PROVISIONAL SPARE PARTS

CATALOGUE

FOR

BSA

B40 ROUGH RIDER

MODEL

FROM ENGINE AND FRAME NUMBERS H.C.B40-462M.

CATALOGUE NUMBER 00-5711

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PROVISIONAL SPARE PARTS CATALOGUE FOR

B.S.A. B40 ROUGH RIDER MODEL MOTOR-CYCLE

COMPLETE ASSEMBLIES

Part No.	*Per Set*	*Description*
71–1328	1	Engine/gearbox unit
41–0752	1	Crankcase complete
41–0755*	1	Flywheel and connecting rod assembly
71–1237†	1	Flywheel and connecting rod assembly
41–0767*	1	Connecting rod/crankpin assembly
71–1338†	1	Connecting rod/crankpin assembly
41–0801	1	Oil pump complete
47–3213	1	Clutch complete
82–8893	1	Frame complete
97–2528	1	Front fork complete
37–1664	1	Front wheel complete
47–6000	1	Rear wheel complete
37–2090	1	Front hub with spindle and bearings
41–6022	1	Rear hub with spindle and bearings
00–3153		Decarbonising gasket set
00–3264		Full overhaul gasket set
		ENGINE/GEARBOX
41–0752	1	Crankcase with fixed fittings
41–0513	1	Camshaft bush
24–0732	1	Crankcase bearing
40–3292	1	Layshaft bearing
41–0043	4	Cylinder holding-down stud
40–0019	2	Crankcase stud top (front and rear)

*Fitted up to engine number H.C.B40–514M.

†Fitted from engine number H.C.B40–515M.

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Part No.	*Per Set*	*Description*
40–0020	2	Crankcase stud (rear)
67–1236	1	Crankcase dowel
66–3074	1	Crankcase inner cover hollow dowel
40–0394	2	Crankcase inner cover solid dowel
31–0222	4	Oil sump stud
40–0024	1	Oil union stud
29–3857	1	Mainshaft bearing
41–3054	1	Mainshaft oil seal
41–0034	3	Crankcase bolt
41–0802	2	Oil pump stud
41–0624	1	Oil pump scavenge valve
41–0706	2	Oil pump stud dowel
24–0724	1	Crankcase bearing
40–0025	1	Crankcase oil seal
41–0325	3	Generator fixing stud
41–0755*	1	Flywheel and connecting rod assembly
71–1237†	1	Flywheel and connecting rod assembly
41–0756*	1	Flywheel assembly (drive-side)
71–1209†	1	Flywheel assembly (drive-side)
41–0157*	1	Engine shaft (drive-side)
71–1197†	1	Engine shaft (drive-side)
41–0758*	1	Flywheel assembly (gear-side)
71–1207†	1	Flywheel assembly (gear-side)
41–0564*	1	Engine shaft (gear-side)
71–1198†	1	Engine shaft (gear-side)
40–0043	1	Flywheel screwed plug
41–0760	1	Crankpin complete
41–0764*	1	Connecting rod complete
71–1205†	1	Connecting rod complete
41–0765*	1	Connecting rod big-end bush
71–1199†	1	Connecting rod big-end bush

*Fitted up to engine number H.C.B40–514M.
†Fitted from engine number H.C.B40–515M.

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Part No.	*Per Set*	*Description*
66–0492	1	Connecting rod small-end bush
70–7850	1	Connecting rod needle roller bearing
40–0064	*as reqd.*	Bearing and flywheel shim (·003″)
40–0065	*as reqd.*	Bearing and flywheel shim (·005″)
40–0066	*as reqd.*	Bearing and flywheel shim (·010″)
40–0069	*as reqd.*	Bearing and flywheel shim (·015″)
41–0767*	1	Connecting rod with big-end assembly
71–1338†	1	Connecting rod with big-end assembly
41–0569	1	Crankshaft pinion
41–0560	1	Gear-side engine shaft key
42–5864	1	Gear-side engine shaft nut
68–0325	1	Gear-side engine shaft washer
41–0567	1	Oil pump driving worm-wheel
41–0565	1	Oil pump worm thrust washer
47–0041	1	Piston complete (standard)
47–0042	1	Piston complete (+½ mm.)
47–0043	1	Piston complete (+1 mm.)
41–0090	1	Piston ring, plain (standard)
41–0089	1	Piston ring, plain (+½ mm.)
41–0091	1	Piston ring, plain (+1 mm.)
41–0092	1	Piston ring, taper (standard)
41–0093	1	Piston ring, taper (+½ mm.)
41–0094	1	Piston ring, taper (+1 mm.)
41–0098	1	Piston scraper ring (standard)
41–0099	1	Piston scraper ring (+½ mm.)

*Fitted up to engine number H.C.B40–514M.

†Fitted from engine number H.C.B40–515M.

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Part No.	*Per Set*	*Description*
41–0100	1	Piston scraper ring (+1 mm.)
41–0101	1	Gudgeon pin
66–0954	2	Gudgeon pin circlip
41–0028	2	Push rod complete
40–0677	1	Camshaft complete
40–0118	1	Camshaft gear key
40–0392	2	Tappet complete
41–0620	1	Crankcase scavenge cover
67–1288	1	Crankcase scavenge cover gasket
40–0414	4	Crankcase scavenge cover nut
41–0065	1	Cylinder barrel
70–8299	1	Cylinder barrel base gasket
41–0044	2	Cylinder barrel stud
24–5160	2	Cylinder barrel stud nut
76–0012	2	Cylinder barrel stud washer
70–8188	1	Cylinder head complete
41–0017	1	Valve guide (inlet)
41–0021	1	Valve guide (exhaust)
47–0026	1	Carburetter stud (left-hand)
47–0048	1	Carburetter stud (right-hand)
40–0131	2	Cylinder head stud (short)
40–0127	2	Cylinder head stud (medium)
40–0129	3	Cylinder head stud (long)
66–3074	2	Cylinder head dowel

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Part No.	*Per Set*	*Description*
40–0124	2	Cylinder head stud
41–0638	1	Cylinder head gasket
40–0415	1	Rocker box
70–7857	1	Rocker box joint washer
41–0663	1	Carburetter distance piece
41–0223	1	Carburetter adaptor
40–0294	2	Rocker spindle
40–0148	2	Rocker spindle O-ring
40–0292	1	Inlet rocker complete
40–0296	1	Exhaust rocker complete
41–0176	1	Exhaust valve lifter lever
40–0417	1	Exhaust valve lifter
68–0289	1	Exhaust valve lifter O-ring
15–5155	1	Exhaust valve lifter washer.
02–0443	1	Exhaust valve lifter lever nut
02–0525	1	Exhaust valve lifter lever washer
68–0155	2	Rocker adjusting pin
24–0563	2	Rocker adjusting pin nut
40–0156	2	Rocker spring
40–0157	2	Rocker thrust washer
40–0158	4	Rocker spring thrust washer
40–0162	2	Rocker oil feed pipe nut
40–0159	4	Rocker oil feed pipe washer
40–0208	1	Rocker box inspection cover

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Part No.	*Per Set*	*Description*
40–0056	1	Rocker box inspection cover gasket
40–0295	2	Inspection cover retaining screw
24–6040	2	Rocker box nut
02–0923	2	Rocker box nut washer
40–0209	5	Rocker box nut
02–0525	7	Rocker box nut washer
29–3242	2	Rocker box nut
41–0031	2	Valve inspection cap
40–0182	2	Valve inspection cap washer
41–0298	1	Rocker oil feed pipe
41–0022	1	Inlet valve
41–0023	1	Exhaust valve
68–0931	2	Valve spring bottom cup
68–0475	2	Valve spring (outer)
40–0169	2	Valve spring (inner)
40–0171	2	Valve spring top collar
40–0167	4	Valve spring collet
41–0801	1	Oil pump complete
41–0803	1	Oil pump body
41–0608	1	Oil pump spindle housing
40–1015	1	Oil pump spindle
41–0603	1	Oil pump spindle gear
40–1016	1	Oil pump feed gear (driven)
41–0604	1	Oil pump scavenge gear (driving)

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Part No.	*Per Set*	*Description*
41–0605	1	Oil pump scavenge gear (driven)
41–0606	1	Oil pump driven gear spindle
67–1391	1	Oil pump bottom plate
41–0609	4	Oil pump screw
02–0051	1	Oil pump spindle gear nut
24–0978	1	Oil pump spindle gear washer
41–0804	1	Oil pump gasket
40–0414	2	Oil pump mounting nut
68–0938	2	Oil pump stud washer
67–1505	1	Pressure release valve plug
40–0387	1	Pressure release valve spring
67–1498	1	Pressure release valve washer
90–0241	1	Pressure release valve ball
40–0376	1	Crankcase non-return valve screw
40–0385	1	Crankcase non-return valve spring
97–2704	1	Crankcase non-return valve ball
41–0735	1	Crankcase oil pipe union
68–0598	2	Crankcase oil pipe union O-ring
02–0049	1	Crankcase oil pipe union nut
36–0382	1	Crankcase oil pipe union washer
40–0483	4	Cylinder holding-down nuts
02–0130	4	Cylinder holding-down washer
02–0049	4	Crankcase stud nut
02–0923	7	Crankcase stud washer

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Part No.	*Per Set*	*Description*
65–1238	1	Carburetter flange washer
41–0664	1	Carburetter flange joint washer
65–1417	1	Carburetter flange joint washer
75–6594	2	Carburetter stud nut
19–7603	1	Spark plug (Champion N5)
19–7621	1	Spark plug cover (Champion WC.187)
40–0210	1	Engine sprocket (23 teeth)
40–0325	*as reqd.*	Engine sprocket distance piece (·324″)
40–0326	*as reqd.*	Engine sprocket distance piece (·309″)
40–0327	*as reqd.*	Engine sprocket distance piece (·294″)
19–1261	1	Alternator complete (RM.21)
19–1262	1	Alternator stator (Lucas 54021167)
19–8019	1	Alternator rotor (Lucas 54021167)
40–9190	1	Alternator lead clip
40–0414	3	Stator mounting nut
41–0673	1	Rotor key
29–2054	1	Rotor washer
29–2053	1	Rotor nut
40–0705	1	Alternator lead grommet
41–0148	1	Stator distance piece (large)
41–0146	2	Stator distance piece (small)
41–0519	1	Inner timing cover complete
40–0222	1	Camshaft bush
90–0011	1	Gearbox mainshaft bearing

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Part No.	*Per Set*	*Description*
40–0028	1	Camshaft bush peg
76–0528	1	Mainshaft bearing spring ring
40–3276	1	Kickstart quadrant stop
40–3277	1	Kickstart quadrant stop circlip
40–0679	1	Camshaft oil seal
40–0977	1	Crankshaft oil seal
40–3289	1	Footchange return spring anchor pin
40–3278	1	Kickstart return spring anchor pin
40–0229	4	Inner timing cover screw (short)
40–0235	2	Inner timing cover screw (bottom front)
76–0210	1	Inner timing cover screw
41–0715	1	Contact breaker cable grommet
70–7829	1	Outer timing cover
57–2641	1	Kickstart spindle oil seal
57–2642	1	Kickstart spindle bush
66–3074	2	Timing cover dowel
19–1852	1	Contact breaker plate complete
19–1853	1	Auto-advance unit complete
76–0290	1	Auto-advance unit bolt
68–0331	1	Auto-advance unit washer
70–7881	2	Contact breaker plate pillar bolt
40–0682	2	Contact breaker plate bolt washer
40–0680	1	Contact breaker cover
76–4116	2	Contact breaker cover screw

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Part No.	*Per Set*	*Description*
70–7882	1	Contact breaker cover gasket
40–0723	1	Contact breaker lead sleeve
76–0546	3	Outer timing cover screw
40–0234	1	Outer timing cover screw
40–0229	1	Outer timing cover screw
40–0236	3	Outer timing cover screw
40–0235	1	Outer timing cover screw
40–0228	1	Outer timing cover screw
40–0668	1	Outer timing cover oil filler plug
90–5268	1	Contact breaker lead clip
02–0525	1	Contact breaker lead clip washer
02–2894	1	Outer timing cover oil filler plug washer
47–0011	1	Primary chain cover
70–8075	1	Primary chain cover sleeve screw
70–8076	1	Primary chain cover oil level screw
47–0044	2	Oil level screw washer
70–7968	1	Primary chain cover plug (breather)
40–0239	2	Primary chain cover plug washer
70–7856	1	Primary chain cover gasket
40–0715	1	Primary chain cover plug (non-breather)
40–0234	4	Primary chain cover screw (long)
40–0229	4	Primary chain cover screw (short)
40–0248	1	Primary chain cover drain screw
40–0740	1	Primary chain cover drain screw washer

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Part No.	*Per Set*	*Description*
70–3789	1	Primary chaincase back oil seal housing
40–0241	1	Oil seal housing gasket
40–0243	1	Primary chaincase back oil seal
47–0024	6	Oil seal housing screw
19–8613	1	Primary chain (3/8″ × 70 pitch Duplex)
68–0839	1	Chaincase inspection cover
68–0840	1	Chaincase inspection cover gasket
76–4116	4	Chaincase inspection cover screw
68–0383	1	Rear chain oiler
47–0063	1	Rear chain oiler stud
41–0143	1	Primary chain tensioner
40–0414	1	Chain oiler stud nut
75–0257	1	Inner timing cover oil breather pipe
02–0525	1	Chain oiler stud washer
40–3254	1	Gearbox mainshaft with bush
40–3007	1	Clutch push rod bush
40–3103	1	Mainshaft third gear (25 teeth)
40–3301	1	Mainshaft first gear (17 teeth)
40–3019	*as reqd.*	Spacer (·075″)
40–3119	*as reqd.*	Spacer (·071″)
40–3120	*as reqd.*	Spacer (·081″)
40–3258	1	Layshaft spacing shim
41–3068	1	Layshaft with top gear (14 teeth)
41–3097	1	Layshaft second gear (30 teeth)

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Part No.	*Per Set*	*Description*
41–3078	1	Layshaft circlip
40–3101	1	Mainshaft second gear (20 teeth)
41–3099	1	Layshaft third gear (25 teeth)
40–3299	1	Layshaft first gear complete (33 teeth)
40–3262	1	Layshaft first gear bush
41–3061	1	Mainshaft top gear complete (22 teeth)
41–3045	2	Mainshaft top gear bush
90–6074	1	Mainshaft felt washer
40–3020	*as reqd.*	Gearbox thrust washer (·093″)
40–3126	*as reqd.*	Gearbox thrust washer (·098″)
40–3127	*as reqd.*	Gearbox thrust washer (·103″)
57–2643	1	Kickstart spindle
40–3292	1	Kickstart spindle needle bearing
40–3279	1	Kickstart ratchet
40–3272	1	Kickstart ratchet pinion bush
40–3271	1	Kickstart ratchet pinion
40–3273	1	Kickstart ratchet spring
40–3257	1	Mainshaft lockwasher
76–0271	1	Mainshaft nut
40–3275	1	Kickstart return spring
40–3032	1	Selector fork spindle
40–3113	1	Selector fork (mainshaft)
40–3112	1	Selector fork (layshaft)
40–3294	1	Camplate complete
41–3072	*as reqd.*	Layshaft thrust washer (·078″/·080″ 1·981/2·032 m.m.)
41–3074	*as reqd.*	Layshaft thrust washer (·083″/·085″ 2·108/2·159 m.m.)

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Part No.	*Per Set*	*Description*
40–3291	1	Camplate spindle
60–2724	1	Camplate spindle split pin
40–3042	1	Camplate spring
40–3043	1	Camplate spring backing
40–3044	2	Camplate spring screw
40–3045	1	Cam platespring screw lockwasher
40–3321	1	Gearchange quadrant complete
40–3323	1	Quadrant plunger keeper plate screw
40–3155	2	Quadrant plunger spring
40–3059	2	Quadrant plunger spring peg
40–3061	1	Quadrant return spring
40–3193	2	Quadrant plunger
40–3194	1	Quadrant plunger keeper plate
40–1033	1	Gearbox dipstick
40–1034	1	Gearbox drain plug
68–3168	1	Gearbox drain plug O-ring
57–2750	1	Clutch lever complete
40–3282	1	Clutch operating rack
40–3283	1	Clutch operating pinion
65–2593	1	Clutch push rod ball
41–3094	1	Gearbox sprocket (15 teeth)
40–3121	1	Gearbox sprocket lockwasher
40–3051	1	Gearbox sprocket nut
40–3073	1	Gearchange pedal

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Part No.	*Per Set*	*Description*
42–6554	1	Gearchange pedal bolt
89–3208	1	Gearchange pedal rubber
57–2764	1	Kickstart crank complete
57–2646	1	Kickstart folding pedal
57–2650	1	Kickstart crank only
40–3084	1	Kickstart pedal bolt
40–3085	1	Kickstart pedal spring
97–2704	1	Kickstart pedal ball
57–2759	1	Kickstart pedal rubber
02–2579	1	Kickstart crank cotter
02–2580	1	Kickstart crank cotter washer
02–2578	1	Kickstart crank cotter nut
47–3213	1	Clutch complete
40–3201	1	Clutch hub
40–3150	1	Clutch hub key
41–3209	1	Clutch spider
47–3214	1	Clutch chainwheel (52 teeth)
40–3206	25	Clutch chainwheel roller
40–3207	1	Clutch inner retaining plate
40–3210	1	Clutch outer retaining plate
40–3330	4	Clutch retaining plate screw
41–3212	8	Clutch drive and rebound rubber
41–3210	1	Clutch centre
40–3220	5	Clutch driven plate

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Part No.	*Per Set*	*Description*
40–3233	4	Clutch driving plate
41–3091	4	Clutch spring
40–3218	4	Clutch spring cup
41–3215	4	Clutch spring nut
40–3222	1	Clutch pressure plate
40–3230	1	Clutch adjuster screw
02–2395	1	Clutch adjuster screw nut
40–3227	1	Clutch retaining nut
40–3234	1	Clutch retaining nut washer
40–3221	1	Clutch retaining nut lockwasher
40–3265	1	Clutch push rod
41–0175	1	Engine steady bracket
36–0382	2	Steady bracket to rocker box washer
02–0049	2	Steady bracket to rocker box nut
40–0615	1	Engine steady stay
65–5663	2	Bolt, stay to frame and bracket
02–2138	2	Washer, stay to frame and bracket
41–4105	2	Nut, stay to frame and bracket

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CARBURETTER

B.S.A. Part No.	*Per Set*	*Description*	*Amal Part No.*
19–2398	1	Carburetter complete	L.626/4
19–3093	2	Screw and washer for top cap	626–086
	1	Mixing chamber top cap	622–064
19–3094	1	Throttle valve spring	622–061
19–3095	1	Throttle needle clip	622–067
19–3096	1	Throttle needle (position 2)	622–063
19–3097	1	Throttle valve (size 3)	622–060
19–3098	2	O-ring, throttle and air screw	622–082
19–3113	1	Pilot air screw	622–076
	1	Throttle stop screw	622–077
19–2873	1	Main jet (130 c.c.)	376–100
19–3110	1	Pilot jet (20 c.c.)	124–026
19–3101	1	Needle jet (·106)	622–079
	1	Jet holder	622–080
19–3102	1	Float	622–069
19–3093	2	Screw and washer for float chamber	622–086
19–3103	1	Petrol pipe banjo bolt	622–078
19–3048	1	Petrol filter	376–093
19–3132	1	Float chamber body	622–050
19–3105	1	Float needle	622–068
19–3116	1	Float spindle	622–07[illegible]
19–3106	1	Float chamber gasket	622–073
41–0223	1	Carburetter to air cleaner adapter	

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Part No.	*Per Set*	*Description*	
	1	Carburetter body	L.626
19–3090	1	O-ring, carburetter flange	622–101
	1	Plug for top cap	4–137A

NOTE:—Where no B.S.A. part number is quoted for carburetter parts, the part is only available from the makers.

FRAME AND FITTINGS

41–2007	1	Engine shield complete	
40–6022	2	Bolt, shield to frame bracket	
02–0923	2	Washer, shield to frame bracket	
71–1280	1	Exhaust pipe complete	
82–9208	1	Silencer complete	
02–0803	1	Bolt	Silencer to frame
02–2903	1	Washer	
02–0046	1	Nut	
83–1759	1	Frame complete	
42–6901	1	Front engine mounting bolt	
76–4212	1	Rear engine mounting bolt	
40–4080	1	Front engine spacer	
02–2138	5	Engine mounting bolt washer	
41–4105	1	Rear engine mounting nut	

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Part No.	*Per Set*	*Description*
42–4475	2	Engine mounting nut, front and bottom
66–4149	2	Steering head cup
40–4251	1	Bottom engine mounting bolt
02–2138	1	Bottom engine bolt spacer
40–4238	1	Swinging arm assembly
40–4241	2	Swinging arm silent bloc
47–4214	1	Swinging arm spindle
42–4343	1	Swinging arm spindle nut
42–4364	1	Swinging arm spindle washer
19–7431	2	Rear damper complete (Girling 64054804)
19–7428	2	Rear damper spring
82–8933	2	Rear damper dust cover
41–4105	2	Rear damper bottom fixing nut
03–1399	2	Bolt, damper top fixing
42–4475	2	Nut, damper top fixing
02–2138	2	Washer, damper top fixing
		AIR CLEANER
41–4624	1	Air cleaner body
47–7807	1	Air cleaner element
41–4639	1	Element outer cover complete
41–4633	1	Element cover plate
21–6175	1	Element cover plate bolt
82–9020	1	Element cover plate bolt washer
41–4627	1	Air cleaner outer cover

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Part No.	*Per Set*	*Description*
41–4643	1	Hinge pin
68–9223	1	"Oddie" fastener stud
68–9226	1	"Oddie" fastener rubber washer
68–9227	1	"Oddie" fastener rubber washer (¾")
47–7817	1	Front fixing clip
68–8081	1	Clip distance piece
64–6054	1	Front fixing bolt
02–0923	1	Front fixing bolt washer
47–9010	1	Top fixing clip (—")
03–1156	1	Top fixing bolt
02–0923	1	Top fixing bolt washer
40–4909	1	Top distance collar
47–7822	1	Air cleaner to carburetter connecting tube
47–7816	1	Connecting tube clip
47–7819	1	Connecting tube clip (1¾")
41–4648	1	Filter
41–4647	1	Filter retaining spring
68–0588	1	Filter O-ring
		BATTERY CARRIER
83–1776	1	Battery carrier complete
68–4597	1	Carrier base rubber
82–9004	1	Strap hook
47–4534	1	Battery strap
47–4529	1	Battery cover

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Part No.	*Per Set*	*Description*
47–4535	2	Stud, carrier to frame cross tube
02–0923	2	Washer, carrier to frame cross tube
42–4476	2	Nut, carrier to frame cross tube
02–1354	1	Stud, carrier to frame bracket
02–0525	1	Washer, carrier to frame bracket
82–9020	1	Washer, carrier to frame bracket
42–9169	1	Bolt, carrier strut to engine plate
02–0923	1	Washer, carrier strut to engine plate
42–4476	1	Nut, carrier strut to engine plate
02–0049	1	Locknut, carrier strut to engine plate
		CENTRE STAND, PROP STAND, HANDLEBAR
41–4721	1	Centre stand complete
68–4708	1	Centre stand spring
41–4726	1	Centre stand pivot bar
41–4725	1	Centre stand spacer
03–1346	1	Spring washer, fixing stand pivot
15–0039	2	Washer, fixing stand pivot
60–2722	2	Split pin, fixing stand pivot
47–9012	2	Grease nipple
40–4750	1	Prop stand leg
41–4759	1	Prop stand swivel pin
47–4791	1	Prop stand tension spring
41–4105	1	Prop stand swivel pin nut
40–4956	1	Handlebar complete

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FRONT FORKS

Part No.	*Per Set*	*Description*
97–2528	1	Front fork assembly complete
97–2547	1	Sliding tube (left-hand)
97–2545	1	Sliding tube (right-hand)
97–2549	2	Fork end cap
42–5084	4	Bolt, cap to fork end
35–0033	4	Spring washer, cap to fork end
97–2559	1	Fork sleeve (left-hand)
97–2558	1	Fork sleeve (right-hand)
97–2513	2	Fork bellows
68–5104	2	Headlamp bolt washer
68–5108	2	Headlamp spacer
47–5064	4	Fork sealing washer (steel)
47–5065	2	Fork sealing washer (rubber)
41–5141	2	Fork drain plug
68–5197	2	Fork drain plug washer
68–5144	2	Fork shaft
65–5424	2	Fork bottom bush
29–5347	2	Fork top bearing
97–2709	2	Fork shaft plug
29–5338	2	Fork shaft plug washer
97–2514	2	Fork oil seal holder
97–2682	2	Oil seal holder O-ring
65–5451	2	Fork oil seal

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Part No.	*Per Set*	*Description*
29–5322	2	Fork sealing tape
68–5134	2	Fork top spacer
89–5036	2	Fork spring
97–2525	1	Fork top yoke
27–5135	1	Bolt, top yoke clip
64–6016	1	Nut, top yoke clip
40–5143	1	Fork top cone
40–5144	1	Fork bottom cone
97–2704	40	Steering head ball
40–5145	1	Steering head dust cap
40–5018	1	Steering head sleeve cap
41–5146	2	Fork shaft top nut
65–5332	2	Fork shaft top nut washer
97–2526	1	Fork bottom yoke
21–0785	2	Bolt, bottom yoke
14–0303	2	Nut, bottom yoke
40–5090	1	Brake cable guide
65–5333	2	Handlebar clamp
68–5056	4	Handlebar clamp bolt
15–5155	4	Handlebar clamp bolt washer
41–5124	2	Fork damper tube
41–5144	2	Fork damper tube bush
41–5135	2	Fork damper tube bush circlip
97–2688	2	Fork damper tube bolt

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Part No.	*Per Set*	*Description*
41–5143	2	Fork damper tube circlip
41–5140	2	Fork damper valve collar
41–5139	2	Fork damper valve
41–5134	2	Fork damper valve seat
40–0414	2	Fork damper valve seat nut
41–5145	2	Fork damper tube bolt washer
68–5143	2	Fork damper rod
02–0049	2	Fork damper rod nut
68–5170	2	Fork oil sealing washer
68–5171	2	Fork oil seal retainer
68–9428	1	Diode heat sink
40–9134	1	Bolt, heat sink to bottom yoke
02–0923	1	Washer, heat sink to bottom yoke
29–9388	1	Distance piece, heat sink to bottom yoke
36–0382	1	Lockwasher, heat sink to bottom yoke
02–0049	1	Nut, heat sink to bottom yoke
02–0923	1	Washer, heat sink to bottom yoke
42–4476	1	Nut, heat sink to bottom yoke
68–9429	1	Diode retaining clip
		FRONT WHEEL
37–1664	1	Front wheel with spindle and bearings
37–2090	1	Front hub with spindle and bearings
37–2093	1	Front rim (WM2–18)
37–1497	40	Front wheel spoke

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Part No.	*Per Set*	*Description*
42–5812	40	Spoke nipple
42–5819	2	Front hub bearing
42–5820	1	Front hub dust cover
57–0280	1	Front hub dust cover circlip
42–5822	1	Bearing backing ring
42–6335	1	Bearing retaining ring
37–1474	1	Grease retaining washer (right-hand
37–1481	1	Grease cap (left-hand)
37–1641	1	Front wheel spindle
37–1301	1	Front brake anchor plate
37–1639	1	Front brake fulcrum pin
54–4307	1	Fulcrum pin washer
54–4306	1	Fulcrum pin nut
37–2069	1	Front brake cam spindle
75–5529	1	Brake lever return spring
37–2000	1	Front brake lever
37–2027	1	Cam spindle nut washer
14–0403	1	Cam spindle nut
41–6073	1	Leading brake shoe
41–6076	1	Trailing brake shoe
19–7711	2	Brake shoe lining
42–5840	16	Brake lining rivet
41–6078	2	Brake shoe pivot pad
42–5841	2	Brake shoe spring
02–0510	1	Screw }
82–9020	1	Spring washer } Brake cable to lever
02–0443	1	Nut }

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Part No.	*Per Set*	*Description*
37–1640	1	Brake cable abutment
42–5842	1	Front wheel spindle nut
37–2210	1	Cover plate (left-hand)
		REAR WHEEL
47–6000	1	Rear wheel with spindle and bearings
41–6022	1	Rear hub with spindle and bearings
42–6372	1	Rear wheel rim (WM3–18)
42–6012	20	Rear wheel spoke (right-hand)
42–6011	20	Rear wheel spoke (left-hand)
27–6810	40	Spoke nipple
68–9575	1	Security bolt
41–6016	2	Rear hub bearing
65–5884	1	Bearing thrust washer
67–6027	1	Bearing spindle sleeve
65–5886	1	Hub felt washer
65–5887	1	Felt washer retaining ring
41–6021	1	Felt washer outer ring
68–6142	1	Hub end cover
68–6081	1	Hub bearing retainer
41–6019	1	Spindle distance piece, inner (right-hand)
41–6082	1	Spindle distance piece, outer (right-hand)
19–9212	1	Speedometer gearbox (2 to 1)
41–6032	1	Rear hub fixed spindle
68–6066	1	Fixed spindle nut

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Part No.	*Per Set*	*Description*
41–6017	1	Brake drum bearing
67–6033	1	Brake drum bearing shim
67–6034	1	Bearing spring ring
67–6051	1	Hub shell washer
42–6019	1	Driving flange
67–6038	6	Brake drum mounting bolt
02–0452	6	Brake drum mounting nut
68–6135	3	Brake drum bolt lock plate
41–6090	1	Rear brake drum
41–6091	1	Rear chainwheel (49 teeth)
68–6095	10	Chainwheel bolt
24–8784	10	Chainwheel bolt spring washer
41–6093	1	Brake cover plate
68–6133	1	Brake fulcrum pin
65–5111	1	Fulcrum pin washer
24–7000	1	Fulcrum pin nut
37–2226	1	Brake cam spindle
28–2080	1	Cam grease nipple
65–5940	2	Rear brake shoe
19–7717	2	Rear brake lining
35–6436	14	Brake lining rivet
65–5904	2	Brake shoe spring
42–6045	1	Rear brake lever
15–0431	1	Washer, lever to brake cam

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Part No.	*Per Set*	*Description*
66–4708	1	Lockwasher, lever to brake cam
02–0440	1	Nut, lever to brake cam
41–6098	1	Rear hub spindle
68–6134	1	Brake lever return spring
41–6094	1	Brake anchor strap
67–1171	1	Bolt, anchor strap to swinging arm
02–0861	1	Washer, anchor strap to swinging arm
02–0522	1	Spring washer, anchor strap to swinging arm
02–0449	1	Nut, anchor strap to swinging arm
42–4094	1	Distance washer, anchor strap to swinging arm
40–6033	2	Rear wheel adjuster
40–6040	2	Adjuster end cap
02–0923	2	Adjuster washer
42–4476	2	Adjuster nut
		MUDGUARDS
90–6579	1	Front mudguard, with number plate holes
90–6580	1	Front mudguard, less number plate holes
82–8392	1	Front Stay
82–8393	1	Bridge stay
40–6592	1	Bottom stay
27–6037	2	Bolt, stays to bridge lug
24–8784	2	Washer, stays to bridge lug
02–0049	2	Nut, stays to bridge lug
24–6770	2	Bolt, bridge stay to fork
24–8784	2	Washer, bridge stay to fork

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Part No.	*Per Set*	*Description*
02–0049	2	Nut, bridge stay to fork
02–0204	4	Bolt, front and bridge stays to mudguard
02–2395	4	Nut, front and bridge stays to mudguard
82–9020	4	Washer, front and bridge stays to mudguard
28–2338	1	Bolt, bottom stay to mudguard
24–5160	1	Nut, bottom stay to mudguard
24–8784	1	Washer, bottom stay to mudguard
02–1934	2	Bolt, bottom stay to fork end
02–0923	2	Washer, bottom stay to fork end
36–0382	2	Lockwasher, bottom stay to fork end
02–1616	2	Nut, bottom stay to fork end
40–6816	1	Rear mudguard
02–1354	2	Bolt, mudguard to frame bracket
27–8560	2	Washer, mudguard to frame bracket
42–3249	2	Nut, mudguard to frame bracket
40–6790	2	Radius washer, mudguard to frame bracket
28–2338	2	Bolt, mudguard to top rail
42–4476	2	Nut, mudguard to top rail
27–8560	2	Washer, mudguard to top rail
67–6839	2	Wiring grommet
82–8266	1	Support rail complete
28–2338	2	Bolt, mudguard to bottom rail
42–4476	2	Nut, mudguard to bottom rail
27–8560	2	Washer, mudguard to bottom rail

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Part No.	*Per Set*	*Description*
68–6802	2	Support rail bracket
28–2338	2	Bolt, bracket to support rail
42–4476	2	Nut, bracket to support rail
27–8560	2	Washer, bracket to support rail
90–6721	1	Rear number plate
21–5102	1	Nut, number plate bottom fixing
29–0541	1	Washer, number plate bottom fixing
27–8560	1	Washer, number plate bottom fixing
24–7178	2	Bolt, number plate top fixing
02–2395	2	Nut, number plate top fixing
82–9020	2	Washer, number plate top fixing
68–6823	1	Tail lamp support
31- 0222	1	Tail lamp support stud
40–0414	1	Support stud nut
76–0101	1	Support stud washer
47–6806	1	Number plate bracket
68–6835	1	Tail lamp support plate
40–0246	3	Screw, lamp to support
02–0204	2	Bolt, bracket to mudguard
40–0414	2	Nut, bracket to mudguard
27–8560	2	Washer, bracket to mudguard
29–3319	3	Lockwasher, lamp to support
68–6832	1	Support stud rubber washer

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Part No.	*Per Set*	*Description*
		REAR BRAKE CONTROL
47–7013	1	Rear brake pedal
47–9102	1	Grease nipple, brake pedal
41–7007	1	Brake pedal fulcrum pin
02–1925	1	Fulcrum pin nut
02–1967	1	Fulcrum pin washer
40–6030	1	Fulcrum pin bolt
03–0111	1	Fulcrum pin bolt washer
30–0196	1	Fulcrum pin bolt plain washer
41–7037	1	Rear brake rod complete
42–5836	1	Brake rod pivot pin
60–2683	1	Split pin, brake rod pivot
41–7008	1	Brake pedal stop
68–0065	1	Brake pedal stop nut
21–5102	1	Brake rod spring nut
15–1312	1	Brake rod spring
65–6274	1	Brake rod swivel pin
47–7009	1	Brake rod adjuster nut
47–7005	1	Brake pedal return spring
47–7003	2	Brake pedal adjuster bolt
29–0541	2	Adjuster bolt washer
02–1027	2	Adjuster bolt nut

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Part No.	*Per Set*	*Description*
		FOOTRESTS
41–4863	1	Footrest (right-hand)
83–0256	1	Footrest (left-hand)
40–4081	1	Footrest bolt (right-hand)
41–4865	1	Footrest stud (left-hand)
27–5676	2	Footrest washer
41–4105	2	Footrest nut
40–4850	2	Footrest rubber
41–4835	1	Pillion footrest bracket (right-hand)
40–6022	3	Bolt, bracket to frame
42–4476	3	Nut, bracket to frame
		CHAINGUARD
41–7713	1	Chainguard complete
02–0220	1	Bolt, chainguard to swinging arm front
82–9020	1	Spring washer, chainguard to swinging arm front
02–2395	1	Nut, chainguard to swinging arm front
67–1171	1	Bolt, chainguard to swinging arm
02–2138	1	Washer, chainguard to swinging arm
02–0522	1	Spring washer, chainguard to swinging arm

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Part No.	*Per Set*	*Description*
02–0046	1	Nut, chainguard to swinging arm
		PETROL TANK
47–8038	1	Petrol tank with fixed fittings
75–8014	1	Petrol tank filler cap
47–8036	1	Stiffening plate
02–0923	1	Washer, plate to tank
68–0065	1	Nut, plate to tank
41–8010	1	Bolt, tank mounting
41–8011	1	Distance tube, tank mounting
42–8017	1	Rubber, tank mounting
02–0537	1	Washer, tank mounting
02–0049	1	Nut, tank mounting
02–0923	1	Washer, tank mounting
42–8010	1	Petrol tank top grommet
68–8018	1	Support rubber (front)
68–8110	1	Support rubber (rear)
42–8052	2	Anti-roll rubber
41–8057	2	Petrol tap
41–8071	2	Petrol tap washer
82–8885	1	Petrol pipe complete
		OIL TANK
83–1773	1	Oil tank with fixed fittings
47–8373	1	Oil tank filter plug
68–0610	1	Filter plug O-ring
41–8344	1	Oil feed pipe spring

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Part No.	*Per Set*	*Description*
68–8383	1	Oil feed pipe, tank to crankcase
82–8899	1	Oil return pipe, filter to oil tank
47–8397	1	Rocker feed pipe
82–8900	1	Oil return pipe, crankcase to filter
67–8313	1	Filter plug screw
02–4544	1	Filter plug screw washer
68–8343	2	Oil pipe clip, filter to tank
68–8382	2	Oil pipe clip, crankcase to filter
68–8382	2	Oil pipe clip, tank to crankcase
68–8368	1	Oil tank filler cap
67–0042	1	Filler cap washer
82–8901	1	Hobbs filter adaptor
41–8312	1	Hobbs filter elbow
41–8313	1	Hobbs filter elbow nut
41–8314	1	Hobbs elbow washer
41–8315	2	Tubing sleeve
41–8316	2	Tubing nut
41–8317	1	Connecting tube
82–8902	1	Connecting tube (angled)
68–8315	3	Tank locating rubber
68–8334	1	Tank mounting rubber
65–4784	1	Bolt, tank to top frame bracket
02–0537	1	Washer, tank to top frame bracket
68–8317	1	Distance piece, tank to top frame bracket

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Part No.	*Per Set*	*Description*
42–4476	1	Nut, tank to top frame bracket
82–8903	1	Oil filter (British oil filters FB.994)
19–4590	1	Oil filter element
42–6554	2	Bolt, filter mounting
02–0525	2	Washer, filter mounting
40–0414	2	Nut, filter mounting
82–8904	1	Bracket, filter mounting
		HANDLEBAR CONTROLS
40–8645	1	Throttle control (dull chrome)
65–8502	1	Rubber grip (left-hand)
47–8530	1	Front brake lever
47–8531	1	Clutch control lever
29–8813	2	Screw, levers to handlebar
29–8814	2	Nut, levers to handlebar
60–0940	1	Throttle control cable
60–0934	1	Front brake cable
60–2473	1	Clutch control cable
40–8650	1	Exhaust lifter control
60–0945	1	Exhaust lifter cable
		SUNDRIES
19–8695	1	Rear chain (⅝″ × ¼″ × 99 pitch)
66–9049	9	Rubber cable clip (large)
90–9024	4	Rubber cable clip (small)
90–9237	1	Tyre inflator
68–9168	1	Battery vent pipe

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Part No.	*Per Set*	*Description*
66-8340	1	Vent pipe clip
		SPEEDOMETER AND FITTINGS
19–2181	1	Speedometer head (m.p.h.) Smiths SSM5001/03
19–2183	1	Speedometer head (k.p.h.) Smiths SSM5001/04
19–9080	1	Speedometer trip shaft Smiths 41/140/203/10
19–9086	1	Speedometer cable (66″)
82–8283	1	Speedometer mounting plate
68–9415	1	Speedometer mounting rubber cup
76–0543	4	Cup fixing screw
68–9418	4	Cup fixing bush
24–7068	4	Cup fixing washer
02–0047	4	Cup fixing nut
02–1354	2	Bolt, bracket to top yoke
02–0525	2	Washer, bracket to top yoke
24–0978	2	Spring washer, bracket to top yoke
		ELECTRICAL EQUIPMENT
19–1836	1	Ignition coil (Wipac 08415)
19–1715	1	Rectifier (Lucas 49072A)
19–1735	1	Zener diode (Lucas 54048288)
19–1776	1	Battery PUZ5A (Lucas 54027029)
19–0976	1	Headlamp with harness (Lucas)
19–0946	1	Headlamp only
19–0979	1	Harness only
19–1245	1	Stop-tail lamp (Lucas L.679)

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Part No.	*Per Set*	*Description*
19–2069	1	Horn (Lucas)
19–0214	1	Horn push/dipper switch (Wipac 16714)
19–0916	1	Stop light switch (Lucas 34815)
82–8314	1	Stop light lead (Lucas 54953386)
19–0980	1	Speedometer earth lead (Lucas 54941726)
68–9614	1	Rectifier nut (Lucas 156596)
19–7635	1	Suppressor (Lucas 78112)
47–9030	1	Stop lamp switch cable clip
19–1775	1	Ignition switch (Lucas 31899)
19–1823	1	High-tension lead, resistive cable (Lucas 54950538)
19–1747	1	Condenser (Lucas 54441582)
02–0204	1	Bolt, condenser mounting
02–0525	1	Washer, condenser mounting
02–2395	1	Nut, condenser mounting
68–9629	1	Double Lucar blade (Lucas 54190108)
19–1166	1	Speedometer light lead (Lucas 54953389)
68–9630	2	Lucar blade (Lucas 864980)
47–9168	2	Stop-tail lamp screw (Lucas 144920)
47–9011	1	Horn mounting bracket
02–1354	2	Bolt, horn to bracket
40–0414	2	Nut, horn to bracket
47–9033	2	Horn mounting nut
47–9024	1	Coil clamp
82–9095	1	Horn bracket locating plate

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Part No.	*Per Set*	*Description*
02–0204	2	Bolt, clamp to frame
82–9020	2	Spring washer, clamp to frame
02–2395	2	Nut, clamp to frame
42–4574	2	Screw, stop switch to frame
02–1096	2	Washer, stop switch to frame
82–8307	1	Tail lamp lead tube
68–9304	1	Ignition lock and key (Wilmot Breeden)
		SINGLE SEAT
83–1769	1	Single seat with fixed fittings
42–4476	2	Rear fixing nut
02–0923	2	Rear fixing washer
82–8816	1	Rear support bracket
		PANNIER AND CARRIER — (*to order only*)
47–6903	2	Pannier frame complete
47–6924	2	Pannier support bracket (left- and right-hand)
47–6920	2	Pannier bag complete
47–6912	1	Pannier stay
47–6911	1	Pannier bracket
47–6921	1	Pannier frame loop
47–6925	1	Pannier bracket top (left-hand)
47–6926	1	Pannier bracket top (right-hand)
28–2338	1	Bolt, bottom bracket front (right-hand)

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Part No.	*Per Set*	*Description*
68–0065	1	Nut, bottom bracket front (right-hand)
28–2338	1	Bolt, pannier to bottom bracket (left-hand only)
68–0065	1	Nut, pannier to bottom bracket (left-hand only)
15–2018	1	Bolt (left-hand), bottom brackets 47–6911/12 to frame
02–0923	2	Washer, bottom brackets 47–6911/12 to frame
42–4476	2	Nut, bottom brackets 47–6911/12 to frame
15–1355	1	Bolt (right-hand), bottom brackets 47–6911/12 to frame
03–1156	2	Bolt, loop tube to frame
02–0923	2	Washer, loop tube to frame
68–0065	2	Nut, loop tube to frame
28–2338	2	Bolt, loop tube to pannier top
02–0923	4	Washer, loop tube to pannier top
68–0065	2	Nut, loop tube to pannier top
28–2338	2	Bolt, pannier to top bracket
02–0923	2	Washer, pannier to top bracket
68–0065	2	Nut, pannier to top bracket
28–2338	2	Bolt, loop tube to pannier bottom
68–0065	2	Nut, loop tube to pannier bottom
82–8266	1	Rear mudguard support rail
68–6802	2	Bracket, rail to frame
28–2338	4	Bolt, rail to frame and mudguard
02–0923	4	Washer, rail to frame and mudguard
75–6594	4	Nut, rail to frame and mudguard
40–6910	2	Rear damper top fixing bolt
68–6822	1	Tail lamp mounting

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