, 1 in. - 16 tpi Whit form	1		40-715	
22	LV7BC/2805-99-821-5424	PLUG, BREATHER, polish finish, primary chain cover	1		70-7968-021	
23						
24	LV7BC/5305-99-820-3723	SCREW, MACHINE	1	7	40-248	
25	LV7BC/5310-99-850-5260	WASHER, FLAT, alloy, 17/64 in. id x 3/8 in. od x 0.064 in. thk	1	8	40-740	
26	LV7BC/5310-99-805-5261	NUT, SLEEVE, BSF, steel, cadmium plated. 1/4 in.	1	9	47-17	Cts A to K
27	LV7BC/2805-99-821-5425	SCREW, SLEEVE, BSF, steel, bright zinc coated, 1/4 in.	1		47-17/004	Cts L
28	LV7BC/5310-99-805-5262	WASHER, FLAT, alloy, 21/64 in. id x 15/32 in. od x 0.059 in. thk	1	10	47-44	
29	LV7BC/5310-99-805-5263	NUT, SLEEVE, BSF, cadmium plated, 1/4 in.	1	11	47-19	
30	LV7BC/5305-99-136-9913	SCREW, MACHINE	3	12	40-229	
31	LV7BC/5305-99-136-9205	SCREW, MACHINE	3	13	40-234/001	
32	Z2/5305-99-121-1459	SCREW, MACHINE, BA, steel, flat csk hd, slotted, No.2 x 9/16 in.	6	14		O.1 seal retainer
33	LV7BC/2805-99-805-5264	RETAINER, OIL SEAL	1	15	40-240	Cts A to J
34	LV7BC/2805-99-820-3724	RETAINER, OIL SEAL, aluminium, 5-1/8 in. od x 5/16 in. thk	1		70-3789	Cts K, L
35	LV7BC/2805-99-805-5265	SEAL, PLAIN, ENCASED	1	16	40-243	
36	LV7BC/5330-99-813-5664	GASKET, fibre, 4-7/16 in. id x 5-1/8 in. od x 0.015 in. thk	1	17	71-1419	
37	LV7BC/5330-99-813-5669	GASKET, primary cover	1	18	71-1418	
38	LV7BC/5307-99-805-5268	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 5/16 in. x 2-29/32 in.	2	19	40-19	
39	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 0.317 in. id x 0.625 in. od x 0.064 in. thk	2	20	2-923	
40	LV7BC/5310-99-832-1102	NUT, CRANKCASE STUD, BSC, steel, cadmium plated, 5/16 in.	2	21	2-49	
41	LV7BC/5305-99-808-3191	SCREW, MACHINE, BSF, steel, flat fillister, hd, slotted, cadmium plated, 1/4 in. x 2-3/8 in. lg	1	22	47-18	
42	LV7BC/2520-99-805-5435	OILER, REAR CHAIN	1	23	68-383	
43	LV7BC/5307-99-805-5436	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 1/4 in. x 1-9/16 in.	1	24	47-63	
44	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, cadmium plated, 0.255 in. id x 0.500 in. od x 0.048 in. thk	1	25	2-525	
45	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert cadmium plated, 1/4 in.	1	26	40-414	
46	LV7BC/5315-99-805-5439	PIN, HOLLOW, steel, 3/8 in. od x 15/32 in. lg	1	27	67-1236	
47	LV7BC/5307-99-805-5440	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 5/16 in. x 2-11/16 in.	2	28	40-20	
48	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 0.317 in. id x 0.625 in. od x 0.064 in. thk	2	29	2-923	
49	LV7BC/5310-99-832-1102	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2	30	2-49	Cts A to K
50	G1/5306-99-941-9685	BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 5/16 in. x 1-1/2 in.	3	32		Cts A to K
51		BOLT, CRANKCASE	3		41-32/004	Cts L
52	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 0.317 in. id x 0.625 in. od x 0.064 in. thk	3	33	2-923	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				A1		
2		ENGINE - contd				
3		CRANKCASE - contd	1			
4	G1/5310-99-120-1529	NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	3			
5	LV7BC/5310-99-805-5442	PIN, STRAIGHT, HEADLESS	2	35	40-394	
6	LV7BC/5315-99-200-3479	PIN, HOLLOW, steel, 17/64 in. id x 5/16 in. od x 15/32 in. lg	1	36	66-3074	
7	LV7BC/5307-99-805-5443	STUD, STEPPED, 3/8 in. BSC, 7/16 in. BSF, steel, cadmium plated, 6-9/32 in. lg	4	37	41-43	Cylinder to crankcase
8	LV7BC/5310-99-805-5444	WASHER, FLAT, steel, cadmium plated, 0.380 in. id x 0.687 in. od x 0.080 in. thk	4	38	2-130	
9	LV7BC/5310-99-805-5445	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 3/8 in.	4	39	40-483	
10	LV7BC/5305-99-136-9913	SCREW, MACHINE	1	40	40-229	
11	LV7BC/5340-99-820-3725	CLAMP, LOOP, steel, cadmium plated, 1/4 in. dia, generator load	1		40-9190	
12						
13		TIMING AND PRIMARY GEAR -		A2		
14	LV6MT7/3110-99-950-0267	BEARING, PARALLEL ROLLER, JOURNAL, single row, 25 mm x 62 mm x 17 mm, 000 fit	1	1		
15	LV6MT1/5330-99-816-3282	SEAL, PLAIN, 40 mm id x 52 mm od x 7 mm w	1	2		
16	LV7BC/5365-99-813-6001	SHIM, steel, solid, 7/8 in. id x 1-3/8 in. od x 0.010 in. thk	as reqd		71-1849	Engine sprocket wheel
17	LV7BC/5365-99-813-6002	SHIM, steel, solid, 7/8 in. id x 1-3/8 in. od x 0.015 in. thk	as reqd		71-1820	
18	LV7BC/2805-99-805-5449	PACKING PIECE, steel, 0.294 in./0.297 in. thk	as reqd	3	40-327	
19	LV7BC/2805-99-805-5450	SPROCKET WHEEL, steel, roller chain type, double roller, 23 teeth	1	4	40-210	
20	LV7BC/2805-99-805-5451	TENSIONER, PRIMARY CHAIN	1	5	41-143	
21	LV7BC/2805-99-805-5452	SPACER, SLEEVE, steel, small	2	6	41-146	Stator to crankcase
22	LV7BC/2805-99-805-5453	SPACER, SLEEVE, steel, large	1	7	41-148	
23	LV7BC/5315-99-805-5454	KEY, WOODRUFF, steel: rotor to crankshaft	1	8	41-673	
24	LV7BC/5307-99-805-5538	STUD, STEPPED, 1/4 in. BSC, 5/16 in. BSF, steel	3	9	41-325	
25	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	3	10	40-414	
26	LV7BC/5325-99-805-5520	GROMMET, RUBBER, stator lead	1	11	40-705	
27	LV7BC/5310-99-805-5521	WASHER, FLAT, steel, 2 key, 3/4 in. id x 1-3/16 in. od x 1/16 in. thk	1	12	29-2054	Rotor to crankshaft
28	LV7BC/5310-99-805-5522	NUT, PLAIN, HEXAGON	1	13	29-2053	
29	LV7BC/5365-99-813-6149	SHIM, steel, solid, 1 in. id x 1-3/8 in. od x 0.003 in. thk	as reqd		40-65	
30	LV7BC/5365-99-813-6150	SHIM, steel, solid, 1 in. id x 1-3/8 in. od x 0.005 in. thk	as reqd		40-66	
31	LV7BC/2805-99-805-5523	SHIM, steel, solid, 1 in. id x 1-3/8 in. od x 0.010 in. thk	as reqd	14	40-66	Bearing to flywheel
32	LV7BC/2805-99-805-5524	SHIM, steel, solid, 1 in. id x 1-3/8 in. od x 0.015 in. thk	as reqd		40-69	
33	LV6MT7/3110-99-950-0077	BEARING, BALL, JOURNAL, single row, 25 mm x 62 mm x 17 mm, 00 fit	1	15		
34	LV7BC/5315-99-805-5525	KEY, WOODRUFF, steel, crankshaft gear side	1	16	41-560	
35	LV7BC/2805-99-805-5526	PACKING PIECE, steel, 45/64 in. id x 1-7/16 in. od x 1/4 in. thk	1	17	41-565	
36	LV7BC/2805-99-805-5527	GEAR, WORM, steel, 0.687 in. id x 1 in. od x 0.710 in. lg	1	18	41-567	Oil pump drive
37	LV7BC/2805-99-805-5528	GEAR, SPUR, steel, 30 teeth	1	19	41-569	Crankshaft pinion
38	LV7BC/2805-99-805-5529	WASHER, KEY: spur gear to crankshaft	1	20	68-325	
39	LV7BC/5310-99-805-5530	NUT, PLAIN, HEXAGON, BSF, steel, 5/8 in.	1	21	42-5864	
40	LV6MT1/2805-99-805-7631	SEAL, PLAIN: crankshaft to inner cover	1	22	40-977	
41	LV7BC/2805-99-805-5532	BEARING, SLEEVE, bronze, flanged: camshaft to crankcase	1	23	41-513	
42	LV7BC/2805-99-805-5533	CAMSHAFT, ENGINE	1	24	40-677	
43	LV7BC/5315-99-805-5534	KEY, WOODRUFF, steel: camshaft gear to shaft	1	25	40-118	
44	LV7BC/2805-99-805-5535	BEARING, SLEEVE, bronze, flanged, 0.749 in. id x 0.909 in. od x 0.630 in. lg	1	26	40-222	Camshaft
45	LV7BC/5315-99-805-5536	PIN, STRAIGHT, HEADLESS, steel, camshaft sleeve bearing	1	27	40-28	
46	LV6MT1/2805-99-805-9111	SEAL, PLAIN, rubber, 3/4 in. id x 1-3/16 in. od x 1/4 in. w	1	28		
47	NP	GENERATOR	1	29,30	54021167	
48	LV6MT8/2920-99-804-5201	ROTOR, GENERATOR	1	29	54213901	
49	LV6MT4/2920-99-809-7980	STATOR, ENGINE GENERATOR, 6 coil; c/w leads	1	30	47205	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				A3		
2		ENGINE - contd				
3	LV7BC/2805-99-812-5099	FLYWHEEL ASSEMBLY, crankshaft	1	1-16	71-1237	
4	NP	FLYWHEEL AND SHAFT, gear side	1	1-3	71-1209	
5	LV7BC/4730-99-805-5274	PLUG, SCREWED, BSC, steel, slotted, 1/2 in.	1	3	40-43	
6	LV7BC/2805-99-805-5275	CONNECTING ROD ASSEMBLY, PISTON	1	6-10	41-767	
7	LV7BC/2805-99-805-5276	RING, BEARING, OUTER, steel	1	7	41-765	
8	LV6MT7/2520-99-866-0312	NEEDLE ROLLER ASSEMBLY, THRUST BEARING, 1.4961 in. id x 1.8110 in. od x 0.7874 in. w	1	8	K38-46-20FV	Cts A to J
9	LV7BC/5315-99-805-5277	PIN, SHOULDER, HEADLESS, steel	1	9	41-760	
10	LV7BC/2805-99-805-5278	BEARING, SLEEVE, bronze, small end	1	10	66-492	
11						
12	LV7BC/2805-99-813-6147	CONNECTING ROD ASSEMBLY, PISTON; c/w outer bearing ring	1		71-1338	
13	LV6MT7/2520-99-866-0312	NEEDLE ROLLER ASSEMBLY, THRUST BEARING, 1.496 in. id x 1.811 in. od x 0.787 in. w	1		K38-46-20FV	Cts K, L
14	LV7BC/5315-99-805-5277	PIN, SHOULDER, HEADLESS, steel	1		41-760	
15	LV7BC/2805-99-805-5278	BEARING, SLEEVE, bronze, small end	1		66-492	
16						
17	LV7BC/2805-99-805-5279	PISTON, INTERNAL COMBUSTION ENGINE	1	11-16	47-41	
18	LV7BC/2805-99-874-2035	RING, PISTON, compression, chromium plated, CI	1	12	41-90	Std
19	LV7BC/2805-99-874-2037	RING, PISTON, scraper, CI	1	13	41-98	
20	LV7BC/2805-99-874-2036	RING, PISTON, compression, taper, CI	1	14	41-92	
21	LV7BC/2805-99-832-1705	RING, RETAINING, gudgeon pin	2	16	66-954	
22				A4		
23		CYLINDER -				
24	LV7BC/2805-99-805-5281	CYLINDER, GASOLINE ENGINE, CI	1	1	41-65	
25	LV7BC/2805-99-805-5280	GASKET, paper: cylinder to crankcase	1	2	70-8299	
26	LV7BC/2805-99-805-5282	GASKET, copper: cylinder to cylinder hd	1	3	41-638	
27				A5		
28		CYLINDER HEAD AND ROCKER-BOX -				
29	LV7BC/2805-99-805-5283	CYLINDER HEAD, GASOLINE ENGINE, alloy	1	1	47-59	
30	LV7BC/5307-99-805-5284	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 5/16 in. x 1-5/8 in.	2	2	68-18	
31	LV7BC/5330-99-813-5663	GASKET, carburettor flange	2	3	71-1416	
32	LV7BC/2805-99-874-2081	WASHER, carburettor flange	1	4	65-1238	Cts A to J
33	LV7BC/5330-99-822-5044	GASKET, carburettor flange	1		70-7820	Cts K, L
34	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 5/16 in.	2	5	42-4476	Cts A, B
35	LV7BC/5310-99-123-7983	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, 5/16 in.	2		75-6594-004	Cts C to K
36	LV7BC/5305-99-805-5286	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 5/16 in. x 2-25/32 in. lg	2	6	41-44	
37	LV7BC/5310-99-805-5287	WASHER, FLAT, steel, cadmium plated, 21/64 in. id x 9/16 in. od x 3/32 in. thk	2	7	76-12	
38	LV7BC/5310-99-805-5288	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2	8	24-5160	Cts A to J
39	LV7BC/5310-99-136-9912	NUT, PLAIN, HEXAGON, BSC, steel, bright zinc, 5/16 in.	2		24-5160-004	Cts K
40	LV7BC/5307-99-805-5289	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 1/4 in. x 2-15/16 in.	3	9	40-129	
41	LV7BC/5315-99-200-3479	PIN, HOLLOW, steel, 17/64 in. id x 5/16 in. od x 15/32 in. lg	2	10	66-3074	Cylinder hd to rocker-box
42	LV7BC/5307-99-805-5483	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 1/4 in. x 2-19/32 in.	2	11	40-124	
43	LV7BC/5307-99-805-5484	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 1/4 in. x 2-1/4 in.	2	12	40-131	
44	LV7BC/5307-99-805-5485	STUD, PLAIN, BSC/BSF, steel, cadmium plated, 5/16 in. x 2-9/16 in.	2	13	40-127	
45	LV7BC/5330-99-813-5661	GASKET, paper: cylinder hd to rocker-box	1	14	71-1427	
46	LV7BC/2805-99-805-5487	ROCKER-BOX, alloy	1	15	40-415	
47	LV7BC/5330-99-813-5662	GASKET, fibre, cover plate	1	16	71-1429	
48	LV7BC/2805-99-805-5489	COVER PLATE, ACCESS, inspection, rocker-box	1	17	40-208	
49	G1/5305-99-101-3725	SCREW, MACHINE, BA, steel, flat, fillister, hd, slotted, cadmium plated, No.2 x 1-1/4 in.	1	18		
50	LV7BC/2805-99-805-5490	GASKET, fibre, 1-3/8 in. id x 1-5/8 in. od x 1/32 in. thk	2	19	40-182	
51	LV7BC/4730-99-805-5491	PLUG, SCREWED, alloy, hex hd	2	20	41-31	
52	LV7BC/5310-99-805-5492	NUT, SLEEVE, BSC, steel, 1/4 in.	2	21	29-3242	
53	LV7BC/2805-99-805-5493	LIFTER, VALVE, DECOMPRESSION	1	22	40-417	
54	LV7BC/5330-99-805-5494	RING, SEALING TOROIDAL	1	23	68-289	
55	LV7BC/2805-99-805-5495	WASHER, THRUST	1	24	15-5155	
56	LV7BC/2805-99-805-5496	LEVER, REMOTE CONTROL	1	25	41-176	Cts A to K
57	LV7BC/2805-99-820-3733	LEVER, REMOTE CONTROL	1		41-176-004	Cts L
58	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, cadmium plated, 0.255 in. id x 0.500 in. od x 0.048 in. thk	1	26	2-525	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				A5		
2		ENGINE - contd				
3		CYLINDER HEAD AND ROCKER-BOX - contd				
4	LV7BC/5310-99-805-5497	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	1	27	2-443	
5	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in. id x 9/16 in. od x 1/16 in. thk	2	28	2-923	
6	LV7BC/5310-99-832-1713	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2	29	24-6040	
7	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, cadmium plated, 1/4 in. x 1/2 in. x 0.048 in. thk	5	30	2-525	
8	LV7BC/5310-99-805-5498	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	5	31	40-209	
9				A6		
10		VALVE GEAR -				
11	LV7BC/5315-99-805-5580	SHAFT, ROCKER	2	1	40-294	
12	LV7BC/2805-99-805-5581	WASHER, THRUST, steel, 33/64 in. id x 25/32 in. od x 1/32 in. thk	2	2	40-158	
13	LV7BC/2805-99-805-5582	ROCKER ARM, ENGINE POPPET VALVE, inlet	1	3	40-292	
14	LV7BC/2805-99-805-5581	WASHER, THRUST, steel, 33/64 in. id x 25/32 in. od x 1/32 in. thk	2	4	40-158	
15	LV7BC/5330-99-805-5583	RING, SEALING, TOROIDAL, rocker shaft	2	5	40-148	
16	LV7BC/5310-99-805-5584	WASHER, LOCK, steel, double coil, 33/64 in. id x 3/4 in. od	2	6	40-156	
17	LV7BC/2805-99-805-5585	WASHER, THRUST, steel, 25/64 in. id x 25/32 in. od x 1/32 in. thk	2	7	40-157	
18	LV7BC/2805-99-805-5586	ROCKER ARM, ENGINE POPPET VALVE, exhaust	1	8	40-296	
19	LV7BC/2805-99-805-5587	SCREW, ADJUSTING, ROCKER ARM, BSC, steel, 5/16 in.	2	9	68-155	Adjusting rocker arm
20	LV7BC/5310-99-832-1121	NUT, PLAIN, HEXAGON, BSC, steel, lock 5/16 in.	2	10	24-563	
21	LV7BC/2805-99-874-2033	PUSH-ROD, ENGINE POPPET VALVE	2	11	41-28	
22	LV7BC/2805-99-805-5591	TAPPET, ENGINE POPPET VALVE, steel, stellite tipped	2	12	40-392	Inlet and exhaust
23	LV7BC/2805-99-805-5589	GUIDE, ENGINE POPPET VALVE, exhaust, CI	1	13	41-21	
24	LV7BC/2805-99-874-2032	VALVE, EXHAUST	1	14	41-23	
25	LV7BC/2805-99-805-5586	GUIDE, ENGINE POPPET VALVE, inlet, CI	1	15	41-17	
26	LV7BC/2805-99-874-2031	VALVE, INLET	1	16	41-22	
27	LV7BC/2805-99-874-2046	SPRING, HELICAL, COMPRESSION, valve, outer	2	17	68-475	
28	LV7BC/2805-99-805-5590	SEAT, COMPRESSION, HELICAL SPRING, steel, flanged	2	18	68-931	
29	LV7BC/2805-99-807-0632	SPRING, HELICAL, COMPRESSION, 15/16 in. od x 1-7/16 in. lg	2	19	68-805	—
30	LV7BC/2805-99-874-2043	SEAT, COMPRESSION, HELICAL SPRING VALVE	2	20	40-171	
31	LV7BC/2805-99-874-2041	COLLET, VALVE SPRING	4	21	40-167	
32	LV7BC/4720-99-805-5593	HOSE, RUBBER, 11/64 in. id x 3/8 in. od x 19-1/2 in. lg	1	22	47-8397	
33	LV7BC/2805-99-805-5592	PIPE, BRASS	1	23	41-298	Cts A to K
34	LV7BC/2805-99-820-3734	PIPE ASSEMBLY, OIL FEED, ROCKER BOX, bright zinc	1		41-298-004	Cts L
35	LV7BC/5310-99-401-9408	WASHER, FLAT, copper, 25/64 in. id x 37/64 in. od x 1/64 in. thk	4	24	40-159	
36	LV7BC/5310-99-805-5594	NUT, PLAIN, CAP, BSC, steel, cadmium plated, 3/8 in.	2	25	40-162	
37						
38				A7		
39		LUBRICATION SYSTEM -				
40	LV7BC/2805-99-805-5595	PUMP, ROTARY, POWER DRIVEN, worm drive, oil feed and scavenger	1	1-13	41-801	Oil pump
41	LV7BC/2805-99-805-5626	SHAFT, STRAIGHT, steel, 5/16 in. dia x 1 in. lg	1	7	41-606	
42						
43	LV7BC/2805-99-811-4603	PUMP, ROTARY, POWER DRIVEN, alloy, worm drive, oil feed and scavenger	1		71-1133	Alloy oil pump
44	LV7BC/2805-99-820-3706	SHAFT, STRAIGHT, steel, 5/16 in. dia x 1.170 in. lg	1		71-1147	
45						
46		ROTARY PUMP -				
47	LV7BC/2805-99-805-5596	GEAR, SPUR, steel, 14 teeth, 5/16 in. bore, 11/16 in. od, 3/8 in. w, driven	1	2	41-605	
48	LV7BC/2805-99-805-5597	GEAR, SPUR, steel, 14 teeth, 2 flats, 1/4 A/F, 11/16 in. od x 3/8 in. w, driving	1	3	41-604	
49	LV7BC/5305-99-805-5598	SCREW, MACHINE, BSC, steel, 3/16 in. x 1-5/16 in.	4	5	41-609	Bottom plate
50	LV7BC/2805-99-805-5627	GEAR, SPUR, driven gear, delivery side	1	6	40-1016	
51	LV7BC/2805-99-805-5599	GEARSHAFT, SPUR, shouldered, thd; spur gear	1	8	40-1015	
52	LV7BC/2805-99-805-5628	GEAR, WORM, sq drive	1	10	41-603	
53	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq section, 1/4 in.	1	11		

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				A7		
2		ENGINE - contd				
3		LUBRICATION SYSTEM - contd				
4		ROTARY PUMP - contd				
5	LV7BC/2-51	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	1	12		
6	LV7BC/5315-99-805-5629	PIN, STRAIGHT, HEADLESS, steel, 1/4 in. dia x 5/16 in. lg	2	13	41-706	
7						
8	LV7BC/4320-99-814-8614	PUMP, ROTARY, POWER DRIVEN worm drive, oil feed and scavenger	1		71-2227	Cast iron oil pump
9	LV7BC/3020-99-820-3728	GEAR, SPUR, steel, 11 teeth, 5/16 in. bore, 11/16 in. od x 3/8 in. w	1		71-2124	
10	LV7BC/3020-99-820-3729	GEAR, SPUR, steel, 11 teeth, 2 flats in bore, 1/4 in. A/F, 11/16 in. od x 3/8 in. w	1		71-2122	
11	LV7BC/5305-99-805-5598	SCREW, MACHINE, BSC, steel, flat fillister hd, slotted, 3/16 in. x 1-5/16 in. lg	4		41-609	Bottom plate
12	LV7BC/2805-99-820-3726	SHAFT, STRAIGHT, steel, 5/16 in. dia x 1.170 in. lg	1		71-1147	
13	LV7BC/3020-99-820-3720	GEAR, SPUR, steel, 11 teeth, 5/16 in. bore, 11/16 in. od x 1/4 in. lg	1		71-2230	
14	LV7BC/3040-99-820-3731	GEARSHAFT, SPUR, steel, 1 gear, 11 teeth, 11/16 in. od x 3-1/16 in. lg	1		71-2229	
15	LV7BC/3020-99-805-5628	GEAR, WORM, sq drive	1		41-603	
16	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq section, 1/4 in.	1			
17	LV6MT7/3110-99-822-5045	DOWEL OIL PUMP BODY	2		71-1148	
18						
19	LV7BC/5330-99-813-5667	GASKET: oil pump to crankcase	1	14	71-1428	
20	LV7BC/5307-99-805-5631	STUD, PLAIN, BSC/BSW, steel, 1/4 in. x 2-3/16 in.	2	15	41-802	
21	G1/5310-99-101-7838	WASHER, FLAT, steel, zinc coated, 1/4 in.	2	16		
22	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	2	17	40-414	
23	LV7BC/5330-99-813-5666	GASKET, cover plate	1	18	71-1424	
24	LV7BC/2805-99-805-5634	VALVE, CHECK	1	19	41-624	
25	LV7BC/2805-99-805-5633	COVER, PLATE, ACCESS, sump	1	20	41-620	
26	LV7BC/5307-99-805-1676	STUD, PLAIN, BSC/BSW, steel, cadmium plated, 1/4 in. x 7/8 in.	4	21	31-222	
27	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	4	22	40-414	
28	LV6MT1/5330-99-881-9579	RING, SEALING, TOROIDAL, rubber, 1/2 in. id x 1/16 in. h	1	23	R2050	
29	LV7BC/4730-99-805-5636	PLUG, SCREWED, hex hd, gearbox drain	1	24	40-1034	
30	LV6MT1/5330-99-801-5537	WASHER, FLAT, fibre, 17/32 in. id x 13/16 in. od x 1/32 in. thk	1	25	30096	
31	LV7BC/4730-99-805-5637	PLUG, SCREWED, hex hd, gearbox filling	1	26	40-3064	
32	LV7BC/2520-99-821-5430	PLUG, FILLER, GEARBOX, steel, bright zinc coated, hex hd, 1/2 in. 16 tpi, 17/32 in. lg	1		40-3064-004	
33	LV6MT7/3110-99-950-0571	BALL, BEARING, steel, 5/16 in.	1	27		
34	LV7BC/2805-99-874-2045	SPRING, oil release valve	1	28	40-387	
35	LV6MT1/5330-99-801-5575	WASHER, FLAT, 16 mm x 23 mm od x 1/32 in. thk	1	29		Oil release valve
36	LV7BC/4730-99-805-5632	PLUG, SCREWED, hex hd	1	30	67-1505	
37	LV7BC/2805-99-831-5431	PLUG, SCREWED, steel, hex hd, bright zinc, 5/8 in. 20 tpi, 21/32 in. h	1		67-1505-004	
38						
39		GEARBOX, MAINSHAFT AND LAYSHAFT -		A8		
40	LV7BC/2520-99-805-5638	BEARING, SLEEVE, mainshaft	2	1	41-3045	
41	LV7BC/2520-99-805-5639	SHAFT, SHOULDERED: mainshaft	1	2	40-3254	
42	LV6MT1/5330-99-805-7355	SEAL, PLAIN, ENCASED, steel, 1.562 in. id x 2.062 in. od x 0.187 in. h	1	3	11P20615618	
43	LV6MT7/3110-99-806-1169	BEARING, BALL, JOURNAL, single row, 30 mm x 62 mm x 16 mm, 000 fit	1	4		
44	LV7BC/2520-99-809-8638	GEAR, SPUR, steel, 22 teeth	1	5	57-3872	
45	LV7BC/2520-99-805-6398	WASHER, THRUST, 0.103/0.104 in. thk	as reqd	6	40-3127	
46	LV7BC/2520-99-805-6397	WASHER, THRUST, 0.098/0.099 in. thk	as reqd		40-3126	
47	LV7BC/2520-99-805-6396	WASHER, THRUST, 0.093/0.094 in. thk	as reqd		40-3020	
48	LV7BC/2520-99-805-6395	GEAR, SPUR, steel, 20 teeth	1	7	40-3101	2nd gear
49	LV7BC/2520-99-805-6394	WASHER, THRUST, 0.080/0.081 in. thk	as reqd	8	40-3120	
50	LV7BC/2520-99-805-6393	WASHER, THRUST, 0.070/0.071 in. thk	as reqd		40-3119	
51	LV7BC/2520-99-805-6392	WASHER, THRUST, 0.075/0.076 in. thk	as reqd		40-3019	
52	LV7BC/2520-99-805-6391	GEAR, SPUR, steel, 25 teeth	1	9	40-3103	3rd gear
53	LV7BC/2520-99-805-6390	GEAR, SPUR, steel, 17 teeth	1	10	40-3301	1st gear

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				A8		
2		ENGINE - contd				
3		GEARBOX, MAINSHAFT AND LAYSHAFT - contd				
4	LV6MT7/3110-99-950-1274	BEARING, BALL, JOURNAL, single row, 5/8 in. x 1-9/16 in. x 7/16 in., 000 fit	1	11		
5	LV7BC/5340-99-805-7356	RING, RETAINING, steel, int	1	12	76-528	
6	LV7BC/2520-99-805-6389	RATCHET, PINION, kickstart	1	13	40-3279	
7	LV7BC/2520-99-805-6388	GEAR, SPUR, kickstart ratchet	1	14	40-3271	
8	LV7BC/2520-99-805-6387	BEARING, SLEEVE, kickstart ratchet	1	15	40-3272	
9	LV7BC/2520-99-805-6386	SPRING, HELICAL, COMPRESSION, kickstart gear	1	16	40-3273	
10	LV7BC/2520-99-805-6404	SPROCKET WHEEL, steel, 18 teeth	1	17	41-3058	Final drive
11	LV7BC/2520-99-805-6406	WASHER, KEY, sprocket wheel	1	18	40-3121	
12	LV7BC/5310-99-805-6407	NUT, PLAIN, HEXAGON, Whit Form, steel, 1-3/16 in. - 20 tpi	1	19	40-3051	
13	LV7BC/5330-99-805-6405	WASHER, NONMETALLIC, felt, gearbox sprocket wheel	1	20	90-6074	
14	LV7BC/5315-99-874-2055	PIN, STRAIGHT, HEADLESS, clutch push rod	1	21	40-3265	
15	LV7BC/2520-99-805-5645	BEARING, SLEEVE, brass, 0.195 in. id x 0.314 in. od x 0.375 in. lg	1	22	40-3007	
16	LV7BC/5310-99-805-5640	WASHER, LOCK, int	1	23	40-3257	
17	LV7BC/5310-99-805-5641	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/2 in.	1	24	76-271	
18	LV7BC/2805-99-805-4625	LEVER, CLUTCH OPERATING	1	25	57-2750	Cts A to K
19	LV7BC/2805-99-821-5432	LEVER, CLUTCH OPERATING, steel, bright nickel, chromium finish	1		57-2750-003	Cts L
20	LV7BC/2520-99-805-5643	PINION, clutch operating lever	1	26	40-3283	
21	LV6MT7/3110-99-950-0568	BEARING, BALL, steel, 7/32 in. dia	1	27		
22	LV7BC/2520-99-805-5644	GEAR, RACK, clutch operating	1	28	40-3282	
23	LV7BC/2520-99-805-6408	GEARSHAFT, SPUR, steel, layshaft, 14 teeth	1	29	41-3068	Top gear
24	LV7BC/2520-99-805-6462	GEAR, SPUR, steel, layshaft, 25 teeth	1	30	41-3099	3rd gear
25	LV7BC/2520-99-805-6409	GEAR, SPUR, steel, layshaft, 30 teeth	1	31	41-3097	2nd gear
26	LV7BC/2520-99-805-6463	GEAR, SPUR, steel, layshaft, 33 teeth	1	32	40-3299	1st gear
27	LV7BC/2520-99-805-6464	BEARING, SLEEVE, layshaft, 1st gear	1	33	40-3262	
28	LV7BC/2520-99-805-6465	SHIM, layshaft, 1st gear	1	34	40-3258	
29	LV7BC/5340-99-805-7357	RING, RETAINING, steel, int	1	35	41-3078	
30	LV6MT7/3110-99-805-9049	BEARING, NEEDLE ROLLER, JOURNAL, 5/8 in. x 13/16 in. x 1/2 in.	1	36	B108	
31	LV7BC/3120-99-816-7492	WASHER, THRUST, steel, 5/8 in. id x 1 in. od x 0.079 in. thk	as reqd		41-3072	Layshaft
32	LV7BC/3120-99-816-7493	WASHER, THRUST, steel, 5/8 in. id x 1 in. od x 0.084 in. thk	as reqd		41-3074	Layshaft
33				A9		
34		KICKSTART AND GEARCHANGE -				
35	LV7BC/2520-99-805-5441	ROD, SELECTOR, GEARBOX	1	1	40-3032	
36	LV7BC/2530-99-811-4605	FORK, SELECTOR, GEARBOX, mainshaft & layshaft gear	1	2	57-4109	
37	LV7BC/2520-99-811-4604	CAM, CONTROL, gear selector		3	57-3950	
38	LV7BC/2805-99-874-2049	SPRING, control cam	1	4	40-3042	
39	LV7BC/2520-99-805-5707	PLATE, STIFFENER, control cam spring	1	5	40-3043	
40	LV7BC/2520-99-805-5539	LOCKING PLATE, NUT AND BOLT, control cam spring	1	6	40-3045	
41	Z2/5305-99-914-3456	SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No.2 x 3/8 in.	2	7		
42	LV7BC/5315-99-805-5708	PIN, STRAIGHT, HEADLESS, control cam	1	8	40-3291	
43	G1/5315-99-944-0177	PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-1/8 in.	1	9		
44	LV7BC/2520-99-805-5709	QUADRANT, GEARCHANGE	1	10-16	40-3321	
45	LV7BC/2520-99-874-2051	SPRING, HELICAL, COMPRESSION, plunger	2	11	40-3155	
46	LV7BC/2520-99-805-5710	PLUNGER, DETENT	2	12	40-3193	
47	G1/5305-99-121-1270	SCREW, MACHINE, BA, steel, flat fillister hd, slotted, cadmium plated, No.5 x 5/16 in.	1	15		
48	LV7BC/2520-99-874-2050	SPRING, HELICAL, TORSION, quadrant return	1	16	40-3061	
49	LV7BC/5315-99-805-5711	PIN, SHOULDER, HEADLESS, return spring, gearchange quadrant	1	17	40-3289	
50	LV7BC/2520-99-805-5712	PEDAL-LEVER, CONTROL, gearchange	1	18	40-3073	
51	LV7BC/5306-99-805-5714	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 1/4 in. x 3/4 in.	1	19	42-6554	
52	LV7BC/2540-99-805-5713	PAD PEDAL, rubber, gearchange	1	20	89-3208	
53	LV7BC/2520-99-813-6004	SPINDLE, KICKSTART	1	21	57-4070	Quadrant
54	LV6MT7/3110-99-805-9049	BEARING, NEEDLE ROLLER, JOURNAL, 5/8 in. x 13/16 in. x 1/2 in.	1	22	B108	
55	LV7BC/2520-99-805-8114	BEARING, SLEEVE, selector gear spindle	1	23	40-3270	Alternative
56	LV7BC/2520-99-809-5016	BEARING, SLEEVE, steel, selector gear spindle	1		57-2642	Alternative
57	LV7BC/5315-99-805-5717	PIN, GROOVED, HEADLESS, stop, sector gear	1	24	40-3276	
58	LV7BC/5340-99-805-5718	RING, RETAINING, stop pin, sector gear	1	25	40-3277	
59	LV7BC/2520-99-805-5719	SPRING, HELICAL, TORSION, return, kickstart	1	26	40-3275	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				A9		
2		ENGINE - contd				
3		KICKSTART AND GEARCHANGE - contd				
4	LV7BC/5315-99-805-5720	PIN, SHOULDER, HEADLESS, kickstart return spring	1	27	40-3278	
5	LV7BC/2805-99-805-5721	SEAL, PLAIN	1	28	40-3281	Cts A to J
6	LV7BC/5330-99-809-5015	SEAL, PLAIN, 1-1/16 in. od x 3/4 in. id x 1/4 in. w	1		57-2641	
7	LV7BC/2520-99-809-5431	CRANK, KICKSTART	1	29-37	57-2775	Cts A to J
8	LV7BC/2520-99-810-4922	CRANK, KICKSTART	1		57-2652	Alternatives
9	LV7BC/2520-99-820-3719	CRANK, KICKSTART	1		57-5775-002	Cts K
10	LV7BC/2520-99-820-3718	CRANK, KICKSTART, bright nickel chrome finish			57-2775-003	Cts L
11						
12		KICKSTART CRANK -				
13	LV7BC/2520-99-805-5723	SPRING, HELICAL, COMPRESSION, kickstart pedal	1	30	40-3085	
14	LV6MT7/3110-99-950-0569	BALL, BEARING, steel, 1/4 in.	1	31		
15	LV7BC/2540-99-805-5724	PAD, PEDAL, rubber, kickstart	1	33	68-3193	
16	LV7BC/5306-99-805-5725	BOLT, SHOULDER, BSC, steel, hex hd, cadmium plated, 5/16 in. x 1-13/16 in.	1	34	40-3084	
17	LV7BC/5315-99-832-1119 (5310 99 821 5922)	PIN, COTTER, steel, cadmium plated, 1.598 in. lg	1	35	2-2579	
18	LV7BC/5310-99-805-5726	WASHER, FLAT, steel, 0.275 in. id x 0.500 in. od x 0.064 in. thk	1	36	2-2580	
19	LV7BC/5310-99-832-1118	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 17/64 in.	1	37	2-2578	
20						
21				A10		
22	LV7BC/2520-99-805-6466	CLUTCH, FRICTION, multiplate, dry, cork insert	1	1-21	47-3213	
23	LV7BC/5310-99-805-6467	NUT, SLEEVE, steel, clutch spring tension	4	1	41-3215	
24	LV7BC/2520-99-805-6468	SPRING, HELICAL, COMPRESSION, clutch	4	2	41-3091	
25	LV7BC/2520-99-813-5497	SEAT, COMPRESSION HELICAL SPRING	4	3	57-4121	
26	LV7BC/5305-99-805-6470	SCREW, SHOULDER, BSC, steel, slotted drive, 1/4 in. x 5/8 in.	1	4	40-3230	
27	LV7BC/5310-99-805-6471	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	1	5	2-2395	
28		PLATE, PRESSURE, FRICTION CLUTCH	1		40-3222	Cts A, B
29	LV7BC/2520-99-813-6205	PLATE, PRESSURE, FRICTION CLUTCH	1	6	57-3952	Cts C to J
30	LV7BC/2520-99-816-9679	PLATE, PRESSURE, FRICTION CLUTCH	1		57-4019	Cts K, L
31	LV7BC/5310-99-805-6472 (5310)	NUT, SLEEVE, steel: clutch centre to mainshaft	1	7	40-3227	
32	LV7BC/2520-99-805-6473	WASHER, KEY, steel, ext tabs	1	8	40-3221	
33	LV7BC/2520-99-874-2054	PLATE, CLUTCH, driving	4	10	40-3233	
34	LV7BC/2520-99-874-2052	PLATE, CLUTCH, driven	5	11	40-3220	
35	LV7BC/2520-99-805-6474	BUMPER, RUBBER, clutch shock absorber	8	13	41-3212	
36	Z2/5305-99-121-1408	SCREW, MACHINE, BA, steel, csk hd, slotted, cadmium plated, No.1 x 1 in.	4	17		
37	LV7BC/2520-99-805-6475	SPROCKET WHEEL, clutch, steel, 52 teeth	1	18	47-3214	
38	LV6MT7/3110-99-950-1022	ROLLER, BEARING, parallel, steel, 3/16 in. dia x 3/16 in. lg	25	19		
39	LV7BC/2520-99-805-6476	SLEEVE, CLUTCH, splined, flanged	1	20	40-3201	
40	LV7BC/5315-99-805-6477	KEY, WOODRUFF, steel: sleeve to mainshaft	1	21	40-3150	
41	LV6MT11/3020-99-807-2065	CHAIN, ROLLER, double strand, 3/8 in. pitch, 0.225 in. w, 1/4 in. dia roller	1	22	PRIMARY	
42						
43		TIMING COVERS -		A11		
44	G2/4710-99-960-4689	TUBING, STEEL, seamless, 1/2 in. od x 0.036 in. wall thk	as reqd	1		
45	LV7BC/4730-99-805-6410	PLUG, SCREWED, oil feed, mainshaft	1	2	53-3049	
46	LV7BC/2805-99-821-5427	COVER, TIMING GEAR, inner	1	3	41-519-021	Cts L
47	LV7BC/5315-99-200-3479	PIN, HOLLOW, steel, 17/64 in. id x 5/16 in. od x 15/32 in. lg	2	4	66-3074	
48	LV7BC/5305-99-136-9929	SCREW, MACHINE	2	5	40-235	
49	LV7BC/5305-99-136-9913	SCREW, MACHINE	5	6	40-229	
50	G1/5310-99-120-0597	WASHER, FLAT, steel, cadmium plated, 0.255 in. id x 0.370 in. od x 0.036 in. thk	1	8		
51	LV6MT7/3110-99-950-0569	BALL, BEARING, steel, 1/4 in.	1	9		
52	LV7BC/5360-99-805-6412	SPRING, HELICAL, COMPRESSION	1	10	40-385	
53	LV7BC/4730-99-805-6411	PLUG, SCREWED, alloy	1	11	40-376	
54	LV7BC/2805-99-809-5299	COVER, TIMING, outer	1	12	70-8301	Cts A to K
55	LV7BC/2805-99-821-5426	COVER, TIMING, outer, polished	1		70-8300-021	Cts L
56	LV7BC/5305-99-136-9929	SCREW, MACHINE	3	13	40-236	Cts A to K
57	G1/5305-99-941-8908	SCREW, MACHINE	3		40-236-004	Cts L
58	LV7BC/5305-99-136-9913	SCREW, MACHINE	1	14	40-229	
59	LV7BC/5305-99-805-6416	SCREW, MACHINE, BSF, steel, fillister hd, slotted, cadmium plated, 1/4 in. x 2-3/8 in. lg	1	15	40-228	
60	LV7BC/5305-99-136-9206	SCREW, MACHINE	3	16	76-546	
61	LV7BC/5305-99-136-9205	SCREW, MACHINE	1	17	40-234	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				A11		
1		ENGINE - contd				
2		TIMINGS COVERS - contd				
3		WASHER, NONMETALLIC, fibre, 17/32 in. id x 13/16 in. od x 1/32 in. thk	1	19		
4	LV6MT1/5330-99-801-5537	PLUG, SCREWED, outer timing cover	1	20	40-668	Cts A to K
5	LV7BC/4730-99-805-6417	PLUG, SCREWED, steel, hex hd, 1/2 in. BSF, 11/32 in. thd lg, bright nickel chromium	1		40-668-003	Cts L
6	LV7BC/5365-99-821-5428	GASKET, cover, plate	1	21	71-1423	
7	LV7BC/5330-99-813-5668	COVER, PLATE, ACCESS, contact breaker	1	22	40-680	Cts A to K
8	LV7BC/2805-99-805-6415	COVER, PLATE, ACCESS, contact breaker, polished finish	1		40-680-021	Cts L
9	LV7BC/2805-99-821-5429	SCREW, MACHINE, BA, steel, rd hd, cadmium plated, No. 2 x 1/2 in.	2	23		Cts A to K
10	Z2/5305-99-120-1617	SCREW, MACHINE	2		76-4116-004	Cts L
11	G1/5305-99-134-3643					
12		CARBURETTOR, BUTTERFLY TYPE	1		398-9	
13	LV6MT12/2910-99-814-0723			A12		
14						
15		RING, SEALING, TOROIDAL	1	3	622-082	
16	LV6MT12/5330-99-805-5623	SPRING, HELICAL, EXTENSION, steel, 3/16 in. od x 29/32 in. lg	1	7	255-064	
17	LV6MT12/5360-99-805-5614	SPRING, HELICAL, TORSION, steel, 1/2 in.	1	8	398-069	
18	LV6MT1/5340-99-805-5612	RING, SEALING, TOROIDAL	1	9	622-082	
19	LV6MT12/5330-99-805-5623	SPACER, SLEEVE, steel, 0.221 in. od x 0.343 in. id x 0.325 in. lg	1	10	398-077	
20	LV6MT12/5365-99-820-3727	SEAL, THROTTLE SPINDLE	1		398-088	
21	LV6MT12/2910-99-814-0724	SPRING, HELICAL, COMPRESSION, steel, 7/32 in. od x 3/8 in. free lg	1	12	124/155	Throttle stop screw
22	LV6MT12/5340-99-805-5613	SPRING, HELICAL, COMPRESSION, needle valve, air control	1	25	4/148	
23	LV6MT12/5340-99-807-4168	NEEDLE VALVE, AIR CONTROL, CARBURETTOR	1	26	332/017	
24	LV6MT12/2910-99-805-5616	FLOAT CHAMBER, CARBURETTOR	1	27	396/010	
25	LV6MT12/2910-99-805-5619	FLOAT, CARBURETTOR	1	28	396/012	
26	LV6MT12/2910-99-805-5617	NEEDLE, CARBURETTOR NEEDLE VALVE	1	29	376/089	
27	LV6MT12/2910-99-805-5620	JET, METERING, CARBURETTOR, main, 210 cc	1	30	4/042	
28	X3/2910-99-406-9012	JET, METERING, CARBURETTOR, pilot, 25 cc	1	31	390/051	
29	LV6MT12/2910-99-805-5615	SPINDLE, FLOAT, HINGE, steel, rd hd	1	32	396-017	
30	LV6MT12/2910-99-809-9161	STRAINER ELEMENT, SEDIMENT, nylon gauze	1	33	376-093	
31	LV6MT12/2910-99-805-5622	SCREW, MACHINE, hex hd, fuel inlet, float chamber	1	34	376/091	
32	LV6MT12/5305-99-805-5621	GASKET, rubber/cork, 1/32 in. thk	1	35	396/018	
33	LV6MT12/2910-99-805-5618	ADAPTOR, OVERFLOW PIPE	1	38	47-36	
34	LV7BC/2910-99-825-3024	SEAT, COMPRESSION HELICAL SPRING	1	39	47-78	
35	LV7BC/2910-99-808-3192	SPRING, HELICAL COMPRESSION	1	40	47-77	Overflow tube
36	LV7BC/2910-99-808-3193					
37	LV6MT6/4720-99-805-7764	TUBING, RUBBER, 5/32 in. id x 5/16 in. od, black	as reqd	41		
38				A13		
39	LV6MT12/2910-99-829-6845	CARBURETTOR, CONCENTRIC TYPE	1	1-29		Alternative to LV6MT12/ 2910-99-814-0723
40	LV6MT12/2910-99-830-9966	NEEDLE, TAPERED	1	4	622-063	)These items
41	LV6MT12/2910-99-830-9967	JET, NEEDLE, bronze	1	5	622-079	)not to be
42	LV6MT12/4730-99-823-9508	ADAPTOR, BUSHING	1	6	622-128	)replaced)separately
43	LV6MT12/5330-99-823-9505	RING, SEALING, TOROIDAL	1	10	622-101	
44	LV6MT12/5305-99-137-4469	AIR, ADJUSTING SCREW	1	12	622-076	
45	LV6MT12/5365-99-823-9512	RING, RETAINING	1	13	622-067	
46	LV6MT12/2910-99-823-9513	FLOAT	1	14	622-069	
47	X3/2910-99-406-8925	JET, METERING	1	16	124-026	
48	LV6MT12/5360-99-823-9506	SPRING, HELICAL, COMPRESSION	1	17	622-131	
49	LV6MT12/2910-99-830-9968	JET, METERING	1	18	376-100-130	
50	LV6MT12/2910-99-823-9516	NEEDLE, TAPERED	1	19	622-068	
51	LV6MT12/5330-99-823-9515	GASKET	1	20	622-073	
52	LV6MT12/2910-99-805-5622	STRAINER, ELEMENT	1	23	376-093	
53	LV6MT12/4730-99-823-9517	BOLT, FLUID, PASSAGE	1	25	622-078	
54	LV6MT12/5330-99-805-5623	RING, SEALING, TOROIDAL	2	30	622-082	
55	LV6MT12/5340-99-830-9969	PLUG, EXPANSION, aluminium, 8.61 mm dia x 0.064 in. thk	1		622-085	
56	LV6MT12/2910-99-829-8933	ADAPTOR RING, CARBURETTOR	1		376-110	) U/W
57	LV7BC/5330-99-813-5663	GASKET, CARBURETTOR, fibre, oval shape	3		71-1416	)Concentric
58	LV7BC/2805-99-874-2081	WASHER, CARBURETTOR FLANGE	2		65-1238	)type
59	LV7BC/2910-99-830-4661	FERRULE, CABLE CONTROL, throttle cable end	1		SC Bin No. 59B	)Carburettor)

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				A14		
1		ENGINE - contd				
2		AIR CLEANER -				
3	LV7BC/5340-99-805-6866	RING, RETAINING	1	2	41-4647	
4	LV7BC/2940-99-805-6867	DISC, FILTER, METALLIC, bronze porous	1	3	41-4648	
5	LV7BC/5330-99-805-6868	RING, SEALING, TOROIDAL, rubber	1	4	68-588	
6	LV6MT1/2940-99-805-5608	FILER ELEMENT, AIR INTAKE, cartridge type	1	5	CA2602	
7	LV7BC/2940-99-829-4665	COVER, FILTER ELEMENT	1	6	41-4633	
8	LV7BC/2940-99-829-4666	COVER PLATE, OUTER, ELEMENT	1	7	41-4639	
9	G1/5306-99-941-9658	BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in.	1	8		
10	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq section, 1/4 in.	1	9		
11	G1/5340-99-942-4333	BUSHING, RUBBER, 3/16 in. bore x 1/2 in. od x 7/32 in. lg	1		219	
12	LV7BC/5330-99-805-6870	WASHER, NON-METALLIC, rubber	1	12	68-9227	
13	LV7BC/5325-99-805-6869	STUD, POSITIVE LOCK	1	13	68-9223	
14	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1	16		
15	LV7BC/5306-99-805-6872	BOLT, MACHINE, BSC, steel, cadmium plated, 5/16 in. x 1 in.	1	17	64-6054	
16	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1	19		
17	LV7BC/5306-99-805-6873	BOLT, MACHINE, BSC, steel, cadmium plated, 5/16 in. x 5/8 in.	1	20	3-1156	
18	LV7BC/2940-99-805-6871	HOSE, PREFORMED	1	21	47-7822	
19	LV6MT1/4730-99-200-8881	CLAMP, HOSE, worm drive type, 1-1/2 in. to 2-1/2 in. id	2	22		
20	LV6MT1/4730-99-901-9409	CLAMP, HOSE, steel, 1-3/4 in. to 2-3/8 in. id	2			
21	LV6MT6/4720-99-805-7790	HOSE, RUBBER, 1.75 in. bore x 4.5 in. lg	1		FV743025	

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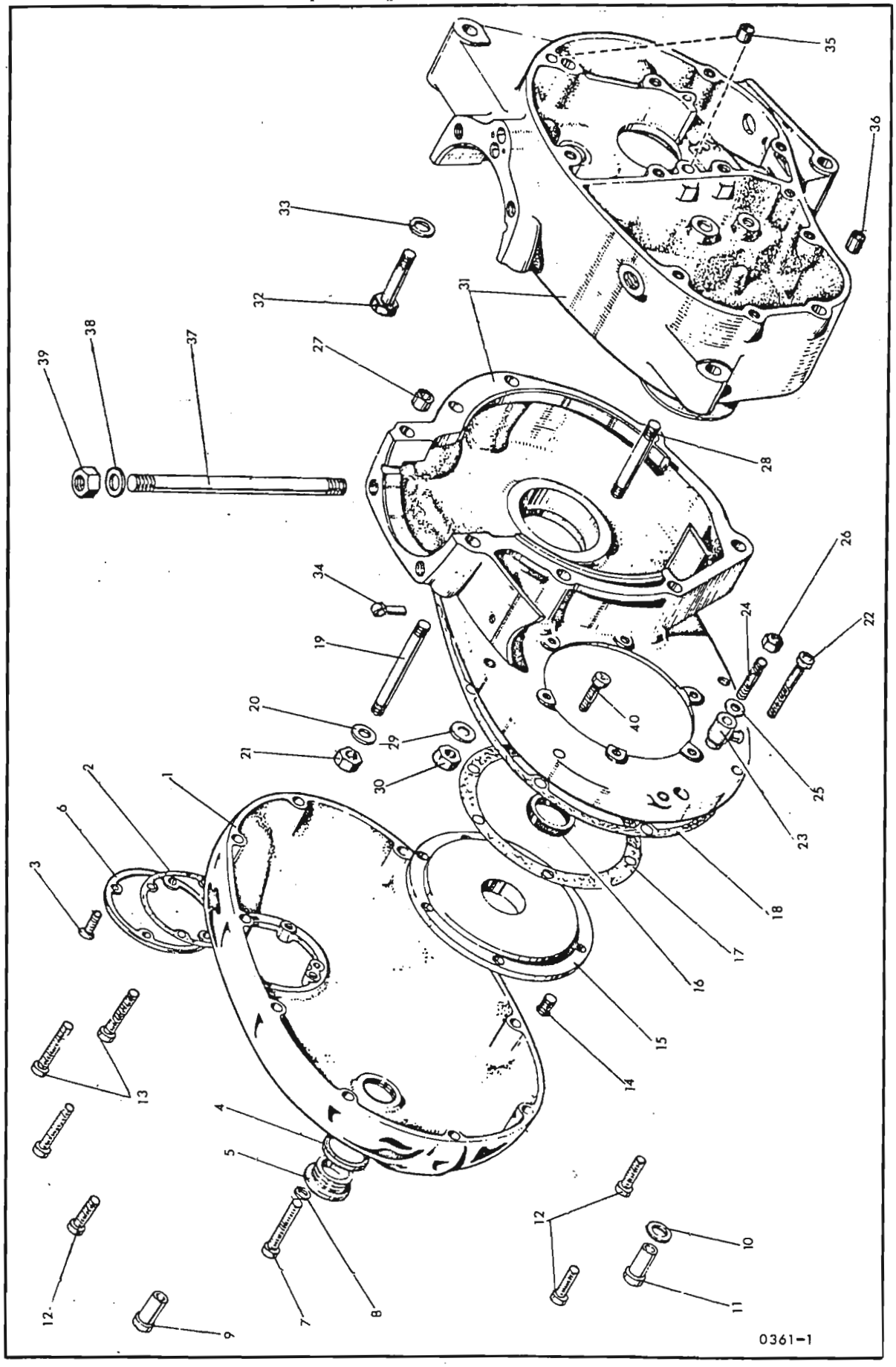
CRANKCASE AND PRIMARY COVER

A1 A1



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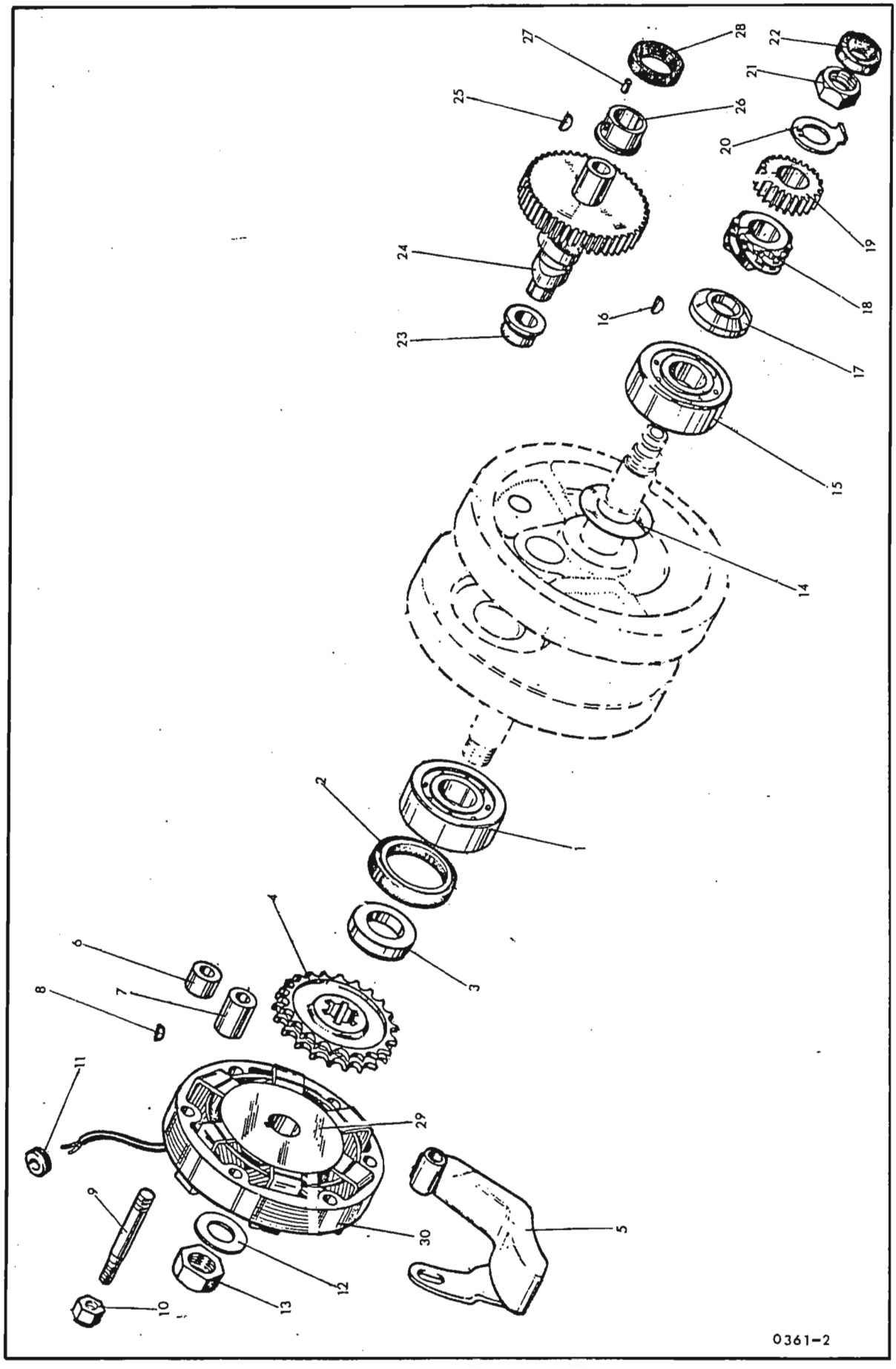
A2 TIMING AND PRIMARY GEAR A2



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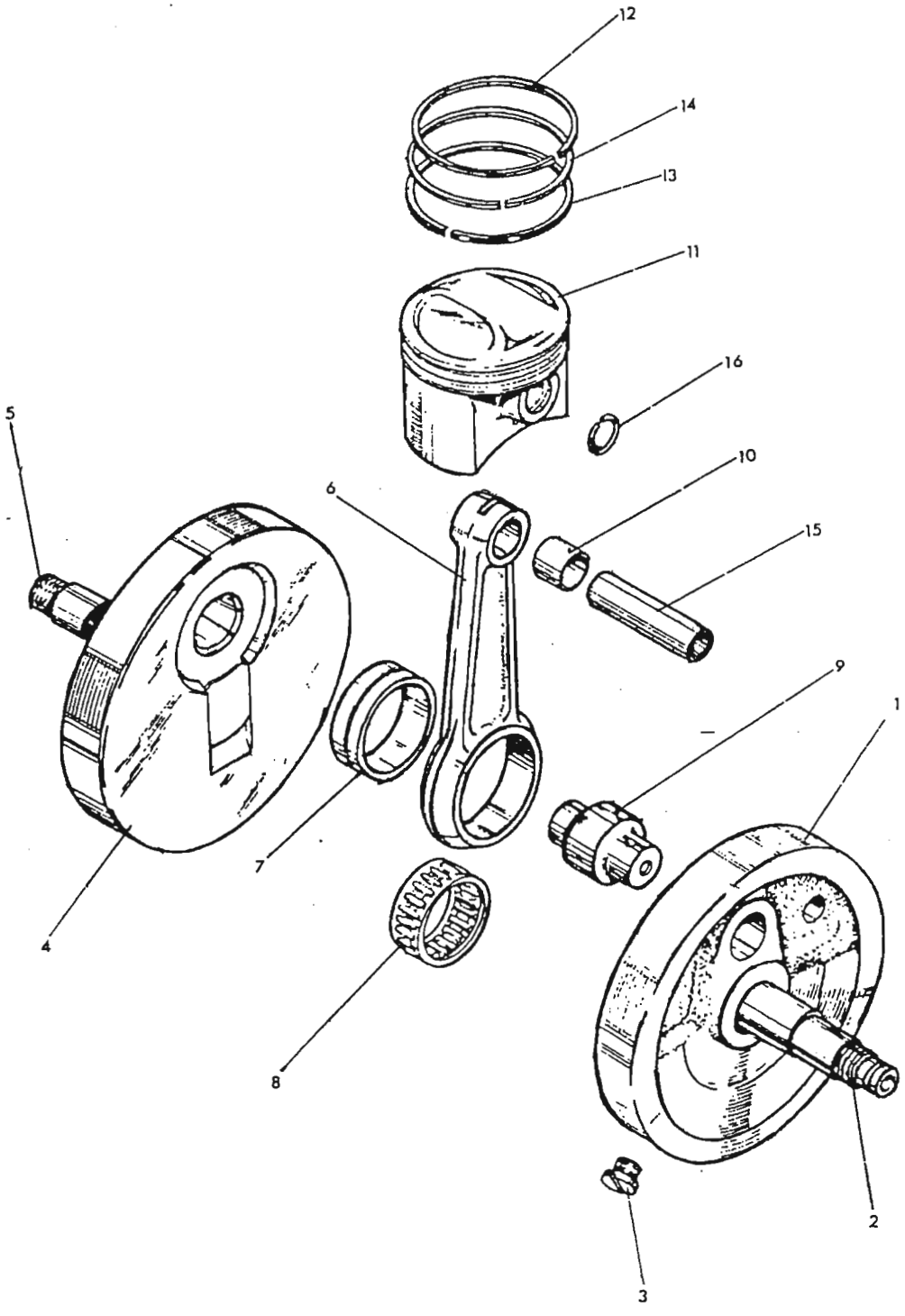
FLYWHEEL, PISTON AND CONNECTING ROD

A3 A3



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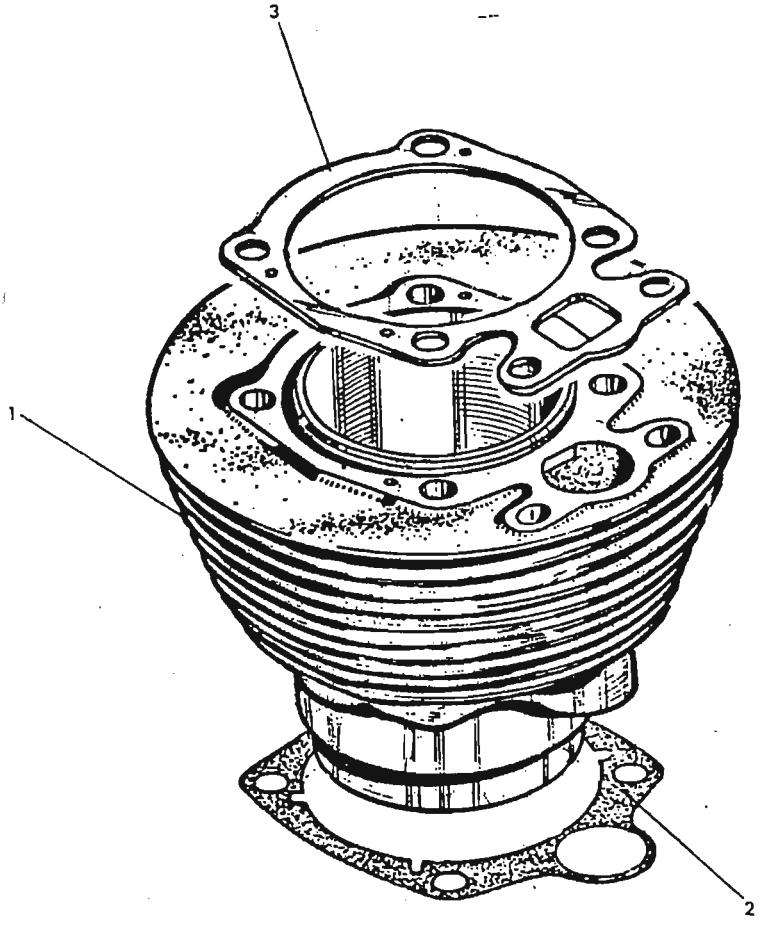

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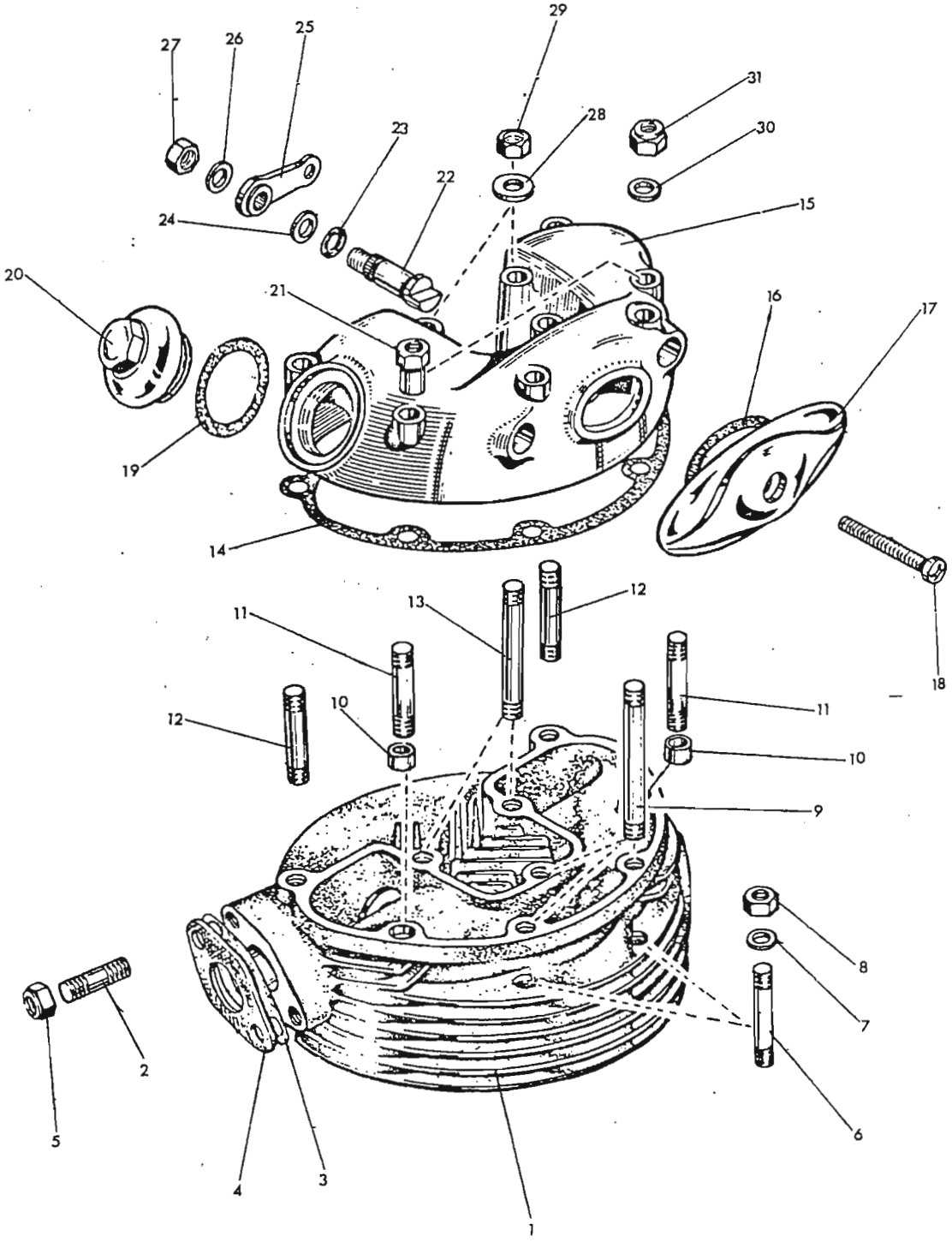
CYLINDER HEAD AND ROCKER-BOX

A5 A5



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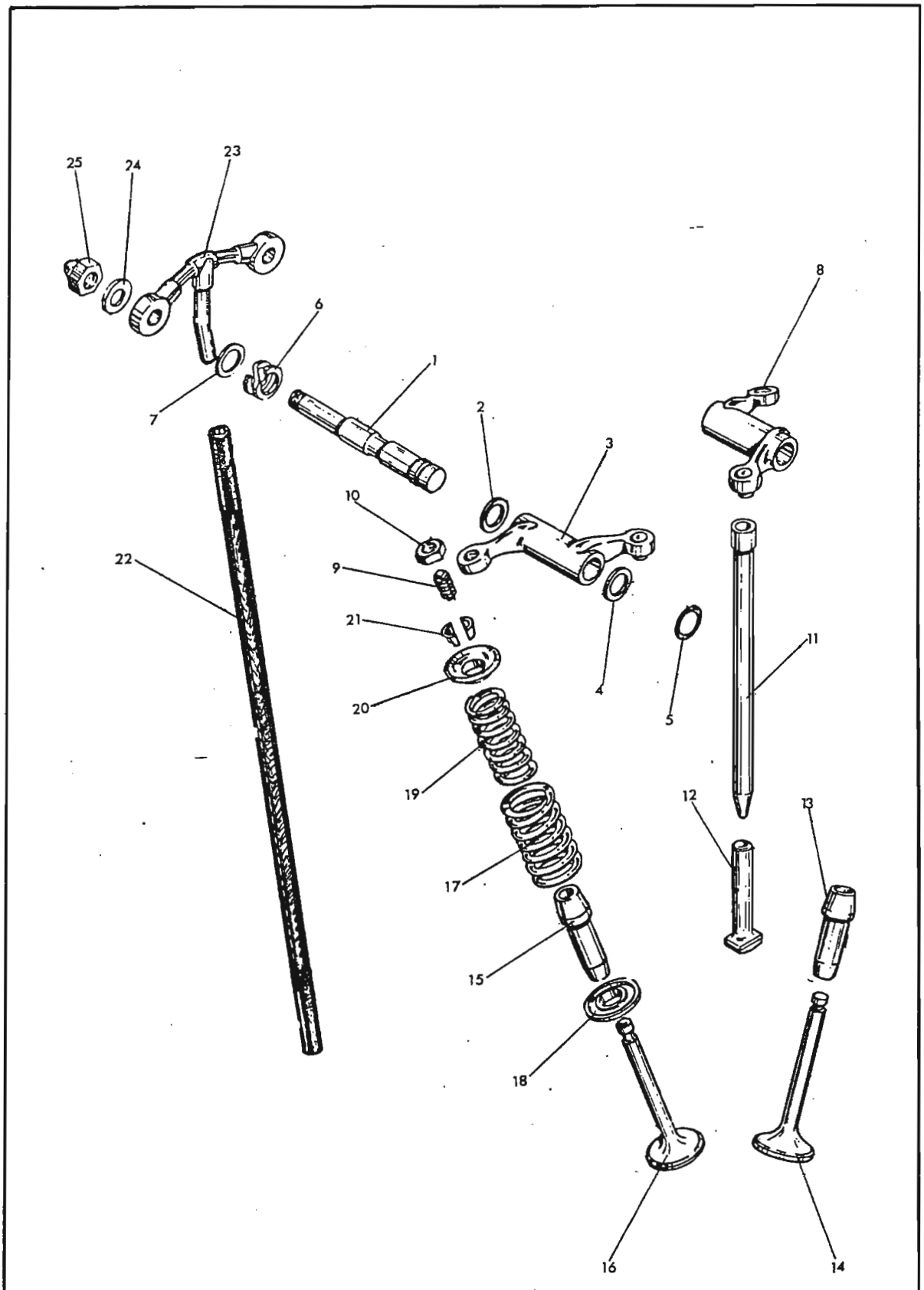

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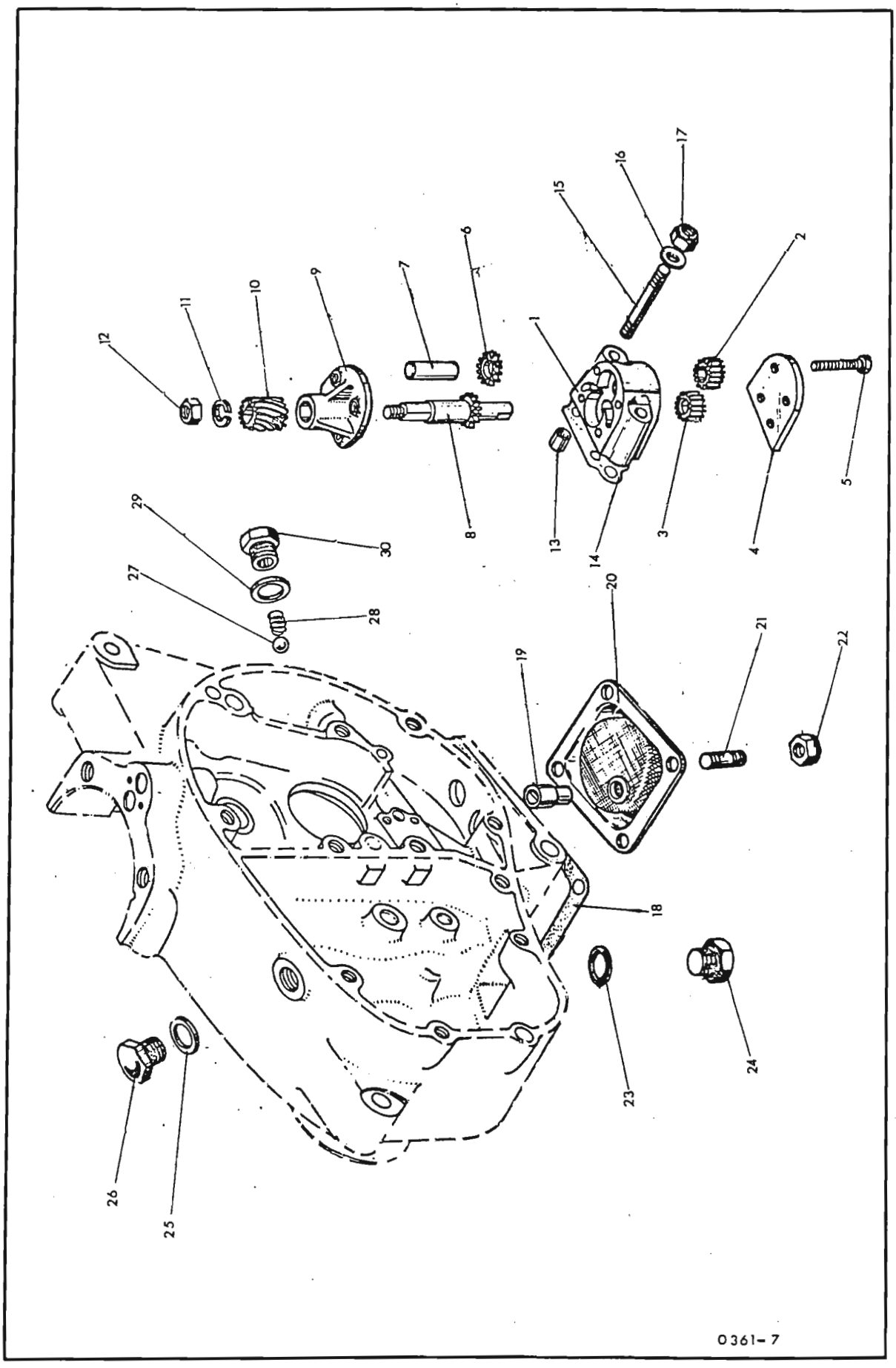
OIL PUMP AND RELEASE VALVE

A7 A7



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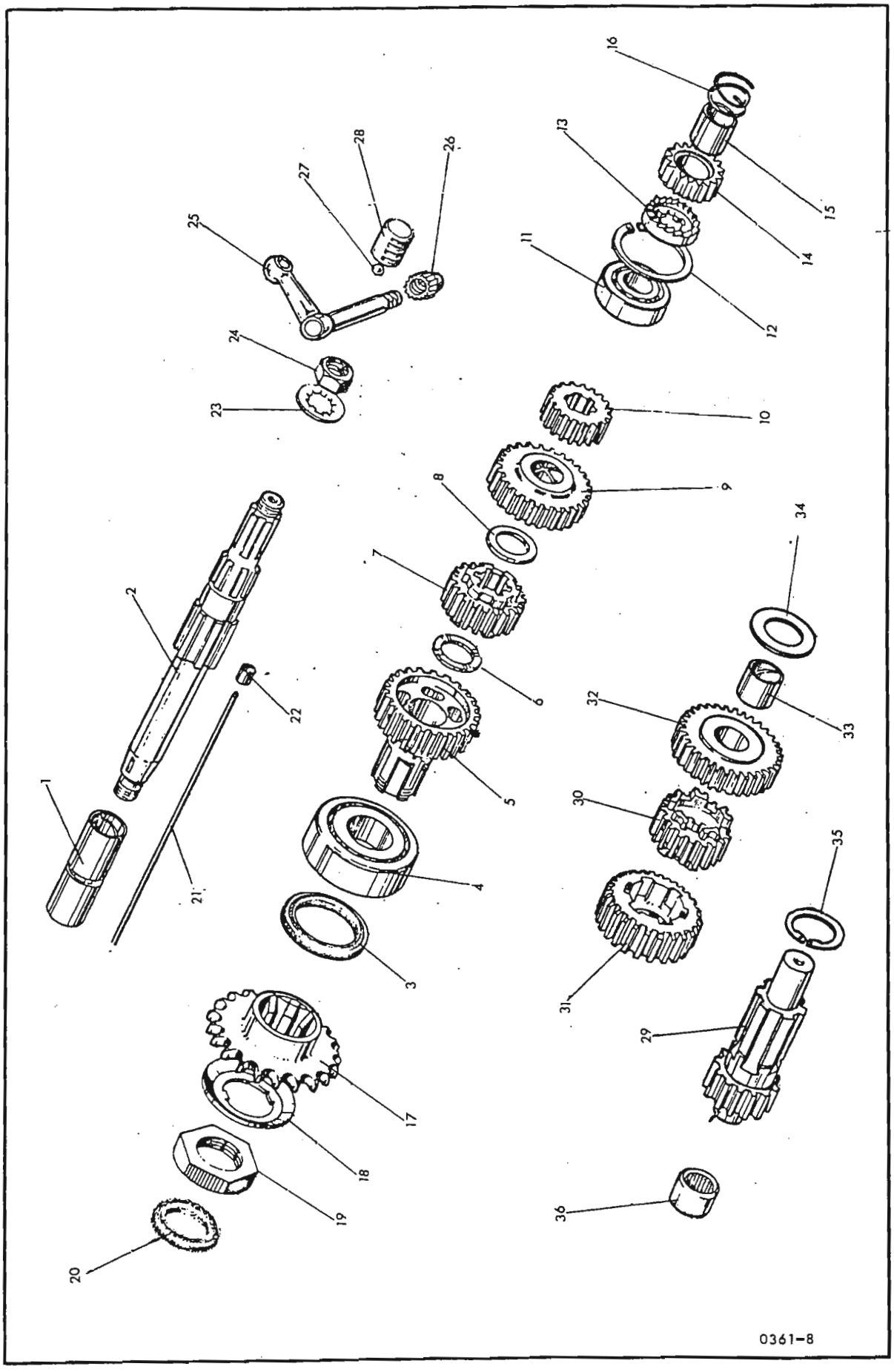
GEARBOX MAIN SHAFT AND LAYSHAFT

A8 A8



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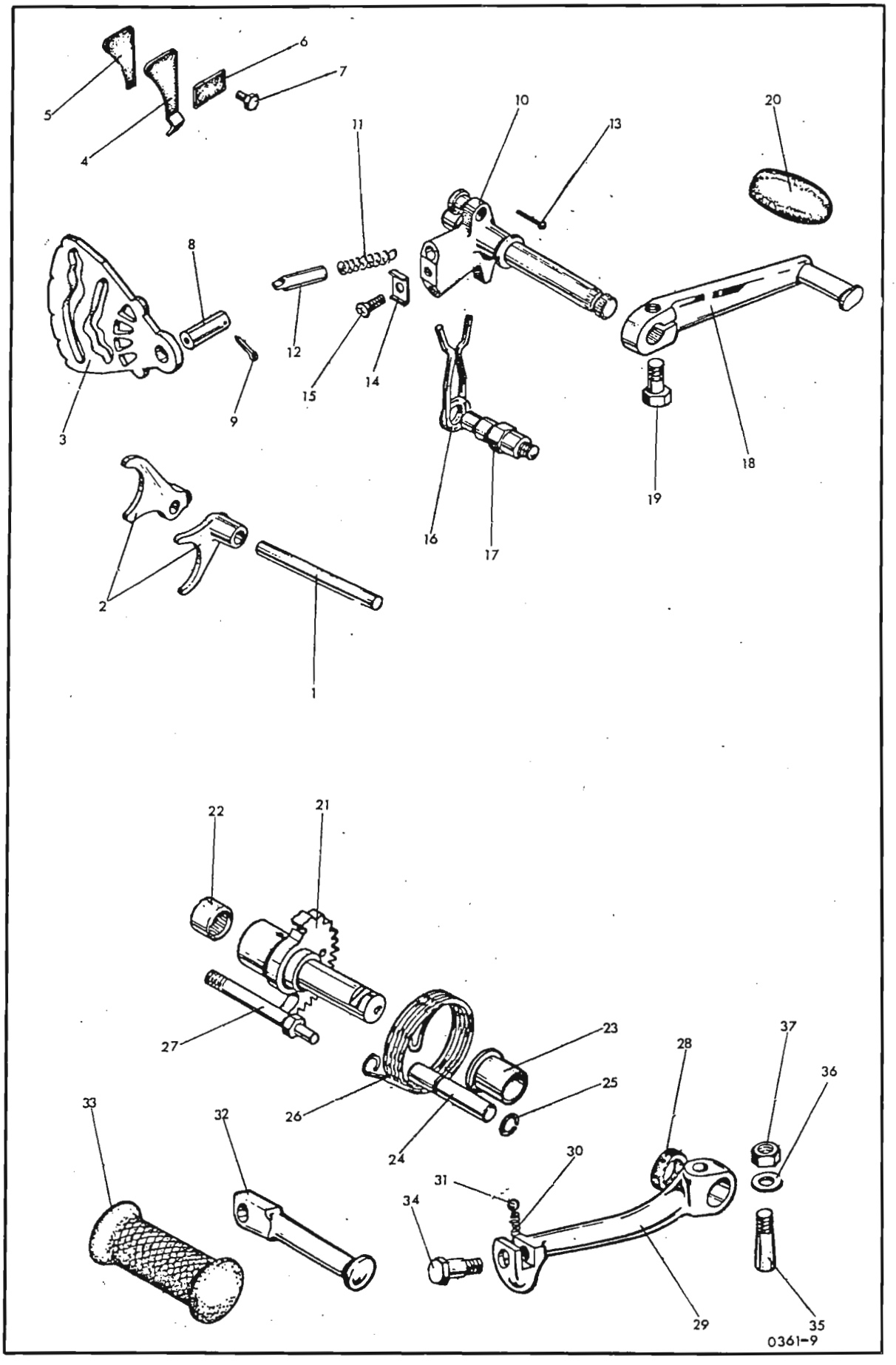
A9 KICKSTART AND GEARCHANGE A9



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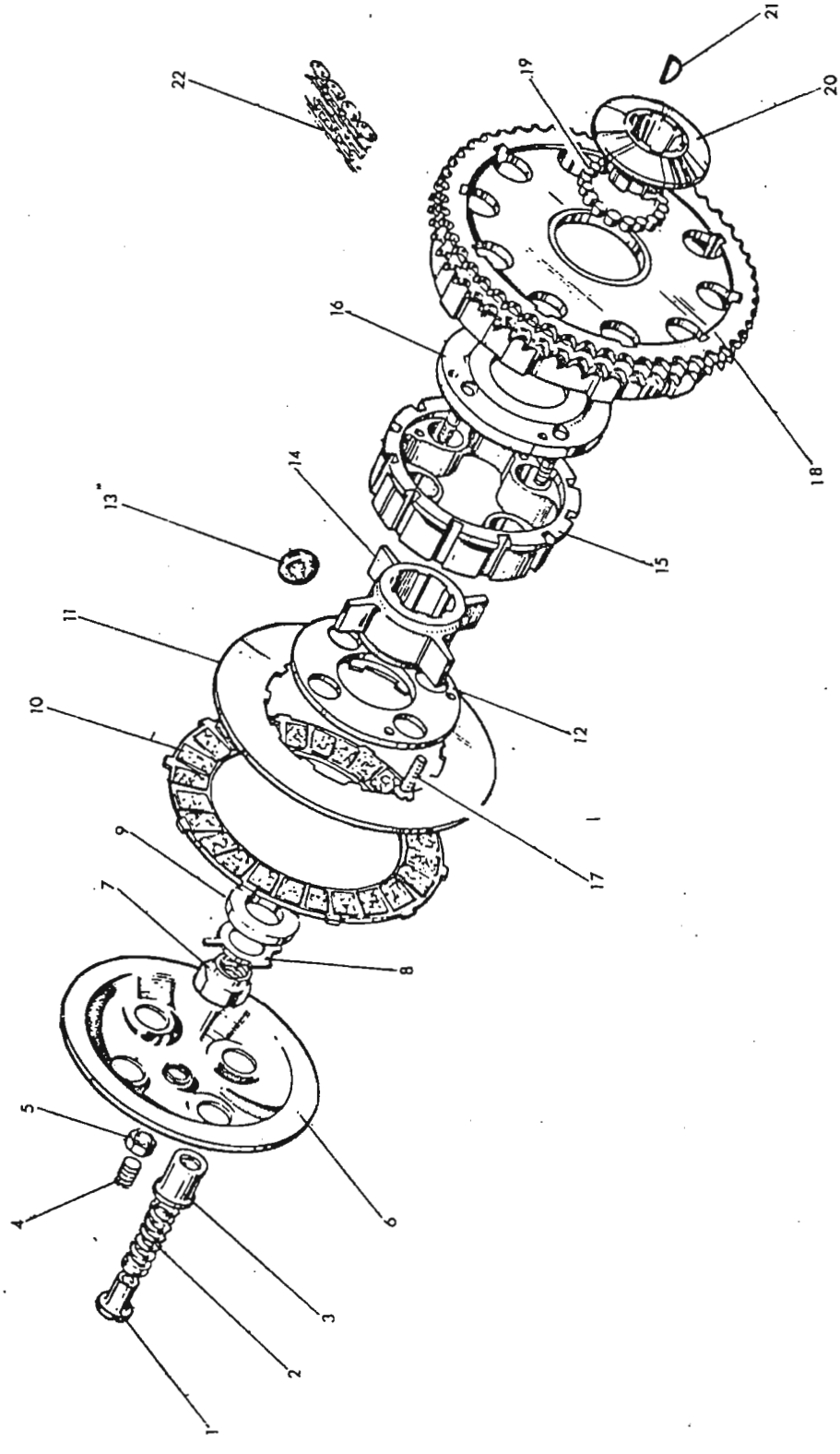

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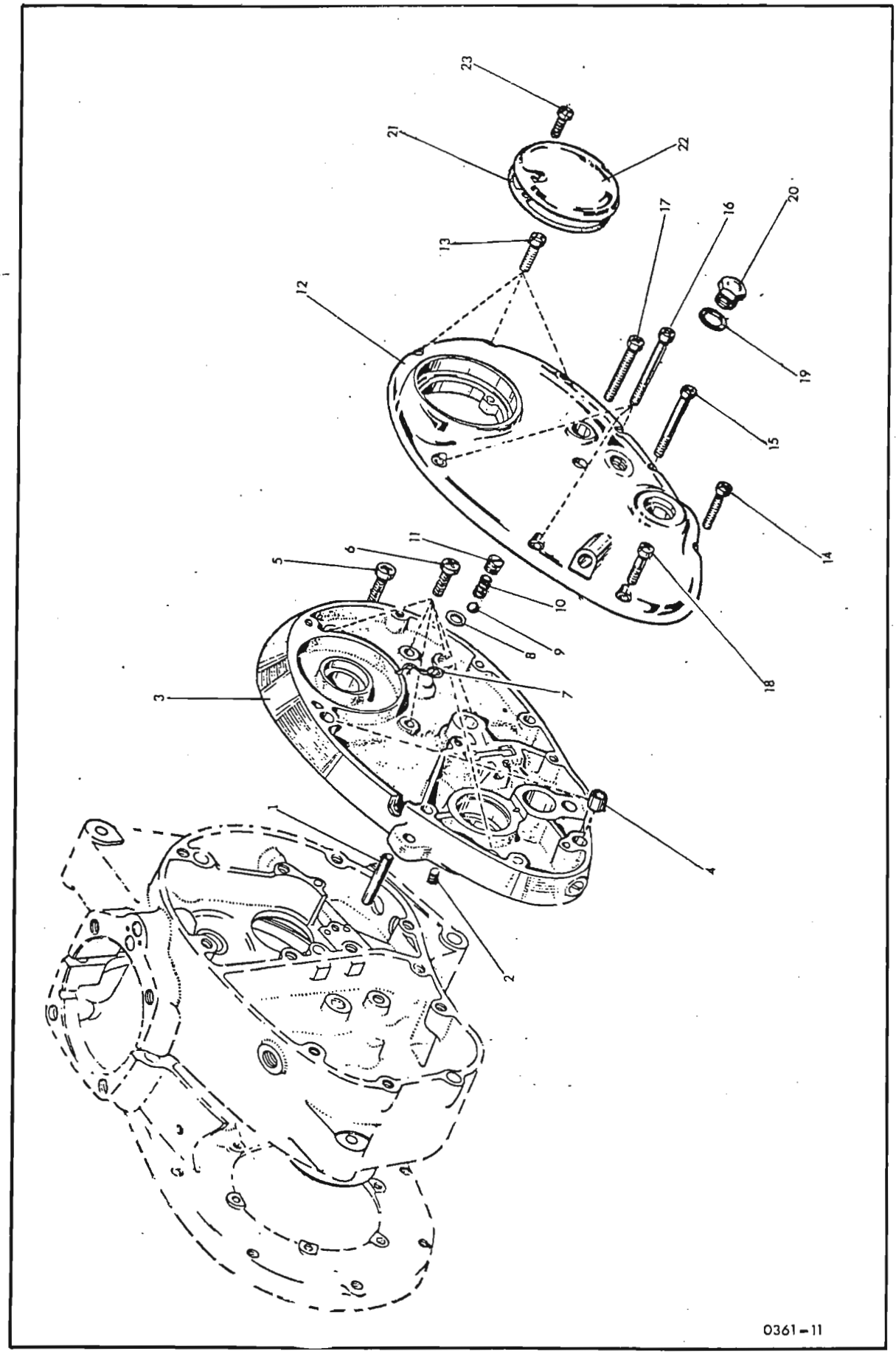

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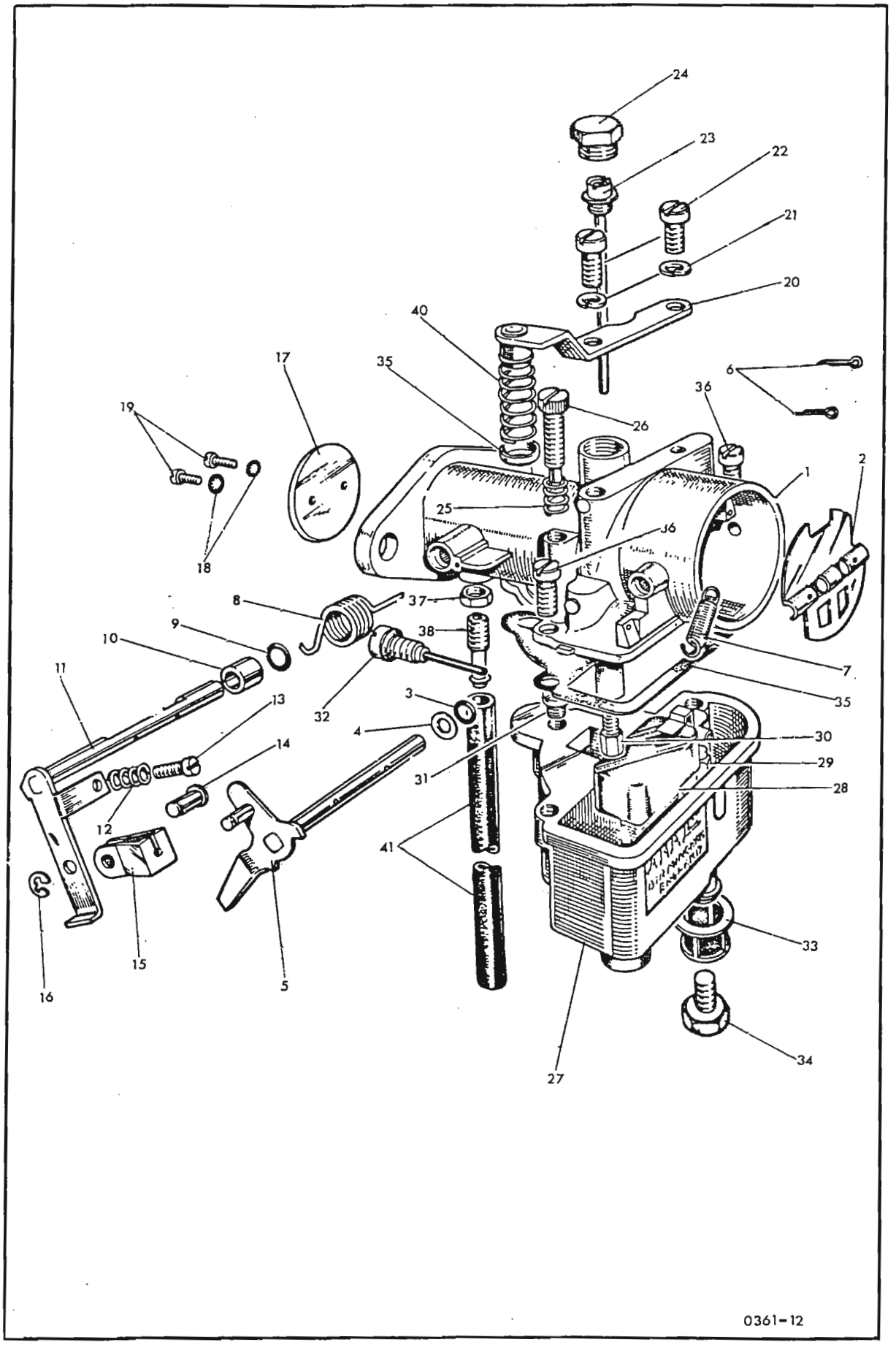

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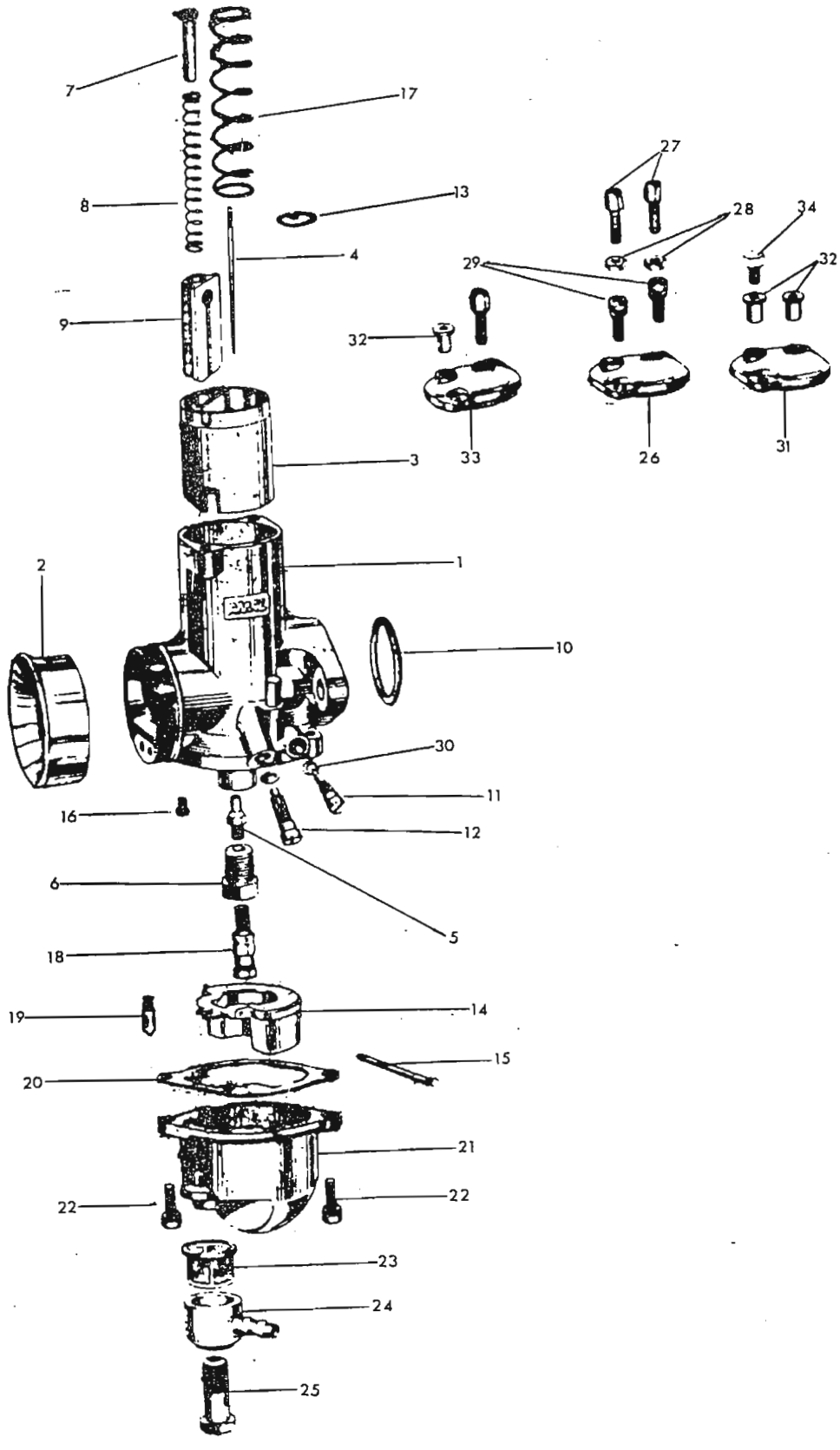

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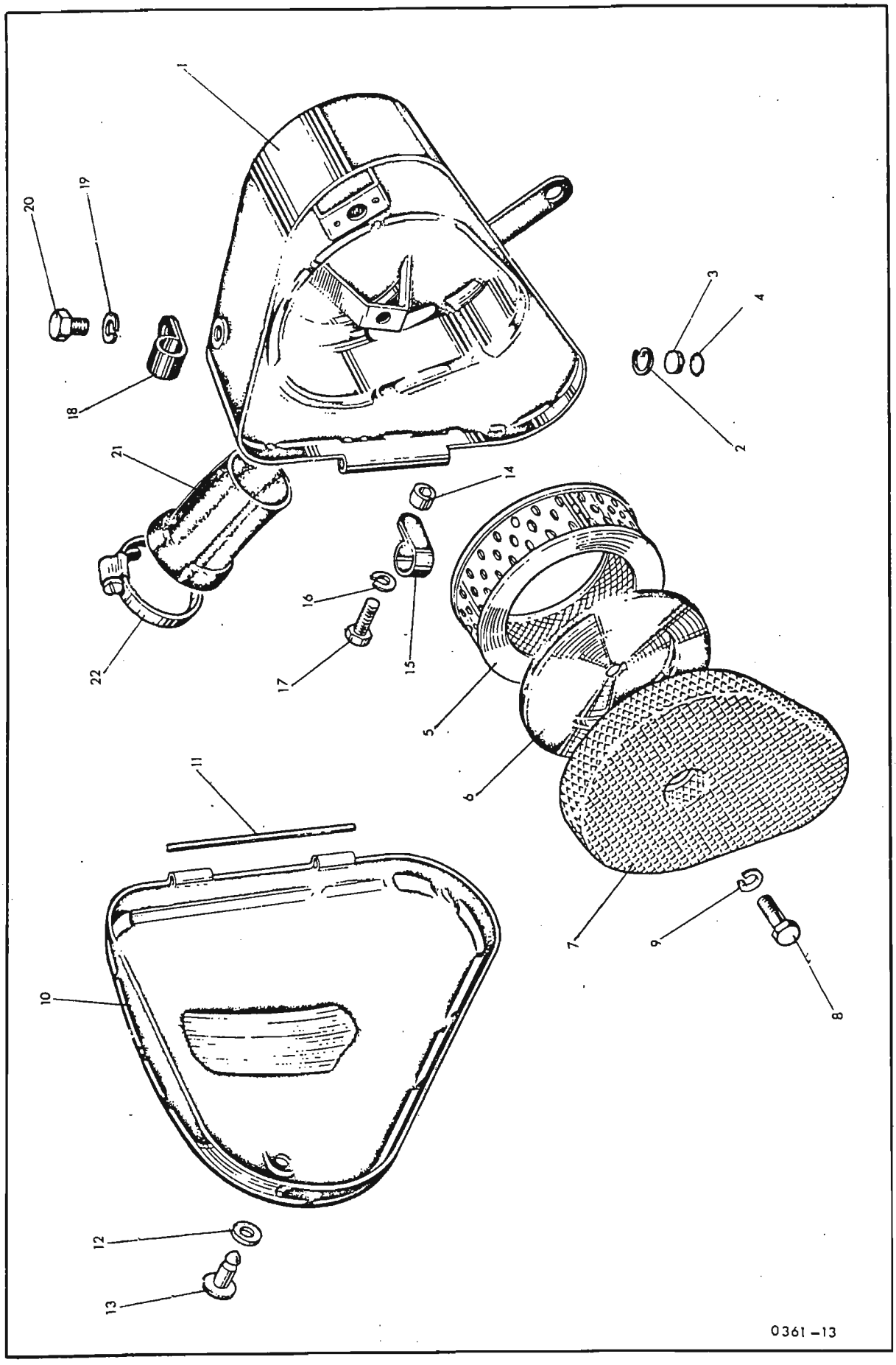

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GROUP

C

FUEL SYSTEM

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FUEL SYSTEM

CONTENTS

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FUEL SYSTEM	C1

LIST OF ILLUSTRATIONS
(NOTE:- THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

	Plate
FUEL TANK	C1

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				C1		
2		FUEL SYSTEM -				
3	LV7BC/2910-99-813-6003	TANK, FUEL, ENGINE	1	1,2	47-8038	)
4	LV7BC/2910-99-805-6977	CAP, FUEL TANK; c/w chain	1	2	75-8014	) Cts A to K
5						
6	LV7BC/2910-99-821-1882	TANK, FUEL ENGINE, blue grey paint finish	1		47-8038-253	))
7	LV7BC/2910-99-821-1883	CAP, FUEL TANK; bright nickel chrome; c/w chain	1		75-8014-003	) Cts L
8	LV7BC/5310-99-832-1713	NUT, PLAIN HEXAGON) mtg plate	3		24-6040-007	)
9	LV7BC/5306-99-136-9192	BOLT, MACHINE)			65-109-004	)
10						
11	LV7BC/5340-99-805-7345	MOUNT, RESILIENT, plug type, anti roll, fuel tank	2	3	42-8052	
12	LV7BC/5340-99-805-7346	MOUNT, RESILIENT, rear	1		68-8110	
13	LV7BC/5340-99-805-7347	MOUNT, RESILIENT, front	1	4	68-8018	
14	LV7BD/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in. id x 5/8 in. od x 1/16 in. thk	2	6	2-923	
15	LV7BC/5310-99-122-7983	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2	7	68-65	
16	LV6MT1/5310-99-801-5417	WASHER, fibre, 1/2 in. id x 3/4 in. od x 3/32 in. thk	2	8		
17	LV7BC/2910-99-805-7349	COCK, PLUG: fuel tank to carburettor	2	9	41-8057	
18	LV7BC/5320-99-810-4933	WASHER, SEALING, 7/8 in. x 1/2 in., w/red identification on edge	2		707351	))
19	LV7BC/5310-99-137-0073	WASHER, FLAT, steel, cadmium plated, 1/4 in.	1			)
20	LV7BC/2910-99-810-4931	COCK, PETRAOL RESERVE, 1/4 in. lh; c/w filter	1		182-4971	) Cts C to L)
21	LV6MT1/2910-99-810-4932	COCK, PETRAOL, MAIN, 1/4 in. th; c/w filter	1		182-4972	))
22	LV7BC/5310-99-832-1102	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	1	11	2-49	
23	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1	12		
24	LV7BC/5306-99-805-7350	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 5/16 in. x 1-1/4 in.	1	13	29-5293	
25	LV7BC/2910-99-805-7351	PIPE SET, PLASTICS, SEMIRIGID, fuel pipes	1	14	47-8039	
26	LV7BC/2540-99-805-7352	BOLT, TANK SECURING, BSC, steel, rd hd, 5/16 in., keyed under hd	1	15	41-8010	
27	G1/5310-99-941-8635	WASHER, FLAT, steel, zinc coated, 3/8 in.	1	17		
28	LV7BC/5340-99-805-7353	BUSHING, RUBBER	1	18	42-8017	
29	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in. id x 5/8 in. od x 1/16 in. thk	1	19	2-923	
30	LV7BC/5310-99-832-1102	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	1	20	2-49	
31	LV7BC/5325-99-815-9974	GROMMET, RUBBER, NONMETALLIC	1	21	42-8010	
32	LV7BC/2910-99-830-9970	PIPE, SET	1		FV884856	) U/W
33	G2/4710-99-943-8887	PIPING, STEEL	1		Bun	)
34	LV6MT1/4730-99-867-3873	FERRULE, BRAZING, SOLDERING, pipe fitting	2		FV472862	) Concentric) type
35	LV6MT1/4730-99-420-3205	CLAMP, HOSE, steel, 0.5 in. to 0.625 in. id				) Carburettor)

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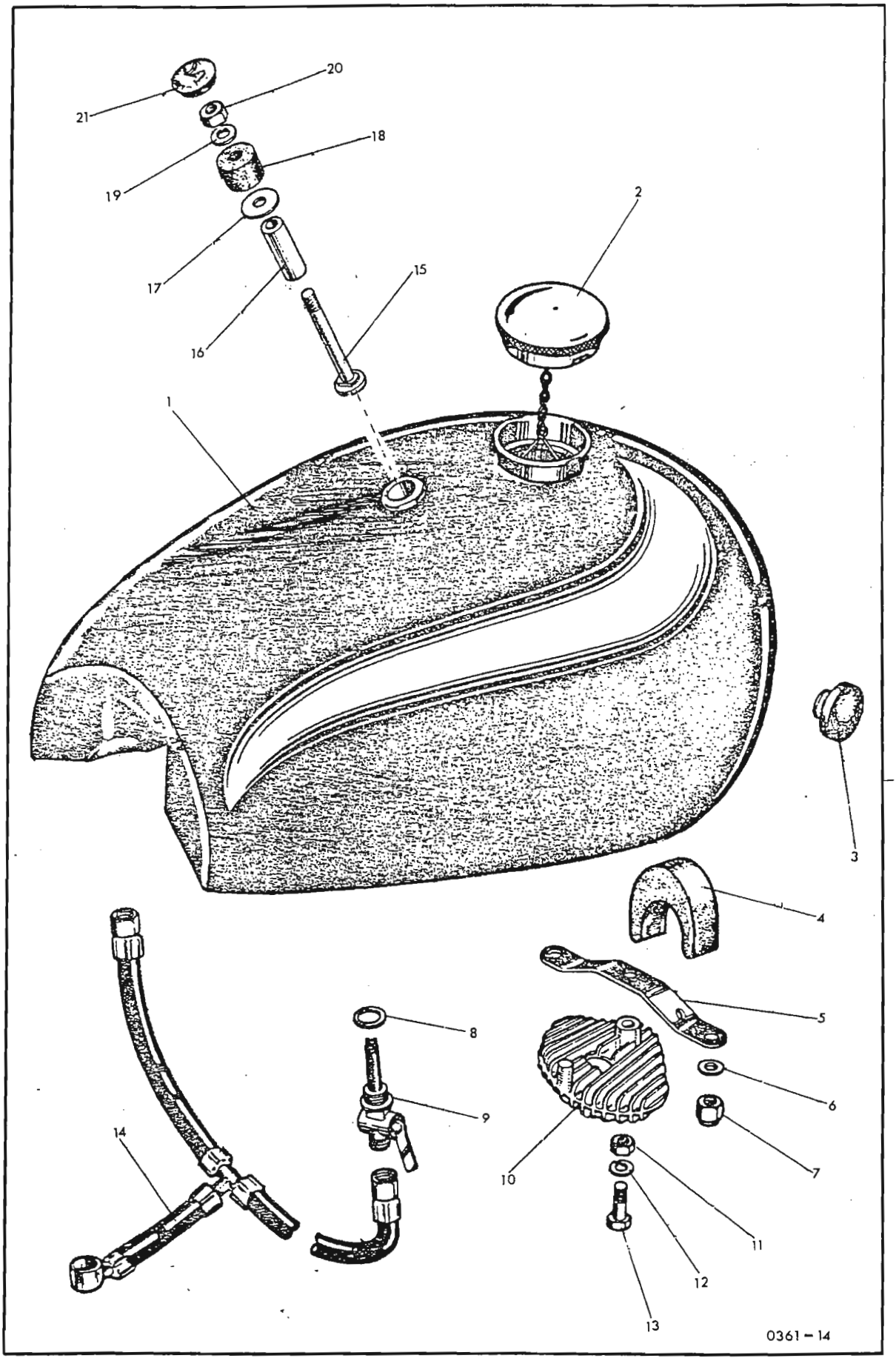

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GROUP

D

EXHAUST SYSTEM

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EXHAUST SYSTEM

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(NOTE:- THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				D1		
2		EXHAUST SYSTEM -				
3	LV7BC/2990-99-805-6964	SILENCER, EXHAUST	1	1	47-2715	)
4	LV7BC/5310-99-805-5439	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	1	2	40-414	)
5	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, cadmium plated, 1/4 in. id x 1/2 in. od x 0.048 in. thk	1	3	2-525	) Cts A to K
6	LV7BC/5306-99-832-1952	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 1/4 in. x 1-1/2 in. lg	1	4	24-7343	)
7	LV7BC/2990-99-805-6965	PIPE EXHAUST, steel, chromium plated	1	5	47-2711	)
8						
9	LV7BC/2990-99-821-1884	SILENCER, EXHAUST, bright nickel chrome plated	1		47-2715-003	)
10	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	1		40-414	)
11	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, cadmium plated, 1/4 in. id x 1/2 in. od x 0.048 in. thk	1		2-525	) Cts L
12	LV7BC/5306-99-136-9195	BOLT, MACHINE; silencer to exhaust pipe	1		24-7545-004	)
13	LV7BC/2990-99-821-1885	PIPE EXHAUST, bright nickel chrome plated	1		47-2711-003	)

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D1. SILENCER 73C. 299C. 99. 805. 6964

5 PIPE EXHAUST 73C 299C. 99. 805 6965.

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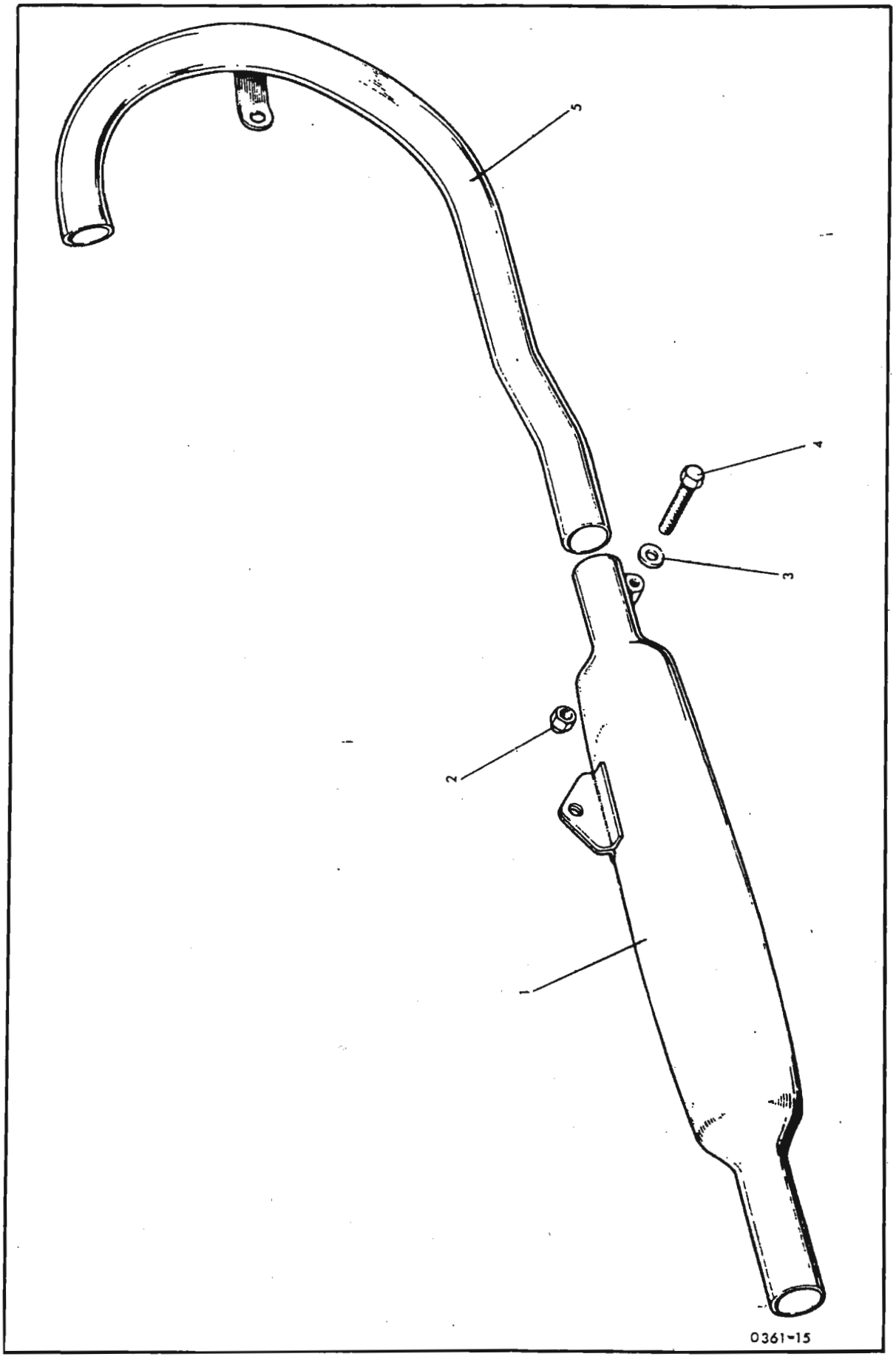
EXHAUST PIPE AND SILENCER

D1 D1



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E

LUBRICATION SYSTEM

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LUBRICATION SYSTEM

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OIL TANK AND FILTER	E1

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				E1		
1						
2		LUBRICATION SYSTEM -				
3	LV7BC/2910-99-805-6897	TANK, OIL, LUBRICATING SYSTEM	1	1	47-8392	ARMY
4	LV7BC/2910-99-821-1886	TANK, OIL, LUBRICATING SYSTEM, blue grey paint finish	1		47-8392-257	RAF
5	LV7BC/5306-99-805-7365	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 5/16 in. x 1 in.	1	2	65-4784	
6	LV7BC/5340-99-805-7366	BUSHING, RUBBER, oil tank mtg	1	4	68-8334	
7	G1/5310-99-941-8635	WASHER, FLAT, steel, zinc coated, 3/8 in.	1	5		
8	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, nylon insert, 5/16 in.	1	6	42-4476	
9	LV7BC/2805-99-805-7367	CAP, OIL FILLER	1	7,8	68-8368	Cts A,B,D,E, G,H,J
10	LV7BC/5330-99-805-7368	WASHER, NONMETALLIC, fibre	1	8	67-42	
11	LV7BC/6680-99-810-5289	DIPSTICK-CAP, LIQUID QUANTITY, steel, chromed, 2-1/4 in. dia	1		68-8368/3	Cts C & F
12	LV7BC/5310-99-805-7368	WASHER, NONMETALLIC, fibre	1		67-42	
13	LV7BC/6680-99-821-1887	DIPSTICK-CAP, LIQUID QUANTITY, steel, chromed, 2-1/4 in. dia	1		68-8368-003	Cts K
14	LV7BC/5330-99-805-7368	WASHER, NONMETALLIC, fibre	1		67-42	
15	LV7BC/5340-99-805-7369	BUMPER, RUBBER, oil tank mtg	3	9	68-8315	
16						
17	LV6MT1/2940-99-805-5220	FILTER, FLUID, PRESSURE, 1-7/8 in. dia x 5 in. lg			CL6308488	
18	LV6MT1/2940-99-805-5606	FILTER, ELEMENT, FLUID, PRESSURE, 1-1/4 in. dia x 2-1/16 in. lg	1		B6467551	
19	Z10/5330-99-950-6635	WASHER, NONMETALLIC, rubber, 1-5/8 in. id x 2-1/8 in. x 1/8 in.	1		SK576	
20	LV6MT1/5330-99-805-5607	WASHER, NONMETALLIC, rubber, 1/4 in. id x 7/8 in. od x 1/16 in. thk	1		C24839/FG	
21						
22	LV7BC/2910-99-808-3598	FILTER, FLUID, PRESSURE	1		47-8400	Cts B only
23						
24	LV6MT1/2940-99-809-8470	FILTER, FLUID, PRESSURE, 2 in. dia x 5-1/2 in. lg	1	10-12	FB994	
25	LV6MT1/2940-99-809-8471	FILTER, ELEMENT, FLUID, PRESSURE, 1-3/4 in. dia x 2-13/16 in. lg	1	11	FB994/1	
26	LV6MT1/2940-99-809-8472	GASKET	1	12	137377	
27	LV6MT1/5330-99-809-0536	RING, SEALING, TOROIDAL, rubber, 7/16 in. id x 9/16 in. od x 1/16 in. h	1		X160/3	
28	LV6MT1/5330-99-809-8473	RING, SEALING, TOROIDAL, rubber, 5/16 in. id x 7/16 in. od x 1/16 in. h	1		X160/2	
29	LV6MT1/5330-99-810-4934	WASHER, NONMETALLIC, rubber, 1/2 in. x 5/16 in. x 1/8 in.	1		137378	
30	LV6MT1/5340-99-809-8475	RING, RETAINING, steel, ext, 0.360 in. id x 0.048 in. thk	1		175083	
31	LV6MT1/5360-99-821-0349	SPRING, HELICAL, COMPRESSION, steel, 11/16 in. od, 6 coils, 0.960 in. free lg	1		160495	
32						
33	~~LV7BC/2940-99-821-1888~~	FILTER, FLUID, PRESSURE, blue grey paint finish	1		19-4589-253	
34	LV6MT1/2940-99-809-8470	FILTER, ELEMENT, FLUID, PRESSURE, 1-3/4 in. dia x 2-13/16 in. lg	1		FB994/1	
35	LV6MT1/2940-99-809-8472	GASKET	1		137377	
36	LV6MT1/5330-99-809-0536	RING, SEALING, TOROIDAL, rubber, 7/16 in. id x 9/16 in. od x 1/16 in. h	1		X160/3	
37	LV6MT1/5330-99-809-8473	RING, SEALING, TOROIDAL, rubber, 5/16 in. id x 7/16 in. od x 1/16 in. h	1		X160/2	
38	LV6MT1/5330-99-810-4934	WASHER, NONMETALLIC, rubber, 1/2 in. x 5/16 in. x 1/8 in.	1		137378	
39	LV6MT1/5340-99-809-8475	RING, RETAINING	1		175083	
40	LV6MT1/5360-99-821-0349	SPRING, HELICAL, COMPRESSION, steel, 11/16 in. od, 6 coils, 0.960 in. lg	1		160495	
41						
42	LV7BC/5306-99-805-5714	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 1/4 in. x 3/4 in.	2	13	42-6554	
43	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, cadmium plated, 1/4 in. id x 1/2 in. od x 0.048 in. thk	2	14	2-525	
44	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, nylon insert, cadmium plated, 1/4 in.	2	15	40-414	
45	LV7BC/5330-99-805-7374	WASHER, NONMETALLIC, oil filter elbow	2	16	41-8314	
46	LV6MT1/4730-99-815-8048	ADAPTOR, ELBOW PIPE, 5/16 in. tube/ 1/4 in. BSP, male	1	17	34-0338-17	
47	LV7BC/4730-99-821-1889	ADAPTOR, ELBOW PIPE, 5/16 in. tube/ 1/4 in. BSP, male, bright zinc clear passivated	1		41-8314-004	
48	LV6MT1/4730-99-810-2291	LOCKNUT, PIPE-FITTING	1	18	34-0155-02	
49	LV6MT6/4720-99-805-7778	HOSE, RUBBER, 5/16 in. id: crankcase to filter	as reqd	21		) Oil return alternatives)
50	LV6MT6/4720-99-805-7777	HOSE, RUBBER, neoprene, 1/4 in.: crankcase to filter	as reqd			

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				E1		
1						
2		LUBRICATION SYSTEM - contd				
3	LV7BC/4730-99-136-9194	INVERTED NUT, UNION PIPE	1	23	41-8316-004	
4	LV7BC/4730-99-805-7372	PIPE ASSEMBLY	1	24	41-735	
5	LV7BC/4730-99-821-1890	PIPE ASSEMBLY, bright zinc clear passivated	1		41-735-004	
6	LV7BC/5330-99-816-3556	WASHER, NONMETALLIC	2	25	68-598	
7	LV7BC/5307-99-805-7371	STUD, PLAIN, BSC/BSW, steel, cadmium plated, 5/16 in. x 1-7/8 in. lg	1	26	40-24	
8	G1/5310-99-120-2313	WASHER, LOCK, steel, ext flat, zinc coated, 5/16 in.	1	27		
9	LV7BC/5310-99-832-1102	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	1	28	2-49	
10	LV7BC/4720-99-805-7776	HOSE, RUBBER, 7/16 in. id: oil tank to crankcase	as reqd	29	68-8383	
11	LV7BC/5305-99-128-5635	SCREW, MACHINE, steel, hex hd, chromium plated hd, 5/16 in. x 1/2 in.	1	31	67-8313	
12	LV6MT1/5330-99-943-4390	WASHER, FLAT, fibre, 5/16 in. id x 9/16 in. od x 1/16 in. thk	1	32	2-4544	
13	LV7BC/2910-99-805-4375	STRAINER, SEDIMENT, oil tank	1	33	41-8373	
14	~~LV7BC/4730-99-821-1891~~	STRAINER, SEDIMENT, hex hd, bright zinc clear passivated	1		41-8373-004	
15	LV7BC/5330-99-805-7359	RING, SEALING, TOROIDAL, oil strainer	1	34	68-610	
16	LV6MT6/4720-99-805-7778	HOSE, RUBBER, 5/16 in. id: filter to oil tank	as reqd	36	47-8396	
17	LV6MT6/4720-99-805-7777	HOSE, RUBBER, 1/4 in. id: filter to oil tank	as reqd		82-8899	
18	LV6MT1/4730-99-914-3940	ADAPTOR, STRAIGHT PIPE, brass 1/2 in. - 24 tpi	1	37	Z164	
19	LV7BC/4730-99-821-1892	ADAPTOR, STRAIGHT, PIPE, brass 5/16 in. tube size 1/4 in. BSP male, bright clear passivated	1		82-8901-004	

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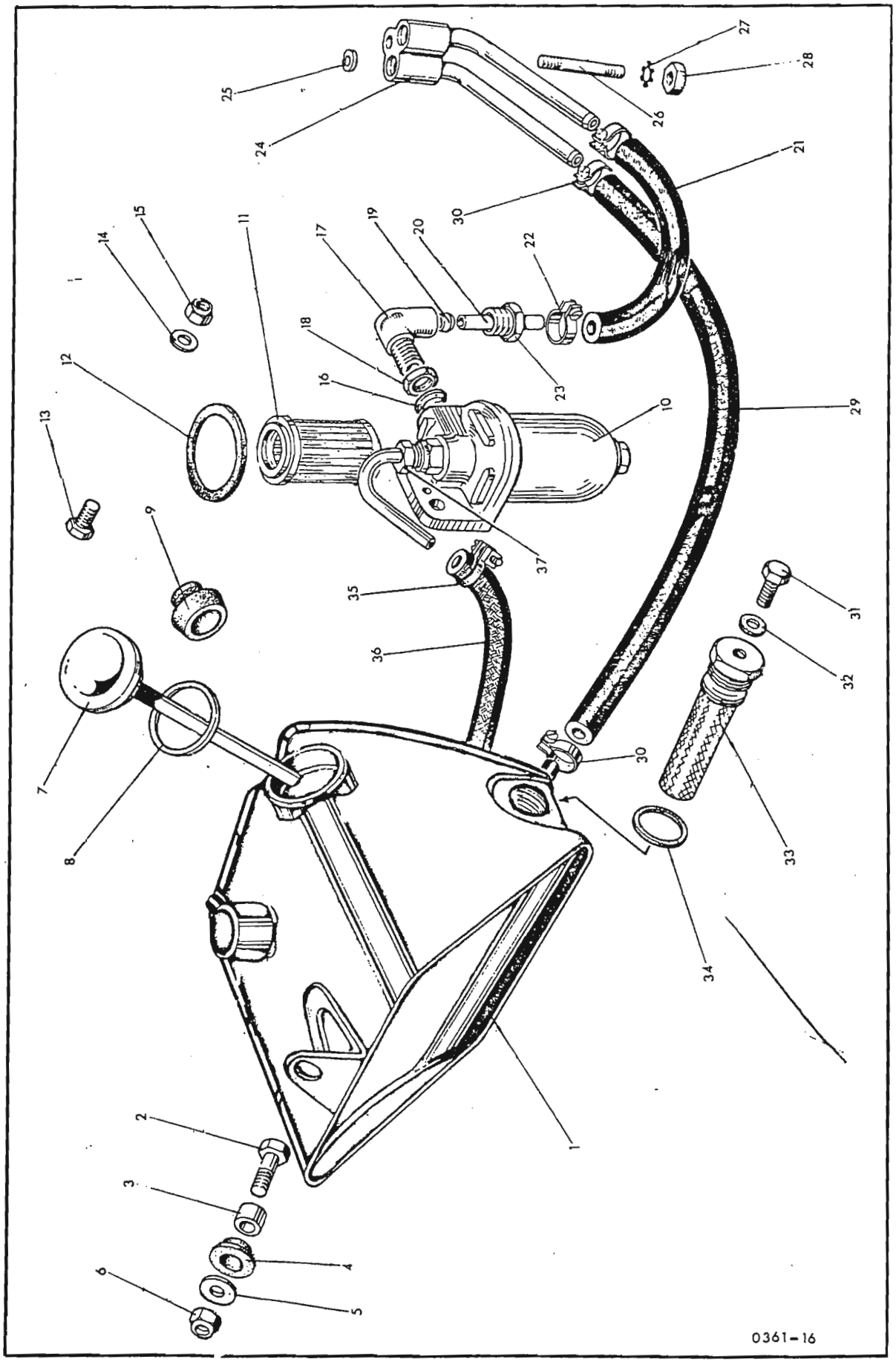
E1 OIL TANK AND FILTER E1



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GROUP

G

CONTROLS

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CONTROLS

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HANDLEBAR AND HAND LEVERS	G1
REAR WHEEL BRAKE PEDAL	G2

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				G1		
1						
2		CONTROLS -				
3		HANDLEBAR AND HAND LEVERS -				
4	LV7BC/2510-99-805-6862	HANDLEBAR, MOTOR CYCLE, chromium plated	1	1	40-9456	
5	LV7BC/2510-99-808-3593	HANDLEBAR, MOTOR CYCLE, bright nickel chrome plated	1		47-4990	Police Escort
6	LV6MT12/2510-99-805-5624	LEVER, CONTROL, HAND, front wheel brake, chrome	1	2	18-754	
7	LV7BC/2510-99-808-3594	LEVER, CONTROL, HAND, front wheel brake	1		40-8538	Police
8	LV7BC/2530-99-821-1893	LEVER, CONTROL, HAND, front wheel brake, bright nickel chrome plated	1		47-8538-003	Escort
9	G1/5305-99-948-1734	SCREW, MACHINE, BSF, steel, flat fillister hd, slotted, zinc coated, 1/4 in. x 7/8 in.	1			
10	G1/5310-99-943-5761	NUT, SELF-LOCKING, HEXAGON, BSF, steel, nylon insert, zinc coated, 1/4 in.	1			
11	LV7BC/2530-99-874-2074	CABLE ASSEMBLY, CONTROL BRAKE		3,4	47-8505	
12	LV6MT1/4730-99-801-1243	LUBRICATING NIPPLE, angled, 1/4 in. BSF	1	4		
13	LV7BC/2530-99-821-1894	CABLE ASSEMBLY, CONTROL BRAKE, bright zinc passivated finish			47-8505-004	
14	LV6MT1/4730-99-801-1243	LUBRICATING NIPPLE, angled, 1/4 in. BSF	1		47-9012-004	
15	LV7BC/5305-99-832-1302	SCREW, MACHINE, BSF, steel, flat fillister hd, slotted, cadmium plated, 1/4 in. x 11/16 in.	1	5	2-510	
16	LV7BC/2540-99-832-1446	TOGGLE-END, FRONT BRAKE CONTROL CABLE	1	6	29-5871	
17	LV7BC/5340-99-821-1895	TOGGLE-END, FRONT BRAKE CONTROL CABLE, bright zinc passivated finish			29-5871-004	
18	LV7BC/5310-99-136-9195	WASHER, LOCK, steel, single coil, sq section, bright zinc clear passivated finish	1	7	82-9020-004	
19	LV7BC/5310-99-805-5497	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	1	8	2-443	
20	LV7BC/5340-99-805-5609	TWIST GRIP, CONTROL, throttle	1	9-17	366-13	
21	LV6MT1/2540-99-810-4936	GRIP	1	9	364-018	
22	LV6MT1/5340-99-805-5610	GRIP, SPRING, TENSION, steel, 1/32 in. thk	1	11	366-007	
23	Z2/5305-99-121-1146	SCREW, MACHINE, BA, steel, flat fillister hd, slotted, cadmium plated, No.1 x 5/8 in.	1	12		
24	G1/5310-99-445-8567	NUT, PLAIN, HEXAGON, BA, steel, No.1	1	13		
25	Z2/5305-99-101-1746	SCREW, MACHINE, BA, steel, csk hd, cadmium plated, No.2 x 3/4 in.	1	16		
26						
27	LV7BC/2540-99-821-1896	TWIST GRIP, CONTROL, throttle, bright nickel chrome finish	1		19-7236-003	
28	LV6MT1/2540-99-810-4936	GRIP	1		364-018	
29	LV6MT1/5340-99-805-5610	CLIP, SPRING TENSION, steel, 1/32 in. thk	1		366-007	
30	LV6MT1/5305-99-800-6581	SCREW, MACHINE	1		16-009	
31	X3/5310-99-406-9057	NUT, PLAIN, HEXAGON	1		16-010	
32	Z2/5305-99-101-1746	SCREW, MACHINE, BA, steel, csk hd, cadmium plated, No.2 x 3/4 in.	1		364-018	
33						
34	LV7BC/2910-99-818-3187	CABLE ASSEMBLY, CONTROL, throttle; c/w grease nipple	1	17	60-3934	
35	LV6MT1/4730-99-801-1243	LUBRICATING NIPPLE, angled, 1/4 in. BSF	1		47-9012	
36	LV6MT12/5340-99-809-4267	FORK, END, steel, 3/4 in. lg x 1/2 in. w x 1/16 in. thk	1		398-063	
37	LV6MT12/5315-99-809-7018	PIN, GROOVED, HEADED, steel, 1/4 in. dia shank, 0.447 in. lg	1		398-064	
38	LV6MT1/5340-99-103-9029	RING, RETAINING, steel, ext, shaft dia 0.147 in.	1		398-065	
39	LV6MT12/2510-99-805-6545	FERRULE, CONTROL CABLE, throttle	1	18	366-006	
40	LV6MT12/2510-99-805-5625	LEVER, CONTROL HAND, exhaust valve lifter	1	19	18-871	
41	LV6MT12/2510-99-808-3597	LEVER, CONTROL HAND, exhaust valve lifter	1		42-8611	
42	LV6MT12/2510-99-805-6546	BRACKET, HINGE, exhaust valve lifter	1	20-22	18-864	
43	G1/5305-99-101-1746	SCREW, MACHINE, BA, steel, oval csk hd, slotted, cadmium plated, No.2 x 3/8 in. lg	2	21		
44	LV7BC/5305-99-136-9196	SCREW, MACHINE, BA, steel, oval csk hd, slotted, No.2 x 3/4 in. lg, bright nickel chrome	2		19-3082-003	
45	LV7BC/2520-99-874-2076	CABLE ASSEMBLY CONTROL, valve lifter	1	26,27	47-8514	
46	LV7BC/5360-99-832-1406	SPRING, return, exhaust valve lifter	1	27	15-1312	
47	LV6MT1/4730-99-801-1243	LUBRICATING NIPPLE, angled, 1/4 in. BSF	1		47-9012	
48	LV6MT12/2520-99-874-2078	LEVER, CONTROL, HAND, clutch	1	28	18-752	
49	LV7BC/2510-99-808-3595	LEVER, CONTROL, HAND, clutch	1		40-8539	Police
50	LV7BC/2530-99-821-5351	LEVER, CONTROL, HAND, clutch, bright nickel chrome plated			47-8539-003	Escort

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				G1		
2		CONTROLS - contd				
3		HANDLEBAR AND HAND LEVERS - contd				
4	G1/5305-99-948-1734	SCREW, MACHINE, BSF, steel, flat fillister hd, slotted, zinc coated, 1/4 in. x 7/8 in.	1	29		
5	G1/5310-99-943-5761	NUT, SELF-LOCKING, HEXAGON, BSF, steel, nylon insert, zinc coated, 1/4 in.	1	30		
6	LV7BC/2520-99-874-2075	CABLE ASSEMBLY, CONTROL, clutch	1	31,32	47-8510	)
7	LV6MT1/4730-99-801-1243	LUBRICATING NIPPLE, angled, 1/4 in. BSF	1	32		) Cts A to K
8	LV7BC/2530-99-821-5352	CABLE ASSEMBLY, CONTROL, clutch, 4 ft 8-1/2 in. lg, bright zinc clear passivated	1		47-8510-004	Cts L
9	LV6MT1/4730-99-801-1243	LUBRICATING NIPPLE, angled, 1/4 in. BSF	1			
10	LV6MT1/2540-99-817-2476	GRIP, HANDLEBAR	1	33	364-019	
11				G2		
12		REAR WHEEL BRAKE PEDAL -				
13	LV7BC/2530-99-805-6478	PEDAL LEVER, CONTROL, rear wheel brake	1	1	47-7013	ARMY
14	LV7BC/2530-99-821-5353	PEDAL LEVER, CONTROL, rear wheel brake, blue grey paint finish	1		47-7013-253	RAF
15	LV7BC/2530-99-874-2066	SPRING, HELICAL, TORSION, pedal return	1	2	47-7005	
16	LV7BC/5310-99-832-1006	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 7/16 in.	1	3	2-1925	
17	G1/5310-99-941-6657	WASHER, LOCK, steel, single coil, sq section, 7/16 in.	1	4		
18	LV7BC/2530-99-805-6479	SHAFT, SHOULDERED	1	5	41-7007	
19	LV7BC/2530-99-821-5354	SHAFT, SHOULDERED, bright zinc clear passivated	1		41-7007-004	
20	LV7BC/5310-99-805-7348	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	1	6	68-65	ARMY
21	G1/5310-99-136-2635	NUT, SELF-LOCKING, HEXAGON	1			RAF
22	LV7BC/5315-99-813-6005	PIN, SHOULDER, HEADLESS, steel, cadmium plated, 7/16 in. dia x 1-11/16in. lg	1	7	82-9958-001	
23	LV7BC/~~5315-99-821-5355~~ 5315	PIN, SHOULDER, HEADLESS, steel, bright zinc clear passivated, 7/16 in. dia x 1-11/16 in. lg	1		82-9958-004	
24	LV7BC/5306-99-805-6481	BOLT, MACHINE, BSC, steel, cadmium plated, 1/4 in.	2	8	47-7003	
25	G1/5310-99-120-2312	WASHER, LOCK, steel, ext flat, zinc coated, 1/4 in.	2	9		
26	LV7BC/5310-99-832-1401	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	2	10	2-1027	
27	LV7BC/5305-99-805-6858	SCREW, MACHINE, BSC, steel, cadmium plated, 3/8 in. x 3/4 in.	1	11	40-6030	
28	G1/5310-99-941-6656	WASHER, LOCK, steel, single coil, sq section, 3/8 in.	1	12		
29	LV7BC/5310-99-805-6859	WASHER, FLAT, steel, cadmium plated, 3/8 in. id x 1-1/8 in. od x 1/8 in. thk	1	13	30-196	
30	LV7BC/2530-99-805-6860	PIN AND CLIP ASSEMBLY, brake pedal lever	1		68-7061	)
31	LV7BC/~~2530~~ 5315-99-810-4929	PIN, STRAIGHT, HEADED, steel, rd hd, cadmium plated, 1/4 in. x 23/32 in. lg	1	14	83-1460-001	ARMY) Alter-
32	LV7BC/5315-99-821-5356	PIN, STRAIGHT, HEADED, steel, fillister hd, bright zinc clear passivated, 1/4 in. dia x 23/32 in. lg	1		83-1460-004	natives RAF)
33	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, cadmium plated, 1/4 in. id x 1/2 in. od x 0.048 in. thk	1	15	2-525	
34	G1/5315-99-120-2460	PIN, COTTER SPLIT, steel, 1/16 in. dia x 1/2 in. lg	1	16		
35	LV6MT1/4730-99-801-1245	LUBRICATING NIPPLE, 1/4 in. BSF	1	17	NC/6057	
36	G1/5310-99-941-7691	NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 1/4 in.	1	19		
37	LV7BC/2805-99-832-1406	SPRING, HELICAL, COMPRESSION, steel, 12 active turns, 0.392 in. od x 2 in. free lg	1	20	15-1312	ARMY
38	LV7BC/5360-99-821-5357	SPRING, HELICAL, COMPRESSION, steel, 12 active turns, 0.392 in. od x 2 in. free lg, bright zinc clear passivated	1		15-1312-004	RAF
39	LV7BC/5315-99-874-2085	PIN, STRAIGHT, HEADLESS, rear brake rod			65-6274	
40	LV7BC/5315-99-821-5358	PIN, STRAIGHT, HEADLESS, steel, 7/16 in. dia 13/16 in. lg, bright zinc clear passivated	1	21	65-6274-004	
41	LV7BC/5310-99-805-6861	NUT, PLAIN, ROUND, BSF, alloy winged 1/4 in.	1	22	47-7009	

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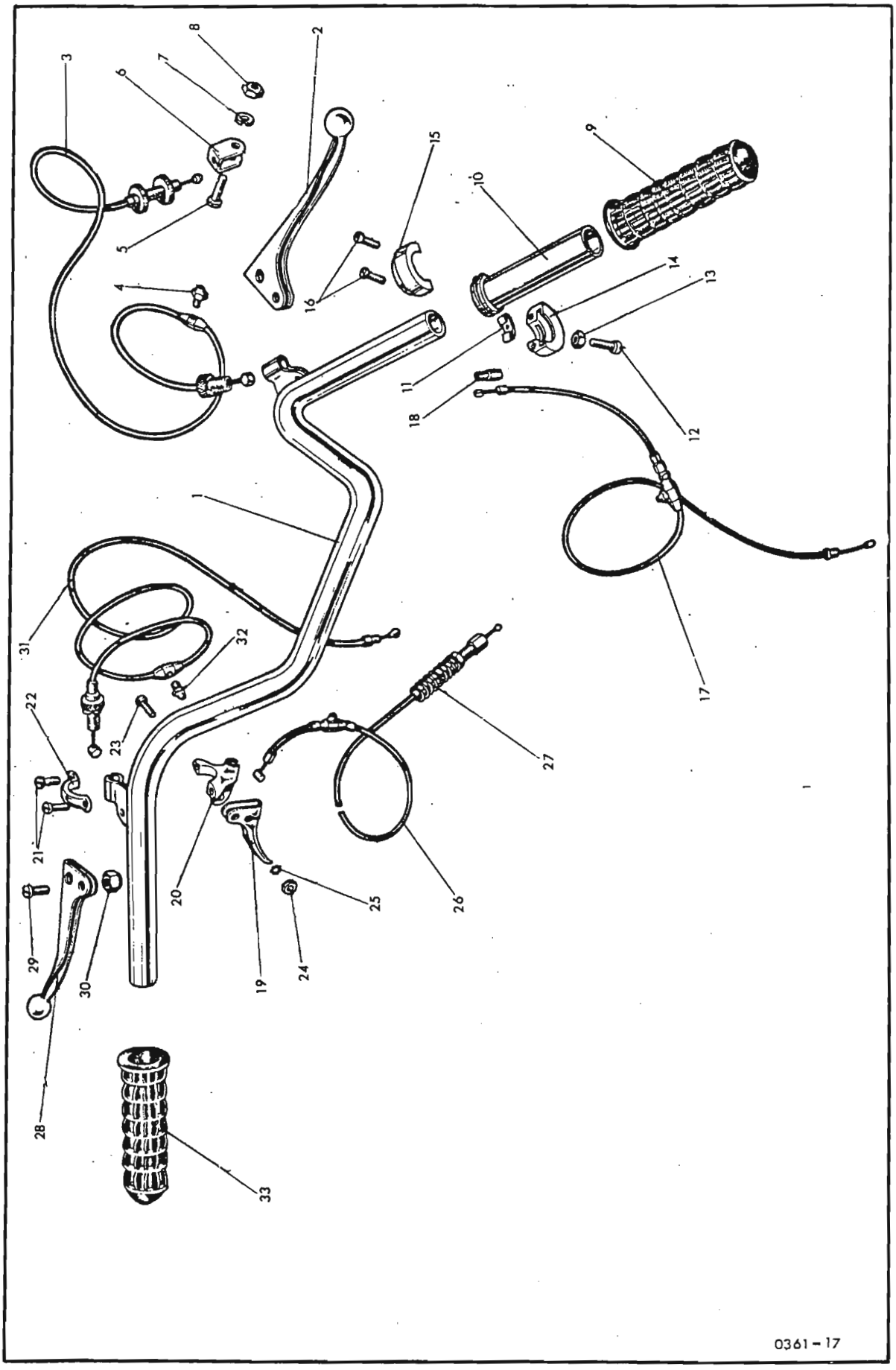
G1 HANDLEBAR AND HAND LEVERS G1



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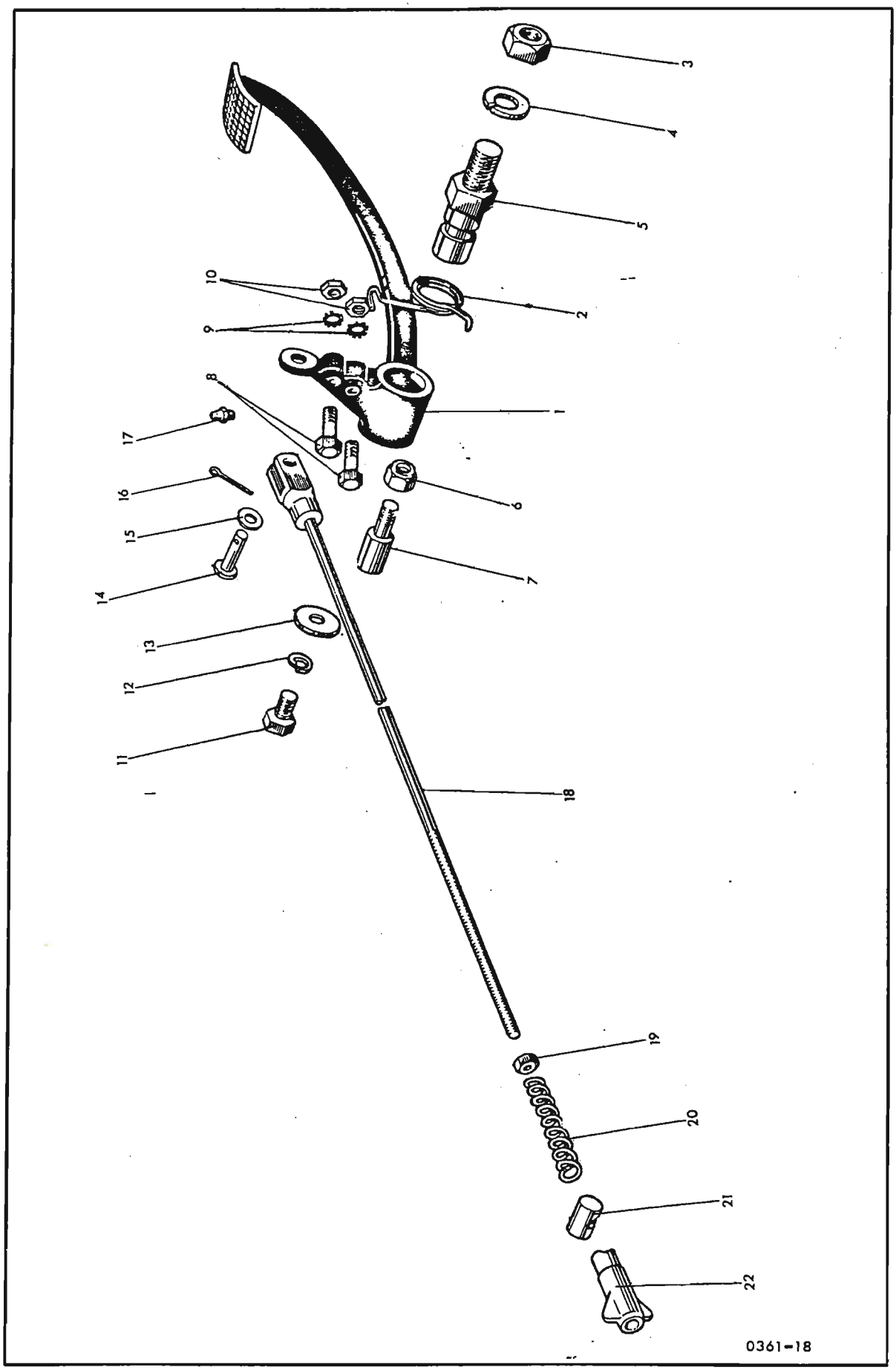
G2 REAR WHEEL BRAKE PEDAL G2



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GROUP

J

FRAME AND SUSPENSION

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FRAME AND SUSPENSION

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LIST OF ILLUSTRATIONS
(NOTE:- THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

	Plate
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FAIRING	J9
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FRONT ROAD WHEEL	J8
MUDGUARDS	J5
REAR ROAD WHEEL	J7

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				J1		
2		FRAME AND SUSPENSION -				
3	LV7BC/2510-99-811-0037	FRAME, MOTOR CYCLE, welded tube	1	1-19	83-1689	ARMY
4						
5	LV7BC/2510-99-821-5359	FRAME, MOTOR CYCLE, blue grey paint	1		83-1689-253	RAF
6						
7		FRAME -				
8	LV7BC/5310-99-805-6421	NUT, SELF-LOCKING, HEXAGON	1	2	42-4475-004	
9	LV7BC/5310-99-136-9197	WASHER, FLAT	1		2-2136-004	
10	LV7BC/5306-99-805-6418	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 3/8 in. x 5/8 in.	2	5	65-5663	
11	LV7BC/2510-99-805-6419	BRACKET, ANGLE, engine steady	1	6	41-175	ARMY
12	LV7BC/2510-99-821-5360	BRACKET, ANGLE, engine steady, blue grey paint finish	1		41-175-253	RAF
13	G1/5310-99-941-9141	WASHER, LOCK, steel, int flat, cadmium plated, 5/16 in.	2	7		
14	G1/5310-99-941-8635	WASHER,FIAT, steel, zinc coated, 3/8 in				
15	LV7BC/5310-99-832-1102	NUT, PIAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2	8	2-49	
16	LV7BC/5310-99-805-7450	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 3/8 in.	2	9	41-4105	ARMY
17	LV7BC/5310-99-805-6421	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, 3/8 in.	2		42-4475	RAF
18	G1/5310-99-941-8635	WASHER, FLAT, steel, zinc coated, 3/8in	2	10		ARMY
19	LV7BC/5310-99-136-9197	WASHER, FLAT	2		2-2136-004	RAF
20	LV7BC/5306-99-805-7632	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 3/8 in. x 3-21/32 in.		11	42-6901	
21	G1/5310-99-941-8635	WASHER, FLAT, steel, 3/8 in.		12		)Front
22	LV7BC/5310-99-136-9197	WASHER, FLAT	1		2-2135-004	ARMY)engine
23	LV7BC/5310-99-805-6421	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 3/8 in.	1	13	42-4475	RAF)mtg)
24	LV7BC/5306-99-135-1446	BOLT, MACHINE, BSC, steel, hex hd, 3/8 in. 26 tpi 8 in. lg	1	14	83-1691-004	)
25	LV7BC/5310-99-832-1203	WASHER, FLAT, steel, 3/8 in. 1 in. od, 0.092 in. thk	1	15	27-5674	)Lower
26	LV7BC/5310-99-136-9197	WASHER, FIAT mtg bolt	1		2-2138-004	)engine
27	LV7BC/5310-99-805-6421	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon, insert, cadmium plated, 3/8 in	1	16	42-4475	)mtg)
28	LV7BC/5306-99-805-6423	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 3/8 in. x 2-1/8 in.	1	17	76-4212	
29	G1/5310-99-941-8635	WASHER, FLAT, steel, zinc coated 3/8in.	1	18		
30	LV7BC/5310-99-136-9197	WASHER, FLAT, rear engine mtg bolt, bright zinc clear passivated	1		2-3138-004	
31	LV7BC/5310-99-805-6421	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated,3/8 in.	1	19	42-4475	ARMY
32	LV7BC/5310-99-805-7450	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, bright zinc clear passivated, 3/8 in.	1		41-4105-004	RAF
33	LV7BC/5310-99-805-5269	WASHER, FIAT, steel, cadmium plated, 5/16 in. id x 5/8 in. od x 1/16 in.	1		2-923	)Engine
34	LV7BC/5306-99-805-6427	BOLT, MACHINE, BSC, steel, cadmium plated, 5/16 in. x 7/8 in. lg	1		40-6022	)Shield)
35	LV7BC/2530-99-805-6424	ARM, RADIUS, rear road wheel	1	20	47-4200	ARMY
36	LV7BC/2530-99-821-1898	ARM, RADIUS, rear wheel, blue grey	1		47-4200-253	RAF
37	LV7BC/5340-99-805-6425	MOUNT, RESILIENT	2	21	40-4241	
38	LV7BC/2530-99-805-6426	SHAFT, ARM, RADIUS, steel; w/welded bracket	1	22	47-4214	ARMY
39	LV7BC/2530-99-821-5361	SHAFT, ARM, RADIUS, steel; w/welded bracket, blue grey paint finish	1		47-4214-253	RAF
40	LV7BC/5306-99-805-6427	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 5/16 in. x 7/8 in.	1	23	40-6022	
41	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 5/16 in.	1	24	42-4476	
42	G1/5310-99-434-9391	WASHER, LOCK, steel, flat int. zinc coated, 13/16 in. id	1	25		
43	LV7BC/5310-99-805-6428 832 7363	NUT, PIAIN, HEXAGON, BSC, steel, cadmium plated, 13/16 in.	1	26	42-4343	
44	LV6MT1/2540-99-805-6557	REAR, DAMPER, assy	2	27-30	64054804	ARMY
45	LV6MT1/3120-99-802-8903	BUSHING, SLEEVE, rubber upper	2	28	64533645	
46	LV6MT1/3120-99-805-6558	BUSHING, SLEEVE, rubber, 1/2 in. id x 7/8 in. od x 15/16 in. lg lower	2	29	64533654	
47	LV6MT1/5340-99-805-6559	SPRING, HELICAL, COMPRESSION, steel, 2 in. dia	2	30	64541530	
48	LV6MT1/5340-99-805-6560	RING, RETAINING, spring	2			
49	LV7BC/2540-99-821-5362	REAR DAMPER, assy, blue grey paint finish	2		19-7480-253-003	RAF
50	LV6MT1/3120-99-802-8903	BUSHING, SLEEVE, rubber, upper	2		64533645	
51	LV6MT1/3120-99-805-6558	BUSHING, SLEEVE, rubber, lower	2		64533654	
52	LV6MT1/5340-99-805-6559	SPRING, HELICAL, COMPRESSION, steel	2		64541530	
53	LV6MT1/5340-99-850-6560	RING, RETAINING, spring	2			

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				J2		
1						
2		FRAME AND SUSPENSION - contd				
3		FRAME - contd				
4	LV6MT1/2540-99-832-7363	DAMPER ASSEMBLY	2		6349	)
5	LV6MT1/2540-99-833-7995	SHOCK ABSORBER, DIRECT ACTION	2	27	2889	)
6	LV6MT1/2540-99-833-7996	SPACER, FINNED	4		70520246	)ARMY or
7	LV6MT1/2540-99-832-4441	SEAT, COMPRESSION HELICAL SPRING	2		70520135	)RAF
8	LV6MT1/5340-99-805-6559	SPRING	2		64541330	)
9	LV6MT1/5340-99-802-8903	MOUNT RESILIENT	2		64533645	)
10	LV6MT1/3120-99-805-6558	BUSHING SLEEVE	2		64533654	)
11	LV7BC/5306-99-805-6429	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 3/8 in. x 1-3/4 in.	2	31	31-1339	
12	LV7BC/5306-99-136-9198	BOLT, MACHINE	2		31-1339-004	
13	LV7BC/5310-99-136-9197	WASHER, FLAT	2	32	2-2138-004	
14	LV7BC/5310-99-805-6421	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 3/8 in.	4	33	42-4475	
15	LV7BC/5310-99-821-5363	WASHER, RECESSED, steel, bright nickel chromium plated	2		82-8933-003	RAF
16	LV7BC/5310-99-810-4924	WASHER, RECESSED, steel, chrome	2	34	82-8933-002	ARMY
17	LV7BC/2540-99-805-6864	SEAT, DUAL MOTORCYCLE	1		47-9015	
18	LV7BC/2540-99-805-6865	RUBBER, twin seat mtg	2		40-8046	
19	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 5/16 in.	2		42-4476	
20	LV7BC/5310-99-832-4002	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2		2-49	
21	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in.	2		2923	
22						
23	LV7BC/2510-99-805-6567	FORK, WHEEL, front	1	1-55	41-4008	ARMY
24						
25	LV7BC/2510-99-821-5364	FORK, WHEEL, front, blue grey	1		97-4402-253	RAF
26						
27		FORK, WHEEL, front -				
28	LV7BC/2510-99-805-6568	YOKE ASSEMBLY, steering hd	1	1	41-5008	ARMY
29	LV7BC/2510-99-821-5365	YOKE ASSEMBLY, steering hd, blue grey paint finish	1		47-5008-253	RAF
30	LV7BC/3110-99-805-6569	RACE, BEARING, THRUST, inner	1	2	40-5144	
31	LV7BC/3110-99-832-1364	RING, BEARING, OUTER, BALL HEAD, 1-61/64 in. id x 2-1/8 in. od x 1/2 in.	2	2	66-4149	
32	LV6MT7/3110-99-950-0569	BALL, BEARING, steel, 1/4 in.	40	4		
33	LV7BC/3110-99-805-6570	RACE, BEARING, THRUST, inner	1	5	40-5143	
34	LV7BC/5340-99-805-6571	CAP, PROTECTIVE, DUST AND MOISTURE SEAL, upper	1	6	40-5145	ARMY
35	LV7BC/5340-99-821-5366	CAP, PROTECTIVE, DUST AND MOISTURE SEAL, bright zinc clear passivated	1		40-5145-004	RAF
36	LV7BC/5330-99-874-2063	WASHER, NONMETALLIC, rubber, 1-1/4 in. id x 2-3/16 in. od x 1/8 in. thk	2	9	47-5065	
37	LV7BC/5310-99-805-6572	WASHER, FLAT, steel, bottom yoke	2	10	47-5064	
38	LV7BC/5306-99-805-6573	BOLT, MACHINE, BSC, steel, chrome plated, 5/16 in. x 1-1/8 in.	4	11	68-5056	
39	LV7BC/5310-99-805-5495	WASHER, FLAT, steel, zinc coated, 5/16 in.	4	12	15-5155-004	
40	LV7BC/5306-99-805-6574	BOLT, MACHINE, BSC, steel, chrome plated, 3/8 in. x 1-3/8 in.	1	14	47-5001	
41	LV7BC/5310-99-805-6575	NUT, SELF-LOCKING, HEXAGON, BSC, steel, chrome plated, 3/8 in.	1	15	64-6016	
42	LV7BC/5306-99-805-6576	BOLT, MACHINE, BSC, steel, chrome plated, 3/8 in. x 2-9/16 in.	2	16	68-4239	
43	G1/5310-99-941-8633	WASHER, FLAT, steel, zinc coated, 3/8 in.	2	17		ARMY
44	LV7BC/5310-99-136-9197	WASHER, FLAT	2		2-2138-004	RAF
45	LV7BC/5310-99-805-7459	NUT, SELF-LOCKING, HEXAGON, BSC, nylon insert, cadmium plated, 3/8 in.	2	18	41-4105	ARMY
46	LV7BC/5310-99-805-7450	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 3/8 in.	2		41-4105-004	RAF
47	LV7BC/2530-99-805-7633	SEAL, PLAIN, front fork	2	21	65-5451	
48	LV7BC/2510-99-805-6577	PACKING PIECE, top bearing	2	22	68-5134	
49	LV7BC/2540-99-805-6578	BUSHING, SLEEVE	2	23	65-5424	
50	LV7BC/5340-99-805-6579	CLIP, RETAINING, damper tube stop	2	24	41-5135	
51	LV7BC/5340-99-805-6580	RING, RETAINING, damper tube	2	25	41-5143	
52	LV7BC/2540-99-805-6581	DAMPER TUBE	2	27	41-5124	
53	LV7BC/5310-99-805-6582	WASHER, FLAT, steel, cadmium plated, 21/64 in. id x 7/16 in. od x 1/32 in. thk	2	28	41-5145	
54	LV7BC/5305-99-810-4925	SCREW, CAP, SOCKET HEAD, BSF, steel, 5/16 in. x 2 in. lg	2	29	97-2688	
55	LV7BC/5306-99-805-6583	BOLT, MACHINE, BSC, steel, cadmium plated, 3/8 in. x 1-3/8 in.	2	30	65-5295	
56	LV7BC/5310-99-832-1668	WASHER, LOCK, steel, single coil, sq section, cadmium plated, 3/8 in.	2	31	2-2903	
57	LV7BC/5305-99-805-6584	SCREW, MACHINE, BSC, steel, cadmium plated, 3/16 in. x 11/32 in.	2	32	41-5141	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				J2		
1						
2		FRAME AND SUSPENSION - contd				
3		FORK, WHEEL, front - contd				
4	LV7BC/5330-99-805-6585	WASHER, SEAL, FLAT, drain plug screw	2	33	68-5197	
5	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, nylon insert, cadmium plated, 1/4 in.	2	34	40-414	
6	LV7BC/2540-99-805-6978	SEAT, VALVE, damper rod	2	35	41-5134	
7	LV7BC/2540-99-805-6979	VALVE, DAMPER ROD	2	36	41-5139	
8	LV7BC/2540-99-805-6980	COLLAR, SHAFT, damper rod valve	2	37	41-5140	
9	LV7BC/2540-99-805-6981	BUSHING, SLEEVE, damper rod	2	38	41-5144	
10	LV7BC/5306-99-805-6982	ROD, THREADED, EMD, damper	2	39	41-5128	
11	LV7BC/5310-99-805-6983	PUSH-ON-NUT, steel, 5/16 in.	2	42	68-5171	
12	LV7BC/5330-99-805-6984	WASHER, NONMETALLIC, rubber	2	43	58-5170	
13	LV7BC/5310-99-832-1102	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2	44	2-49	
14	LV7BC/4730-99-805-6985	PLUG, SCREWED, BSC, hex hd, chromium plated, 1-1/16 in.	2	45	41-5146	
15	LV7BC/5310-99-805-6986	WASHER, FLAT, fork tube	2	46	65-5332	
16	LV7BC/2540-99-805-6987	BRACKET, CABLE GUIDE	2	47	68-5137	ARMY
17	LV7BC/2540-99-821-5367	BRACKET, CABLE GUIDE, bright nickel chromium plated	2		68-5137-003	RAF
18	LV7BC/5325-99-805-6988	GROMMET, RUBBER, cable guide	2	48	76-9325	
19	LV6MT1/4730-99-801-1057	CLAMP, HOSE, worm drive type 2 in. to 2-3/4 in. id	2	49		
20	LV7BC/2510-99-874-2059	BELLOWS, RUBBER	2	50	42-5320	ARMY
21	LV7BC/2510-99-821-1880	BELLOWS, RUBBER, 6-1/4 in. free lg x 2 in. id	2		75-5110	RAF
22	LV7BC/2540-99-874-2082	SPRING, HELICAL, COMPRESSION, fork	2	51	65-5390	
23	LV7BC/2540-99-805-6989	SHAFT, FORK	2	52	41-5116	
24	LV7BC/2540-99-805-6990	BUSHING, SLEEVE, bottom, fork leg	2	53	41-5137	
25	LV7BC/5310-99-805-6991	WASHER, FLAT, 1.130 in. id x 1.365 in. od x 0.059 in. thk	2	54	29-5338	
26	LV7BC/4730-99-805-6992	PLUG, SCREWED, BSW, steel, hex hd, 1-1/8 in.	2	55	41-5130	
27						
28						
29				J3		
30		FOOTRESTS AND STANDS -				
31	LV7BC/5360-99-805-6962	SPRING, HELICAL, EXTENSION, return, prop stand	1	2	40-4735	Cts A to J
32	LV7BC/5360-99-820-7042	SPRING, HELICAL, EXTENSION, return, prop stand	1		83-1892	Cts K
33	LV7BC/5360-99-821-5368	SPRING, HELICAL, EXTENSION, return, prop stand, blue grey paint finish	1		83-1892-253	Cts L
34	G1/5315-99-944-0176	PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 7/8 in.	2			Centre pivot
35	LV6MT1/4730-99-801-1243	LUBRICATING NIPPLE, angled, 1/4 in. BSF	1	21	NC-6050	
36	LV7BC/2510-99-805-6963	SPRING, HELICAL, EXTENSION, return, centre stand	1	22	68-4708	ARMY
37	LV7BC/5360-99-821-5369	SPRING, HELICAL, EXTENSION, return, centre stand, blue grey paint finish	1		68-4708-253	RAF
38	LV7BC/2510-99-808-4477	FOOTREST, MOTOR CYCLE, rh	1	23	41-4863	ARMY
39	LV7BC/2510-99-808-4305	FOOTREST, MOTOR CYCLE, lh	1	24	41-4864	ARMY
40	LV7BC/2510-99-821-5371	FOOTREST, MOTOR CYCLE, rh, blue grey paint finish	1		41-4863-253	RAF
41	LV7BC/2510-99-821-5370	FOOTREST, MOTOR CYCLE, lh, blue grey paint finish	1		83-0256-253	RAF
42	LV7BC/5306-99-135-1447	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 3/8 in. x 3-3/16 in.	2	25	40-4081	
43	LV7BC/5310-99-805-7459	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, nylon insert, 3/8 in.	2	26	41-4105	
44						
45				J4		
46		BATTERY CARRIER -				
47	LV7BC/2540-99-805-6874	TRAY, BATTERY	1	1	47-4530	
48	LV7BC/2540-99-820-7043	CARRIER BATTERY, steel	1		82-8896	
49	LV7BC/2540-99-821-5372	CARRIER BATTERY, steel, blue grey paint finish	1		82-8896-252	RAF
50	LV7BC/5310-99-805-5437	WASHER, FLAT, steel, zinc coated, 1/4 in.	1	2	2-525	
51	LV7BC/5307-99-805-6875	STUD, PLAIN, BSC, steel, cadmium plated, 1/4 in. x 5/16 in.	1	3	47-4536	
52	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	1	4	40-414	
53	LV7BC/5306-99-805-6876	BOLT, MACHINE, BSC, steel, cadmium plated, 5/16 in. x 1 in.	1	5	42-9169	
54	LV7BC/5310-99-832-1102	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	1		2-49	
55	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in. id x 5/8 in. od x 1/16 in. thk	1	6	2-923	
56	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 5/16 in.	1	7	42-4476	
57	LV7BC/5307-99-805-6958	STUD, PLAIN, BSC, steel, cadmium plated, 5/16 in. x 1-1/8 in.	2	8	47-4535	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1				J4		
2		FRAME AND SUSPENSION - contd				
3		BATTERY CARRIER - contd				
4	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in. id x 5/8 in. od x 1/16 in. thk	2	9	2-923	
5	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 5/16 in.	2	10	42-4476	
6	LV7BC/2540-99-805-6959	LINER, BATTERY BOX-BATTERY TRAY, rubber	1	11	68-4597	
7	H9/5330-99-120-5173	RUBBER SHEET, SOLID, CLOTH INSERT, 36 in. w x 1/16 in. thk	as reqd	12		
8	LV7BC/2540-99-805-6960	COVER, BATTERY, rigid	1	13	47-4529	ARMY
9	LV7BC/6140-99-808-3599	COVER, BATTERY, fibre glass, blue	1		47-4527	RAF
10	LV7BC/2540-99-805-6961	RETAINER, BATTERY	1	14	4-2608	ARMY
11	LV7BC/2540-99-821-5373	RETAINER, BATTERY, steel, bright zinc clear passivated	1		4-2608-004	RAF
12				J5		
13		MUDGUARDS -				
14	LV7BC/2510-99-805-6966	MUDGUARD, MOTOR CYCLE, rear	1	1	47-6804	
15	LV7BC/2510-99-813-5493	MUDGUARD, MOTOR CYCLE, rear, olive green paint finish	1		82-8265-57	
16	LV7BC/2510-99-821-5374	MUDGUARD, MOTOR CYCLE, rear, blue grey paint finish	1		47-6804-253	
17	LV7BC/2510-99-811-7025	SUPPORT, TAIL LAMP, aluminium, olive green paint finish	1	7	75-6762-57	
18	LV7BC/2510-99-811-7026	PLATE, SUPPORT, tail lamp	1	13	68-6835	
19	Z2/5310-99-100-6940	WASHER, LOCK, steel, ext flat, BA, No. 2	3	14		
20	Z2/5305-99-941-6852	SCREW, MACHINE, BA, steel, rd hd, slotted, cadmium plated, No. 2 x 1/4 in.	3	15	40-246	
21	G1/5305-99-941-9918	SCREW, MACHINE, BA, steel, rd hd, slotted, bright zinc clear passivated, No. 2 x 1/4 in.	3		40-246-004	
22	G1/5310-99-101-7838	WASHER, FLAT, steel, zinc coated, 1/4 in.	2	17		
23	LV7BC/5305-99-805-6563	SCREW, MACHINE, BSC, steel, flat fillister hd, slotted, cadmium plated, 1/4 in. x 1/2 in. lg	2	18	2-204	
24	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	2	19	40-414	
22	LV7BC/5306-99-805-6967	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 1/4 in. x 7/16 in.	2	24	24-7178	
23	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq section, 1/4 in.	2	25		
24	LV7BC/5310-99-805-6471	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	2	26	2-2395	
25	LV7BC/5310-99-136-9200	NUT, SELF-LOCKING, HEXAGON, BSC, steel, bright zinc clear passivated, 1/4 in.	2		42-324-004	
26	LV7BC/5325-99-805-6968	GROMMET, RUBBER	1	27	67-6839	
27	LV7BC/5999-99-821-5376	PLATE, MOUNTING, rear flasher, blue grey paint finish	1		82-8738-253	RAF Police Escort
28	LV6MT3/2510-99-820-5542	BAR, TURNLIGHT, rear flasher	1		FV792863	ARMY Police Escort
29	LV6MT3/2510-99-820-5543	BOLT, TURNLIGHT	4		FV792864	
30	LV6MT3/2510-99-820-5544	SPACER, TURNLIGHT	4		FV792866	
31	LV7BC/2510-99-805-6969	MUDGUARD, MOTOR CYCLE, front	1	28	67-6507	)
32	LV7BC/2510-99-805-6972	STAY, MUDGUARD, bottom	1	29	40-6570	)Cts A,D,E,
33	LV7BC/2510-99-805-6971	STAY, MUDGUARD, centre	1	30	42-6505	)G,H,J,K
34	LV7BC/2510-99-805-6970	STAY, MUDGUARD, top	1	31	65-6612	)
35						
36	LV7BC/2510-99-813-6000	MUDGUARD, MOTOR CYCLE, front	1		97-4104	Cts B,C,F,& Army Police Escort
37	LV7BC/2510-99-810-5285	STAY, MUDGUARD, steel, centre, rh	1		82-9246	)
38	LV7BC/2510-99-810-5286	STAY, MUDGUARD, steel, centre, lh	1		82-9247	)Cts B,C,F
39	LV7BC/2510-99-810-5287	STAY, MUDGUARD, steel, bottom	2		82-9245	)
40	LV7BC/2510-99-822-4751	BRACKET, MUDGUARD, steel, 5-3/8 in. lg x 1-1/4 in. w, 3 holes, 5/16 in. dia	2		FV802421	)Army)Police
41	LV7BC/2510-99-822-4752	STAY, MUDGUARD, steel, 9-3/8 in. lg, 1/2 in. dia	2		FV802422	)Escort
42						
43	LV7BC/2510-99-821-5375	MUDGUARD, MOTOR CYCLE, front, blue grey paint finish	1		97-4104-253	)
44		STAY, MUDGUARD, centre, rh, blue grey paint finish	1		82-9246-253	) Cts L
45		STAY, MUDGUARD, centre, lh, blue grey paint finish	1		82-9247-253	)
46	LV7BC/2510-99-821-5377	STAY, MUDGUARD, steel, 9-1/2 in. lower, blue grey paint finish	2		82-9245-253	)
47						
48	LV7BC/5306-99-805-5673	BOLT, MACHINE	4	32	68-5056	
49	LV7BC/5310-99-852-1001	WASHER, FLAT, 5/16 in.	4	33	2-370	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				J5		
1						
2		FRAME AND SUSPENSION - contd				
3		MUDGUARDS - contd				
4	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, nylon insert, 5/16 in.	4	34	42-4776	
5	LV7BC/5306-99-805-7365	BOLT, MACHINE, BSC, steel, hex hd, cadmium plated, 5/16 in. x 1 in.	4	35	65-4784	
6	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, nylon insert, 5/16 in.	4	36	42-4776	
7	LV7BC/5305-99-135-2520	SCREW, MACHINE, BSC, steel, cadmium plated, 1/4 in. x 5/8 in. lg	4	37	2-1354	
8	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 17/32 in.	4	38		
9	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, nylon insert, 1/4 in.	4	39	42-3249	
10	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq section, 1/4 in.	2	42		
11	LV7BC/5310-99-805-6471	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	2	43	2-2395	
12	LV7BC/5325-99-805-6988	GROMMET, RUBBER, brake cable guide	1	45	76-9325	
13						
14				J6		
15		CHAINCASE -				
16	LV7BC/2540-99-809-6416	CHAINCASE, rear, top section	1	1	47-7720	ARMY
17	LV7BC/2540-99-821-5378	CHAINCASE, rear, top section, blue grey paint finish	1		47-7720-253	RAF
18	LV7BC/2540-99-809-6418	CHAINCASE, front, top section	1	2	47-7758	ARMY
19	LV7BC/2540-99-821-5379	CHAINCASE, front, top section, blue grey paint finish	1		47-7758-253	RAF
20	LV7BC/2540-99-809-6419	CHAINCASE, front, bottom section	1	3	47-7759	ARMY
21	LV7BC/2540-99-821-5380	CHAINCASE, front, bottom section, blue grey paint finish	1		47-7759-253	RAF
22	LV7BC/2540-99-809-6417	CHAINCASE, rear, bottom section	1	4	47-7729	ARMY
23	LV7BC/2540-99-821-5381	CHAINCASE, rear, bottom section, blue grey paint finish	1		47-7729-253	RAF
24	LV7BC/2510-99-805-6973	RUBBER, STRIP, SEALING	1	6	47-7750	
25	LV7BC/5310-99-832-1303	WASHER, LOCK, steel, bright zinc clear passivated, 3/8 in.	2	8	2-522-004	
26	LV7BC/5306-99-805-6974	BOLT, MACHINE, BSC, steel, cadmium plated, 3/8 in. x 1-5/16 in. lg	2	9	67-1171	
27	LV7BC/5325-99-805-9974	GROMMET, BLANK, rubber	1	10	83-3068	
28	LV7BC/5306-99-832-1952	BOLT, MACHINE, BSC, steel, cadmium plated, 1/4 in. x 1-7/16 in. lg	4	11	24-7343	
29	LV7BC/5306-99-136-9193	BOLT, MACHINE, BSC, steel, bright zinc clear passivated, 1/4 in. x 1-7/16 in. lg	4		24-7343-004	
30						
31		PANNIERS -				
32	LV7BC/2540-99-805-7635	FRAME, PANNIER BAG	2		47-6903	ARMY
33	LV7BC/2540-99-821-5382	FRAME, PANNIER BAG, blue grey paint finish	2		47-6903-253	RAF
34	LV7BC/5306-99-805-6873	BOLT, MACHINE, BSC, steel, cadmium plated, 5/16 in. x 5/8 in. lg	2		3-1156	)
35	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in.	2		2-923	) Loop tube
36	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	2			) to frame
37	LV7BC/5310-99-805-7348	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2		68-65	)
38	LV7BC/5305-99-832-1858	SCREW, MACHINE, BSC, steel, crowned hex hd, 5/16 in. x 3/4 in. lg	2		28-2338	)
39	LV7BC/5310-99-805-7348	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2		68-65	) Bottom
40		BOLT, MACHINE, BSC, steel, 5/16 in. x 1-13/16 in. lg	1		15-2018	) front fixing
41	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in.	2		2-923	) bracket
42	LV7BC/5306-99-832-1951	BOLT, MACHINE, BSC, steel, cadmium plated, 5/16 in. x 1-17/32 in. lg	1		15-1355	)
43	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	2			) Bottom
44	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 5/16 in.	2		42-4476	) brackets
45	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	8			
46	LV7BC/5310-99-805-7348	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	8		68-65	
47	LV7BC/2540-99-805-7636	PANNIER BAG, MOTOR CYCLE	2		47-6920	ARMY
48	LV7BC/2540-99-808-3714	PANNIER BAG, MOTOR CYCLE	2		47-6931	RAF
49	LV7BC/5305-99-852-1858	SCREW, MACHINE, BSC, steel, crowned hex hd, 5/16 in. x 3/4 in.	2		28-2338	
50	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in.	4		2-923	) Loop to
51	LV7BC/5310-99-805-7348	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2		68-65	) pannier top

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1						
2		FRAME AND SUSPENSION - contd				
3		PANNIERS - contd				
4	LV7BC/5305-99-832-1858	SCREW, MACHINE, BSC, steel, crowned hex hd, 5/16 in. x 3/4 in.	2		28-2338	Pannier to top front bracket
5	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in.	2		2-923	
6	LV7BC/5310-99-805-7348	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2		68-65	
7	LV7BC/5305-99-832-1858	SCREW, MACHINE, BSC, steel, crowned hex hd, 5/16 in. x 3/4 in. lg	2		28-2338	Loop to pannier bottom
8	LV7BC/5310-99-805-7348	NUT, SELF-LOCKING, HEXAGON, BSC, steel, cadmium plated, 5/16 in.	2		68-65	
9						
10				J7		
11		ROADWHEEL - rear				
12	LV7BC/2530-99-805-6993	WHEEL, PNEUMATIC TYRE, rear	1	1-18	47-6004	Cts A,D,E, G,H,J,K
13	NP	HUB, assy	1		41-6022	
14	LV7BC/2530-99-805-6994	SPINDLE, WHEEL HUB	1	2	41-6098	
15	LV7BC/2530-99-805-7386	SPACER, SLEEVE	1	3	41-6046	
16	LV7BC/2530-99-805-7389	COVER, WHEEL HUB	1	4	68-6142	
17						
18	LV7BC/2530-99-810-4928	WHEEL, PNEUMATIC TYRE, rear	1		37-3602	Cts B,C,F,L
19	NP	HUB, assy	1		41-6022-253	
20	LV7BC/2530-99-821-0573	SPINDLE, WHEEL HUB	1		41-6098-004	
21	LV7BC/5365-99-821-0574	SPACER, SLEEVE	1		41-6046-004	
22	LV7BC/2530-99-821-0575	COVER, WHEEL HUB	1		68-6142-004	
23						
24		WHEEL -				
25		HUB -				
26	LV6MT7/3110-99-882-0652	BEARING, BALL, JOURNAL, 7/8 in. x 2 in. x 9/16 in.	2	5		
27	LV7BC/5330-99-874-2097	WASHER, NONMETALLIC	1	6	67-6051	
28	LV7BC/2530-99-805-6995	SPACER, SLEEVE, wheel hub spindle	1	7	67-6027	
29	LV7BC/2530-99-805-6885	PACKING PIECE, bearing	1	8	65-5884	
30	LV7BC/2530-99-805-6996	RING, EXTERNALLY THREADED, bearing retainer	1	9	68-6081	
31	LV7BC/2530-99-805-6997	RETAINER, PACKING, felt washer	1	10	65-5887	
32	LV7BC/5330-99-874-2083	WASHER, NONMETALLIC	1	11	65-5886	
33	LV7BC/2530-99-805-7385	RETAINER, PACKING, felt washer	1	12	41-6021	
34	LV7BC/2530-99-805-7387	SPACER, SLEEVE	1	13	41-6019	
35	LV7BC/2530-99-805-7388	GEAR SET, WORM AND WORMWHEEL, MATCHED, speedometer drive	1	14	19-9218	
36	LV7BC/2530-99-874-2060	SPOKE, WIRE WHEEL, 10 SWG x 7-3/8 in. lg	20	15	42-6011	
37	LV7BC/2530-99-874-2061	SPOKE, WIRE WHEEL, 10 SWG x 7/7/16 in. lg	20	16	42-6012	
38	LV6MT1/2530-99-800-3949	NIPPLE, SPOKE WIRE WHEEL, 10 SWG	40	17	27-6810	
39	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING HEXAGON, BSC, steel, nylon insert, cadmium plated, 5/16 in.	2	19	42-4476	
40	LV7BC/5310-99-805-5269	WASHER, FLAT, steel, cadmium plated, 5/16 in. id x 5/8 in. od x 1/16 in. thk	2	20	2-923	
41	LV7BC/2530-99-874-2058	END PLATE, adjuster	2	21	40-6040	Cts A to K
42	LV7BC/2530-99-821-0576	END PLATE, REAR WHEEL ADJUSTER, steel, bright zinc clear passivated	2		40-6040-004	Cts L
43	LV7BC/5310-99-805-7390	NUT, SLEEVE, spindle	1	22	67-6031	
44	LV7BC/2530-99-874-2057	ADJUSTER, REAR WHEEL	2	23	40-6033	Cts A to K
45	LV7BC/2530-99-821-0577	ADJUSTER, REAR WHEEL, steel, bright zinc clear passivated	2		40-6033-004	Cts L
46	LV7BC/2530-99-805-7391	SPACER, SLEEVE	1	24	47-6017	Cts A to K
47	LV7BC/5365-99-821-0578	SPACER, SLEEVE, steel, bright zinc clear passivated	1		47-6017-004	Cts L
48	LV7BC/2530-99-805-7392	LEVER, REMOTE, CONTROL, brake shoe, actuating	1	25	41-6047	Cts A to K
49	LV7BC/2530-99-821-0579	LEVER, REMOTE, CONTROL, brake shoe, actuating, blue grey paint finish	1		41-6047-253	Cts L
50	LV7BC/5310-99-805-7393	NUT, PLAIN, HEXAGON, BSC, steel, 7/8 in.	1	27	65-5893	
51	G1/5310-99-941-6662	WASHER, LOCK, steel, single coil, sq section, 7/8 in.	1	28		Cts A to K
52	LV7BC/5310-99-136-9207	WASHER, LOCK, steel, single coil, sq section, 7/8 in. bright zinc clear passivated	1		47-6018-004	Cts L
53	LV7BC/5310-99-805-7394	WASHER, FLAT, 7/8 in. id x 1-3/4 in. od x 1/8 in. thk	1	29	42-6093	
54	LV7BC/5310-99-832-1666	WASHER, FLAT, steel, 7/16 in. id x 3/4 in. od x 1/16 in. thk	1	30	15-431	
55	G1/5310-99-120-6061	WASHER, LOCK, steel, ext flat, 7/16 in.	1	31		
56	LV7BC/2530-99-832-1307	NUT, PLAIN, HEXAGON, BSC, steel, 7/16 in.	1	32	2-440	
57	LV7BC/2530-99-805-7395	BACKPLATE, SHOE TYPE BRAKE	1	33	47-6010	ARMY
58	LV7BC/2530-99-821-0580	BACKPLATE, SHOE TYPE BRAKE, c/w bush, blue grey paint finish	1		47-6010-253	RAF

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				J7		
1						
2		FRAME AND SUSPENSION - contd				
3		ROADWHEEL - rear - contd				
4	LV7BC/2530-99-805-7396	CAMSHAFT, ACTUATING, BRAKE SHOE	1	34	42-6034	Cts A to J
5	LV7BC/2530-99-821-0570	CAMSHAFT, ACTUATING, BRAKE SHOE, cadmium plated	1		37-2226-001	Cts K
6	LV7BC/2530-99-821-0581	CAMSHAFT, ACTUATING, BRAKE SHOE, bright zinc clear passivated	1		37-2226-004	Cts L
7	LV7BC/5310-99-805-7397	NUT, PLAIN, HEXAGON, BSC, steel,1/2in.	1	35	24-7000	
8	G1/5310-99-941-6658	WASHER, LOCK, steel, single coil, sq section, 1/2 in.	1	36		Cts A to K
9	~~LV7BC/5310-99-136-9202~~	WASHER, LOCK	1		65-5111-004	Cts L
10	G1/5310-99-941-8637	WASHER, FLAT, steel, zinc coated, 1/2 in.	1	37		Cts A to K
11	LV7BC/5310-99-136-9203	WASHER, FLAT	1		30-729-004	Cts L
12	LV7BC/5315-99-805-7398	PIN, SHOULDER, HEADED, brake shoe pivot	1	38	47-6014	
13	LV7BC/2530-99-805-7399	ANCHOR STRAP, backplate	1	39	47-6019	ARMY
14	LV7BC/2530-99-821-0582	ANCHOR STRAP, backplate, steel, blue grey paint finish	1		47-6019-253	RAF
15	LV7BC/2530-99-809-3734	BRAKE SHOE, INTERNALLY OPERATED, 7 in.	2	40-42	37-2366	
16	LV7BC/2530-99-810-4926	LINING, FRICTION, 3-5/8 in. x 5/16 in. thk	2	41	19-7737	
17	LV7BC/5320-99-805-6891	RIVET, TUBULAR	14	42	35-6436	
18	LV7BC/2530-99-874-2084	SPRING, HELICAL, TENSION, brake shoe	2	43	65-5904	
19	LV7BC/2530-99-805-7629	BRAKE DRUM AND SPROCKET	1	44	47-6009	
20	LV7BC/2530-99-821-0583	BRAKE DRUM AND SPROCKET, blue grey paint finish	1		47-6009-253	
21	LV6MT11/3020-99-881-2485	CHAIN, ROLLER, steel, single, 1/2 in. pitch, 118 links	1	45		
22	LV6MT11/3020-99-807-2019	LINK, CONNECTING, 1/2 in. pitch	1		26	
23	LV6MT7/3110-99-881-9598	BEARING, BALL, JOURNAL	2	46		
24	LV7BC/5310-99-805-7455	WASHER, SHOULDERED, steel, 1-5/32 in. id x 1-31/32 in. od x 0.010 in. thk	2	47	67-6033	
25	LV7BC/2530-99-805-7456	SPACER, SLEEVE, steel, 7/8 in. x 1-3/4 in. od x 7/16 in. thk	1	48	67-6032	
26	LV7BC/5340-99-805-7457	RING, RETAINING, steel, int, 1-23/32 in. id x 2-3/32 in. od x 1/16 in. thk	1	49	67-6034	
27	LV7BC/2530-99-805-7458	SHAFT, SHOULDERED	1	50	41-6032	
28	LV7BC/2530-99-805-7627	DRIVING FLANGE	1	51	42-6019	
29	LV7BC/2530-99-821-0584	DRIVING FLANGE, bright zinc clear passivated	1		42-6019-004	
30	LV7BC/5306-99-128-5591	BOLT, MACHINE, BSC, dec hd, cadmium plated, 3/8 in. x 0.670 in. lg	6	52	67-6038	
31	LV7BC/2530-99-805-7628	LOCKING, PLATE, NUT AND BOLT, driving flange	3	53	67-6039	
32	LV7BC/2530-99-874-2095	NUT, DRIVING FLANGE, BSC, steel, 3/8 in.	6	54	2-452	
33	LV6MT14/2610-99-881-9562	TYRE, PNEUMATIC, 4 ply, cross country tread, 3.50 in. x 18 in.	1			
34	LV6MT14/2610-99-881-9563	INNER TUBE, PNEUMATIC TYRE, 3.50 in. x 18 in.	1			
35	LV6MT14/2610-99-809-2629	FLAP, RUST SLIP, rubber	1			
36	LV6MT14/2610-99-809-4241	TYRE, PNEUMATIC, standard tread, 3.50 in. x 18 in.	1			
37	LV6MT14/2610-99-815-1757	FLAP, RUST SLIP, rubber	1			
38	LV6MT14/2610-99-881-9563	INNER TUBE, PNEUMATIC TYRE, 3.50 in. x 18 in.	1			
39	LV6MT14/5340-99-809-2533 (2533C)	CLAMP, RIM, CLENCHING; c/w nut & leather washer	2	55		
40	LV6MT14/2640-99-809-4094	VALVE, PNEUMATIC TYRE	1			
41	LV6MT14/5310-99-809-4072	NUT, PLAIN, ROUND	1			
42						
43				J8		
44		ROADWHEEL - front				
45	LV7BC/2530-99-805-6882	WHEEL, PNEUMATIC TYRE, 20 in.	1	1-13	47-5504	
46	NP	HUB, assy	1	1-8	47-5530	
47	LV7BC/2530-99-805-6883	SPINDLE, WHEEL HUB	1	2	29-5971	
48						
49	LV7BC/2530-99-810-4927	WHEEL, PNEUMATIC TYRE, chrome rim, 20 in.	1		37-3601	
50	NP	HUB, assy	1		47-5533	
51	LV7BC/2530-99-805-6883	SPINDLE, WHEEL HUB	1		29-5971	
52						
53	LV7BC/2530-99-815-8355	WHEEL, PNEUMATIC TYRE, chrome rim, 19 in. x wm 2 in.	1		37-4006	
54	NP	HUB, assy	1		47-5530-253	
55	LV7BC/2530-99-821-0585	SPINDLE, WHEEL HUB	1		29-5971-004	
56						
57		WHEEL - front				
58		HUB -				
59	G1/5315-99-944-0171	PIN, COTTER, SPLIT, steel,phosphated, 1/16 in. x 5/8 in.	2	3		
60	LV7BD/2530-99-805-6884	RING, EXTERNALLY THREADED, lh bearing	1	4	68-5551	

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				J8		
1						
2		FRAME AND SUSPENSION - contd				
3		ROADWHEEL - front - contd				
4		WHEEL - front - contd				
5		HUB - contd				
6	LV6MT7/3110-99-882-0652	BEARING, BALL, JOURNAL, 7/8 in. x 2 in. x 9/16 in. single seal	2	5		
7	LV7BC/2530-99-805-6885	PACKING, PIECE, bearing	2	6	65-5884	
8	LV7BC/2530-99-805-6886	SPACER, SLEEVE, bearing	1	7	67-5565	
9	LV7BC/2530-99-805-6887	RING, EXTERNALLY THREADED, rh bearing	1	8	68-5552	
10	LV7BC/2430-99-874-2047	SPOKE, WIRE WHEEL, 10 SWG x 7-5/16 in. lg	20	10	27-7015	
11	LV7BC/2530-99-821-0586	SPOKE, WIRE, WHEEL, steel, 1/8 in.dia	20		65-5872	
12	LV7BC/2530-99-874-2065	SPOKE, WIRE, WHEEL, 10 SWG, 8.941in. lg	20	11	65-5872	
13	LV7BC/2530-99-821-0587	SPOKE, WIRE WHEEL, steel, 1/8 in.dia 7-3/4 in. lg	20		65-5910	
14	LV6MT1/2530-99-800-3949	NIPPLE, SPOKE, WIRE WHEEL	40	12		
15	LV7BC/2530-99-821-0588	NIPPLE, SPOKE, WIRE WHEEL, steel, bright zinc clear passivated finish	40		27-6813-004	
16	LV7BC/2530-99-805-6888	WEIGHT, WHEEL BALANCE, 3/4 in. lg	as reqd	13	42-5873	
17	LV7BC/2530-99-821-0589	WEIGHT, WHEEL BALANCE, 3/4 in. lg, bright zinc clear passivated finish	as reqd		42-5873-004	
18	LV7BC/2530-99-805-6889	WEIGHT, WHEEL BALANCE, 1 in. lg	as reqd		42-5875	
19	LV7BC/2530-99-821-0590	WEIGHT, WHEEL BALANCE, 1 in. lg bright zinc clear passivated finish	as reqd		42-5875-004	
20	LV7BC/2530-99-809-3734	BRAKE SHOE, INTERNALLY OPERATED, front, 7 in.	2	14-16	37-2366	
21	LV7BC/2530-99-810-4926	LINING FRICTION, 3.622 in. x 0.308 in. thk	2	15	19-7737	
22	LV7BC/5320-99-805-6891	RIVET, TUBULAR	14	16	35-6436	
23	LV7BC/2530-99-874-2084	SPRING, HELICAL, TENSION, brake shoe	2	17	65-5904	
24	LV7BC/5315-99-805-6892	PIN, SHOULDER, HEADED, brake shoe pivot	1	18	65-5899	Cts A to J
25	LV7BC/2530-99-821-1878	PIN, FULCRUM, BRAKE	1		37-3732-001	Cts K, L
26	LV7BC/2530-99-805-6893	BACKPLATE, SHOE TYPE BRAKE	1	19	29-5968	Cts A to K
27	LV7BC/2530-99-821-0591	BACKPLATE, SHOE TYPE BRAKE, bright nickel chromium finish, 7-3/4 in. od	1		29-5968-003	Cts L
28	LV7BC/5310-99-805-6894	WASHER, LOCK	1	20	24-8045	
29	LV7BC/5310-99-832-1042	WASHER, LOCK, steel, double coil, 7/16 in.	1		27-6043-004	
30	LV7BC/2510-99-823-1037	NUT, PLAIN, HEXAGON, BSC, steel, 7/16 in.	1	21	24-5860	
31	LV7BC/5310-99-832-1666	WASHER, FLAT, steel, zinc coated, 7/16 in.	1	23	15-431-004	
32	LV7BC/2530-99-832-1307	NUT, PLAIN, HEXAGON, BSC, steel, 7/16 in.	1	24	2-440	
33	G1/5310-99-434-9317	WASHER, LOCK, steel, ext flat, zinc coated, 7/16 in.	1	25		
34	LV7BC/2530-99-805-6895	LEVER, REMOTE CONTROL, camshaft, actuating	1	26	65-5907	
35	LV7BC/2350-99-805-6896	CAMSHAFT, ACTUATING, BRAKE SHOE	1	27	65-5905	Cts A to J
36	LV7BC/2530-99-821-1879	CAMSHAFT, ACTUATING, BRAKE SHOE	1		37-2241-001	Cts K, L
37	G1/5315-99-944-0171	PIN, COTTER, SPLIT, steel, phosphated, 1/16 in. x 5/8 in.	1	28		
38	LV6MT14/2610-99-881-9567	TYRE, PNEUMATIC, 4 ply, cross country tread, 3.00 in. x 20 in.	1			
39	LV6MT14/2610-99-815-8357	TYRE, PNEUMATIC, standard tread, 3.00 in. x 19 in.	1			
40	LV6MT14/2610-99-809-3166	INNER TUBE, PNEUMATIC TYRE, 3.00 in. x 20 in.	1			
41	LV6MT14/2610-99-809-3344	INNER TUBE, PNEUMATIC TYRE, 3.25 in. x 19 in.	1			
42	LV6MT14/2610-99-809-2630	FLAP, RUST SLIP, rubber	1		2.75 x 19 Y	
43	LV6MT14/2610-99-815-1758	FLAP, RUST SLIP, rubber; u/w 2.75/3.00 19 in. rims	1			
44	LV6MT14/5340-99-805-7354	CLAMP, RIM CLENCHING; c/w nut & leather washer	1	29-31		
45	LV6MT14/5340-99-815-8358	CLAMP, RIM CLENCHING; u/w 3.00 in. tyres	1			
46	LV6MT14/2640-99-809-4094	VALVE, PNEUMATIC TYRE	1			
47	LV6MT14/5314-99-808-4913	NUT, PLAIN, KNURLED, 19/32 in. od x 13/64 in. h	1			
48	LV6MT14/2640-99-809-4083	CORE, VALVE	1			
49	LV6MT14/2640-99-809-4079	CAP, VALVE	1			

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				J9		
1		FRAME AND SUSPENSION - contd				
2	LV7BC/2510-99-809-3799	FAIRING ASSY, c/w windscreen 20-1/2 in. and mountings, fairing colour white	1	1-37		
3	LV7BC/2510-99-806-7225	FAIRING ASSY, fibreglass, white, c/w headlamp rim	1	1		
4	LV7BC/2510-99-806-7226	WINDSCREEN, plastic, curved, 19-1/2in.h	1	2	S.C55	
5	G1/5305-99-121-1008	SCREW, MACHINE, BSF, flat csk hd, slotted, 3/16 in. x 3/4 in.	9	3		
6	G1/5310-99-422-9713	NUT, BSF, steel, hex, slotted, 3/16 in.	9	4		
7	LV7BC/5330-99-806-7227	RUBBER, SPECIAL SHAPED, rubber, solid, 26-1/2 in. lg	1	5	SR2	
8	G1/5306-99-941-9963	BOLT, MACHINE, steel, hex hd, 1/4 in. x 1-1/2 in. lg	2	8		
9	G1/5310-99-952-1024	WASHER, FLAT, steel, 1/4 in.	8	9		
10	G1/5310-99-101-6258	NUT, PLAIN, HEXAGON, BSF, steel, 1/4in.	6	10		
11	G1/5310-99-120-7136	WASHER, FLAT, steel, 1/4 in.	6	11		
12	G1/5306-99-941-8477	BOLT, MACHINE, BSF, steel, hex hd, 5/16 in. x 1-3/4 in. lg	4	13		
13	G1/5310-99-952-2179	WASHER, FLAT, steel, 25/64 in.	4	14		
14	G1/5310-99-101-1470	NUT, PLAIN, HEXAGON, BSF, steel, 5/16 in.	4	15		
15	G1/5306-99-941-9021	BOLT, MACHINE, BSF, steel, hex hd, 3/8 in. x 1 in.	4	19		
16	G1/5310-99-941-7948	WASHER, FLAT, rd, steel, 3/8 in.	12	20		
17	G1/5310-99-100-7404	NUT, PLAIN, HEXAGON, BSF, steel, 3/8in.	7	21		
18	G1/5306-99-941-9714	BOLT, MACHINE, BSF, steel, hex hd, 3/8 in. x 3 in.	1	22		
19	G1/5306-99-941-9680	BOLT, MACHINE, BSF, steel, hex hd, 5/16 in. x 7/8 in.	1	27		
20	LV6MT1/5340-99-810-5282	BUSHING RUBBER, 7/16 in. x 15/16 in. x 11/16 in.	2	31		
21	G1/5306-99-941-7689	BOLT, MACHINE, BSF, steel, hex hd, 1/4 in. x 3/4 in.	8	32		
22	G1/5310-99-120-5778	WASHER, FLAT, steel, 1/4 in.	2	33		
23	LV7TC/5310-99-401-9199	WASHER	9	34		
24	LV6MT1/5330-99-810-5283	WASHER, NONMETALLIC, PVC, 1/4 in. x 1 in. x 1/16 in.	4	35		
25						
26	LV6MT3/2540-99-829-4548	MIRROR, ASSY, REARVIEW	2		DESMO 166C	) Police Escort
27	LV6MT3/2540-99-829-6721	MIRROR GLASS, convex, 5-3/8 in. lg x 3-25/64 in. o/a dim	2		A613	) Police Escort
28	LV6MT3/2540-99-829-6722	ARM, REARVIEW MIRROR, zinc alloy, chrome plate, fixed 4 in. lg	2		DESMO 100	) Police Escort

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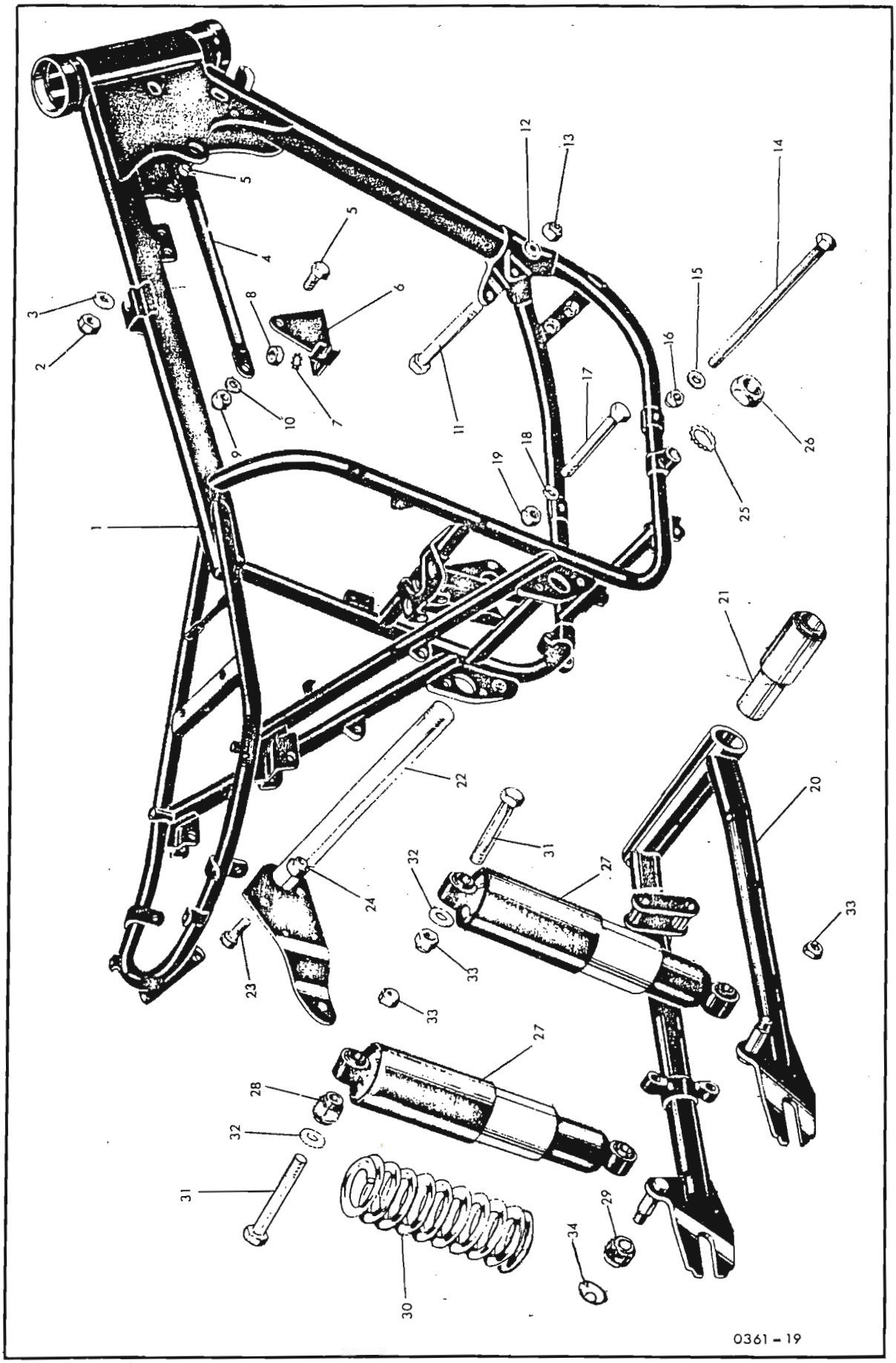
J1 FRAME AND REAR DAMPERS J1



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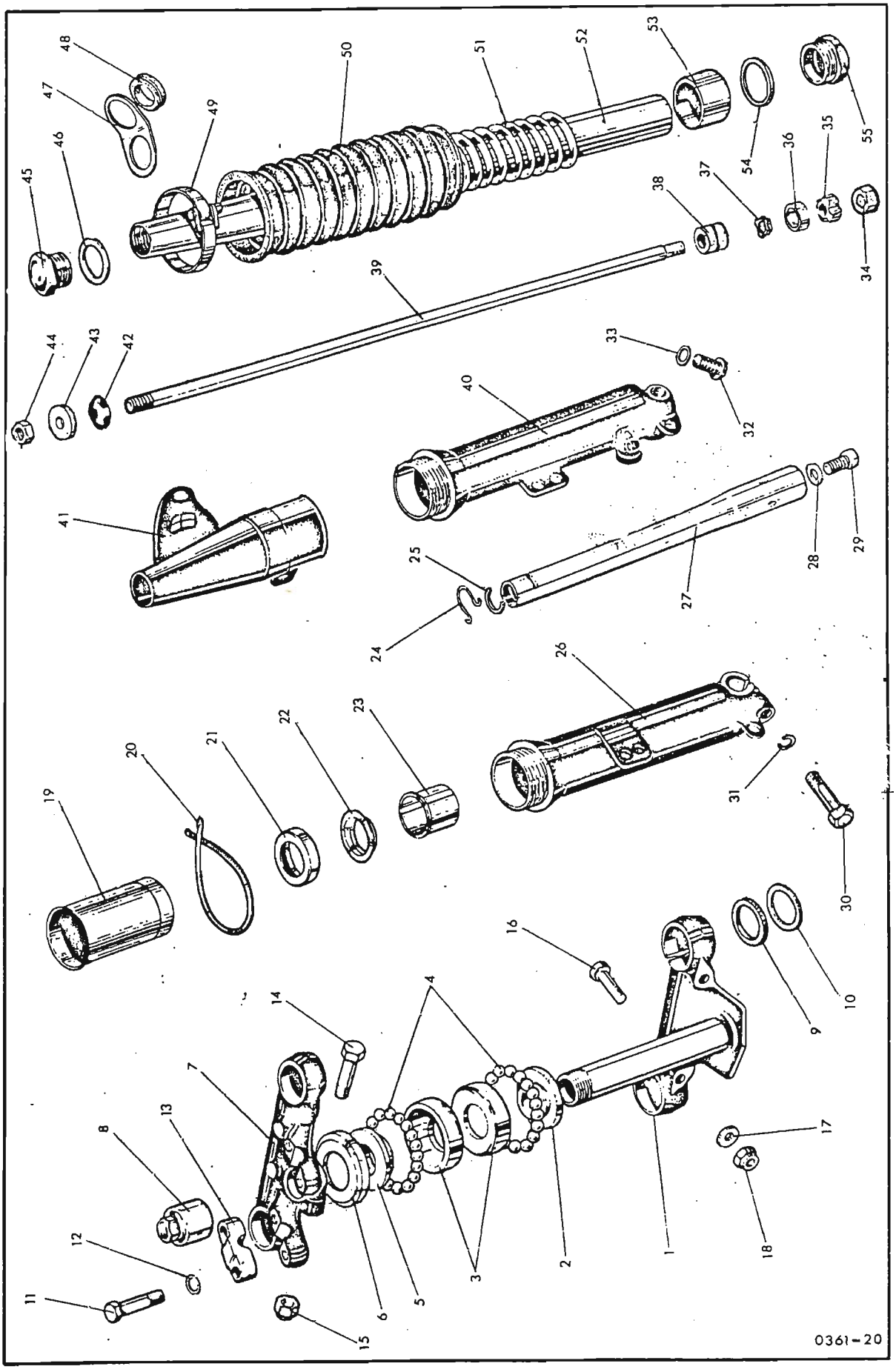

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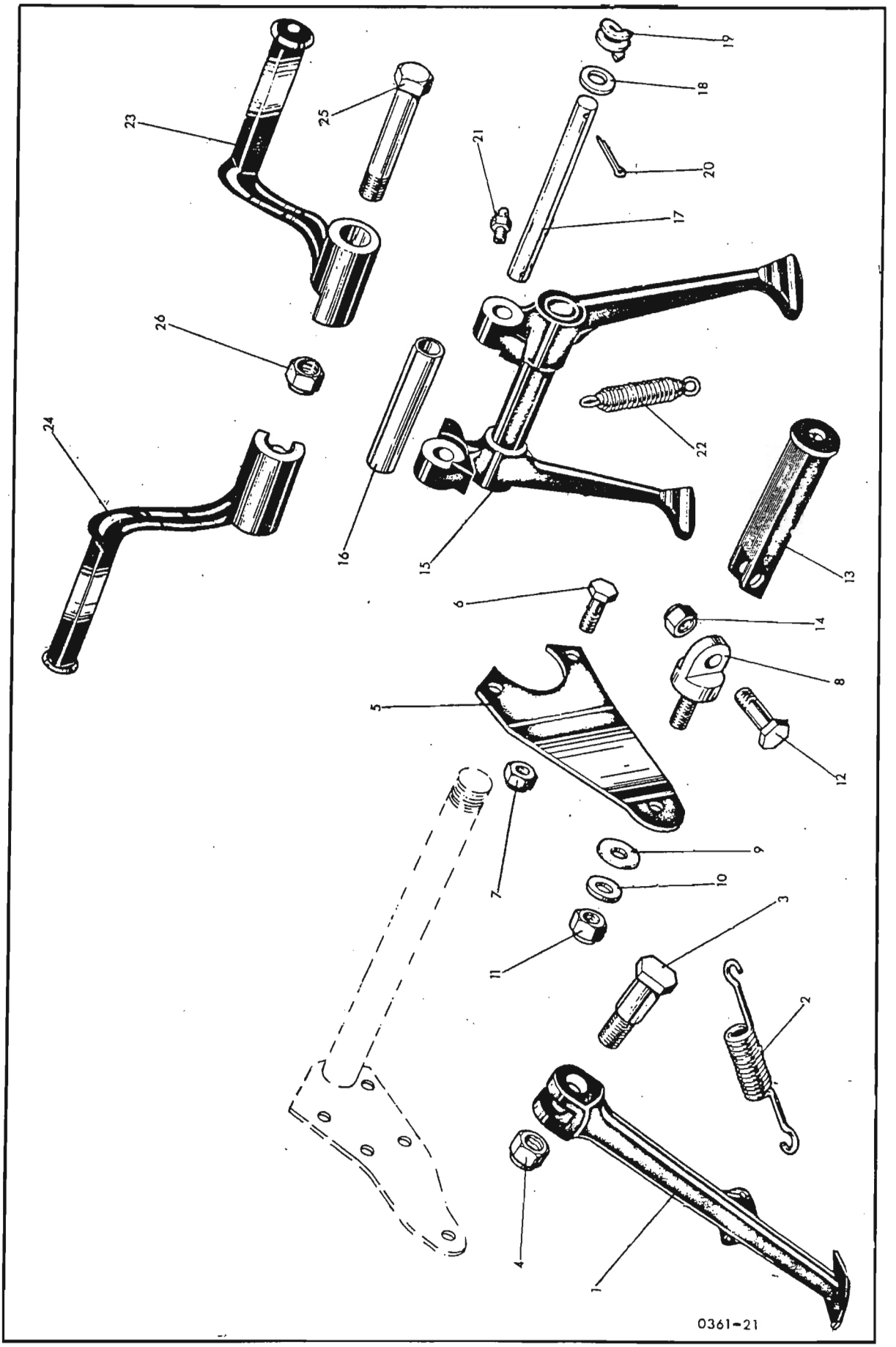

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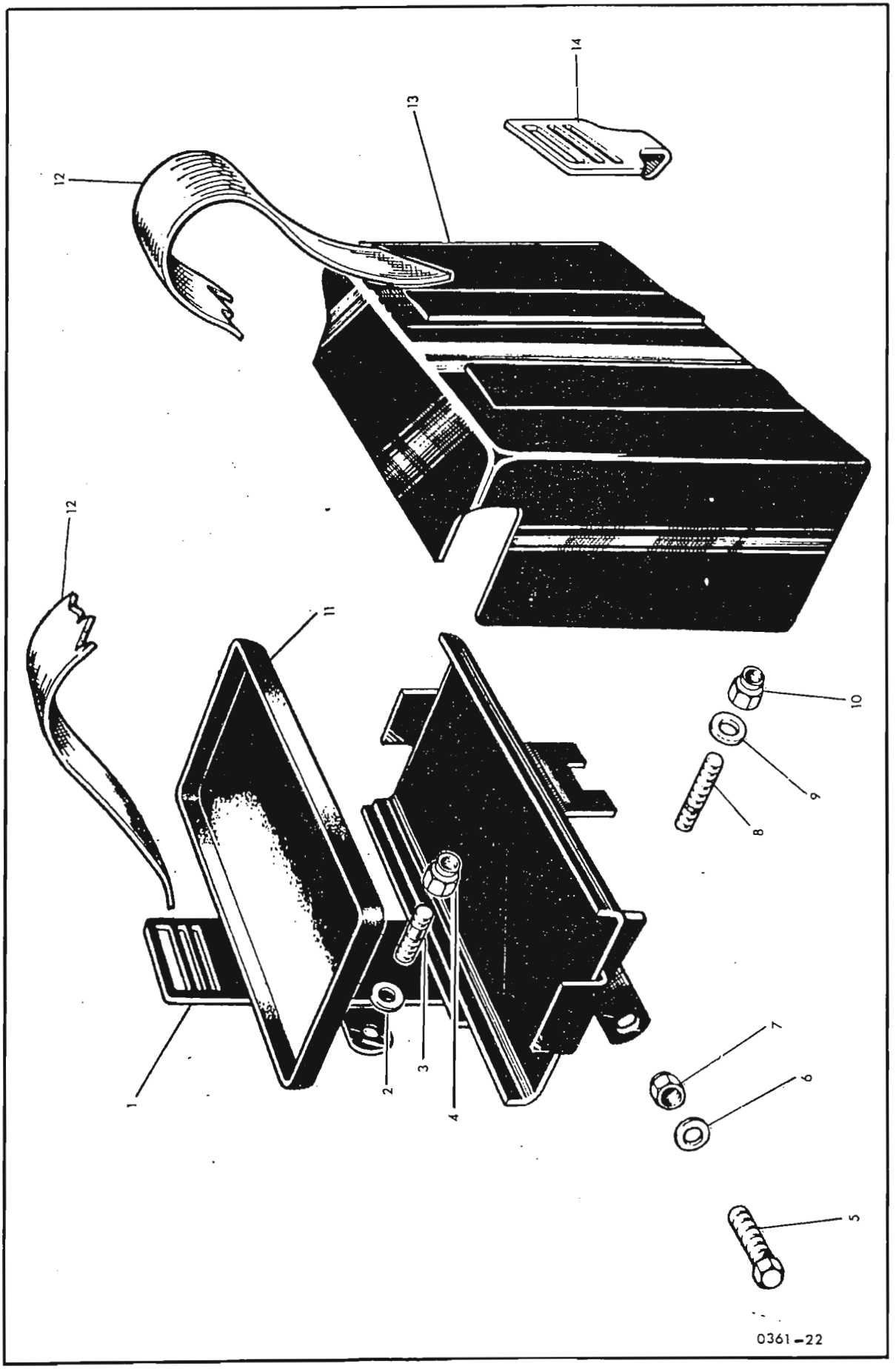

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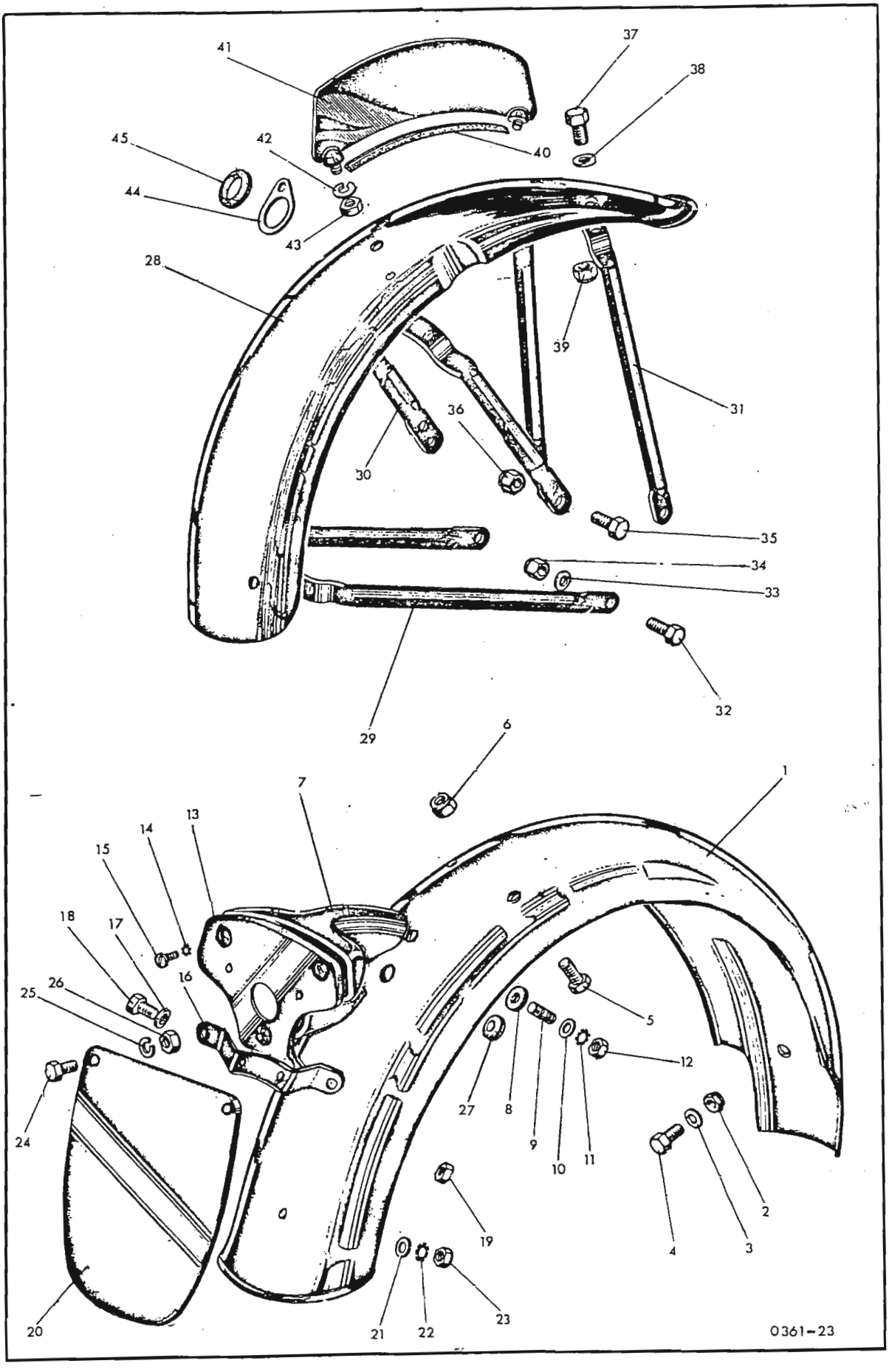

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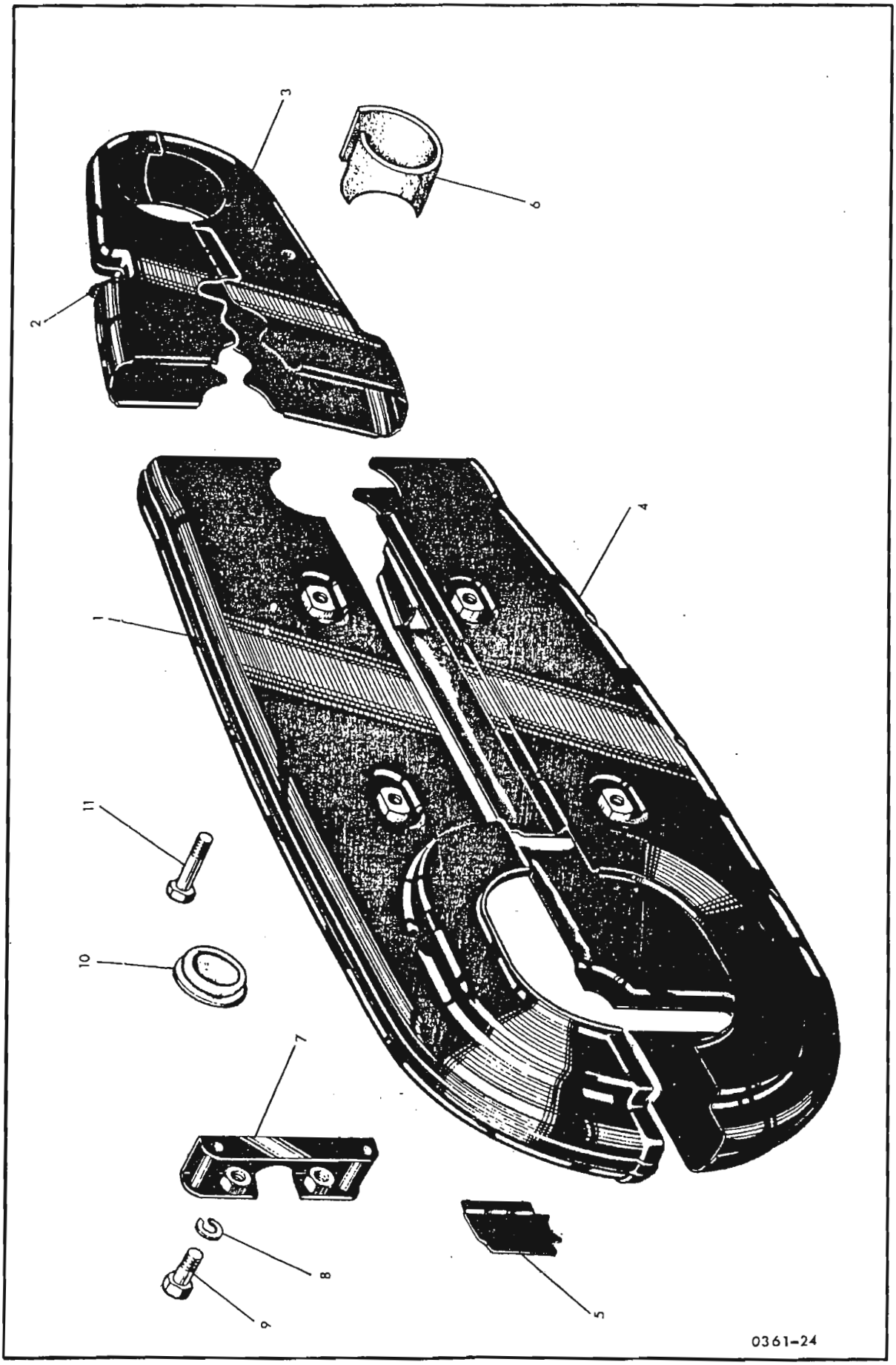

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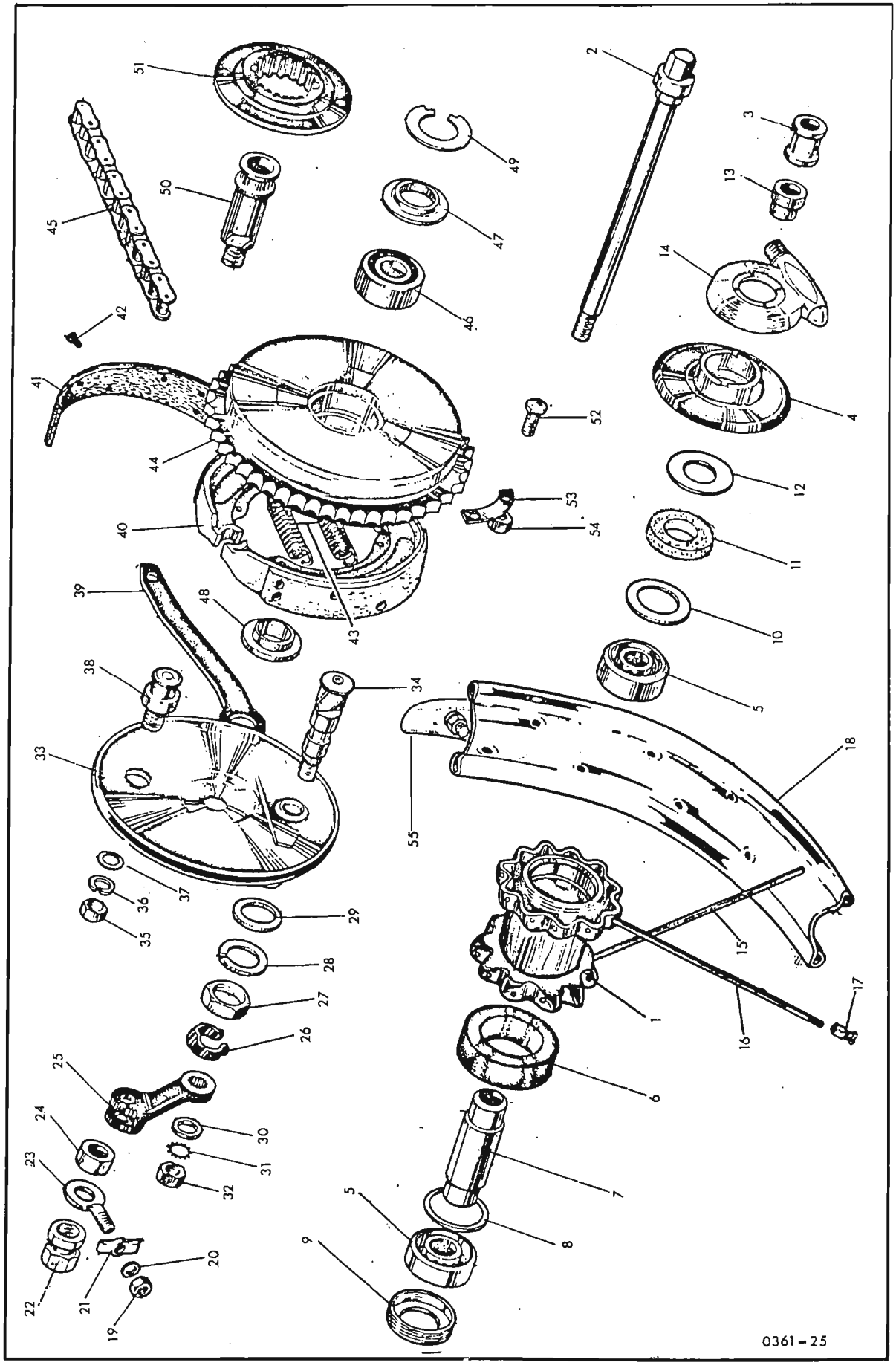
J7 REAR ROAD WHEEL J7



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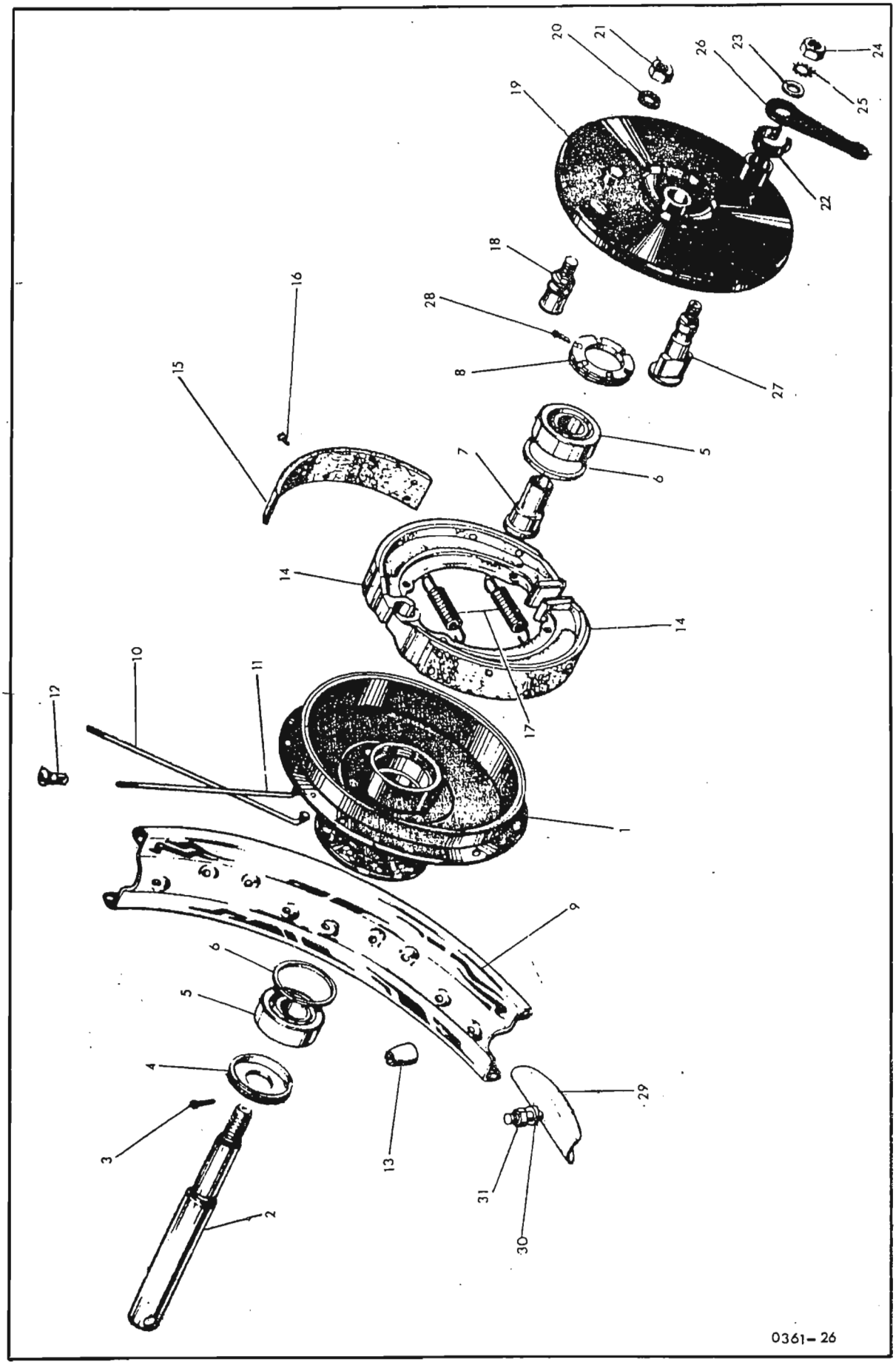
J8 FRONT ROAD WHEEL J8



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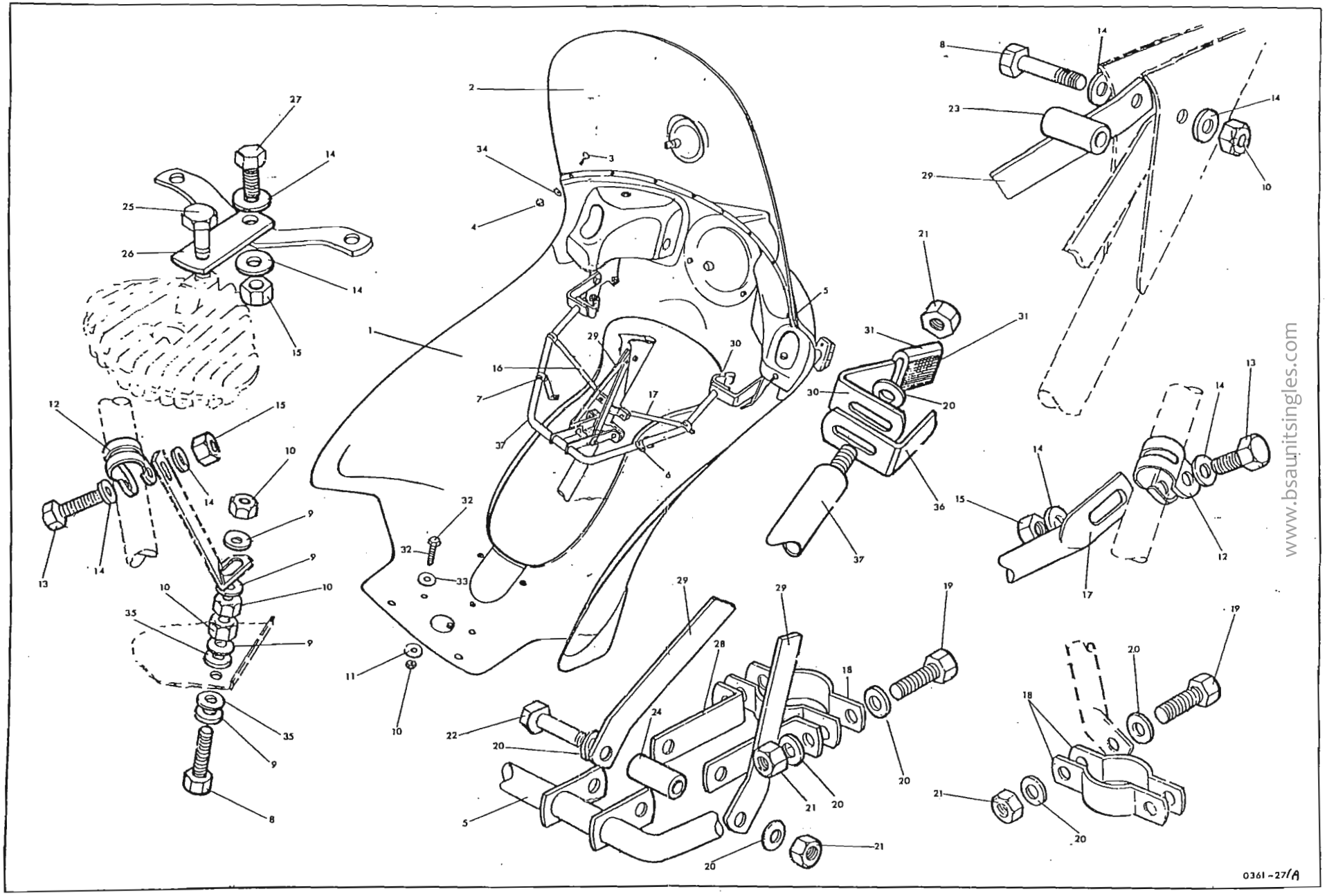

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GROUP

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ELECTRICAL EQUIPMENT

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ELECTRICAL EQUIPMENT

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LIST OF ILLUSTRATIONS

(NOTE:- THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

	Plate
BATTERY AND CABLES	L3
COIL AND CONTACT BREAKER	L2
HEADLIGHT	L1

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				L1		
1						
2		ELECTRICAL EQUIPMENT -				
3		LIGHTS -				
4	LV6MT3/6220-99-805-5215	HEADLIGHT, 12V; c/w switches & ammeter	1		59790	
5	LV6MT3/6220-99-805-5217	LIGHT UNIT, HEADLIGHT, 12V	1	1	516798	
6	LV6MT4/5930-99-881-7360	SWITCH, LIGHTING	1	2-7	34289	
7	LV6MT4/5930-99-881-7363	KNOB, LIGHTING SWITCH	1	5	54330934	
8	LV6MT4/5930-99-881-9913	SWITCH, IGNITION	1		34287	
9	LV6MT4/5835-99-810-9749	KNOB, set screw type, rd; w/skirt	1		54332498	
10	LV7BC/9905-99-809-6857	TRANSFER, PLASTIC, printed, ignition indicator	1		82-9114	
11	LV6MT4/6625-99-807-0186	AMMETER, flange mtg, 1-5/8 in. dia, 12-0-12A	1	8	36403	
12	LV6MT3/6250-99-803-3234	LAMPHOLDER, double contact	1	12	554603	
13	X5/6240-99-996-4867	LAMP, FILAMENT, 12V, double filament, 50/40W BPF clear	1	13	446	
14	LV6MT3/6250-99-430-3992	LAMPHOLDER, pilot light	1	15	554710	
15	X5/6240-99-995-3248	LAMP, FILAMENT, 12V, 6W, MCC, clear	1	17		
16	LV6MT4/2590-99-881-7366	SOCKET AND HARNESS ASSEMBLY, ignition	1		5493008	
17	LV6MT4/2590-99-881-7365	SOCKET AND HARNESS ASSEMBLY, lighting	1	18	5493007	
18	LV6MT4/5325-99-805-5219	GROMMET, RUBBER	1		517239	
19	LV6MT3/5305-99-803-2896	SCREW, MACHINE, headlight fixing	2	23	112201	
20						
21	LV6MT3/6220-99-805-6554	TAILLIGHT - STOPLIGHT	1		53973	)Except)Cts H, J
22	LV6MT3/6220-99-805-6555	LENS, TAILLIGHT - STOPLIGHT, red	1		54577109	
23	X5/6240-99-995-2436	LAMP, FILAMENT, 12V, 6/12W, SPC	1		380	
24						
25	LV6MT3/6220-99-513-6203	TAILLIGHT - SPOTLIGHT	1		53975A	Cts H, J
26	LV6MT3/6220-99-813-6204	LENS, TAILLIGHT - STOPLIGHT	1		54570797	
27	LV6MT3/6220-99-803-3724	GASKET, LENS	1			
28	LV6MT3/6220-99-803-4414	LAMPHOLDER, SBC	1			
29	LV6MT3/6325-99-803-3725	GROMMET, LIGHT, rubber	1			
30	X5/6240-99-995-2426	LAMP, FILAMENT, 12V, 6/21W, SBC	1			
31						
32	LV6MT3/6220-99-806-1919	TURNLIGHT, front & rear	4		85345(4)	)
33	LV6MT3/6220-99-806-1920	LENS, TURNLIGHT	4		E2-6741-02	)Cts A,D,
34	X5/6240-99-147-2831	LAMP, FILAMENT, festoon, 12V, 18W, clear	4		K1218	)E,G,H,)J,K
35	LV6MT3/5945-99-806-1918	FLASHER, THERMAL, 12V	1		A35553(4)	)Hella)flasher unit
36	LV6MT4/2590-99-806-1916	WIRING HARNESS, turnlight	1		54958779	)
37	LV6MT4/5930-99-806-1917	SWITCH, TOGGLE, 3 position, turnlight	1		A41879	)
38						
39	LV6MT3/6220-99-810-5295	TURNLIGHT, front; c/w mtg bracket	2		54192A	Cts B,C,F
40	LV6MT3/6220-99-821-0592	TURNLIGHT, front; c/w mtg bracket	2		54195	Cts L
41						
42		TURNLIGHT, front -				
43	LV6MT3/6220-99-809-5541	LENS, TURNLIGHT	2		E2-6741-02	
44	X5/6240-99-995-3281	LAMP, FILAMENT, 12V, 21W, SBC, clear	2		382	
45	LV6MT3/6220-99-809-5542	GASKET, rubber	2		535904	
46	LV6MT3/5940-99-803-1956	SLEEVE, TERMINAL	2		555910	
47	LV6MT3/5325-99-198-6791	GROMMET, PLASTICS, PVC, 1/16 in. x 3/8 in.	2		19000	
48						
49	LV6MT3/6220-99-810-5293	TURNLIGHT, rear, lh; c/w mtg bracket	1		54193A	)
50	LV6MT3/6220-99-810-5294	TURNLIGHT, rear, rh; c/w mtg bracket	1		54194A	)Cts B,C,F,L)
51						
52		TURNLIGHT, rear, lh & rh	2			
53	LV6MT3/6220-99-809-5541	LENS, TURNLIGHT, amber	2		535901	
54	X5/6240-99-995-3281	LAMP, FILAMENT, 12V, 21W, SCC, clear	2		382	
55	LV6MT3/6220-99-809-5542	GASKET, rubber	2		535904	
56	LV6MT3/5940-99-803-1956	SLEEVE, TERMINAL	2		555910	
57	LV6MT3/5325-99-198-6791	GROMMET, PLASTICS, PVC, 1/16 in. x 3/8 in.	1		19000	
58						
59	LV6MT3/6220-99-803-2492	FLASHER UNIT, turnlight; w/screw connections	1		35010A	
60	LV6MT3/5945-99-803-5203	FLASHER UNIT, turnlight; w/lucar connections	1		35020A	
61	LV6MT3/6220-99-808-3589	SPRING, HELICAL, COMPRESSION, steel, 3-1/2 turns x 2 in. lg	1		54380121	
62	LV6MT3/6220-99-805-1995	LIGHT, INDICATOR, 12V, amber lens, direction indicator	1		54360193	
63	X5/6240-99-995-1176	LAMP, FILAMENT, 12V, 2W, special, BC, clear	1		281	
64	LV6MT3/5930-99-816-7495	SWITCH, LEVER, direction indicator	1		550000	
65						
66	LV6MT3/6220-99-810-2217	LIGHT, WARNING, VEHICULAR, blue flashing	1		54173	))
67	LV6MT3/6220-99-811-0020	GASKET	1		54573492	)RAF Police
68	LV6MT3/6220-99-809-5543	LENS, WARNING LIGHT	1		54573709	)Escort
69	X5/6240-99-995-3281	LAMP, FILAMENT, 12V, 21W, SCC, clear	1		382	)

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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
				L1		
1		ELECTRICAL EQUIPMENT - contd				
2		LIGHTS - contd				
3		WIRING HARNESS, BRANCHED	1		19-993	
4	LV6MT4/2920-99-805-8110	FLASHER UNIT, 12V, 21W, warning light	1		35024	RAF Police Escort
5	LV6MT3/6220-99-803-4172	SPRING, HELICAL, COMPRESSION, steel, 1-41/64 in. x 2 in.	1		54380121	
6	LV6MT3/6220-99-808-3589	SWITCH, LEVER, warning light	1		31991	
7	LV6MT4/5930-99-808-3590			L2		
8		IGNITION -				
9		COIL, IGNITION, 12V	1	1,2	50810	
10	LV6MT8/2920-99-805-6547	NUT, MOULDED	1	2	50795	
11	LV6MT8/2925-99-805-6548	CABLE, VEHICLE, ELECTRICAL, insulated, 19/0.012 in.	as reqd	3		
12	Y3/6145-99-942-9750	CABLE, VEHICLE, ELECTRICAL, insulated, 40/0.0076 in.	as reqd	4		
13	Y3/6145-99-943-4824	GROMMET, RUBBER	1	5	41-715	
14	LV7BC/5325-99-805-6881	TUBING, PVC, 5/32 in. x 1/4 in.	as reqd	6		
15	LV6MT6/4710-99-805-7843	SCREW, MACHINE, BSC, steel, hex hd, cadmium plated, 1/4 in. x 1/2 in.	2		2-204	
16	LV7BC/5305-99-805-6563	WASHER, LOCK, steel, single coil, sq section, 1/4 in.	2			Alternatives
17	G1/5310-99-941-6654	NUT, PLAIN, HEXAGON, BSC, steel, cadmium plated, 1/4 in.	2		2-2395	
18	LV7BC/5310-99-805-6471	SCREW, MACHINE	2	7	2-1384	
19	LV7BC/5305-99-821-1881	NUT, SELF-LOCKING, HEXAGON, BSC, cadmium plated, nylon insert, 1/4 in.	2	9	40-414	
20	LV7BC/5310-99-805-5438	CAM, IGNITION DISTRIBUTOR; c/w automatic advance/retard	1	10	54416405	
21	LV6MT4/2920-99-805-7377	BOLT, MACHINE, steel, hex hd, cam fixing	1	11	76-290	
22	LV7BC/5306-99-805-6565	WASHER, FLAT	1	12	68-331	
23	LV7BC/5310-99-805-6878	CONTACT ASSEMBLY, ELECTRICAL; c/w capacitor	1	13,14	54415296	
24	LV6MT4/2920-99-805-7378	CAPACITOR, fixed	1	14	LU425377	
25	LV6MT4/5910-99-881-8356	PLATE, MOUNTING	1		82-9083	
26	LV7BC/5999-99-808-9893	SCREW, MACHINE, BSC, steel, hex hd, 1/4 in. x 1/2 in.	1		2-204	
27	LV7BC/5305-99-805-6563	WASHER, FLAT, steel, rd, cadmium plated, 1/4 in.	1		2-525	
28	LV7BC/5310-99-805-5457	CONTACT SET, DISTRIBUTOR	1	15	54415803	
29	LV6MT8/2920-99-881-8358	SCREW, MACHINE, contact breaker plate	2	16	40-683	
30	LV7BC/5305-99-136-9931	WASHER, FLAT, contact, breaker plate	2	17	40-682	
31	LV7BC/5310-99-805-6880					
32		PLUG, SPARKING, 14 mm, 3/4 in. reach	1	18	N5	
33	LV6MT4/2920-99-942-2987	SUPPRESSOR, IGNITION INTERFERENCE	1	20	WCX300	
34	LV6MT4/2920-99-818-7808			L3		
35		BATTERY, SECONDARY, 12V, 9 Ah	1	1	FV546179	
36	LV6MT4/6140-99-111-5237					
37		TERMINAL, QUICK DISCONNECT, male, 1/4 in.	1	2		
38	LV6MT4/5940-99-805-0400	TERMINAL, QUICK DISCONNECT, male, 5/16 in.	1			
39	LV6MT4/5940-99-805-0313	WIRING HARNESS, BRANCHED, main harness	1	3	54952343	
40	LV6MT4/2920-99-805-8110	FERRULE, ELECTRICAL CONDUCTOR	8		SS3/78	
41	LV6MT4/5940-99-805-1224	SOCKET, ELECTRICAL, rd, straight, sp, 14A	7		SS1	
42	LV6MT4/5940-99-805-0001	TERMINAL, QUICK DISCONNECT, female, single	8		54942078	
43	LV6MT4/5940-99-805-0315	CABLE NIPPLE, ELECTRICAL, plastics, 17.5A	8		54190042	
44	LV6MT4/5975-99-805-0311	TERMINAL, QUICK DISCONNECT, female, single	1		54942079	
45	LV6MT4/5940-99-805-0316					
46	5461					
47	LV6MT4/6110-99-805-7370	REGULATOR, CURRENT	1	4	49345	
48	LV6MT8/2920-99-881-7386	RECTIFIER	1	6,7	49072	
49	LV7BC/5340-99-805-6561	BUCKLE, STRAP, NONMETALLIC	3	8	90-902A	
50	LV7MT4/5340-99-805-0768	BUCKLE, STRAP, METALLIC	12	9	77/118	
51	LV7BC/5340-99-805-6562	BUCKLE, STRAP, METALLIC	12	10	76/9136	
52	LV7BC/5310-99-810-4935	BUCKLE, STRAP, METALLIC, aluminium, 6-3/16 in. x 1/2 in.	as reqd		75-9045	
53	LV6MT3/6350-99-805-6552	HORN, ELECTRICAL, 12V	1	11	70205	
54	LV6MT4/5930-99-816-7494	SWITCH, DIPPER-HORN	1	12	551200	
55	LV6MT3/2540-99-804-0719	CAPACITOR, FILTER UNIT	1	13	78112A	
56	LV7BC/5305-99-805-6563	SCREW, MACHINE, BSC, steel, hex hd, cadmium plated, 1/4 in. x 1/2 in.	2	14	2-204	
57	LV7BC/5310-99-805-5438	NUT, SELF-LOCKING, HEXAGON, BSC, steel, nylon insert, cadmium plated, 1/4 in.	2	15	40-414	
58	LV6MT4/5940-99-805-0314	TERMINAL, QUICK DISCONNECT, male	1		54190096	
59						
60	LV6MT1/6680-99-896-0764	SPEEDOMETER	1		SM/SM/4001/02	Except Cts B,C,F,L
61						
62	LV6MT1/6680-99-808-3592	SPEEDOMETER	1		19-2172	Cts B,C,F,L

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1						
2		ELECTRICAL EQUIPMENT - contd				
3	LV6MT1/5330-99-805-8111	WASHER, NONMETALLIC, speedometer hd	1		31-375-778	
4	LV6MT1/6680-99-882-0125	CABLE, SPEEDOMETER	1		DE9110/00/62"	
5						
6		ARMY POLICE ESCORT -				
7	LV6MT3/2510-99-820-5542	BAR, TURNLIGHT, REAR	1		FV792863	
8	LV6MT3/2510-99-820-5543	BOLT, TURNLIGHT	4		FV792864	
9	LV6MT3/2510-99-820-5544	SPACER, TURNLIGHT	4		FV792866	
10	LV6MT3/2510-99-820-5541	BRACKET, TURNLIGHT FRONT	2		FV779376	
11	LV6MT3/6220-99-828-1099	TURNLIGHT ASSEMBLY	4		56605	
12	LV6MT3/6220-99-828-4788	LENS, TURNLIGHT	4		545.74105	
13	X5/6240-99-995-3281	LAMP, FILAMENT, 12V, 21W, SCC clear	4		382	
14	LV6MT3/5945-99-809-7559	FLASHER, UNIT	1		35048A	
15	LV6MT3/5340-99-822-4753	CLIP, SPRING TENSION	1		54385091	
16	LV6MT3/6220-99-881-9922	LIGHT INDICATOR, turnlight	1		38191A	
17	LV6MT3/6750-99-803-4337	LAMPHOLDER	1		54945043	
18	LV7BC/5930-99-816-7495	SWITCH, LEVER, turnlight	1		60-2533	
19						
20	LV6MT3/6220-99-808-3587	LIGHT, WARNING, VEHICULAR, blue flashing	1		54182	
21	LV6MT3/6220-99-809-5543	LENS, blue	1		54573709	
22	LV6MT3/6220-99-811-0020	GASKET	1		54573992	
23	LV6MT3/6220-99-823-6353	LIGHT, WARNING, VEHICULAR, amber flashing	1		56351	
24	LV6MT3/6220-99-823-6354	LENS, plastic, amber, 4-59/64 in. dia	1		54583575	
25	X5/6240-99-995-3281	LAMP, FILAMENT, 12V, 21W, SCC clear	1		382	
26	LV6MT3/6220-99-803-4172	FLASHER UNIT, warning light	1		35024A	
27	LV6MT4/5930-99-808-3950	SWITCH, warning light	1		31991	
28	LV6MT3/6220-99-808-3589	SPRING	1		54380121	
29	LV6MT4/5325-99-804-8113	GROMMET	1		859485	
30	H9/5325-99-942-3404	GROMMET, RUBBER, 1/4 in. groove, 0.040 in. w, 0.228 in. h, 1/8 in. bore	3			
31	H9/5325-99-942-3426	GROMMET, RUBBER, 3/8 in. groove, 0.200 in. w, 0.387 in. h, 1/2 in. od x 1/4 in. bore	2			
32	LV6MT4/5935-99-805-0212	SOCKET, 4 way	8		850641	
33	LV6MT4/5940-99-408-2913	SPLICE	5		900288	
34	LV6MT4/5940-99-805-1224	FERRULE	36		900269	
35	LV6MT4/5940-99-805-0315	CONNECTOR	6		54942078	
36	LV6MT4/5975-99-805-0311	SLEEVE	6		54190042	
37	Y3/5970-99-913-0208	SLEEVING, PVC, 4 mm id	as reqd			
38	Y3/5970-99-970-4643	SLEEVING, PVC, 5 mm id	as reqd			
39	Y3/5970-99-915-6090	SLEEVING, PVC, 6 mm id black	as reqd			
40	Y3/5970-99-999-8802	SLEEVING, PVC, 8 mm id	as reqd			
41	Y3/6145-99-103-5521	CABLE, 14/.012	as reqd			
42	G1/5305-99-941-0511	SCREW, MACHINE, UNF, steel, hex hd, 1/4 in. x 5/8 in.	1			
43	G1/5310-99-941-0924	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	1			
44	G1/5310-99-970-3050	WASHER, FLAT, steel, 1/4 in.	2			
45	G1/5310-99-944-0548	WASHER, LOCK, steel, single coil, cadmium plated, 1/4 in.	1			
46	G1/5310-99-941-6866	WASHER, FLAT, steel, No. 2 BA	2			
47	G1/5310-99-101-2385	NUT, PLAIN, HEXAGON, steel, tin plated, No. 2 BA	1			
48	Z2/5310-99-941-9401	WASHER, FLAT, steel, No. 4 BA	6			
49	Z2/5310-99-915-0628	WASHER, LOCK, steel, single coil, cadmium plated, No. 4 BA	3			
50	G1/5305-99-121-1719	SCREW, MACHINE, brass, BA, cheese hd, No. 2 x 1/2 in.	1			
51	Z2/5305-99-121-1259	SCREW, MACHINE, steel, BA, rd hd, No. 4 x 3/4 in. lg	3			
52	G1/5310-99-120-1893	NUT, SELF-LOCKING, HEXAGON, BA, steel, cadmium plated, nylon insert, No. 4	3			
53	LV6MT4/5940-99-805-0794	TERMINAL, brass, 5/32 in., x 11/32 in. x 5/32 in., 4 BA stud mtg	1			
54	LV6MT4/5940-99-805-0732	TERMINAL, brass, 3/16 in. x 13/32 in. x 3/16 in., 2 BA stud mtg	1			
55	LV7BC/5305-99-832-1858	SCREW, MACHINE, BSC, steel, hex hd, 5/16 in. x 3/4 in. lg	4			
56	LV7BC/5310-99-805-5285	NUT, SELF-LOCKING, HEXIGON, BSC, hex, cadmium plated, nylon insert, 5/16 in.	4			
57	LV7BC/5310-99-832-1001	WASHER, FLAT, 5/16 in.	4			

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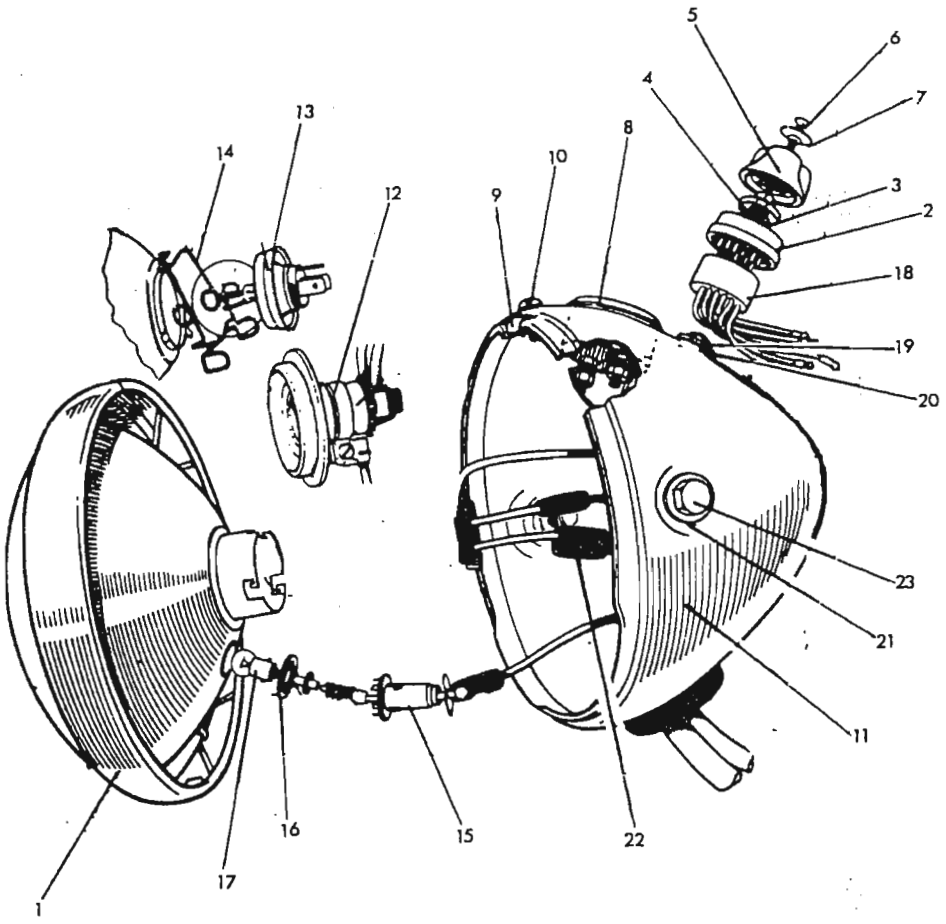

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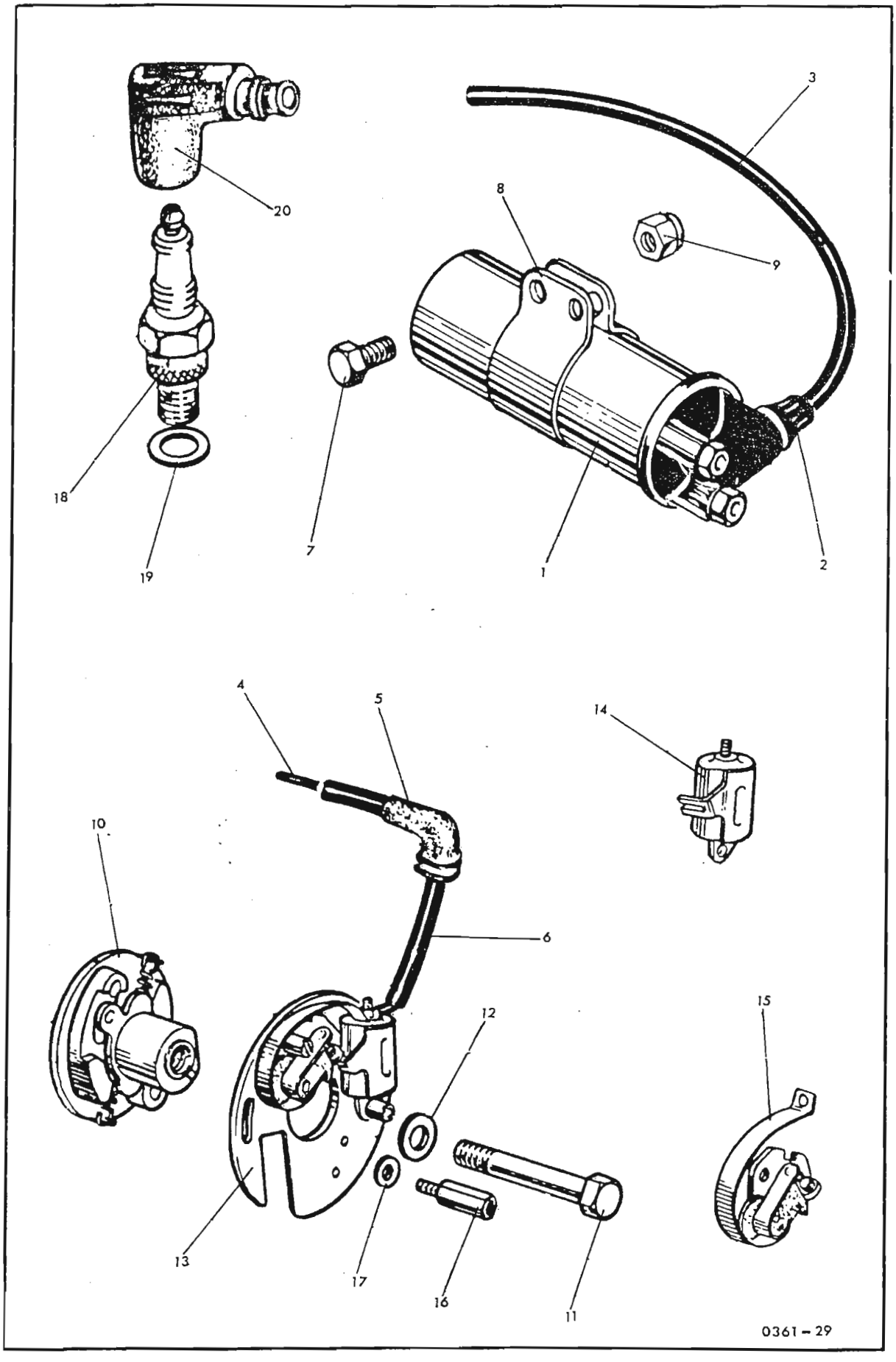
L2 COIL AND CONTACT BREAKER L2



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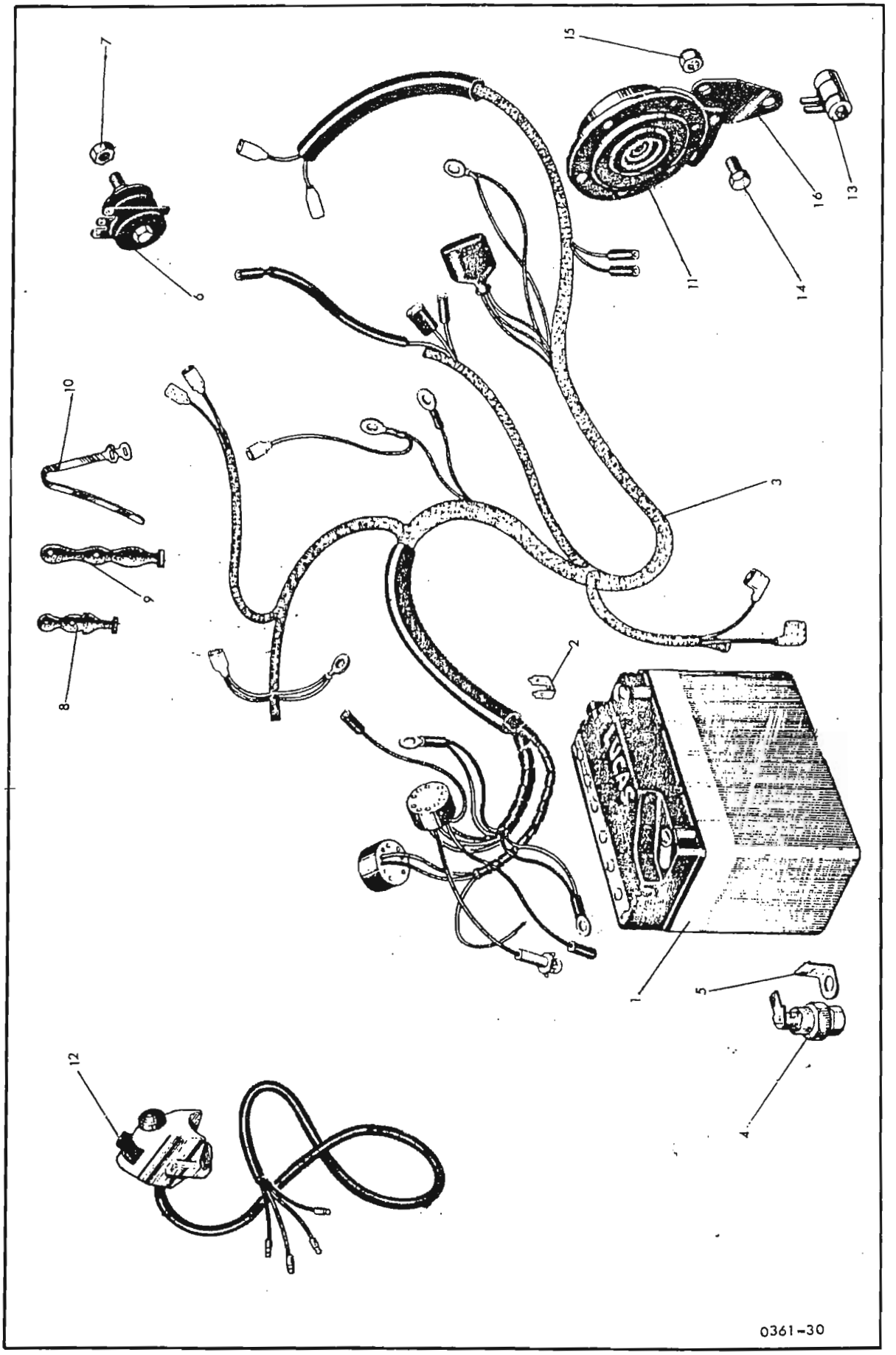

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