1969 250 cc

REPLACEMENT PARTS LIST

MODEL B25 STARFIRE

FROM ENGINE AND FRAME NUMBER KC.06301.B25S.

CATALOGUE NUMBER 00-5197. 1969

www.bsaunitsingles.com

CATALOGUE OF

GENUINE BSA SPARES

FOR

Model B25 Starfire

ISSUED BY

B.S.A. MOTOR CYCLES LTD.

Service Department, Armoury Road,

Birmingham 11

TELEPHONE 021-772-2381

TELEGRAMS . . . "SELMOTO BIRMINGHAM"

B.S.A. MOTOR CYCLES LTD.

Registered Offices and Works: ARMOURY ROAD, BIRMINGHAM 11

Telephone: 021-772-2381 *Telegrams and Cables:* "SELMOTO BIRMINGHAM"

Contractors to Her Majesty's Government, the War Office, the Admiralty, the Post Office, the Colonial and Foreign Governments

Publication Reference 00-5197 October, 1968. Printed in England by B.S.A. Press

www.bsaunitsingles.com

SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES

When ordering components with varying finishes, please state finish required by adding the **appropriate number to part number.**

EXAMPLE: Front Mudguards, Chrome 40–6571/**003.**

PETROL TANK (U.S.A.) ..	Bushfire Orange, Moss Gold centre stripe, single Black line ..	**/263**
PETROL TANK (standard) ..	Flamboyant Aircraft Blue	**/227**
SIDECOVERS (U.S.A.) ..	Bushfire Orange, Black line	**/264**
SIDECOVERS (standard) ..	Flamboyant Aircraft Blue	**/227**

OTHER PARTS:

CHROME	**/003**
BLACK	**/007**
SILVER	**/165**
MATT BLACK ENGINE PARTS (U.S.A.)	**/262**

PRICES:

No price codes are quoted in this list. For prices please refer to the Master Price List No. 00–5125.

Wherever possible details of thread form and size are quoted after description of nuts, bolts, screws, studs and washers. Such as: 14–7006 Socket screw (¼" UN.C. × 1") = ¼" diameter unified coarse thread 1" long under head.

Vital components, which are manufactured from special material, are indicated by a sign and the British Standard symbol for the material is quoted at the foot of the page.

ABBREVIATIONS:

B.A.	=	British Association screw threads.
B.S.C.	=	British Standard Cycle screw threads.
B.S.F.	=	British Standard Fine screw threads.
W.F.	=	Whitworth Form screw threads.
UN.F.	=	Unified Fine screw threads.
UN.C.	=	Unified Coarse screw threads.

www.bsaunitsingles.com

CARBURETTERS

AMAL LIMITED, HOLDFORD ROAD, WITTON, BIRMINGHAM 6.

CHAINS

REYNOLDS CHAINS LIMITED, WYTHENSHAWE, MANCHESTER.

ELECTRICAL EQUIPMENT

J. LUCAS LIMITED, GREAT HAMPTON STREET, BIRMINGHAM 18.

SPEEDOMETERS

SMITH'S MOTOR ACCESSORIES LIMITED, CRICKLEWOOD WORKS, LONDON N.W.2.

TYRES

DUNLOP COMPANY LIMITED, FORT DUNLOP, BIRMINGHAM 24.

SPARKING PLUGS

CHAMPION SPARKING PLUG COMPANY LIMITED, FELTHAM, MIDDLESEX.

SHOCK ABSORBERS

GIRLING LIMITED, BIRMINGHAM ROAD, WEST BROMWICH.

www.bsaunitsingles.com

ASSEMBLIES COMPLETE

Spares No.	*Description*
00–3168	TOP OVERHAUL OR DECOKE GASKET SET.
00–3310	FULL OVERHAUL GASKET SET.
00–4403	CAPACITOR KIT.
00–5195	TACHOMETER KIT.
70–9422	ENGINE/GEARBOX UNIT LESS CARBURETTER AND EXHAUST SYSTEM.
70–9372	CRANKCASE COMPLETE WITH FIXED FITTINGS.
41–801	OIL PUMP COMPLETE.
70–9848	CRANKSHAFT AND FLYWHEEL ASSEMBLY.
47–3213	CLUTCH COMPLETE.
82–9213	FRAME COMPLETE.
97–3671	FRONT FORK COMPLETE.
37–3463	FRONT WHEEL WITH SPINDLE AND BEARINGS.
37–3466	FRONT HUB WITH SPINDLE AND BEARINGS.
40–6078	REAR WHEEL WITH SPINDLE AND BEARINGS.
41–6022	REAR HUB WITH SPINDLE AND BEARINGS.

www.bsaunitsingles.com

PISTON CHART

PISTON COMPLETE			
Compression Ratio	Standard	+½ mm.	+1 mm.
10 to 1	40–970	40–972	40–974
	COMPRESSION RINGS		
	Top (plain) 70–8276	Top (plain) 70–8277	Top (plain) 70–8278
	Centre (taper) 70–6838	Centre (taper) 70–9017	Centre (taper) 70–9018
	SCRAPER RINGS		
	70–6839	70–9021	70–9022

CARBURETTER

Spares Number	Makers Number	Main Jet	Pilot Jet	Throttle Slide	Needle Jet	Needle Position
19–2416	R.928/5	180	25	3	.106	2

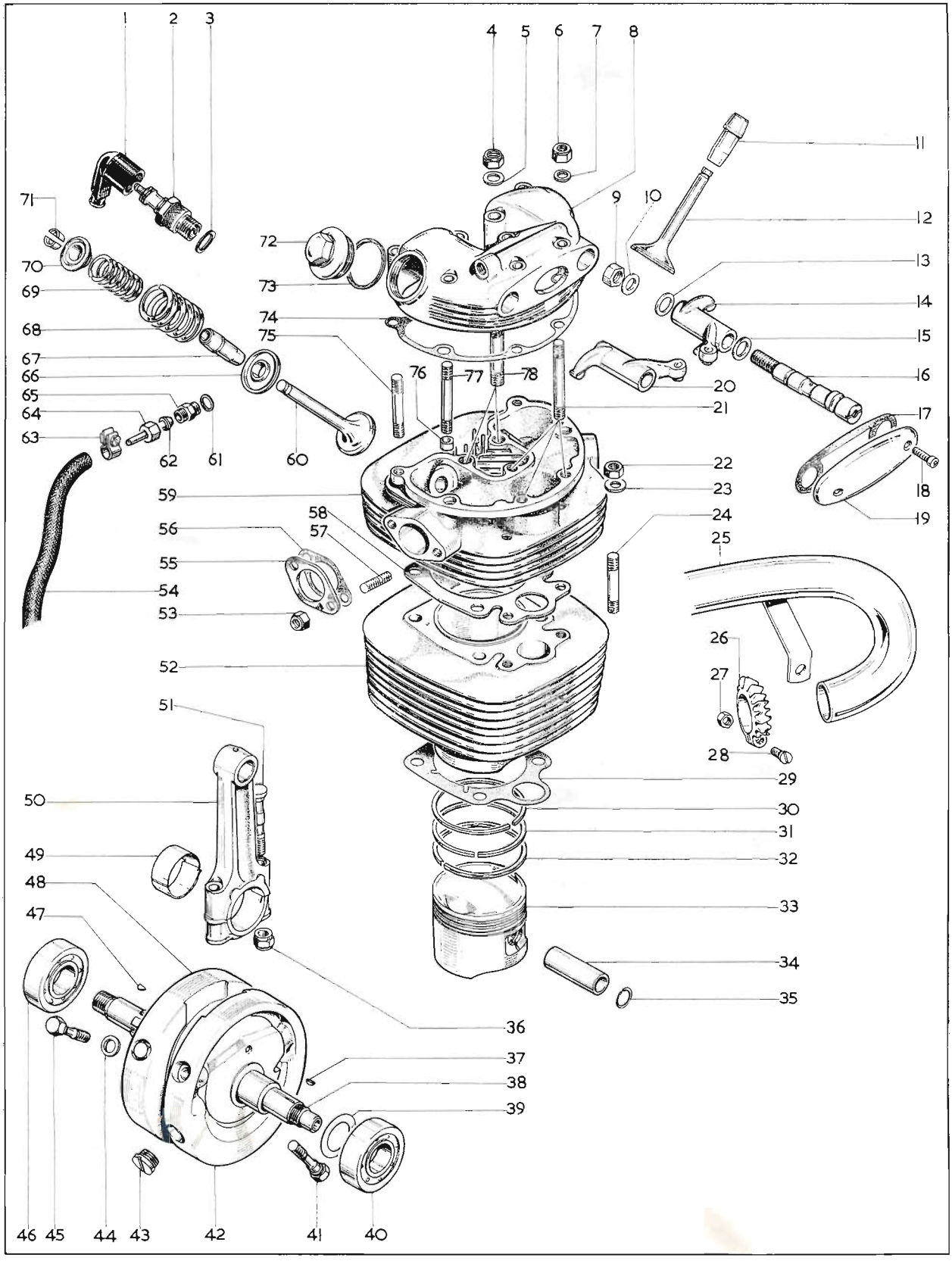
www.bsaunitsingles.com

INDEX

		Page
	ASSEMBLIES COMPLETE	5
Plate 1	CYLINDER AND CRANKSHAFT	8 - 11
Plate 2	CRANKCASE	12 - 15
Plate 3	GEAR CLUSTER	16 - 19
Plate 4	CLUTCH	20 - 21
Plate 5	FRAME	22 - 25
Plate 6	SWINGING ARM	26 - 27
Plate 7	OIL TANK, SIDECOVERS, SILENCER	28 - 29
Plate 8	FOOTRESTS AND BRAKE LINKAGE	30 - 31
Plate 9	FRONT FORK	32 - 35
Plate 10	FRONT WHEEL	36 - 37
Plate 11	REAR WHEEL	38 - 39
Plate 12	MUDGUARDS	40 - 43
Plate 13	PETROL TANK, TWINSEAT AND CONTROLS	44 - 47
Plate 14	ELECTRICAL EQUIPMENT	48 - 51
Plate 15	TOOLS	52 - 53
Plate 16	CARBURETTER	54 - 55

www.bsaunitsingles.com

Plate 1



www.bsaunitsingles.com

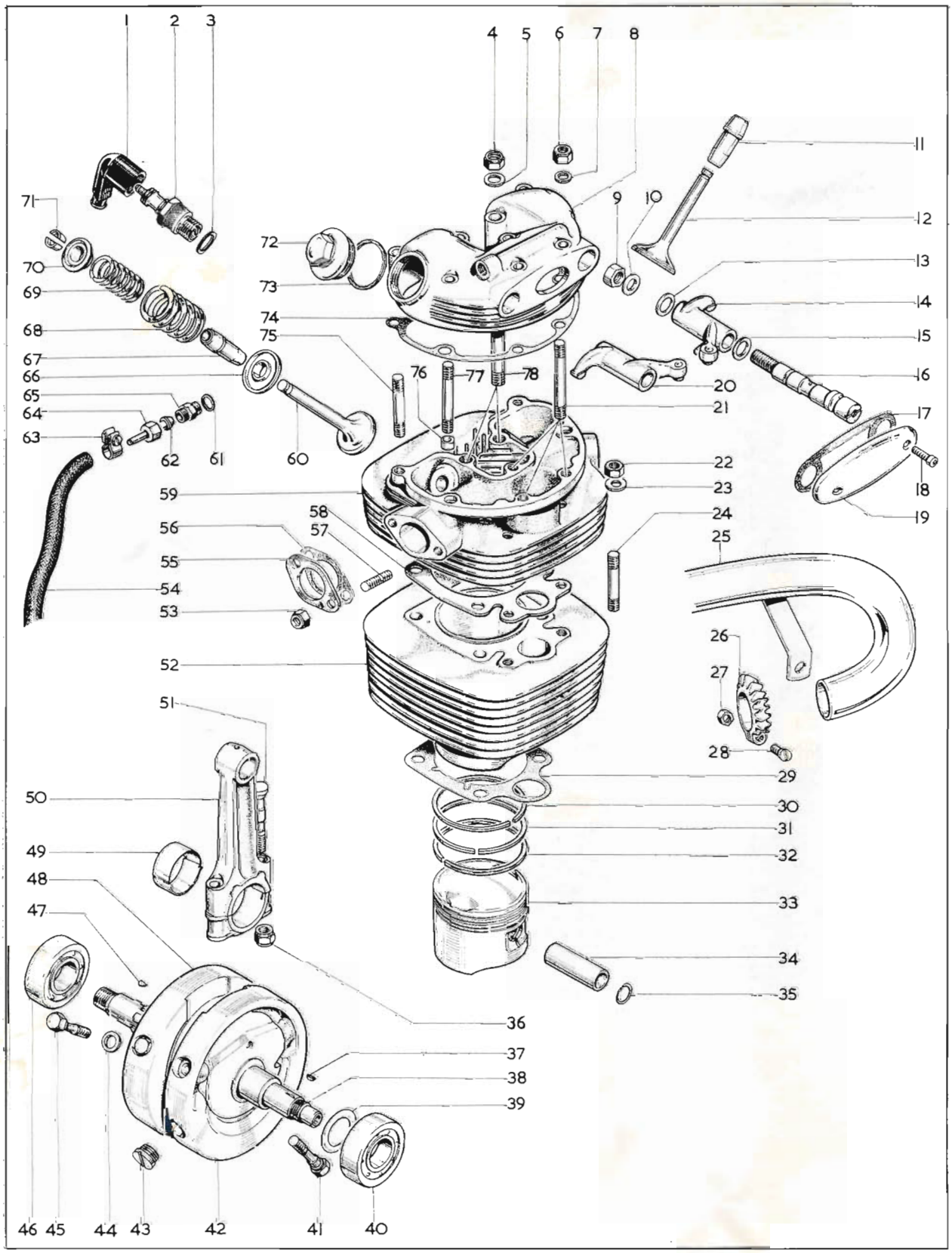
Plate 1

CYLINDER AND CRANKSHAFT

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	19–7625	Spark plug cover	
2.	19–7606	Spark plug (Champion N3)	
3.	66–102	Washer, spark plug	
4.	24–6040	Nut, rocker box to head ($\frac{5}{16}$" B.S.C.)	2
5.	2–923	Washer, rocker box to head ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	2
6.	40–209	Nut, rocker box to head ($\frac{1}{4}$" B.S.C.)	7
7.	2–525	Washer, rocker box to head ($\frac{1}{4}$" × $\frac{1}{2}$" × .048")	7
8.	70–7911	Rocker box	
9.	14–403	Nut, rocker spindle ($\frac{3}{8}$" U.N.F.)	2
10.	2–2138	Washer, rocker spindle nut ($\frac{3}{8}$" × $\frac{3}{4}$" × $\frac{1}{16}$")	2
11.	40–932	Exhaust valve guide	
12.	70–7777	Exhaust valve	
13.	40–157	Thrust washer, rocker spindle ($\frac{3}{8}$" I/D)	2
14.	70–7791	Exhaust rocker	
15.	40–158	Thrust washer, rocker spindle ($\frac{1}{2}$" I/D)	2
16.	70–7787	Rocker spindle	2
17.	40–967	Gasket, inspection cover	
18.	40–965	Screw, inspection cover ($\frac{3}{16}$" B.S.C. × 11/16")	2
19.	40–966	Inspection cover, rocker box	
20.	70–7790	Inlet rocker	
21.	70–7996	Stud, cylinder head	3
22.	24–5160	Nut, cylinder head ($\frac{5}{16}$" B.S.C.)	2
23.	76–12	Washer, cylinder head nut (21/64" × 9/16" × 3/32")	2
24.	40–20	Stud, cylinder head ($\frac{5}{16}$" B.S.C./B.S.F.)	2
25.	70–9412	Exhaust pipe (U.S.A. models)	
25.	70–9724	Exhaust pipe (standard)	
26.	40–2710**	Exhaust pipe collar	
27.	40–2712**	Nut, exhaust pipe collar (2 B.A.)	
28.	40–2711**	Screw, exhaust pipe collar (2 B.A. × 13/16")	
29.	70–7728	Cylinder base gasket	
30.	70–8276†	Piston ring (top)	
31.	70–6838†	Piston ring (centre, taper)	
32.	70–6839†	Piston ring (scraper)	
33.	40–970†	Piston complete	
34.	40–978	Gudgeon pin	
35.	40–979	Circlip, gudgeon pin	2
36.	40–915	Nut, connecting rod bolt ($\frac{5}{16}$" B.S.C.)	2
37.	41–560	Key, crankshaft pinion	
38.	70–9547	Crankshaft and flywheel assembly	
39.	40–64	Shim, crankshaft (.003")	*as reqd.*
39.	40–65	Shim, crankshaft (.005")	*as reqd.*
39.	40–66	Shim, crankshaft (.010")	*as reqd.*
39.	40–69	Shim, crankshaft (.015")	*as reqd.*
40.	24–732	Bearing, crankshaft gear-side (Hoffman) 325	
41.	40–1031*	Bolt, flywheel ($\frac{3}{8}$" U.N.F. × 2")	4

www.bsaunitsingles.com

Plate 1—*continued*



www.bsaunitsingles.com

Plate 1—*continued*

CYLINDER AND CRANKSHAFT

Plate Ref.	*Spares Number*	*Description*	*Per Set*
42.	70–9907	Flywheel, gear-side	
43.	40–892	Screwed plug, gear-side flywheel	
44.	68–582	Washer, flywheel bolt	8
45.	40–1030*	Bolt, flywheel (3/8" UN.F. × 1 1/8")	4
46.	24–732	Bearing, crankshaft drive-side (Hoffman 325)	
47.	41–673	Key, alternator rotor	
48.	70–9906	Flywheel, drive-side	
49.	40–907	Big-end shell (standard)	2
49.	40–917	Big-end shell (—.010")	2
49.	40–918	Big-end shell (—.020")	2
49.	40–919	Big-end shell (—.030")	2
50.	70–8836	Connecting rod complete	
51.	40–913*	Bolt, connecting rod (5/16" B.S.A. × 2-21/64")	2
52.	70–9263	Cylinder barrel complete	
53.	42–4476	Nut, carburetter stud (5/16" B.S.C.)	2
54.	40–1037	Flexible oil pipe, to rocker box	
55.	70–7820	"Tufnol" spacer, carburetter flange	
56.	65–1232	Paper gasket, carburetter flange	
57.	68–18*	Stud, carburetter mounting (5/16" B.S.C./B.S.F. × 1 3/8")	2
58.	40–933	Cylinder head gasket	
59.	40–929	Cylinder head with fixed fittings	
60.	68–661	Inlet valve	
61.	76–378	Fibre washer, oil pipe union	
62.	40–993	Oil pipe, feed to rocker box	
63.	62–263	Clip, flexible oil pipe	
64.	29–2089	Nut, oil pipe union	
65.	76–308	Oil pipe union, rocker box	
66.	40–1018	Bottom cup, valve spring	2
67.	40–931	Inlet valve guide	
68.	40–1009	Outer valve spring	2
69.	40–1007	Inner valve spring	2
70.	40–1019	Top collar, valve spring	2
71.	68–158	Split collet, valve spring	4
72.	40–968	Inspection cap, rocker box	2
73.	40–969	Fibre washer, inspection cap	2
74.	70–7858	Gasket, rocker box	
75.	40–939*	Stud, cylinder head (1/4" B.S.C./B.S.F. × 2-7/16")	2
76.	66–3074	Dowel, cylinder head	2
77.	40–942*	Stud, cylinder head, dowel position (1/4" B.S.C./B.S.F. × 2-11/16")	2
78.	40–127	Stud, rocker box	2

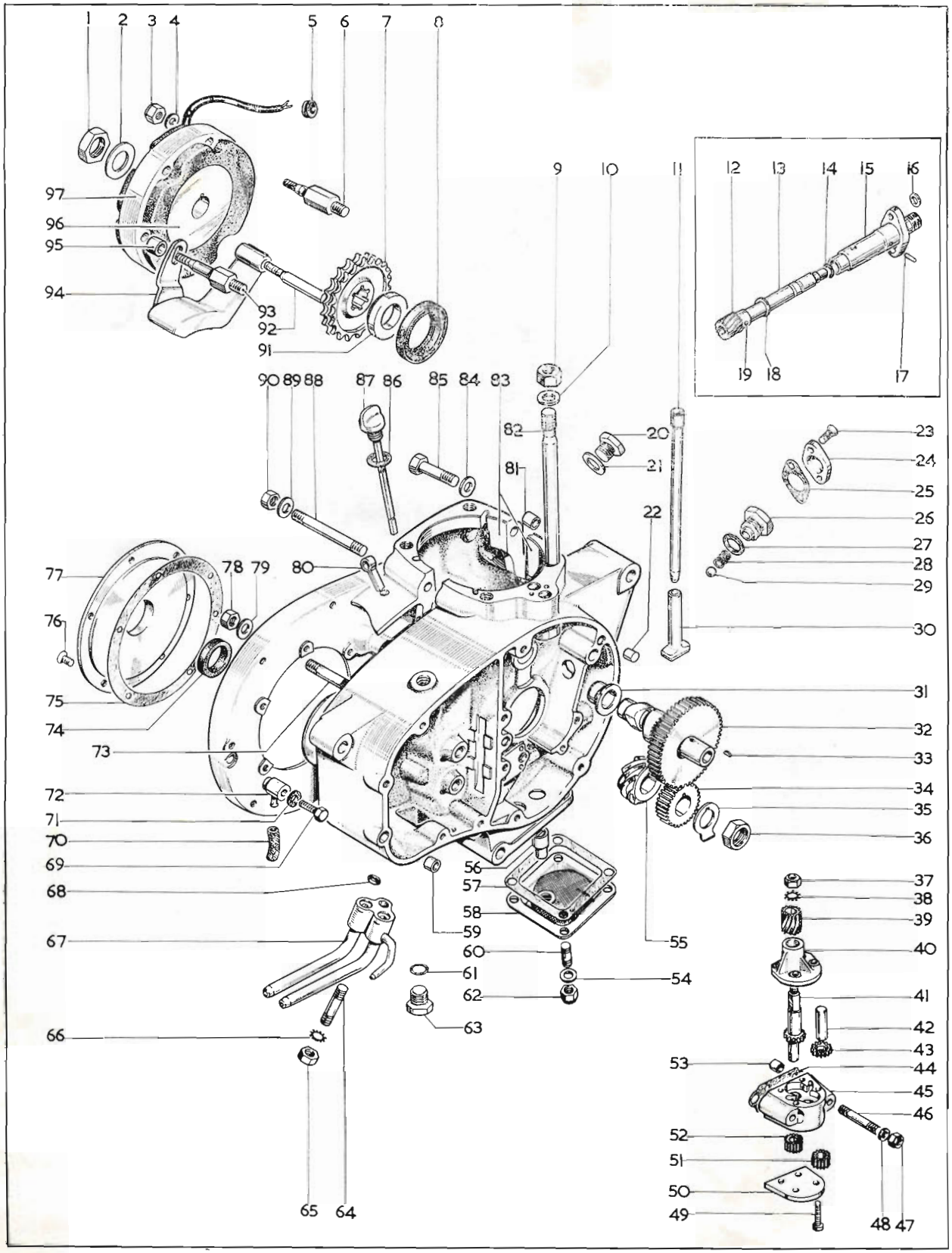
*Special material: **41.**—EN24. **45.**—EN24. **51.**—BS.3111.
57.—EN15. **75.**—EN14B. **77.**—EN14B.

**Except U.S.A. models

†See page 6.

www.bsaunitsingles.com

Plate 2



www.bsaunitsingles.com

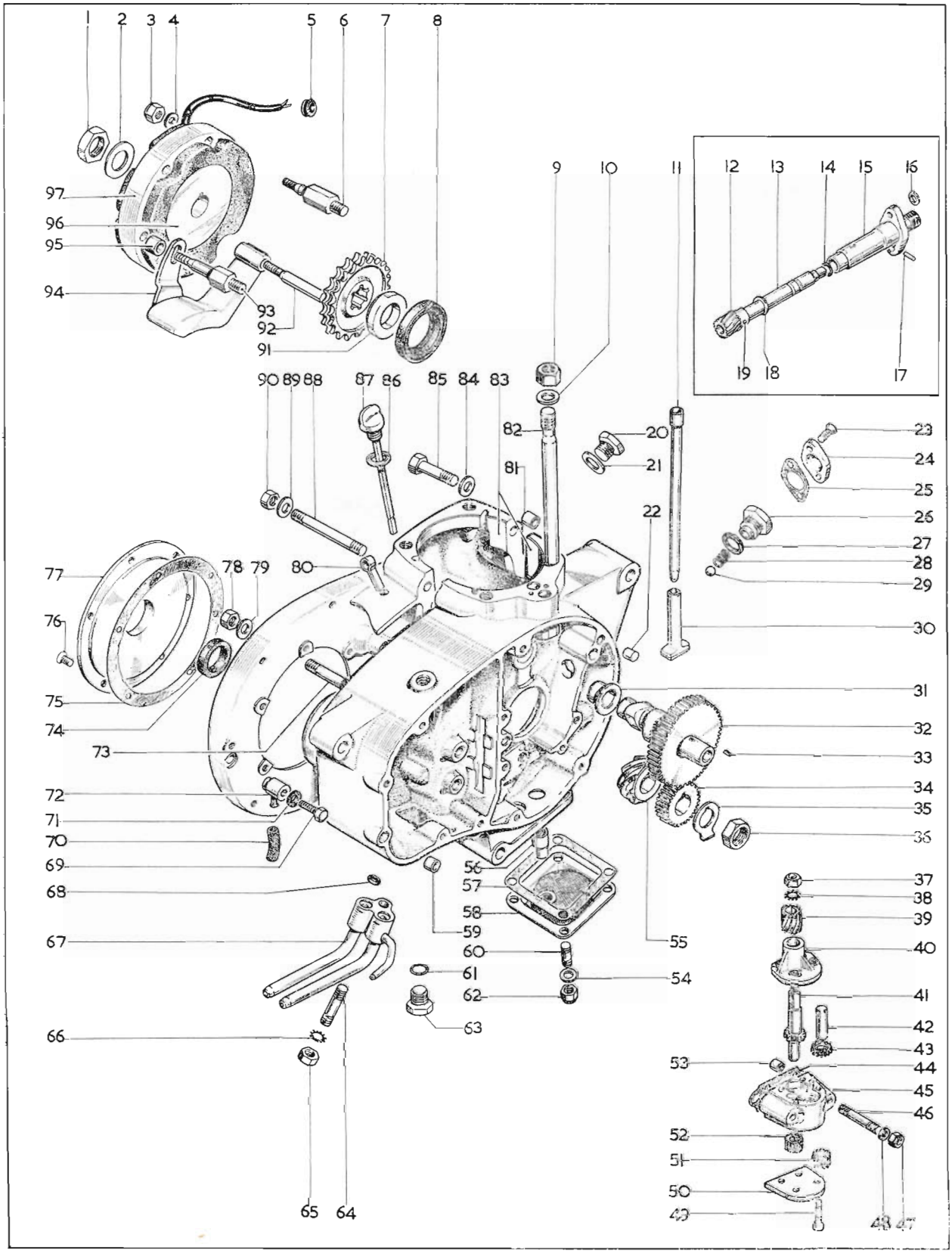
Plate 2

CRANKCASE

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	29–2053	Nut, rotor mounting	
2.	29–2054	Washer, rotor mounting	
3.	14–1901	Nut, stator mounting (1/4" UN.F.)	3
4.	2–525	Washer, stator mounting (1/4" × 1/2" × .048")	3
5.	40–705	Grommet, alternator leads	
6.	21–1895*	Front stud, stator mounting (1/4" UN.F. × 5/16" UN.C. × 2-19/32")	
7.	40–210	Engine sprocket (23 teeth)	
8.	40–25	Oil seal, crankcase drive-side	
9.	14–303	Nut, cylinder to crankcase (3/8" UN.F.)	4
10.	2–130	Washer, cylinder to crankcase (3/8" × 11/16" × .080")	4
11.	40–1010	Inlet push rod	
11.	40–1021	Exhaust push rod	
12.	70–9428	Tachometer drive assembly complete	
12.	70–9382	Tachometer drive gear	
13.	70–9381	Tachometer drive shaft	
14.	70–9430	Drive shaft "O" ring	
15.	70–9517	Tachometer drive body	
16.	24–36	Tachometer cable seal washer	
17.	70–9431	Drive shaft locating pin	
18.	70–9383	Tachometer drive thrust washer	
19.	70–9429	Drive gear retaining pin	
20.	21–1872	Timing hole plug (1/2" × 13 UN.C. × 1/2")	
21.	70–8896	Washer, timing hole plug	
22.	40–394	Dowel, inner timing cover to crankcase	2
23.	40–242*	Screw, tachometer drive and cover (2 B.A. × 27/64")	2
24.	70–9384	Sealing plate	
25.	70–9432	Joint washer	
26.	21–1972	Plug, oil pressure release valve	
27.	67–1498	Washer, oil pressure release valve (41/64" × 1" × 1/32")	
28.	40–387	Spring, oil pressure release valve	
29.	90–241	Ball, oil pressure release valve (5/16" diameter)	
30.	70–7739	Tappet, inlet and exhaust	2
31.	70–8315	Camshaft bush	
32.	40–958	Camshaft complete	
33.	40–118	Key, camshaft pinion	
34.	41–569	Crankshaft pinion	
35.	40–455	Lockwasher, crankshaft nut	
36.	42–5864	Nut, crankshaft pinion (5/8" B.S.F.)	
37.	40–414	Nut, oil pump spindle (1/4" B.S.C.)	
38.	29–541	Lockwasher, oil pump spindle nut	
39.	41–603	Oil pump spindle gear	
40.	41–608	Oil pump spindle housing	
41.	40–1015	Oil pump driving spindle	
42.	41–606	Oil pump driven spindle	
43.	40–1016	Oil pump driven feed gear	
44.	41–804	Gasket, oil pump to crankcase	
45.	41–803	Oil pump body	
46.	21–1893*	Stud, oil pump to crankcase (1/4" UN.F./UN.C. × 2 3/16")	2
47.	14–1901	Nut, oil pump to crankcase (1/4" UN.F.)	2
48.	68–938	Washer, oil pump stud nut (17/64" × 5/8" × 1/16")	2
49.	41–609	Screw, oil pump bottom plate (3/16" B.S.C. × 1 5/16")	4
50.	67–1391	Oil pump bottom plate	
51.	41–605	Oil pump driven scavenge gear	

www.bsaunitsingles.com

Plate 2—*continued*



www.bsaunitsingles.com

Plate 2—*continued*

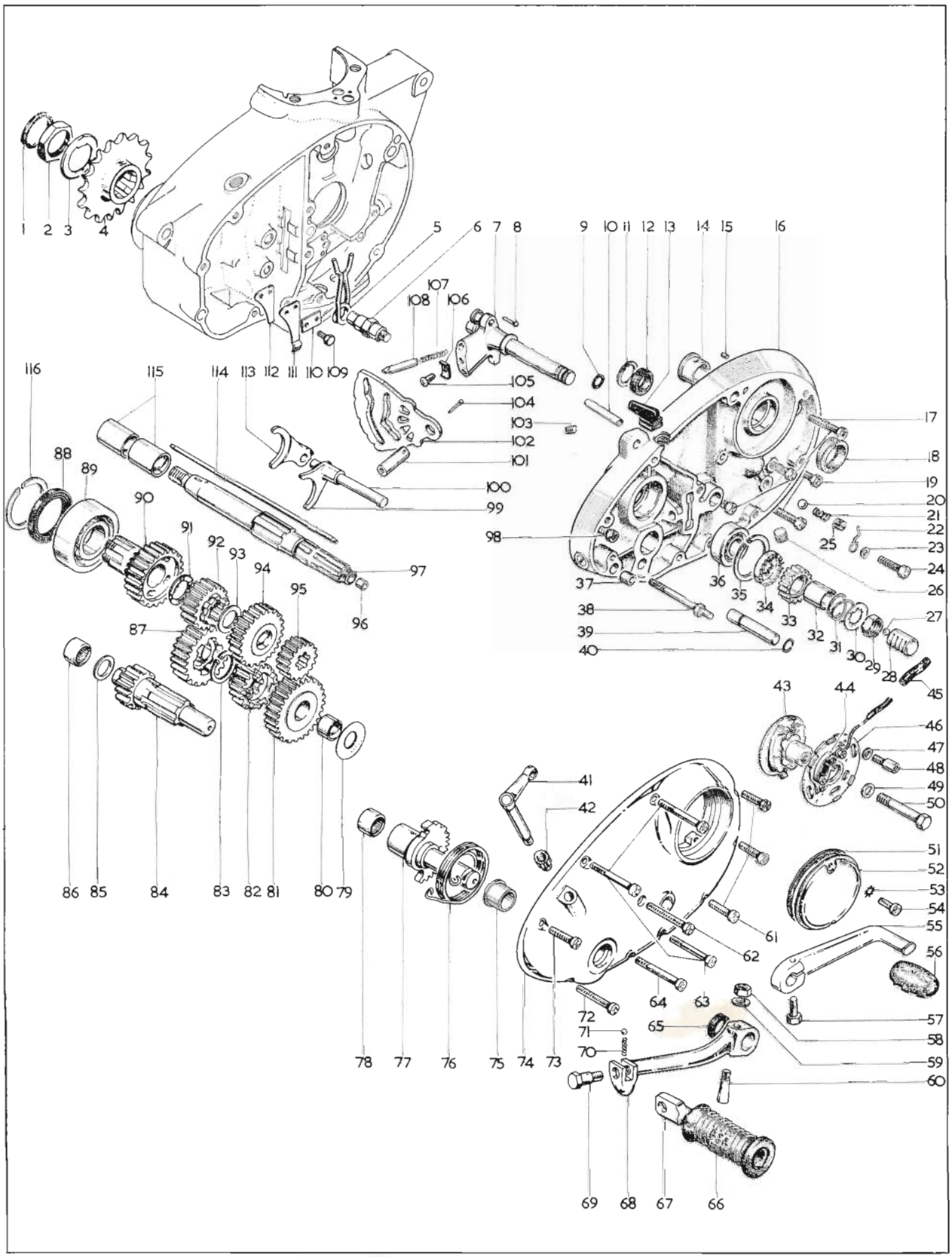
CRANKCASE

Plate Ref.	*Spares Number*	*Description*	*Per Set*
52.	41–604	Oil pump driving scavenge gear	
53.	41–706	Dowel, oil pump to crankcase	2
54.	2–525	Washer, sump cover stud (1/4" × 1/2" × .048")	4
55.	41–567	Crankshaft oil pump drive worm gear	
56.	41–624	Crankcase scavenge valve	
57.	67–1288	Gasket, crankcase sump cover	
58.	41–620	Crankcase sump cover	
59.	66–3074	Dowel, inner timing cover to crankcase	
60.	14–1401	Stud, crankcase sump cover (1/4" UN.F./UN.C × 1")	4
61.	68–3168	"O" ring, gearbox drain plug	
62.	14–1901	Nut, crankcase sump cover (1/4" UN.F.)	4
63.	21–1857	Gearbox drain plug	
64.	21–1891	Stud, crankcase oil pipe union (5/16" UN.F/UN.C × 1 7/8")	
65.	14–302	Nut, crankcase union stud (5/16" UN.F.)	
66.	36–382	Lockwasher, for nut line 65 (5/16")	
67.	40–1035	Crankcase oil pipe union	
68.	70–8259	"O" ring, crankcase oil pipe union	2
69.	14–6203	Bolt, rear chain oiler (1/4" UN.C. × 1 1/4")	
70.	40–375	Oil pipe, rear chain oiler	
71.	66–7518	Fibre washer, rear chain oiler (1/4" × 17/32" × 5/64")	
72.	68–383	Rear chain oiler	
73.	21–1890	Stud, crankcase rear (5/16" UN.F./UN.C × 2-11/16")	2
74.	40–243	Oil seal, primary chaincase	
75.	40–241	Gasket, primary chaincase back	
76.	40–246	Screw, primary chaincase back (2 B.A. × 5/16")	6
77.	70–3789	Cover plate, primary chaincase back	
78.	14–302	Nut, crankcase stud (5/16" UN.F.)	2
79.	2–923	Washer, crankcase stud nut (5/16" × 5/8" × 1/16")	2
80.	40–9190	Clip, alternator leads	
81.	67–1236	Dowel, crankcase	
82.	40–865*	Cylinder barrel stud (3/8" UN.F. × 7/16" UN.C. × 5 1/2")	4
83.	70–9372	Crankcase complete	
84.	2–923	Washer, crankcase bolt (5/16" × 5/8" × 1/16")	3
85.	21–1892	Bolt, crankcase (5/16" UN.C. × 1 1/2")	3
86.	57–948	Washer, gearbox dipstick	
87.	40–1033	Gearbox dipstick	
88.	21–1889	Stud, crankcase top (5/16" UN.F./UN.C. × 2-11/16")	2
89.	2–923	Washer, crankcase stud (5/16" × 5/8" × 1/16")	2
90.	14–302	Nut, crankcase stud (5/16" UN.F.)	2
91.	40–325	Distance piece (.324—.327")	*as reqd.*
91.	40–326	Distance piece (.309—.312")	*as reqd.*
91.	40–327	Distance piece (.294—.297")	*as reqd.*
92.	21–1896*	Bottom stud, stator mounting (1/4" UN.F. × 5/16" UN.C. × 2-9/16")	
93.	21–1894*	Rear stud, stator mounting (1/4" UN.F. × 5/16" UN.C. × 2-19/32")	
94.	41–143	Primary chain tensioner	
95.	41–146	Distance piece, tensioner	
96.	19–8019	Alternator rotor (Lucas 54213901)	
97.	19–1262	Alternator stator (Lucas 47205)	
	41–801	Oil pump complete	

*Special material: **6.**—EN14B. **23.**—EN8R. **46.**—EN14B. **82.**—EN15. **92.**—EN8. **93.**—EN14B.

www.bsaunitsingles.com

Plate 3



www.bsaunitsingles.com

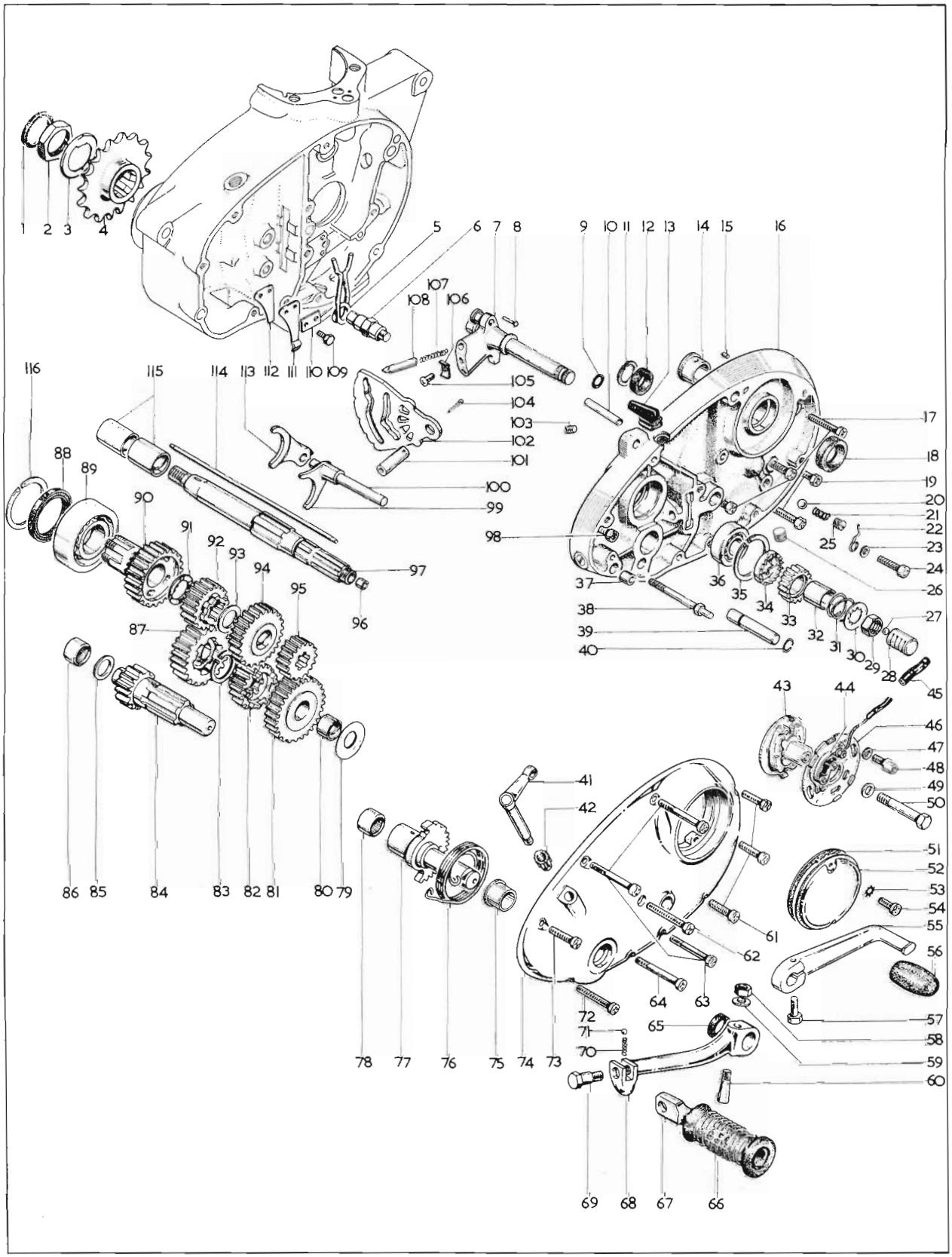
Plate 3

GEAR CLUSTER

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	90–6074	Felt washer, final drive sprocket	
2.	40–3051*	Nut, final drive sprocket (1 3/16″ W.F.)	
3.	40–3121	Lockwasher, final drive sprocket	
4.	41–3095	Final drive sprocket (16 teeth)	
5.	40–3061	Gearchange return spring	
6.	57–3763	Anchor bolt, gearchange return spring	
7.	40–3321	Gearchange quadrant	
8.	40–3059	Rivet, quadrant plunger	2
9.	68–289	"O" ring, oil feed	
10.	75–257	Breather pipe, inner timing cover	
11.	40–862	Circlip, crankshaft oil seal	
12.	40–977	Oil seal, crankshaft	
13.	41–715	Grommet, contact breaker leads	
14.	40–222	Camshaft bush	
15.	40–28	Peg, camshaft bush	
16.	70–9388	Inner timing cover	
17.	14–6610	Screw, inner cover to crankcase (1/4″ UN.C. × 1 1/2″)	4
18.	40–679	Camshaft oil seal	
19.	14–6606	Screw, front, inner cover to crankcase (1/4″ UN.C. × 3/4″)	2
20.	97–2704	Ball, non-return valve (1/4″ diameter)	
21.	40–381	Spring, non-return valve	
22.	90–5268	Clip, contact breaker leads	
23.	2–525	Washer, contact breaker leads (1/4″ × 1/2″ × .048″)	
24.	14–6610	Screw, inner cover to crankcase (1/4″ UN.C × 1 1/2″)	
25.	21–1898	Screwed plug, non-return valve (3/8″ UN.C.)	
26.	70–9526	Sealing plug	
27.	65–2593	Ball, clutch thrust (7/32″ diameter)	
28.	40–3282	Rack, clutch operating	
29.	76–271*	Mainshaft nut (1/2″ B.S.C.)	
30.	40–3257	Lockwasher, mainshaft	
31.	40–3273	Spring, kickstart ratchet	
32.	40–3272	Bush, kickstart ratchet pinion	
33.	40–3271	Pinion, kickstart ratchet	
34.	40–3279	Ratchet, kickstart	
35.	76–528	Circlip, mainshaft bearing	
36.	90–11	Mainshaft bearing (Hoffman LS.7)	
37.	66–3074	Dowel, outer timing cover	2
38.	57–3764	Anchor bolt, kickstart return spring	
39.	40–3276	Stop, kickstart quadrant	
40.	40–3277	Circlip, kickstart stop	
41.	57–2750	Clutch operating lever	
42.	40–3283	Clutch operating pinion	
43.	19–1853	Auto-advance unit (Lucas 54419653)	
44.	19–1849	Contact set (Lucas 54419827)	
45.	40–723	Sleeve, contact breaker leads	
46.	19–1852	Contact breaker plate (Lucas 54419645)	
47.	40–682	Washer, contact breaker	2
48.	40–683	Pillar bolt, contact breaker	2
49.	68–331	Washer, auto-advance unit	
50.	70–7831*	Bolt, auto-advance unit (1/4″ B.S.C. × 2-7/32″)	
51.	70–7882	Gasket, contact breaker cover	
52.	70–8737	Contact breaker cover	
53.	29–3319	Lockwasher, cover screw line 54	2
54.	70–7354	Screw, contact breaker cover (2 B.A. × 1/2″)	2
55.	40–3073	Gearchange lever	
56.	89–3208	Rubber, gearchange lever	
57.	42–6554	Bolt, gearchange lever (1/4″ B.S.C. × 3/4″)	
58.	2–2578	Nut, Kickstart crank cotter (.266″ B.S.C.)	
59.	2–2580	Washer, kickstart crank cotter	
60.	2–2579	Cotter, kickstart crank (.266″ B.S.C.)	
61.	40–236	Screw, outer timing cover (2 B.A. × 5/8″)	3

www.bsaunitsingles.com

Plate 3—*continued*



www.bsaunitsingles.com

Plate 3—*continued*

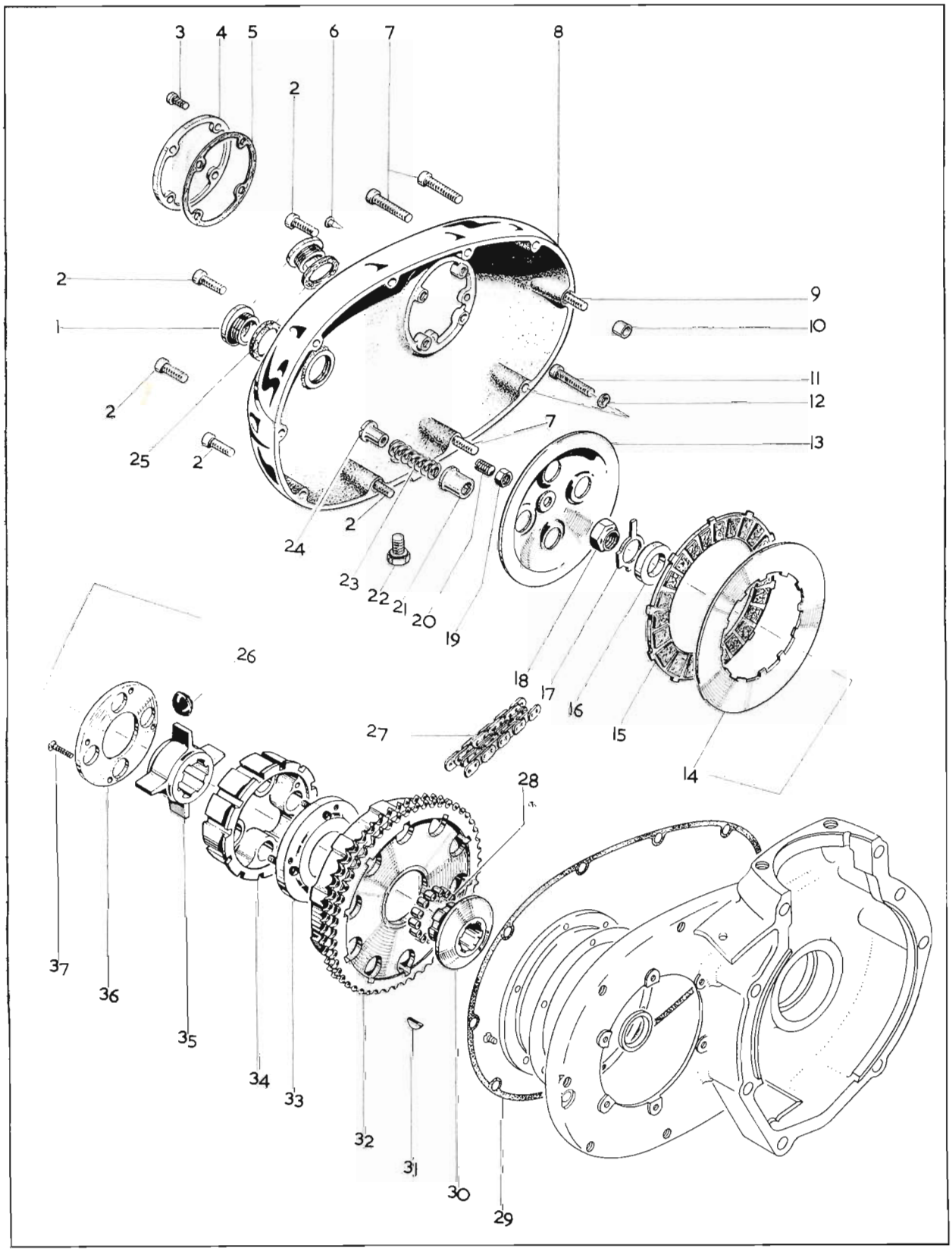
GEAR CLUSTER

Plate Ref.	*Spares Number*	*Description*	*Per Set*
62.	14-6611	Screw, outer timing cover (¼" UN.C. × 1¾")	
63.	14-6612	Screw, outer timing cover (¼" UN.C. × 2")	3
64.	14-6614	Screw, outer timing cover (¼" UN.C. × 2½")	
65.	57-2641	Oil seal, kickstart spindle	
66.	57-2759	Pedal rubber, kickstart crank	
67.	57-2646	Folding pedal, kickstart crank	
68.	57-2764	Kickstart crank complete	
69.	40-3084	Bolt, kickstart pedal	
70.	40-3085	Spring, kickstart pedal	
71.	97-2704	Ball, kickstart pedal (¼" diameter)	
72.	14-6609	Screw, outer timing cover (¼" UN.C. × 1¼")	
73.	14-6606	Screw, outer timing cover (¼" UN.C. × ¾")	
74.	70-9433	Outer timing cover	
75.	57-2642	Bush, kickstart spindle	
76.	40-3275	Spring, kickstart return	
77.	57-2643	Kickstart spindle complete	
78.	40-3292	Bearing, layshaft (Torrington B.108)	
79.	40-3258	Shim, layshaft	
80.	40-3262	Bush, layshaft first gear	
81.	57-3874	Pinion, layshaft first gear (27 teeth)	
82.	57-3877	Pinion, layshaft third gear (19 teeth)	
83.	41-3078	Circlip, layshaft	
84.	41-3068	Layshaft with top gear pinion (14 teeth)	
85.	41-3074	Thrust washer (.083—.085")	*as reqd.*
85.	41-3072	Thrust washer (.078—.080")	*as reqd.*
86.	40-3292	Bearing, layshaft (Torrington B.108)	
87.	41-3070	Pinion, layshaft second gear (22 teeth)	
88.	41-3054	Oil seal, mainshaft (Pioneer 20615618)	
89.	29-3857	Bearing, mainshaft (Hoffman 130)	
90.	57-3872	Pinion, mainshaft top gear (22 teeth)	
91.	40-3020	Spacer (.093—.094")	*as reqd.*
91.	40-3126	Spacer (.098—.099")	*as reqd.*
91.	40-3127	Spacer (.103—.104")	*as reqd.*
92.	57-3876	Pinion, mainshaft second gear (21 teeth)	
93.	40-3019	Spacer (.075—.076")	*as reqd.*
93.	40-3119	Spacer (.070—.071")	*as reqd.*
93.	40-3120	Spacer (.080—.081")	*as reqd.*
94.	41-3063	Pinion, mainshaft third gear (24 teeth)	
95.	41-3089	Pinion, mainshaft first gear (16 teeth)	
96.	40-3007	Bush, mainshaft push rod	
97.	40-3254	Mainshaft with bush	
98.	14-6608	Screw, inner timing cover (¼" UN.C. × 1")	
99.	40-3033	Selector fork, layshaft	
100.	40-3032	Spindle, selector forks	
101.	40-3291	Cam plate pivot	
102.	57-3850	Cam plate	
103.	53-3049	Screwed plug, mainshaft oil feed	
104.	60-2724	Split pin, cam plate pivot (3/32" × 1")	
105.	40-3323	Screw, keeper plate (5 B.A. × $\frac{5}{16}$")	
106.	40-3194	Keeper plate, control quadrant	
107.	40-3155	Spring, gear control plunger	2
108.	40-3193	Plunger, gear control quadrant	2
109.	40-3044	Bolt, cam plate spring (2 B.A. × ⅜")	2
110.	40-3045	Lockplate, for bolt line 109	
111.	40-3042	Spring, cam plate	
112.	40-3043	Spring plate	
113.	57-3854	Selector fork, mainshaft	
114.	40-3265	Clutch push rod	
115.	41-3045	Bush, mainshaft top gear	2
116.	70-6026	Circlip, mainshaft oil seal	

*Special material: **2.**—EN8. **29.**—EN15. **50.**—EN14B.

www.bsaunitsingles.com

Plate 4



www.bsaunitsingles.com

Plate 4

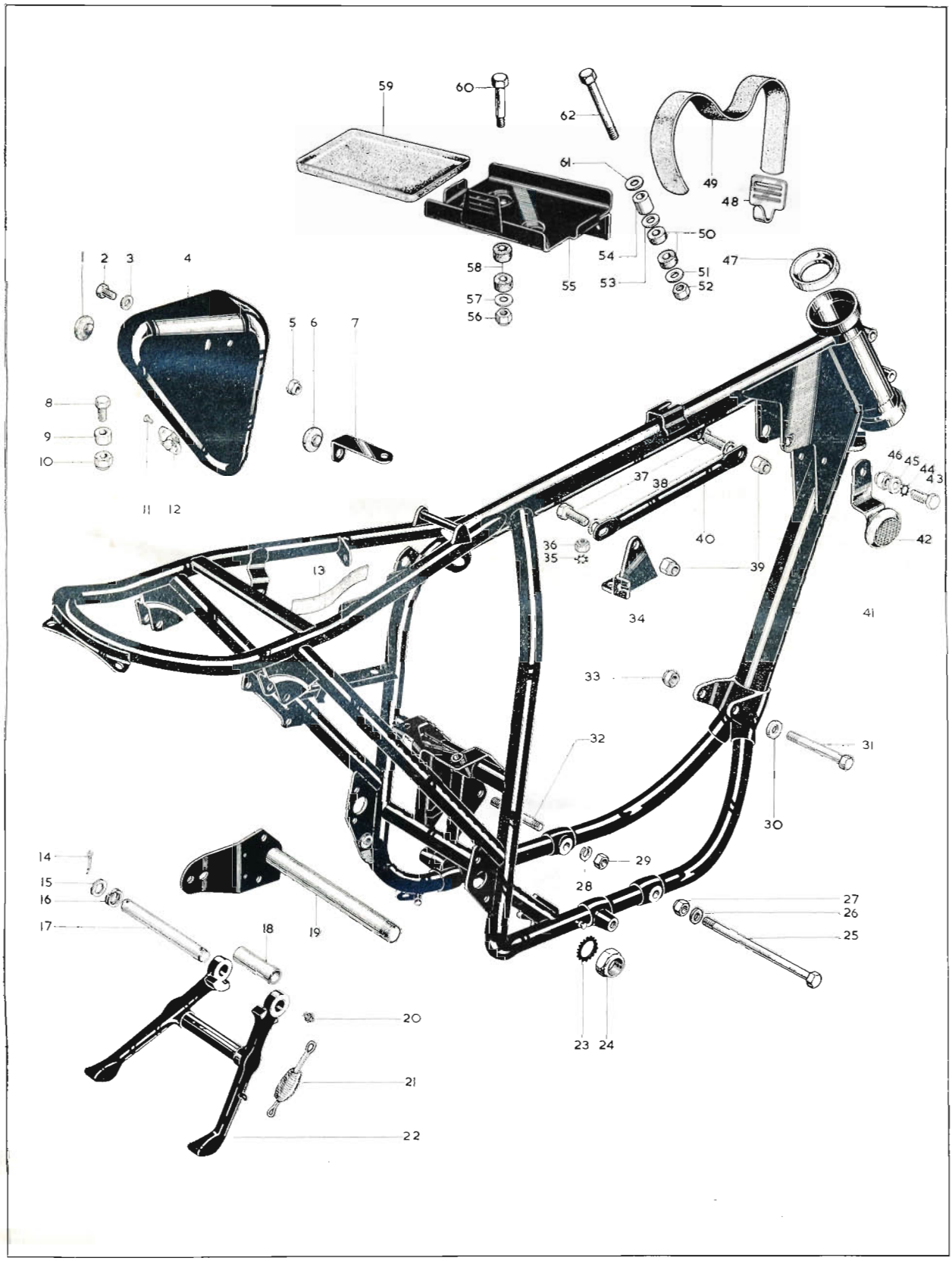
CLUTCH

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	57–2166	Screwed plug, primary cover (1″ × 16 UN.S)	
1.	70–9800	Screw breather plug, primary cover (1″ × 16 UN.S.)	
2.	14–6610	Screw, short, primary cover (¼″ UN.C. × 1½″)	5
3.	76–4116	Screw, inspection cover (2 B.A. × ½″)	4
4.	68–839	Timing inspection cover	
5.	68–840	Cover gasket	
6.	40–1005	Ignition pointer	
7.	14–6611	Screw, long, primary cover (¼″ UN.C. × 1¾″)	4
8.	70–9427	Primary cover assembly	
9.	21–1951	Screw, primary cover (¼″ UN.C. × 1⅞″)	
10.	66–3074	Dowel, primary cover to crankcase	2
11.	21–1855	Oil level screw, primary case (¼″ UN.C. × 1¾″)	
12.	40–740	Washer, for screw line 11	
13.	40–3222	Clutch pressure plate	
14.	40–3220	Clutch driven plate	5
15.	40–3233	Clutch driving plate	4
16.	40–3234	Retaining washer, clutch	
17.	40–3221	Lockwasher, clutch nut	
18.	40–3227*	Retaining nuts, clutch (½″ B.S.C.)	
19.	2–2395	Nut, clutch adjusting screw (¼″ B.S.C.)	
20.	40–3230	Clutch adjusting screw (¼″ B.S.C. × ⅝″)	
21.	40–3218	Clutch spring cup	4
22.	21–1943	Drain plug, primary case	
23.	40–3231	Clutch spring	4
24.	40–3219	Clutch spring nut	4
25.	70–8782	Washer for primary cover plugs	2
26.	41–3212	Rubber pads, cush drive	8
27.	19–8613	Primary chain (70 pitch)	
28.	40–3206	Roller, clutch hub	25
29.	70–7856	Primary cover gasket	
30.	40–3201	Clutch hub	
31.	40–3150	Key, clutch hub	
32.	47–3214	Chainwheel complete (52 teeth)	
33.	40–3207	Retaining plate (inner)	
34.	41–3210	Clutch centre	
35.	41–3209	Clutch spider	
36.	40–3210	Retaining plate (outer)	
37.	40–3330	Screw, inner and outer retaining plates (1 B.A. × 15/16″)	4
	47–3213	Clutch assembly complete	

*Special material: **18.**—EN15.

www.bsaunitsingles.com

Plate 5



www.bsaunitsingles.com

Plate 5

FRAME

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	40–8046	Rubber pad, sidecover	
2.	2–220	Bolt, tool tray to frame (¼″ B.S.C. × ⅜″)	
3.	2–525	Washer, tool tray to frame (¼″ × ½″ × .048″)	
4.	40–9172	Tool tray	
5.	40–414	Nut, for bolt line 2 (¼″ B.S.C.)	
6.	40–8046	Rubber pad, sidecover	
7.	40–9187	Bracket for pad	
8.	2–1354	Bolt, tool tray to frame (¼″ B.S.C. × 41/64″)	
9.	15–7563	Spacer, tool tray	
10.	40–414	Nut, for bolt line 8 (¼″ B.S.C.)	
11.	68–9337	Rivet for "Oddie" clip	4
12.	68–9115	"Oddie" clip for sidecover	2
13.	40–9188	Adhesive strip for sidecover	
14.	60–2722†	Split pin, centre stand pivot (3/32″ × ¾″)	2
15.	15–39†	Washer, centre stand pivot (½″ × 27/32″ × $\frac{1}{16}$″)	2
16.	3–1346†	Spring washer, centre stand pivot (17/32″ × ⅞″ × .040″)	
17.	82–9124†	Pivot bar, centre stand	
18.	82–9125†	Spacer tube, centre stand	
19.	47–4214	Swinging arm spindle	
20.	47–9012†	Grease nipple, centre stand	2
21.	68–4708†	Spring, centre stand	
22.	82–8686†	Centre stand	
23.	42–4364	Lockwasher, swinging arm spindle	
24.	42–4343	Nut, swinging arm spindle (13/16″ B.S.C.)	
25.	21–1934*	Bottom engine bolt (⅜″ UN.F. × 7-15/16″)	
26.	2–2138	Spacer, engine bolt	
27.	14–1803	Nut, bottom engine bolt (⅜″ UN.F.)	
28.	2–522	Spring washer, rear engine stud	2
29.	2–46	Nut, rear engine stud (⅜″ B.S.C.)	2
30.	2–2138	Spacer, engine bolt	
30.	68–4925†	Spacer, exhaust pipe bracket	
31.	40–4081*	Front engine bolt (⅜″ B.S.C. × 3-13/16″)	
32.	40–4077*	Rear engine stud (⅜″ B.S.C. × 2-9/16″)	
33.	42–4475	Nut, front engine bolt (⅜″ B.S.C.)	

www.bsaunitsingles.com

Plate 5—*continued*

www.bsaunitsingles.com

Plate 5—*continued*

FRAME

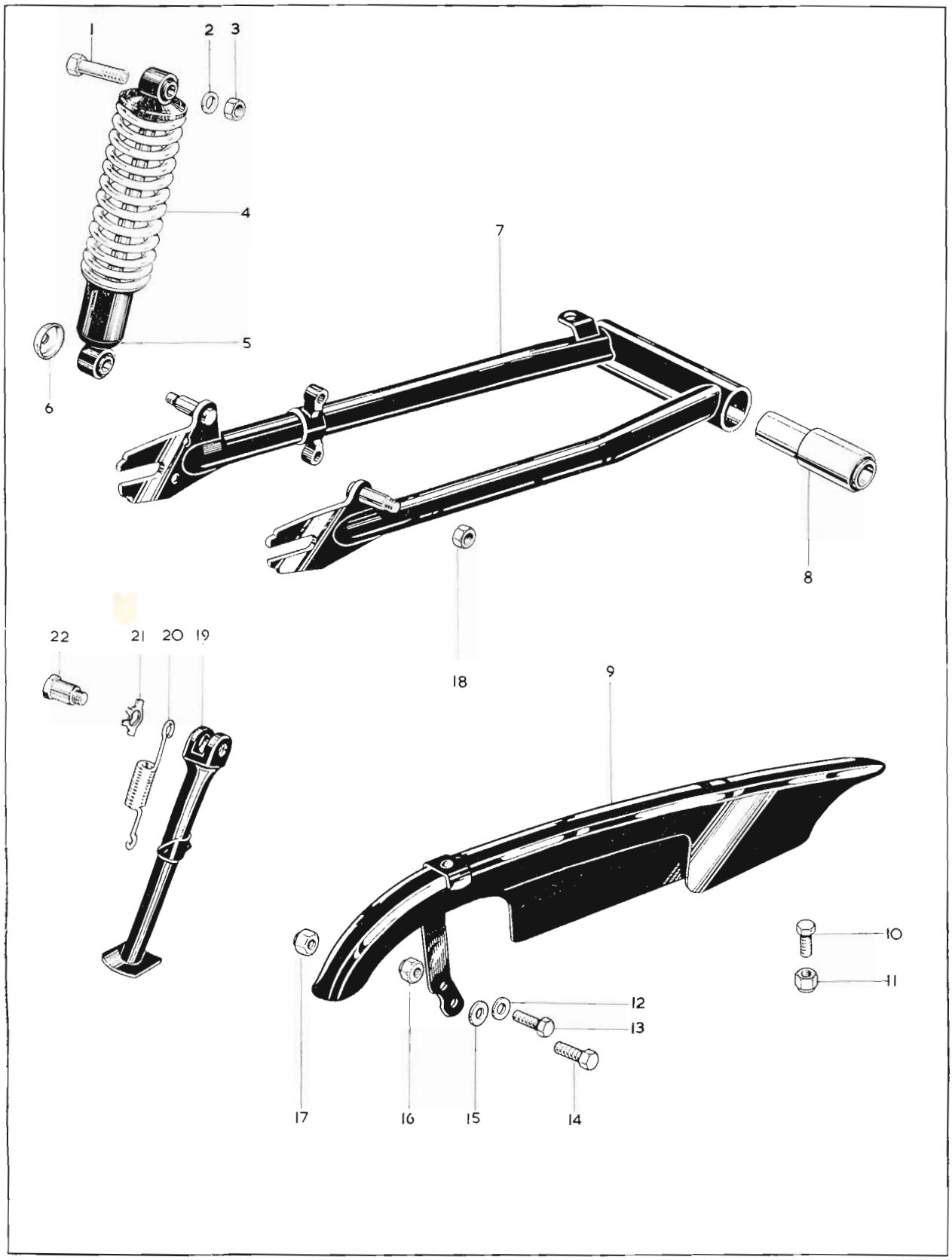
Plate Ref.	*Spares Number*	*Description*	*Per Set*
34.	40–946	Engine steady bracket	
35.	36–382	Lockwasher, steady bracket (5/16")	2
36.	2–49	Nut, steady bracket (5/16" B.S.C.)	2
37.	75–4813*	Bolt, steady stay (3/8" B.S.C. × 13/16")	2
38.	2–2138	Washer, steady stay (3/8" × 3/4" × 1/16")	2
39.	42–4475	Nut, steady stay (3/8" B.S.C.)	2
40.	83–1513	Engine steady stay	
41.	82–9213	Frame complete	
42.	19–1035‡	Side reflector, amber (Lucas 57173)	2
43.	75–4813*	Bolt, reflector mounting, right-hand (3/8" B.S.C. × 13/16")	
44.	66–4707	Lockwasher, reflector mounting, right-hand	
45.	2–2138	Washer, reflector mounting, right-hand (3/8" × 3/4" × 1/16")	
46.	42–4475	Nut, reflector mounting, right-hand (3/8" B.S.C.)	
47.	66–4149	Steering head cup	2
48.	4–2608	Strap hook, battery carrier	
49.	68–4577	Battery strap	
50.	40–4524	Rubber bush, battery carrier	2
51.	30–733	Washer, battery carrier (25/64" × 7/8" × 1/16")	
52.	42–4475	Nut, battery carrier (3/8" B.S.C.)	
53.	30–733	Washer, battery carrier (25/64" × 7/8" × 1/16")	
54.	90–4294	Spacer, battery carrier	
55.	82–8285	Battery carrier	
56.	42–4476	Nut, for bolt line 60 (5/16" B.S.C.)	2
57.	82–9008	Washer, battery carrier	2
58.	40–4524	Rubber bush, battery carrier	4
59.	68–4597	Rubber mat, battery carrier	
60.	40–4530	Bolt, battery carrier (5/16" B.S.C. × 1 7/16")	2
61.	30–733	Washer, battery carrier (25/64" × 7/8" × 1/16")	
62.	65–8326	Bolt, battery carrier (3/8" B.S.C. × 3")	

*Special material: **25.**—EN15. **31.**—EN14B. **32.**—EN15. **37.**—EN8R. **43.**—EN8R.

†U.S.A. models excepted. ‡U.S.A. models only.

www.bsaunitsingles.com

Plate 6



www.bsaunitsingles.com

Plate 6

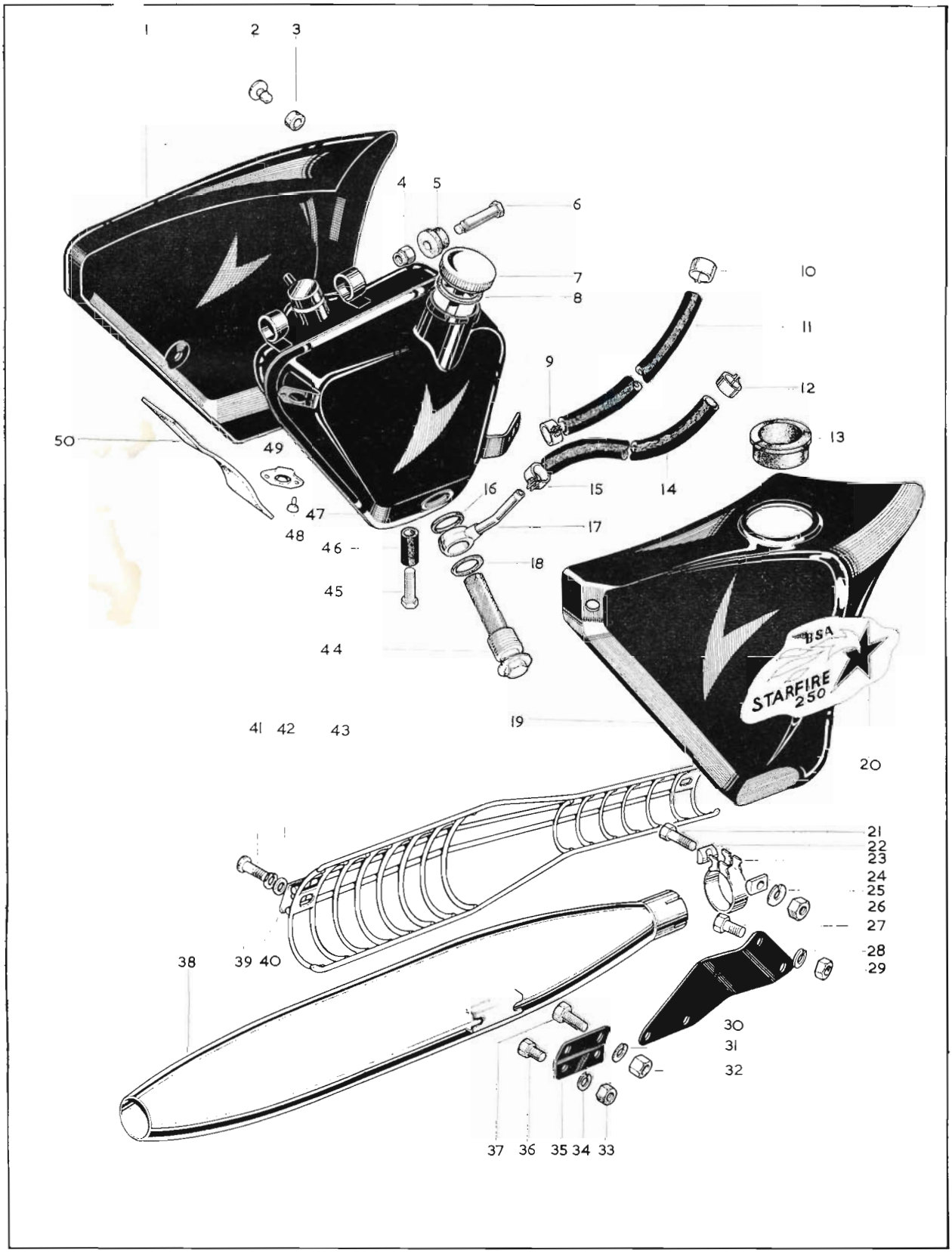
SWINGING ARM

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	40–6910*	Bolt, rear damper top mounting (3/8" B.S.C. × 1 7/8")	2
2.	2–1733	Washer, rear damper top mounting (3/8" × 13/16" × 1/16")	2
3.	2–449	Nut, rear damper top mounting (3/8" B.S.C.)	2
4.	19–7441	Rear damper spring (Girling 64543708)	2
5.	19–7452	Rear damper complete (Girling 4644)	2
6.	82–8933	Dust cover, rear damper	2
7.	82–9210	Swinging arm with bushes	
8.	40–4241	Silentbloc bushes, swinging arm	2
9.	82–9950	Rear chainguard	
10.	2–220	Bolt, chainguard front (1/4" B.S.C. × 3/8")	
11.	40–414	Nut, chainguard front (1/4" B.S.C.)	
12.	2–2138	Washer, chainguard rear (3/8" × 3/4" × 1/16")	
13.	14–113	Bolt, chainguard rear (5/16" UN.F. × 5/8")	
14.	67–1171*	Bolt, chainguard and anchor strap (3/8" B.S.C. × 1 5/16")	
15.	2–861	Washer, chainguard and anchor strap (3/8" × 3/4" × 3/32")	
16.	14–902	Nut, for bolt line 13 (5/16" UN.F.)	
17.	41–4105	Nut, for bolt line 14 (3/8" B.S.C.)	
18.	14–903	Nut, rear damper bottom mounting (3/8" UN.F.)	2
19.	40–4752	Prop stand	
20.	40–4735	Prop stand spring	
21.	40–4734	Lockwasher, prop stand pivot	
22.	40–4733*	Pivot bolt, prop stand (3/8" B.S.C. × 1-9/32")	

*Special material: **1.**—EN15. **14.**—EN15. **22.**—EN32.

www.bsaunitsingles.com

Plate 7



www.bsaunitsingles.com

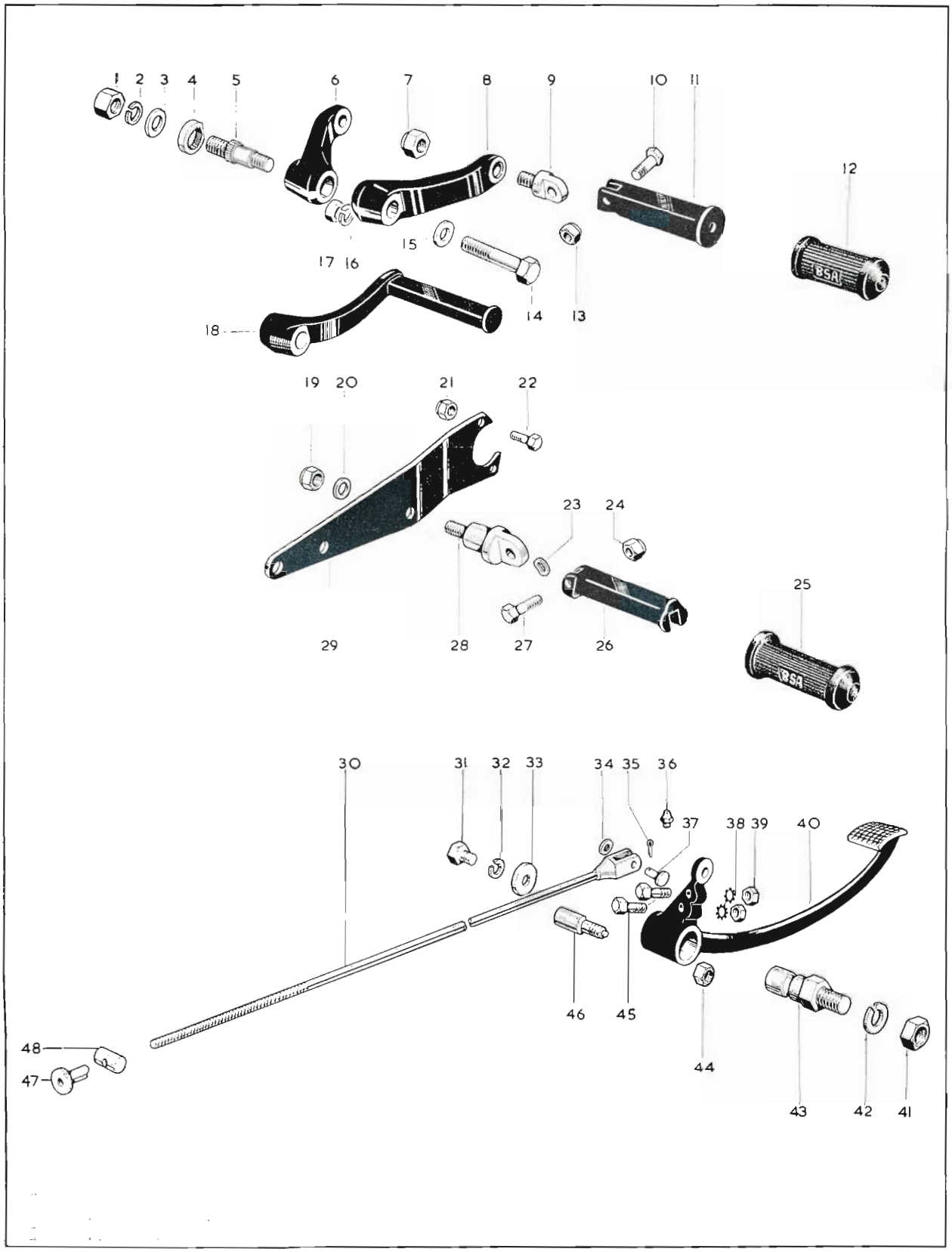
Plate 7

OIL TANK, SIDECOVERS, SILENCER

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	83–1452	Sidecover, drive-side	
1.	83–1458	Sidecover, drive-side (U.S.A.)	
2.	68–9287	"Oddie" stud (long)	
2.	68–9223	"Oddie" stud (short)	3
3.	68–9226	Rubber bush, "Oddie" stud	5
3.	68–9227	Rubber bush, "Oddie" stud	
4.	42–3249	Nut, oil tank mounting—top (1/4" B.S.C.)	2
5.	40–8436	Rubber bush, oil tank mounting	2
6.	40–8435	Bolt, oil tank mounting (1/4" B.S.C. × 1 3/4")	2
7.	68–8368	Filler cap, oil tank	
8.	67–42	Fibre washer, filler cap	
9.	68–8343	Clip, oil return pipe	
10.	68–8343	Clip, oil return pipe	
11.	40–8382	Oil return pipe	
12.	68–8382	Clip, oil feed pipe	
13.	82–8953	Grommet, sidecover timing-side	
14.	68–8383	Oil feed pipe	
15.	68–8382	Clip, oil feed pipe	
16.	29–7971	Fibre washer, oil pipe union	
17.	82–8874	Oil pipe connection	
18.	29–7971	Fibre washer, oil pipe union	
19.	83–1454	Sidecover, timing-side	
19.	83–1459	Sidecover, timing-side (U.S.A.)	
20.	40–9185	Sidecover transfer	2
21.	14–219	Bolt, silencer clip (5/16" UN.F. × 1 1/2")	
22.	75–2719	Saddle washer, silencer clip	
23.	70–5874	Silencer clip	
24.	75–2719	Saddle washer, silencer clip	
25.	54–8003	Spring washer, silencer clip	
26.	21–1908	Nut, silencer clip (5/16" UN.F.)	
27.	14–115	Bolt, bracket to frame—U.S.A. (5/16" UN.F. × 7/8")	2
28.	24–8784	Spring washer, bracket to frame (U.S.A.)	2
29.	14–302	Nut, bracket to frame—U.S.A. (5/16" UN.F.)	2
30.	82–9944	Silencer bracket (U.S.A.)	
31.	2–2903	Spring washer, bracket to frame (13/32" × 9/16" × 1/16")	2
32.	2–46	Nut, bracket to frame (3/8" B.S.C.)	2
33.	2–2395	Nut, Bracket to silencer (1/4" B.S.C.)	2
34.	2–1462	Spring washer, bracket to silencer (1/4" × 19/32" × .040")	2
35.	40–2844	Silencer bracket	
36.	2–204	Bolt, bracket to silencer (1/4" B.S.C. × 1/2")	2
37.	24–649	Bolt, bracket to frame (3/8" B.S.C. × 7/8")	2
38.	70–9652	Silencer complete	
38.	70–9683	Silencer complete (U.S.A.)	
39.	24–978	Spring washer, heat shield—first sets—U.S.A. (1/4" × 7/16" × .040")	2
40.	70–9817	Clip, heat shield—first sets (U.S.A.)	2
41.	21–761	Screw, heat shield—first sets—U.S.A. (1/4" UN.F. × 5/8")	2
41.	21–1837	Screw, heat shield—after first sets (U.S.A.)	2
42.	76–101	Washer, heat shield—first sets (U.S.A.)	2
43.	70–9818	Heat shield, first sets (U.S.A.)	
43.	70–9415	Heat shield, after first sets (U.S.A.)	
44.	29–7962	Oil tank filter	
45.	21–771	Bolt, oil tank bottom mounting (5/16" UN.F. × 1 3/4")	
46.	40–8401	Grommet, oil tank bottom mounting	
47.	68–9337	Rivet, "Oddie" clip	4
48.	82–8950	Oil tank with fixed fittings	
49.	68–9115	"Oddie" clip for sidecover	2
50.	40–9188	Rubber pad, sidecover to frame	

www.bsaunitsingles.com

Plate 8



www.bsaunitsingles.com

Plate 8

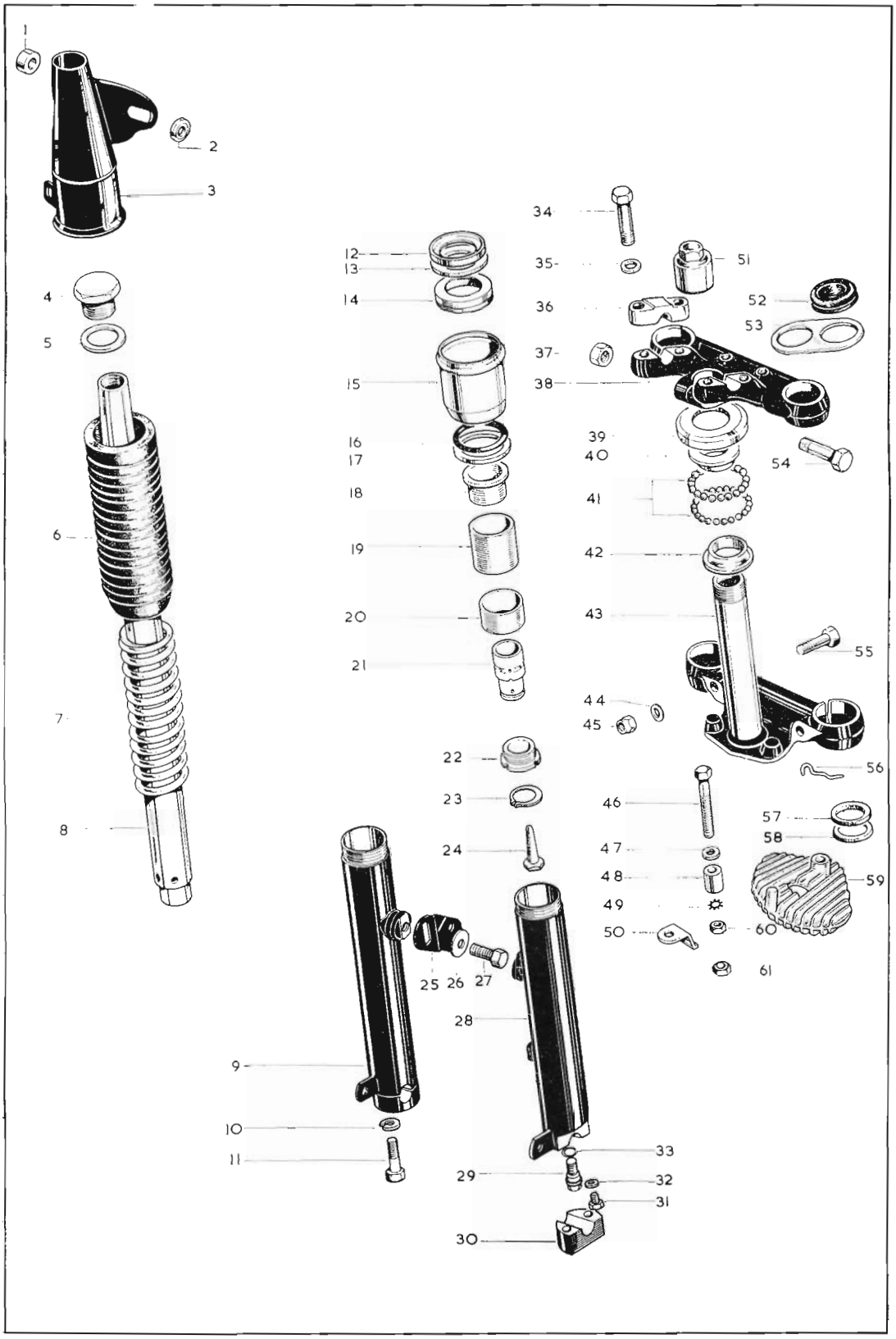
FOOTRESTS AND BRAKE LINKAGE

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	40–4810*	Nut, footrest to stud, left-hand ($\frac{7}{16}$" B.S.C. left-hand)	
2.	2–1967	Spring washer, footrest to stud, left-hand ($\frac{7}{16}$" × $\frac{7}{8}$" × $\frac{1}{16}$")	
3.	2–1945	Washer, footrest to stud, left-hand ($\frac{7}{16}$" × $\frac{7}{8}$" × $\frac{1}{16}$")	
4.	40–4818	Lockplate, footrest to stud (left-hand)	
5.	40–4855*	Footrest stud, left-hand ($\frac{3}{8}$" B.S.C. × $\frac{7}{16}$" B.S.C. left-hand × 2")	
6.	82–8448	Footrest bracket for folding footrest (U.S.A.)	
7.	41–4105	Nut, anchor bolt to bracket—U.S.A. ($\frac{3}{8}$" B.S.C.)	
8.	82–8448	Footrest bracket for folding footrest (U.S.A.)	
9.	65–4917	Anchor bolt, folding footrest (U.S.A.)	2
10.	29–5293	Bolt, footrest to anchor bolt—U.S.A. ($\frac{5}{16}$" B.S.C. × 1¼")	2
11.	42–4926	Folding footrest (U.S.A.)	2
12.	82–9608	Folding footrest rubber (U.S.A.)	2
12.	82–9602	Footrest rubber	2
13.	42–4476	Nut, footrest to anchor bolt—U.S.A. ($\frac{5}{16}$" B.S.C.)	2
14.	68–4081*	Bolt, footrest bracket to frame, right-hand ($\frac{3}{8}$" B.S.C. × 2-15/16")	
15.	27–5676	Washer, footrest bracket to frame, (right-hand)	
16.	2–522	Spring washer, footrest bracket to frame (right-hand)	
17.	2–46	Nut, footrest bracket to frame, right-hand ($\frac{3}{8}$" B.S.C.)	
18.	40–4853	Footrest bracket	2
19.	41–4105	Nut, pillion footrest anchor bolt ($\frac{3}{8}$" B.S.C.)	2 *or* 1
19.	14–303	Nut, pillion footrest anchor bolt, left-hand—U.S.A. ($\frac{3}{8}$" UN.F.)	
20.	2–2138	Washer, pillion footrest anchor bolt ($\frac{3}{8}$" × $\frac{3}{4}$" × $\frac{1}{16}$")	2
21.	14–702	Nut, bracket to frame ($\frac{5}{16}$" UN.F.)	3
22.	14–116	Bolt, bracket to frame ($\frac{5}{16}$" UN.F. × 1")	3
23.	4–2276	Washer, pillion footrest	2
24.	42–4476	Nut, pillion footrest pivot bolt ($\frac{5}{16}$" B.S.C.)	2
25.	82–9603	Pillion footrest rubber	2
26.	68–4835	Pillion footrest	2
27.	29–5293	Bolt, pillion footrest pivot ($\frac{5}{16}$" B.S.C. × 1¼")	2
28.	40–4820	Anchor bolt (left-hand)	
28.	82–8507	Anchor bolt, left-hand (U.S.A.)	
28.	65–4917	Anchor bolt (right-hand)	
29.	41–4835	Bracket, right-hand (U.S.A.)	
29.	82–9943	Bracket (right-hand)	
30.	41–7037	Rear brake rod	
31.	40–6030*	Bolt, brake pedal to pivot ($\frac{3}{8}$" B.S.C. × ¾")	
32.	3–111	Spring washer, brake pedal to pivot (13/32" × 39 64" × .104")	
33.	30–196	Washer, brake pedal to pivot ($\frac{3}{8}$" × 1⅛" × ⅛")	
34.	2–525	Washer, brake rod to pedal (¼" × ½" × .048")	
35.	60–2683	Split pin, brake rod to pedal ($\frac{1}{16}$" × $\frac{3}{8}$")	
36.	28–2080	Grease nipple, brake pedal	
37.	83–1460	Pivot pin, brake rod to pedal	
38.	29–541	Lockwasher, pedal adjuster bolt	2
39.	2–1027	Nut, pedal adjuster (¼" B.S.C.)	2
40.	47–7013	Rear brake pedal	
41.	2–1925	Nut, brake pedal pivot ($\frac{7}{16}$" B.S.C.)	
42.	2–1967	Spring washer, brake pedal pivot ($\frac{7}{16}$" × $\frac{7}{8}$" × $\frac{1}{16}$")	
43.	41–7007	Pivot pin, brake pedal	
44.	14–702	Nut, brake pedal stop ($\frac{5}{16}$" UN.F.)	
45.	47–7003	Bolt, brake pedal adjuster (¼" B.S.C.)	2
46.	82–9958	Brake pedal stop	
47.	90–7029	Adjuster nut, brake rod (¼" B.S.F.)	
48.	65–6274	Swivel pin, brake rod	

*Special material: **1.**—EN15. **5.**—EN14B. **14.**—EN15. **31.**—EN14B.

www.bsaunitsingles.com

Plate 9



www.bsaunitsingles.com

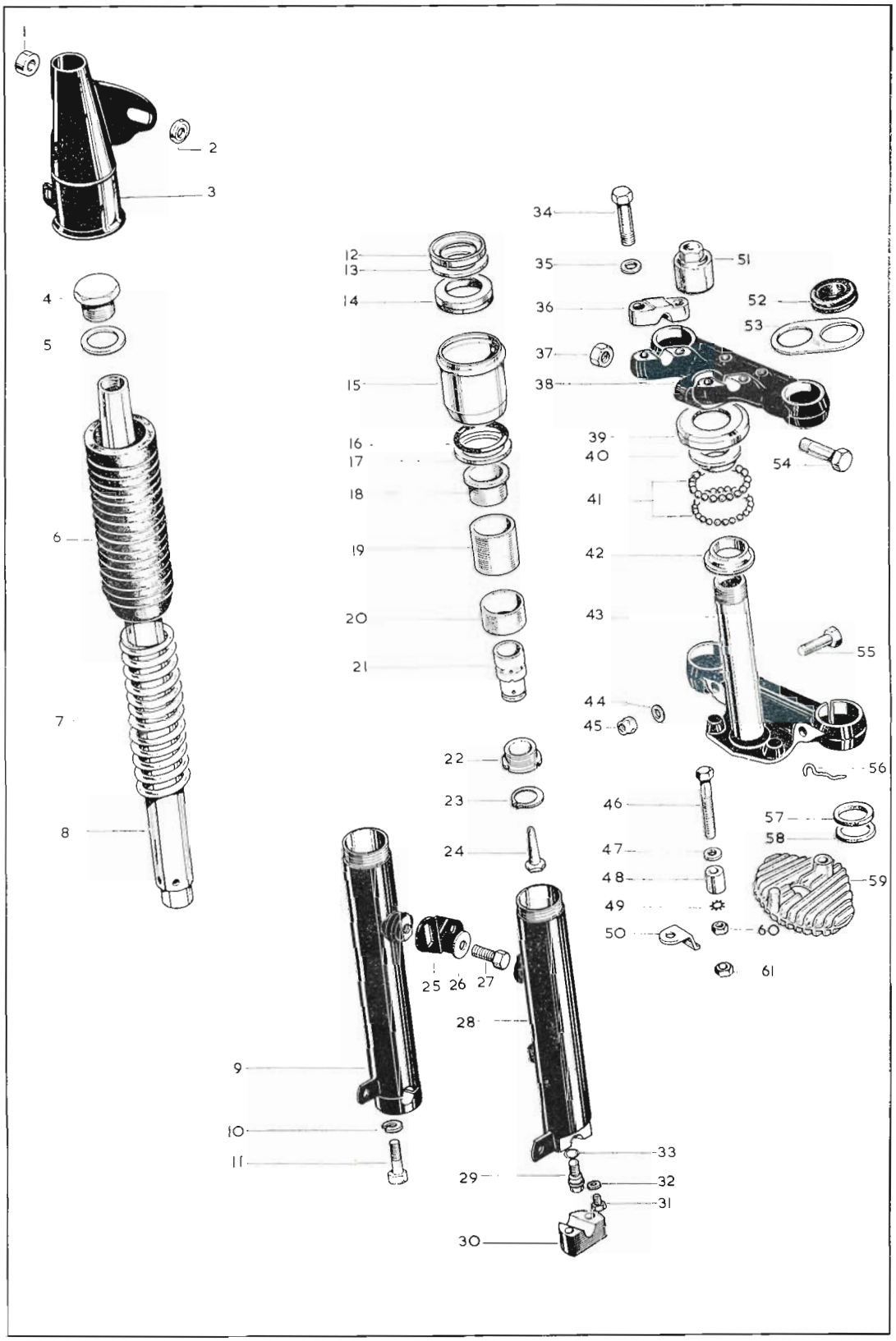
Plate 9

FRONT FORK

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	68–5108	Spacer, headlamp mounting	2
2.	68–5104	Washer, headlamp mounting	2
3.	97–3693	Fork sleeve (left-hand)	
3.	97–3694	Fork sleeve (right-hand)	
4.	97–2245	Top cap nut, fork shaft ($1\frac{1}{16}$" × 28 UN.F.)	2
5.	65–5332	Washer for cap nut	2
6.	97–2513	Fork bellows	2
7.	89–5036	Fork spring	2
8.	97–3637	Fork shaft	2
9.	97–2294	Sliding tube (left-hand)	
10.	54–8003	Spring washer, end cap bolt	4
11.	14–218	Bolt, fork end cap ($\frac{5}{16}$" UN.F. × $1\frac{3}{8}$")	4
12.	97–3638	Spring support	2
13.	97–1656	Spring support washer	2
14.	75–5099	Fork oil seal	2
15.	97–3639	Oil seal holder	2
16.	75–5199	Fork "O" ring	2
17.	75–5088	Outer washer	2
18.	75–5105	Fork top bearing bush	2
19.	97–3672	Fork inner sleeve	2
20.	75–5104	Fork lower bearing bush	2
21.	97–2154	Shuttle valve	2
22.	97–2091	Fork shaft plug	2
23.	97–2127	Shuttle valve circlip	2
24.	97–2090	Valve restrictor	2
25.	97–3669	Mounting bracket, front mudguard (right-hand)	
25.	97–3680	Mounting bracket, front mudguard (left-hand)	
26.	54–5502	Washer, bracket bolt	2
27.	21–1822	Bolt, mounting bracket ($\frac{5}{16}$" UN.F. × $\frac{1}{2}$")	2
28.	97–2295	Sliding tube (right-hand)	
29.	97–2126	Bolt, valve restrictor ($\frac{1}{4}$" UN.F. × 1-3/32")	2
30.	97–5095	Fork end cap	2
31.	97–519	Fork drain plug	2

www.bsaunitsingles.com

Plate 9—*continued*



www.bsaunitsingles.com

Plate 9—*continued*

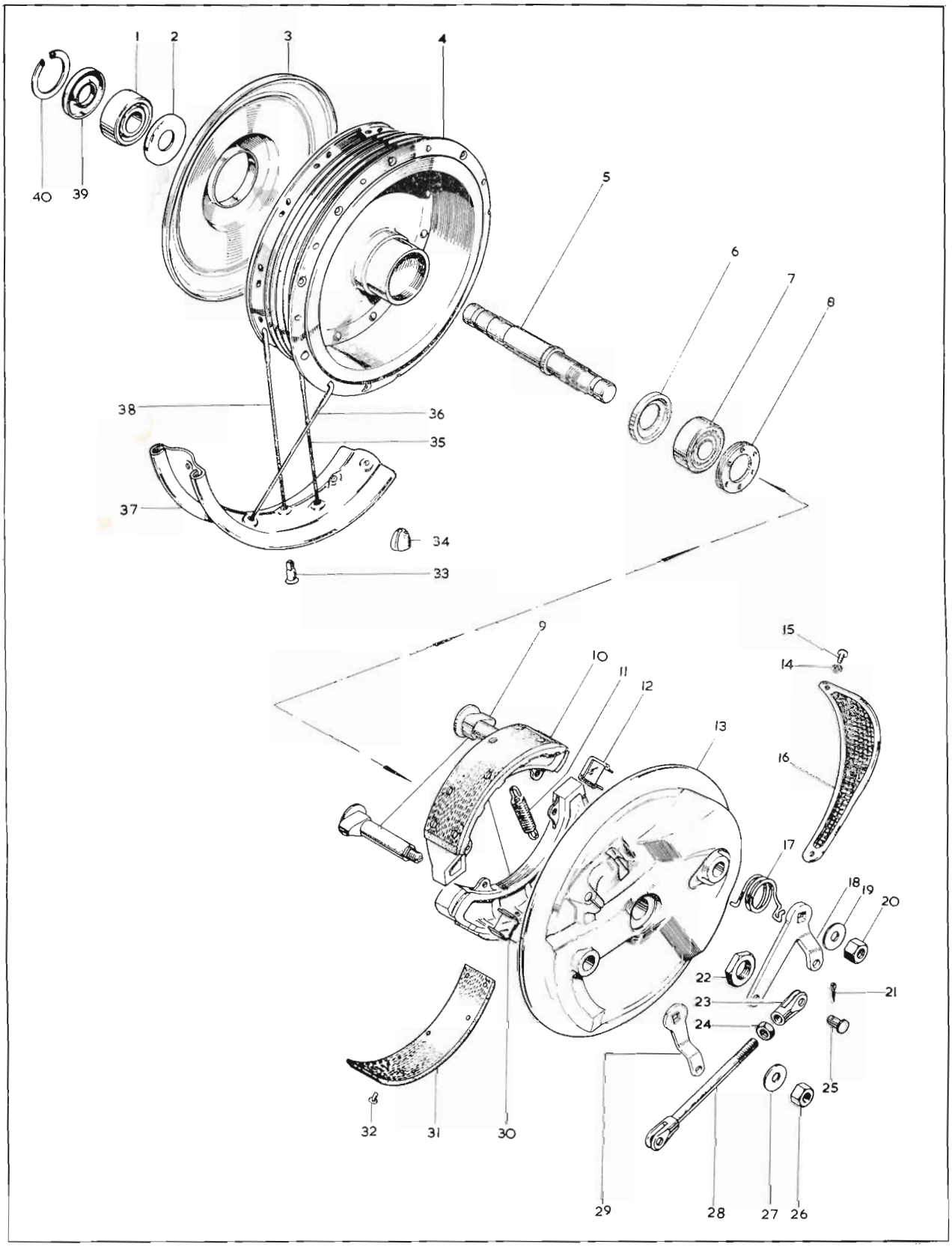
FRONT FORK

Plate Ref.	*Spares Number*	*Description*	*Per Set*
32.	54–42	Washer, fork drain plug	2
33.	40–5069	Sealing washer, restrictor bolt	2
34.	68–5056	Bolt, handlebar clamp ($\frac{5}{16}$" B.S.C. × 1$\frac{1}{8}$")	4
35.	15–5155	Washer, handlebar clamp bolt (21/64" × $\frac{1}{2}$" × .048")	4
36.	65–5333	Handlebar clamp	2
37.	64–6016	Nut, fork top yoke pinch bolt ($\frac{3}{8}$" B.S.C.)	
38.	97–2525	Fork top yoke	
39.	40–5145	Dust cap, steering head top cone	
40.	40–5143	Top cone, steering head	
41.	97–2704	Steel ball, steering head ($\frac{1}{4}$" diameter)	40
42.	40–5144	Bottom cone, steering head	
43.	97–2526	Fork bottom yoke	
44.	2–2138	Washer, pinch bolt ($\frac{3}{8}$" × $\frac{3}{4}$" × $\frac{1}{16}$")	2
45.	14–303	Nut, pinch bolt ($\frac{3}{8}$" UN.F.)	2
46.	40–9134	Bolt, diode heat sink ($\frac{5}{16}$" B.S.C. × 3")	
47.	2–923	Washer, heat sink bolt ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	2
48.	29–9388	Spacer, heat sink	
49.	36–382	Lockwasher, heat sink bolt ($\frac{5}{16}$")	
50.	68–9429	Diode retainer	
51.	40–5018	Adjusting cap, steering head	
52.	76–9325	Grommet, cable guide (U.S.A.)	2
53.	68–5137	Cable guide (U.S.A.)	2
54.	27–5135	Bolt, top yoke	
55.	21–785*	Bolt, bottom yoke ($\frac{3}{8}$" UN.F. × 2$\frac{7}{16}$")	2
56.	40–5090	Cable guide clip	
57.	47–5065	Sealing washer	2
58.	47–5064	Seal retainer	4
59.	68–9428	Diode heat sink	
60.	2–49	Nut, heat sink bolt ($\frac{5}{16}$" B.S.C.)	
61.	75–3144	Nut, heat sink bolt ($\frac{5}{16}$" B.S.C.)	
	97–3671	Front fork complete	

*Special material: **55.**—EN15.

www.bsaunitsingles.com

Plate 10



www.bsaunitsingles.com

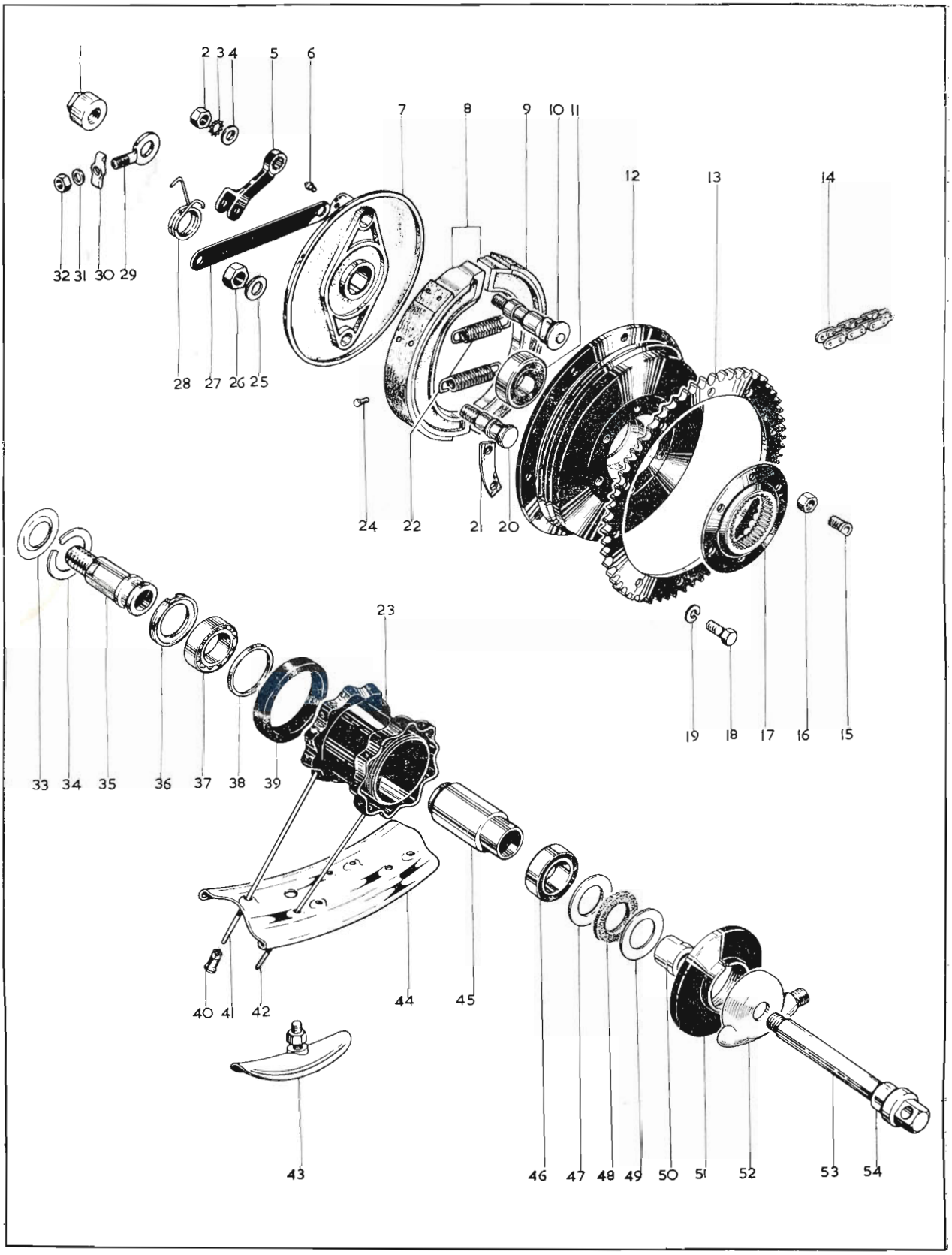
Plate 10

FRONT WHEEL

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	42–5819	Bearing (Hoffman 120)	
2.	37–1481	Grease cap (left-hand)	
3.	37–3443	Cover plate (left-hand)	
4.	37–3466	Hub with spindle and bearings	
5.	37–2057	Wheel spindle	
6.	37–3337	Bearing backing ring (right-hand)	
7.	42–5819	Bearing (Hoffman 120)	
8.	42–6335	Bearing retainer	
9.	37–2001	Brake cam spindle	2
10.	37–3446	Brake shoe complete	2
11.	42–5841	Brake shoe spring	2
12.	37–2026	Pivot pad, brake shoe	
13.	37–2130	Brake plate with gauze	
14.	82–2351	Washer, for screw line 15	3
15.	21–650	"Taptite" screw, gauze air scoop (4–40 × $\frac{5}{16}$")	3
16.	37–3444	Gauze, air scoop	
17.	37–3522	Return spring, brake lever	
18.	37–3453	Front brake lever (front)	
19.	37–2027	Washer, lever to cam spindle	
20.	14–403	Nut, lever to cam spindle ($\frac{3}{8}$" UN.F.)	
21.	60–2683	Split pin, rod to lever	2
22.	37–2058	Spindle nut, brake plate ($\frac{3}{4}$" × 20 UN.F.)	
23.	37–2005	Fork end, brake rod	
24.	14–401	Locknut, fork end to rod ($\frac{1}{4}$" UN.F.)	
25.	42–5836	Pivot pin, rod to lever	2
26.	14–403	Nut, lever to cam spindle ($\frac{3}{8}$" UN.F.)	
27.	37–2027	Washer, lever to cam spindle	
28.	37–3450	Brake rod assembly	
29.	37–3454	Front brake lever (rear)	
30.	37–2026	Pivot pad, brake shoe	
31.	19–7736	Brake lining	2
32.	42–5840	Rivet, brake lining	16
33.	37–2136	Spoke nipple	40
34.	42–5860	Balance weight ($\frac{3}{4}$")	*as reqd.*
34.	42–5861	Balance weight (1")	*as reqd.*
35.	37–2134	Spoke, right-hand inner	10
36.	37–2135	Spoke, right-hand outer	10
37.	37–1373	Wheel rim (WM2–18)	
38.	37–2133	Spoke (left-hand)	20
39.	42–5820	Dust cover (left-hand)	
40.	42–5821	Dust cover circlip (left-hand)	
	37–3455	Brake plate assembly with brake details	
	37–3463	Wheel complete with spindle and bearings	

www.bsaunitsingles.com

Plate 11



www.bsaunitsingles.com

Plate 11

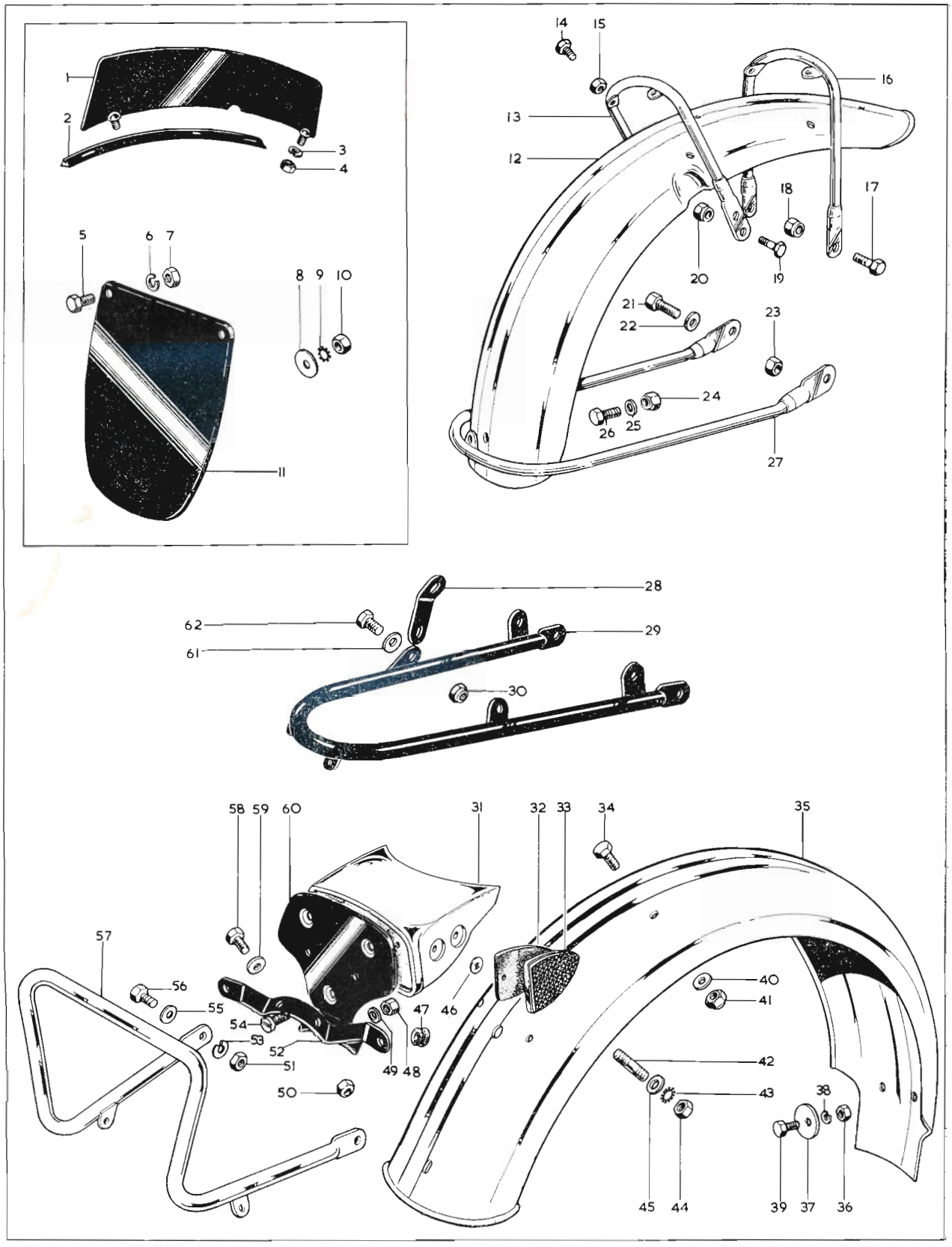
REAR WHEEL

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	68–6066	Nut, fixed spindle	
2.	2–440	Nut, brake lever to cam spindle ($\frac{7}{16}$" B.S.C.)	
3.	66–4708	Lockwasher, brake lever to cam spindle	
4.	15–431	Washer, brake lever to cam spindle ($\frac{7}{16}$" × $\frac{3}{4}$" × $\frac{1}{16}$")	
5.	42–6045	Brake lever	
6.	28–2080	Grease nipple, cam spindle	
7.	41–6093	Brake anchor plate	
8.	65–5940	Rear brake shoe complete	2
9.	19–7717	Brake lining	2
10.	37–2226	Brake cam spindle	
11.	65–5883	Brake drum bearing (Hoffman LS.9)	
12.	41–6090	Rear Brake drum	
13.	41–6091	Rear chainwheel (49 teeth)	
14.	19–8687	Rear chain (100 pitch)	
15.	67–6038*	Bolt, hub to drum ($\frac{3}{8}$" B.S.C.)	6
16.	2–452	Nut, hub to drum ($\frac{3}{8}$" B.S.C.)	6
17.	42–6019	Driving flange	
18.	68–6095*	Bolt, chainwheel to drum ($\frac{5}{16}$" UN.F. × 13/32")	10
19.	24–8784	Spring washer, chainwheel to drum	10
20.	68–6133	Fulcrum pin, brake shoe	
21.	68–6135	Lockplate, for nut line 16	3
22.	65–5904	Return spring, brake shoe	2
23.	41–6022	Rear hub with spindle and bearings	
24.	35–6436	Rivet, brake lining	14
25.	65–5111	Washer, fulcrum pin	
26.	24–7000	Nut, fulcrum pin ($\frac{1}{2}$" B.S.C.)	
27.	41–6094	Brake anchor strap	
28.	68–6134	Brake lever return spring	
29.	40–6033	Rear wheel adjuster	2
30.	40–6040	Adjuster cap	2
31.	2–923	Washer, wheel adjuster ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	2
32.	42–4476	Nut, wheel adjuster ($\frac{5}{16}$" B.S.C.)	2
33.	67–6033	Shim, brake drum bearing	
34.	67–6034	Retainer, brake drum bearing	
35.	41–6032	Fixed spindle	
36.	68–6081	Retainer, left-hand hub bearing	
37.	41–6016	Hub bearing (Hoffman LS.9RS)	
38.	65–5884	Thrust washer, left-hand bearing	
39.	67–6051	Rubber seal ring	
40.	27–6810	Spoke nipple	40
41.	42–6011	Spoke (left-hand)	20
42.	42–6012	Spoke (right-hand)	20
43.	68–9574	Security bolt	
44.	40–6080	Wheel rim (WM2–18)	
45.	67–6027	Spindle sleeve	
46.	41–6016	Hub bearing (Hoffman LS.9RS)	
47.	65–5887	Retaining ring, felt washer	
48.	65–5886	Felt washer	
49.	41–6021	Outer retaining ring, felt washer	
50.	41–6019	Spacer, inner right-hand	
51.	68–6142	Hub end cover	
52.	19–9212	Speedometer gearbox—2 to 1 ratio (BG.5330/31)	
53.	41–6098	Hub spindle	
54.	41–6082	Spacer, outer right-hand	
	40–6078	Rear wheel with spindle and bearings	

*Special material: **15.**—EN14B. **18.**—EN14B.

www.bsaunitsingles.com

Plate 12



www.bsaunitsingles.com

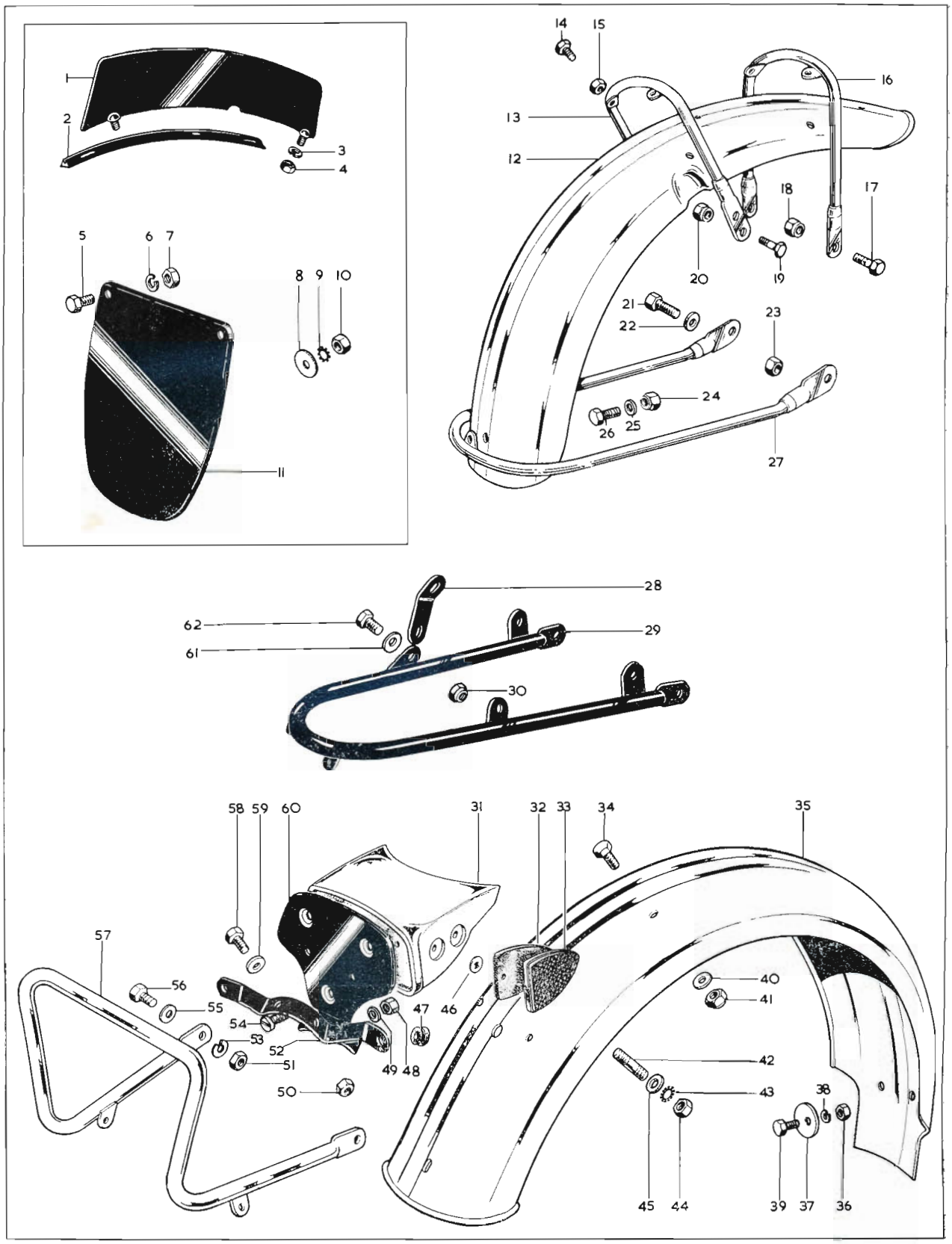
Plate 12

MUDGUARDS

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	90–6576	Front number plate	
2.	42–6558	Beading, front number plate	
3.	2–1462	Spring washer, front number plate (1/4" × 19/32" × .040")	2
4.	2–2395	Nut, front number plate (1/4" B.S.C.)	2
5.	24–7178	Bolt, rear number plate (1/4" B.S.C. × 7/16")	2
6.	2–1462	Spring washer, rear number plate (1/4" × 19/32" × .040")	2
7.	2–2395	Nut, rear number plate (1/4" B.S.C.)	2
8.	27–8560	Washer, rear number plate (1/4" × 5/8" × .048")	
9.	29–541	Lockwasher, rear number plate	
10.	21–5102	Nut, rear number plate (1/4" B.S.F.)	
11.	82–9991	Rear number plate	
12.	90–6579	Front mudguard	
12.	90–6580	Front mudguard (U.S.A.)	
13.	82–8393	Centre stay, front mudguard	
14.	2–204	Bolt, stay to mudguard (1/4" B.S.C. × 1/2")	4
15.	42–3249	Nut, stay to mudguard (1/4" B.S.C.)	4
16.	82–8392	Front stay, front mudguard	
17.	15–518	Bolt, stays to bracket (5/16" B.S.C. × 1-1/32")	2
18.	75–6594	Nut, stays to bracket (5/16" B.S.C.)	2
19.	27–6037	Bolt, stays to bracket (5/16" B.S.C. × 7/8")	2
20.	75–6594	Nut, stays to bracket (5/16" B.S.C.)	2
21.	14–114	Bolt, stay to fork end (5/16" UN.F. × 3/4")	2
22.	54–55	Washer, stay to fork end	2
23.	14–702	Nut, stay to fork end (5/16" UN.F.)	2
24.	75–6594	Nut, stay to mudguard (5/16" B.S.C.)	
25.	2–923	Washer, stay to mudguard (5/16" × 5/8" × 1/16")	
26.	67–8313	Bolt, stay to mudguard (5/16" B.S.C. × 1/2")	
27.	97–3685	Bottom stay, front mudguard	
28.	68–6802	Bracket, support rail	2
29.	41–6782	Support rail	
30.	75–6594	Nut, rail to frame (5/16" B.S.C.)	2
31.	83–270	Tail lamp support	
32.	82–8140	Rubber pad, reflector	2

www.bsaunitsingles.com

Plate 12—*continued*



www.bsaunitsingles.com

MUDGUARDS

Plate Ref.	*Spares Number*	*Description*	*Per Set*
33.	19–943	Rear side reflector—red (Lucas 57111)	2
34.	28–2338	Bolt, rear guard to top rail ($\frac{5}{16}$" B.S.C. × 23/32")	2
35.	82–9988	Rear mudguard	
35.	82–9989	Rear mudguard (U.S.A.)	
36.	2–2395	Nut, rear guard to frame ($\frac{1}{4}$" B.S.C.)	2
37.	40–6790	Washer, rear guard to frame	2
38.	2–1462	Spring washer, rear guard to frame ($\frac{1}{4}$" × 19/32" × .040")	2
39.	2–204	Bolt, rear guard to frame ($\frac{1}{4}$" B.S.C. × $\frac{1}{2}$")	2
40.	2–923	Washer, rear guard to top rail ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	2
41.	42–4476	Nut, rear guard to top rail ($\frac{5}{16}$" B.S.C.)	2
42.	70–2980*	Stud, tail lamp support ($\frac{1}{4}$" B.S.C./W.F. × 15/16")	
43.	54–9081	Lockwasher, tail lamp support	
44.	42–3249	Nut, tail lamp support stud ($\frac{1}{4}$" B.S.C.)	
45.	76–100	Spacer, tail lamp support	
46.	82–8195	"Push-fix" rear reflector	4
47.	67–6839	Wiring grommet	2
48.	21–5161	Nut, for screw line 54 (2 B.A.)	
49.	54–170	Washer, for screw line 54	
50.	40–414	Nut, number plate bracket ($\frac{1}{4}$" B.S.C.)	2
51.	2–49	Nut, handrail to support rail ($\frac{5}{16}$" B.S.C.)	2
52.	47–6806	Number plate bracket	
53.	24–8784	Spring washer, handrail to support rail ($\frac{5}{16}$" × $\frac{5}{8}$" × .040")	2
54.	54–9012	Screw, tail lamp to support rail (2 B.A. × 13/32")	3
55.	2–923	Washer, handrail to support rail ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	2
56.	27–6742	Bolt, handrail to support rail ($\frac{5}{16}$" B.S.C. × 37/64")	2
57.	41–9152	Handrail	
58.	2–204	Bolt, number plate bracket ($\frac{1}{4}$" B.S.C. × $\frac{1}{2}$")	2
59.	27–8560	Washer, number plate bracket ($\frac{1}{4}$" × $\frac{5}{8}$" × .048")	2
60.	68–6835	Tail lamp support plate	
61.	2–923	Washer, rail to frame ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	2
62.	28–2338	Bolt, rail to frame ($\frac{5}{16}$" B.S.C. × 23/32")	2

*Special material: **42.**—EN8.

www.bsaunitsingles.com

Plate 13

www.bsaunitsingles.com

Plate 13

PETROL TANK, TWINSEAT AND CONTROLS

Plate Ref.	*Spares Number*		*Description*	*Per Set*
	B.S.A. NO.	MAKERS NO.		
1.	19–7221		Rubber grip (left-hand)	
2.	60–2074	18/952	Clutch control complete	
3.	60–2082		Clutch cable (standard)	
3.	60–2083		Clutch cable (U.S.A. Western bar)	
4.	37–2006		Spring pin, front brake cable	
5.	60–2053		Front brake cable (standard)	
5.	60–2034		Front brake cable (U.S.A. Western bar)	
6.	60–2090	18/951M	Front brake control complete	
7.		18/754	Front brake lever only	
7.		18/752	Clutch lever only	
8.		18/087	Fulcrum pin, brake and clutch controls	2
9.		18/777	Brake lever bracket	
9.		18/773	Clutch lever bracket	
10.		18/1709	Locknut, cable adjuster (3/8" UN.F.)	2
11.		18/1708	Cable adjuster, brake and clutch (3/8" UN.F.)	2
12.		11/014	Clamp screw, brake and clutch	4
13.		12/595	Clamp, brake and clutch controls	2
14.		18/053	Nut, fulcrum pin, brake and clutch	2
15.	68–4968		Handlebar (standard)	
15.	40–4960		Handlebar (U.S.A., Western type)	
16.	19–7223	16/364	Throttle control complete	
17.	40–8657		Throttle control cable	
18.	19–7222		Rubber grip (right-hand)	
19.	82–9732		Twinseat complete	
20.	41–9131		Rear bracket, twinseat	
21.	27–8560		Washer, twinseat bracket (1/4" × 5/8" × .048")	2
22.	2–1462		Spring washer, twinseat bracket (1/4" × 19/32" × .040")	2
23.	2–51		Nut, bracket to seat (1/4" B.S.C.)	2
24.	82–9729		Petrol tank (standard)	
24.	82–9609		Petrol tank (U.S.A.)	
25.	41–8011		Distance piece, tank mounting	
26.	82–9782		Beading holder, petrol tank	
27.	76–12		Washer, tank mounting (21/64" × 9/16" × 3/32")	
28.	42–8017		Mounting rubber, petrol tank	
29.	68–8016		Washer, tank mounting (29/64" × 29/32" × 3/32")	

www.bsaunitsingles.com

www.bsaunitsingles.com

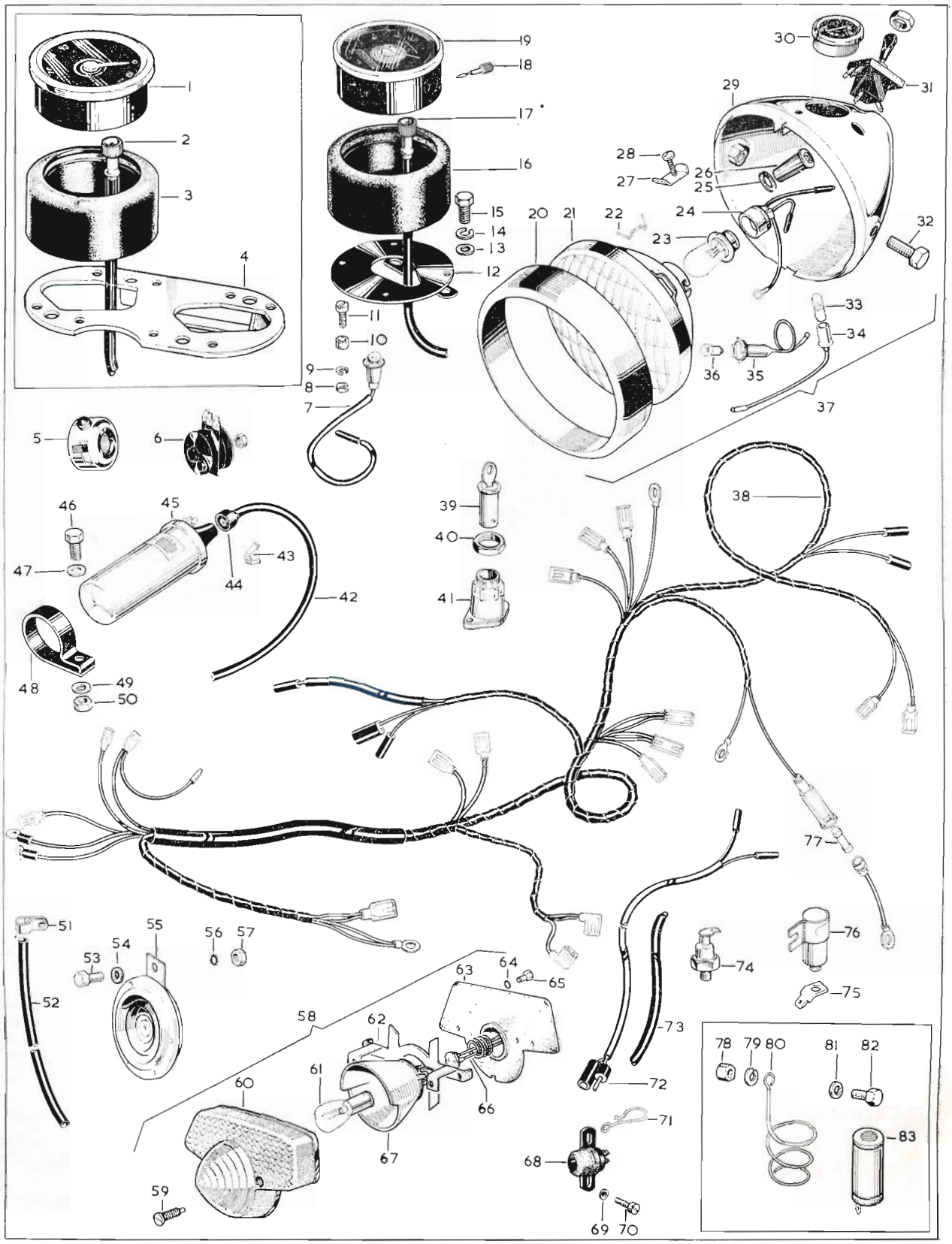
Plate 13—*continued*
PETROL TANK, TWINSEAT AND CONTROLS

Plate Ref.	*Spares Number*		*Description*	*Per Set*
	B.S.A. NO.	MAKERS NO.		
30.	68–8014		Nut, tank mounting ($\frac{5}{16}$" B.S.C.)	
31.	42–8010		Grommet, petrol tank	
32.	68–8019		Mounting ring, petrol tank	
33.	68–8013		"O" ring, tank mounting	
34.	82–9784		Bolt, tank mounting ($\frac{5}{16}$" B.S.C. $3\frac{3}{8}$")	
35.	82–9721		Trim strip, petrol tank	
36.	82–9748		Rear mounting pad, petrol tank	
37.	82–9723		Kneegrip (right-hand)	
37.	82–9722		Kneegrip (left-hand)	
38.	14–113		Bolt, strap to tank ($\frac{5}{16}$" UN.F. × $\frac{5}{8}$")	2
39.	2–923		Washer, strap to tank ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	2
40.	82–9746		Strap assembly, petrol tank	
41.	82–9696		Tank badge, right-hand (standard)	
41.	83–1450		Tank badge, right-hand (U.S.A.)	
41.	82–9695		Tank badge, left-hand (standard)	
41.	83–1451		Tank badge, left-hand (U.S.A.)	
42.	82–8250		Screw, badge to tank ($\frac{1}{8}$" × 40 W.F. × $\frac{5}{8}$")	4
43.	82–9747		Front mounting pad, petrol tank	
44.	82–9730		Anti-roll pad, petrol tank	2
45.	70–7351		"Stato" seal, petrol tap	2
46.	83–2		Washer, petrol tap	2
47.	82–4971		Petrol tap (short) left-hand	
47.	82–4972		Petrol tap (long) right-hand	
48.	82–9787		Petrol pipe assembly	
49.		16/091	Rotor complete, throttle control	
50.		16/008	Friction spring, throttle control	
51.		16/010	Locknut, friction spring screw	
52.		16/009	Friction spring screw, throttle control	
53.		16/011	Cable stop, throttle control	
54.		16/329	Body bottom half, throttle control	
55.		16/328	Body top half, throttle control	
56.		11/013	Screw for body, throttle control	2
	60–2051		Petrol tank transfer, top, U.S.A. (*not illustrated*)	

NOTE:—Where no B.S.A. part number is quoted, the part is only available from the makers.

www.bsaunitsingles.com

Plate 14



www.bsaunitsingles.com

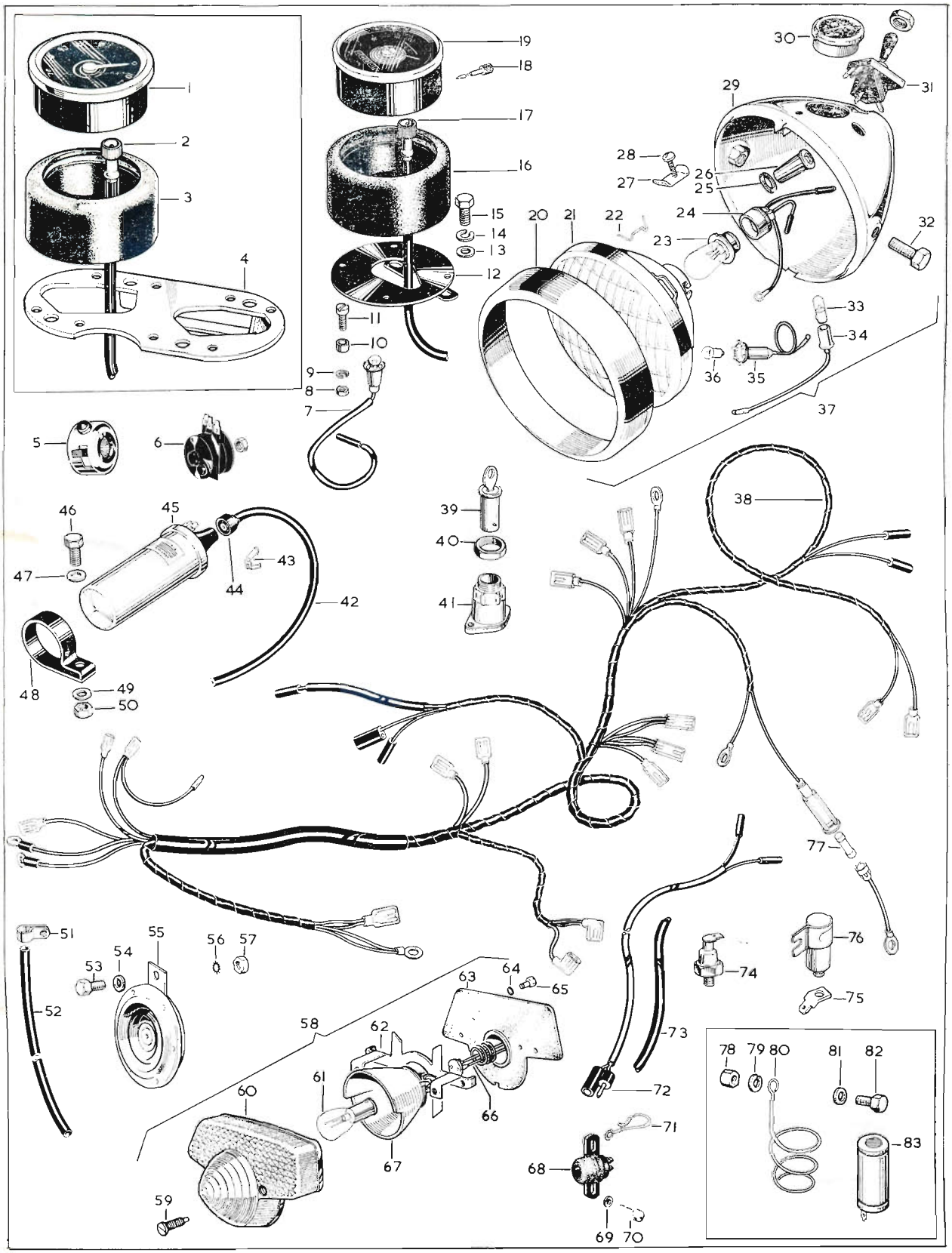
Plate 14

ELECTRICAL EQUIPMENT

Plate Ref.	*Spares Number*		*Description*	*Per Set*
	B.S.A. NO.	MAKERS NO.		
1.	19–8944	RSM.3003/01	Tachometer head	
2.	19–9094		Tachometer cable	
3.	83–281		Mounting cup, tachometer head	
4.	97–3689		Mounting plate, tachometer and speedometer	
5.	19–214	Wico 16714	Dipper switch	
6.	19–1715	49072	Rectifier	
7.	19–1166	54953389	Speedometer light lead	
8.	2–47		Nut, speedometer and tachometer ($\frac{3}{16}$" B.S.C.)	4 *or* 2
9.	24–7068		Spring washer, speedometer and tachometer (13/64" × 21/64" × $\frac{1}{16}$")	4 *or* 2
10.	68–9418		Spacer, speedometer and tachometer	4 *or* 2
11.	76–543		Screw, speedometer and tachometer (2 B.A. × $\frac{3}{4}$")	4 *or* 2
12.	82–8283		Mounting plate, speedometer only	
13.	2–525		Washer, plate to fork ($\frac{1}{4}$" × $\frac{1}{2}$" × .048")	2
14.	24–978		Spring washer, plate to fork ($\frac{1}{4}$" × $\frac{7}{16}$" × .040")	2
15.	2–1354		Bolt, plate to fork ($\frac{1}{4}$" B.S.C. × 41/64")	2
16.	83–281		Mounting cup, speedometer head	
17.	19–9089	DF.9110/00/63	Speedometer cable	
18.	19–9080	14-148-203-108-0	Speedometer trip shaft	
19.	19–2181	SSM.5001/03	Speedometer head (m.p.h.)	
19.	19–2183	SSM.5001/04	Speedometer head (k.p.h.)	
20.		553248	Headlamp rim	
21.	19–958	516798	Light unit (standard)	
21.	19–959	54522680	Light unit (France and Europe)	
21.	19–1043	553940	Light unit (West Germany and Italy)	
22.		504665	Wire clip, for light unit	6
23.		446	Main bulb (standard)	
23.		410	Main bulb (Europe)	
23.		411	Main bulb (France)	
23.	19–1044	370	Main bulb (West Germany and Italy)	
24.		554602	Main bulb holder	
24.		553738	Adaptor, main bulb (France and Europe)	
25.		54140331	Seal washer, warning light	
26.	19–965	38189	Warning light (red)	
27.		534296	Plate, headlamp rim	
28.		144921	Screw, headlamp rim	
29.		54523999	Lamp body	
30.	19–963	36403	Ammeter	
31.	19–964	35710	Light switch	
32.		112201	Bolt, headlamp mounting	2
33.		281	Bulb, warning light	
34.		54945043	Bulb holder, warning light	
35.		54573590	Bulb holder, pilot light	
36.		989	Pilot bulb	
37.	19–1173	59883	Headlamp complete (standard)	
37.	19–1184†	59885	Headlamp complete (Europe)	
37.	19–1186	59885	Headlamp complete (France)—with 411 main bulb	
38.	19–1178	54955270	Wiring harness	
39.	68–9304		Lock and key for ignition switch	
40.	19–1247	54130041	Nut, ignition switch	
41.	19–1775	31899	Ignition switch	

www.bsaunitsingles.com

Plate 14—*continued*



www.bsaunitsingles.com

ELECTRICAL EQUIPMENT

Plate Ref.	*Spares Number*		*Description*	*Per Set*
	B.S.A. NO.	MAKERS NO.		
42.	19–1878	54949493	High-tension lead (standard)	
42.	19–1879	842185	High-tension lead (U.S.A.)	
43.	19–866	421863	Clip for high-tension lead (U.S.A.)	
44.	75–9607	421554	Grommet for high-tension lead (U.S.A.)	
45.	19–1854	45110	Ignition coil	
46.	2–14		Bolt, coil clip (1/4" B.S.C. × 1-1/32")	
47.	27–8560		Washer, coil clip (1/4" × 5/8" × .048")	
48.	68–4093		Coil clip	
49.	75–9102		Spacer, coil clip	
50.	40–414		Nut, coil clip (1/4" B.S.C.)	
51.	66–8340		Clip, battery vent pipe	
52.	68–9163		Battery vent pipe	
53.	75–4813*		Bolt, horn to bracket (3/8" B.S.C. × 13/16")	
54.	2–2138		Washer, horn to bracket (3/8" × 3/4" × 1/16")	
55.	19–2064		Horn (Clearhooter)	
56.	66–4707		Lockwasher, horn to bracket	
57.	42–4475		Nut, horn to bracket (3/8" B.S.C.)	
58.	19–1245	53973	Stop/tail lamp complete	
59.		144921	Screw, lens fixing	2
60.		54577109	Lens, tail lamp	
61.		380	Bulb, tail lamp	
62.		54578212	Base, tail lamp	
63.		54571677	Gasket, tail lamp	
64.		188330	Lockwasher, tail lamp	2
65.		110714	Screw, tail lamp	2
66.		573828	Interior bulb holder, tail lamp	
67.		54578213	Bulb holder assembly	
68.	19–916	34815	Stop switch, tail lamp	
69.	2–1096		Washer for switch screw (3/16" × 3/8" × .044")	2
70.	42–4574		Screw, stop lamp switch (3/16" B.S.C. × 1/2")	2
71.	47–9030		Cable clip, stop switch leads	
72.	82–8314	54953386	Tail lamp lead	
73.	82–8307		Tail lamp lead tube	
74.	19–1735	49345	Zener diode	
75.	47–9170	54190096	"Lucar" blade, condenser	
76.	19–1747	54441582	Condenser, contact breaker	
77.	19–1249	188218	Fuse (12 volt, 35 amp.)	
78.	2–2395		Nut, capacitor mounting (1/4" B.S.C.)	
79.	2–1462		Spring washer, capacitor mounting (1/4" × 19/32" × .040")	
80.	82–8320	54483156	Spring, capacitor mounting	
81.	2–525		Washer, capacitor mounting (1/4" × 1/2" × .048")	
82.	2–1354		Bolt, capacitor mounting (1/4" B.S.C. × 41/64")	
83.	82–8319	54170009	Capacitor	
	19–1776	54027029	Battery	
	00–5195		Tachometer kit	
	00–4403		Capacitor kit	

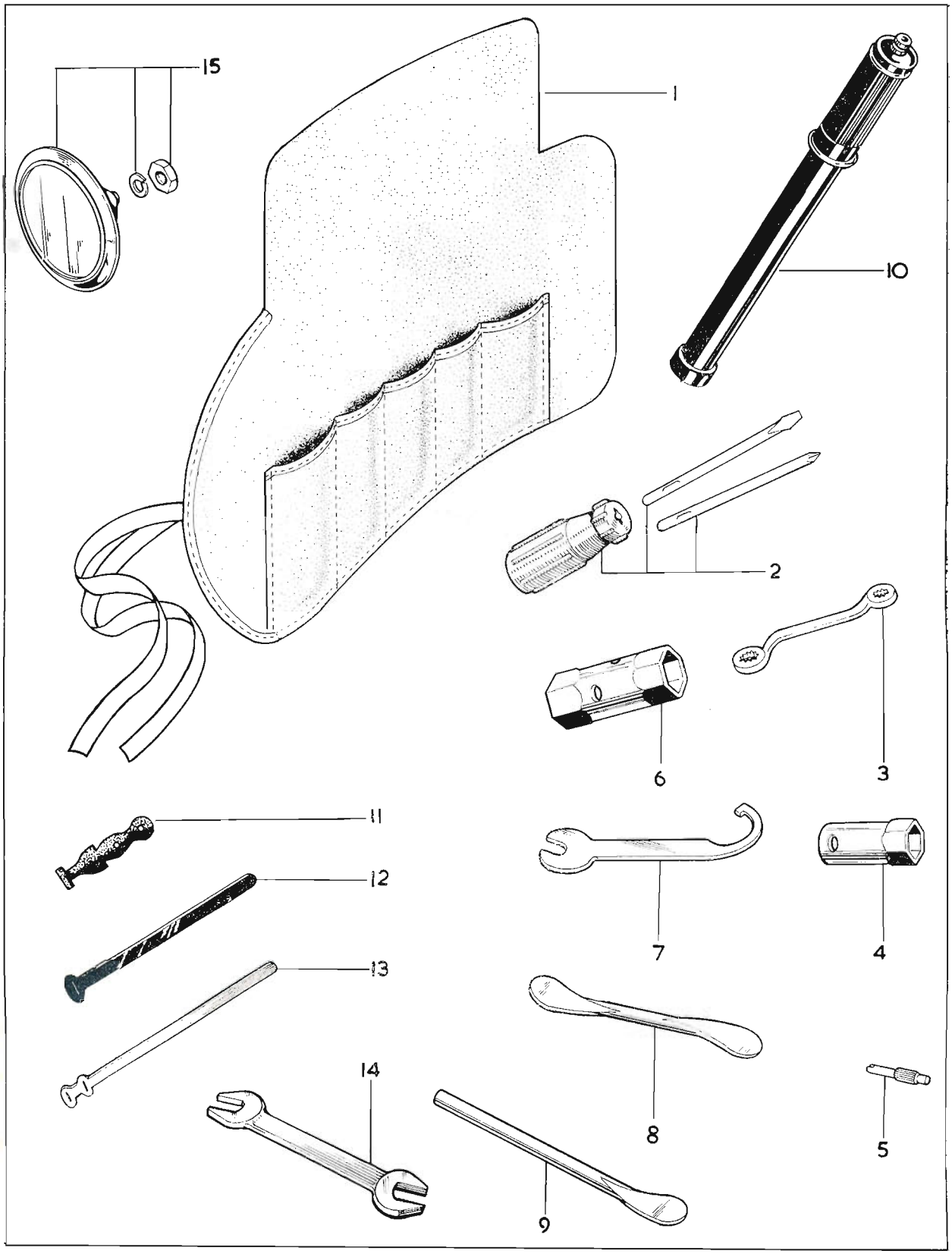
*Special material: **53.**—EN8R.

†Except West Germany and Italy

NOTE:—Where no B.S.A. part number is quoted, the part is only available from the makers.

www.bsaunitsingles.com

Plate 15



www.bsaunitsingles.com

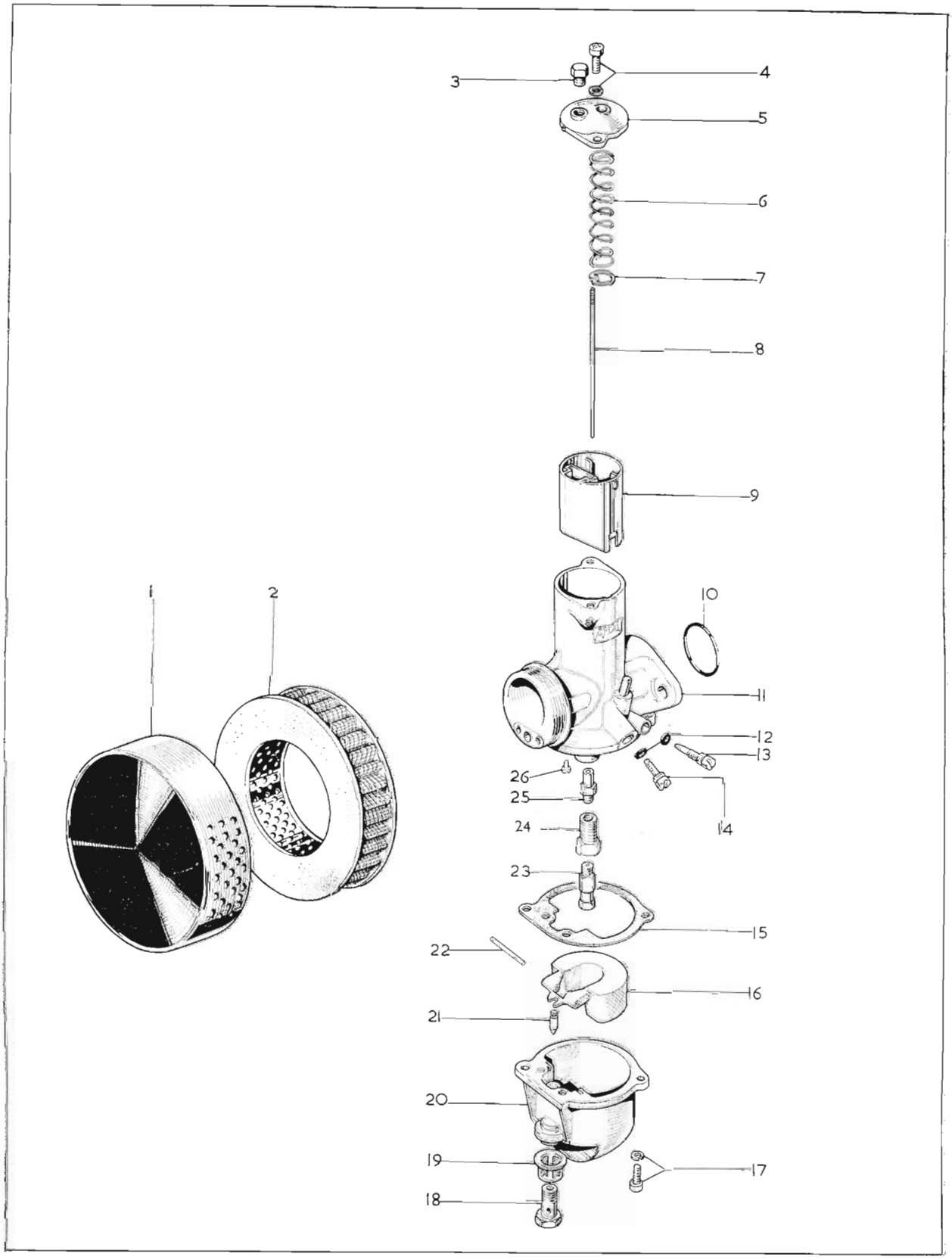
Plate 15

TOOLS

Plate Ref.	*Spares Number*	*Description*	*Per Set*
1.	68–9461	Tool roll	
2.	60–767	Screwdriver set	
3.	67–9026	Ring Spanner	
4.	68–9464	Plug spanner	
5.	68–9467	Tyre valve key	
6.	40–9017	Box Spanner	
7.	68–9462	Damper unit "C" spanner	
8.	29–9252	Tyre lever	
9.	60–801	Tyre lever/tommy bar	
10.	90–9237	Tyre inflator	
11.	90–9024	Cable clip (short)	2
12.	75–9045	Cable clip (alloy)	3
13.	76–9136	Cable clip (alloy)	5
14.	60–2084	Double open-ended spanner	
15.	42–9273	Licence holder	
	60–2113	Toolkit complete	

www.bsaunitsingles.com

Plate 16



www.bsaunitsingles.com

Plate 16

CARBURETTER

Plate Ref.	*Spares Number*		*Description*	*Per Set*
	B.S.A. NO.	AMAL NO.		
1.	60–1053		Air cleaner complete (two-layer)	
2.	19–7115		Air cleaner element (two-layer)	
3.		4/137A	Plug screw for top cap	
4.	19–3093	622/086	Screw and washer for top cap	2
5.		928/097	Top cap, mixing chamber	
6.	19–3094	622/061	Spring, throttle valve	
7.	19–3095	622/067	Clip, throttle needle	
8.	19–3107	928/063	Throttle needle	
9.	19–3108	928/060	Throttle valve (3)	
10.	19–3090	622/101	"O" ring, carburetter flange	
11.		R.928	Carburetter body	
12.	19–3098	622/082	"O" ring, pilot air and throttle stop screws	2
13.		622/076	Pilot air screw	
14.		622/077	Throttle stop screw	
15.	19–3106	622/073	Gasket, float chamber	
16.	19–3102	622/069	Float	
17.	19–3093	622/086	Screw and washer for float chamber	2
18.	19–3103	622/078	Banjo bolt, petrol pipe to carburetter	
19.	19–3048	376/093	Filter, petrol pipe	
20.		622/050	Float chamber	
21.	19–3105	622/068	Float needle	
22.		622/071	Float spindle	
23.	19–2878	376/100	Main jet (180 c.c.)	
24.		622/128	Jet holder	
25.	19–3130	622/079	Needle jet (.106)	
26.	19–3100	124/026	Pilot jet (25 c.c.)	
	19–2416	R.928/5	Carburetter complete	

NOTE:—Where no B.S.A. part number is quoted, the part is only available from the makers.

www.bsaunitsingles.com

NUMERICAL INDEX

Number	Page	Plate	Code
00-3168	5	—	—
00-3310	5	—	—
00-4403	5	—	—
00-4403	5	—	—
00-4403	51	—	—
00-5195	5	—	—
00-5195	51	—	—
2-14	51	14	46
2-46	31	8	17
2-46	23	5	29
2-46	29	7	32
2-47	49	14	8
2-49	25	5	36
2-49	43	12	51
2-49	35	9	60
2-51	45	13	23
2-130	13	2	10
2-204	41	12	14
2-204	29	7	36
2-204	43	12	39
2-204	43	12	58
2-220	23	5	2
2-220	27	6	10
2-440	39	11	2
2-449	27	6	3
2-452	39	11	16
2-522	31	8	16
2-522	23	5	28
2-525	23	5	3
2-525	13	2	4
2-525	9	1	7
2-525	49	14	13
2-525	17	3	23
2-525	31	8	34
2-525	15	2	54
2-525	51	14	81
2-861	27	6	15
2-923	9	1	5
2-923	41	12	25
2-923	39	11	31
2-923	47	13	39
2-923	43	12	40
2-923	35	9	47
2-923	43	12	55
2-923	43	12	61
2-923	15	2	79
2-923	15	2	84
2-923	15	2	89
2-1027	31	8	39
2-1096	51	14	69
2-1354	23	5	8
2-1354	49	14	15
2-1354	51	14	82
2-1462	41	12	3
2-1462	41	12	6
2-1462	45	13	22
2-1462	29	7	34
2-1462	43	12	38
2-1462	51	14	79
2-1733	27	6	2
2-1925	31	8	41
2-1945	31	8	3
2-1967	31	8	2
2-1967	31	8	42
2-2138	9	1	10
2-2138	27	6	12
2-2138	31	8	20
2-2138	23	5	26
2-2138	23	5	30
2-2138	25	5	38
2-2138	35	9	44
2-2138	25	5	45
2-2138	51	14	54
2-2395	41	12	4
2-2395	41	12	7
2-2395	21	4	19
2-2395	29	7	33
2-2395	43	12	36
2-2395	51	14	78
2-2578	17	3	58
2-2579	17	3	60
2-2580	17	3	59
2-2903	29	7	31
3-111	31	8	32
3-1346	23	5	16
4-137	55	16	3
4-2276	31	8	23
4-2608	25	5	48
11-13	47	13	56
11-14	45	13	12
12-595	45	13	13
14-113	27	6	13
14-113	47	13	38
14-114	41	12	21
14-115	29	7	27
14-116	31	8	22
14-218	33	9	11
14-219	29	7	21
14-302	29	7	29
14-302	15	2	65
14-302	15	2	78
14-302	15	2	90
14-303	13	2	9
14-303	31	8	19
14-303	35	9	45
14-401	37	10	24
14-403	9	1	9
14-403	37	10	20
14-403	37	10	26
14-702	31	8	21
14-702	41	12	23
14-702	31	8	44
14-902	27	6	16
14-903	27	6	18
14-1401	15	2	60
14-1803	23	5	27
14-1901	13	2	3
14-1901	13	2	47
14-1901	15	2	62
14-6203	15	2	69
14-6606	17	3	19
14-6606	19	3	73
14-6608	19	3	98
14-6609	19	3	72
14-6610	21	4	2
14-6610	17	3	17
14-6610	17	3	24
14-6611	21	4	7
14-6611	19	3	62
14-6612	19	3	63
14-6614	19	3	64
15-39	23	5	15
15-431	39	11	4
15-518	41	12	17
15-5155	35	9	35
15-7563	23	5	9
16-8	47	13	50
16-9	47	13	52
16-10	47	13	51
16-11	47	13	53
16-91	47	13	49
16-328	47	13	55
16-329	47	13	54
16-364	45	13	16
18-53	45	13	14
18-87	45	13	8
18-752	45	13	7
18-754	45	13	7
18-773	45	13	9
18-777	45	13	9
18-951	45	13	6
18-952	45	13	2
18-1708	45	13	11
18-1709	45	13	10
19-214	49	14	5
19-866	51	14	43
19-916	51	14	68
19-943	43	12	33
19-958	49	14	21
19-959	49	14	21
19-963	49	14	30
19-964	49	14	31
19-965	49	14	26
19-1035	25	5	42
19-1043	49	14	21
19-1044	49	14	23
19-1166	49	14	7
19-1173	49	14	37
19-1178	49	14	38
19-1184	49	14	37
19-1186	49	14	37
19-1245	51	14	58
19-1247	49	14	40
19-1249	51	14	77
19-1262	15	2	97
19-1715	49	14	6
19-1735	51	14	74
19-1747	51	14	76
19-1775	49	14	41
19-1776	51	—	—
19-1849	17	3	44
19-1852	17	3	46
19-1853	17	3	43
19-1854	51	14	45
19-1878	51	14	42
19-1879	51	14	42
19-2064	51	14	55
19-2181	49	14	19
19-2183	49	14	19
19-2416	6	—	—
19-2416	55	—	—
19-2878	55	16	23
19-3048	55	16	19
19-3090	55	16	10
19-3093	55	16	4
19-3093	55	16	17
19-3094	55	16	6
19-3095	55	16	7
19-3098	55	16	12
19-3100	55	16	26
19-3102	55	16	16
19-3103	55	16	18
19-3105	55	16	21
19-3106	55	16	15
19-3107	55	16	8
19-3108	55	16	9
19-3130	55	16	25
19-7115	55	16	2
19-7221	45	13	1
19-7222	45	13	18
19-7223	45	13	16
19-7441	27	6	4
19-7452	27	6	5
19-7606	9	1	2
19-7625	9	1	1
19-7717	39	11	9
19-7736	37	10	31
19-8019	15	2	96
19-8613	21	4	27
19-8687	39	11	14
19-8944	49	14	1
19-9080	49	14	18
19-9089	49	14	17
19-9094	49	14	2
19-9212	39	11	52

www.bsaunitsingles.com

Number	Page	Plate	Code
21–650	37	10	15
21–761	29	7	41
21–771	29	7	45
21–785	35	9	55
21–1822	33	9	27
21–1837	29	7	41
21–1855	21	4	11
21–1857	15	2	63
21–1872	13	2	20
21–1889	15	2	88
21–1890	15	2	73
21–1891	15	2	64
21–1892	15	2	85
21–1893	13	2	46
21–1894	15	2	93
21–1895	13	2	6
21–1896	15	2	92
21–1898	17	3	25
21–1908	29	7	26
21–1934	23	5	25
21–1943	21	4	22
21–1951	21	4	9
21–1972	13	2	26
21–5102	41	12	10
21–5161	43	12	48
24–36	13	2	16
24–649	29	7	37
24–732	9	1	40
24–732	11	1	46
24–978	49	14	14
24–978	29	7	39
24–5160	9	1	22
24–6040	9	1	4
24–7000	39	11	26
24–7068	49	14	9
24–7178	41	12	5
24–8784	39	11	19
24–8784	29	7	28
24–8784	43	12	53
27–5135	35	9	54
27–5676	31	8	15
27–6037	41	12	19
27–6742	43	12	56
27–6810	39	11	40
27–8560	41	12	8
27–8560	45	13	21
27–8560	51	14	47
27–8560	43	12	59
28–2080	39	11	6
28–2080	31	8	36
28–2338	43	12	34
28–2338	43	12	62
29–541	41	12	9
29–541	13	2	38
29–541	31	8	38
29–2053	13	2	1
29–2054	13	2	2
29–2089	11	1	64
29–3319	17	3	53
29–3857	19	3	89
29–5293	31	8	10
29–5293	31	8	27
29–7962	29	7	44
29–7971	29	7	16
29–7971	29	7	18
29–9252	53	15	8
29–9388	35	9	48
30–196	31	8	33
30–733	25	5	51
30–733	25	5	53
30–733	25	5	61
35–6436	39	11	24
36–382	25	5	35
36–382	35	9	49
36–382	15	2	66
37–1373	37	10	37
37–1481	37	10	2
37–2001	37	10	9
37–2005	37	10	23
37–2006	45	13	4
37–2026	37	10	12
37–2026	37	10	30
37–2027	37	10	19
37–2027	37	10	27
37–2057	37	10	5
37–2058	37	10	22
37–2130	37	10	13
37–2133	37	10	38
37–2134	37	10	35
37–2135	37	10	36
37–2136	37	10	33
37–2226	39	11	10
37–3337	37	10	6
37–3443	37	10	3
37–3444	37	10	16
37–3446	37	10	10
37–3450	37	10	28
37–3453	37	10	18
37–3454	37	10	29
37–3455	37	—	—
37–3463	5	—	—
37–3463	37	—	—
37–3466	5	—	—
37–3466	37	10	4
37–3522	37	10	17
40–20	9	1	24
40–25	13	2	8
40–28	17	2	15
40–64	9	1	39
40–65	9	1	39
40–66	9	1	39
40–69	9	1	39
40–118	13	2	33
40–127	11	1	78
40–157	9	1	13
40–158	9	1	15
40–209	9	1	6
40–210	13	2	7
40–222	17	3	14
40–236	17	3	61
40–241	15	2	75
40–242	13	2	23
40–243	15	2	74
40–246	15	2	76
40–325	15	2	91
40–326	15	2	91
40–327	15	2	91
40–375	15	2	70
40–381	17	3	21
40–387	13	2	28
40–394	13	2	22
40–414	23	5	5
40–414	23	5	10
40–414	27	6	11
40–414	13	2	37
40–414	43	12	50
40–414	51	14	50
40–455	13	2	35
40–679	17	3	18
40–682	17	3	47
40–683	17	3	48
40–705	13	2	5
40–723	17	3	45
40–740	21	4	12
40–862	17	3	11
40–865	15	2	82
40–892	11	1	43
40–907	11	1	49
40–913	11	1	51
40–915	9	1	36
40–917	11	1	49
40–918	11	1	49
40–919	11	1	49
40–929	11	1	59
40–931	11	1	67
40–932	9	1	11
40–933	11	1	58
40–939	11	1	75
40–942	11	1	77
40–946	25	5	34
40–958	13	2	32
40–965	9	1	18
40–966	9	1	19
40–967	9	1	17
40–968	11	1	72
40–969	11	1	73
40–970	6	—	—
40–970	9	1	33
40–972	6	—	—
40–974	6	—	—
40–977	17	3	12
40–978	9	1	34
40–979	9	1	35
40–993	11	1	62
40–1005	21	4	6
40–1007	11	1	69
40–1009	11	1	68
40–1010	13	2	11
40–1015	13	2	41
40–1016	13	2	43
40–1018	11	1	66
40–1019	11	1	70
40–1021	13	2	11
40–1030	11	1	45
40–1031	9	1	41
40–1033	15	2	87
40–1035	15	2	67
40–1037	11	1	54
40–2710	9	1	26
40–2711	9	1	28
40–2712	9	1	27
40–2844	29	7	35
40–3007	19	3	96
40–3019	19	3	93
40–3020	19	3	91
40–3032	19	3	100
40–3033	19	3	99
40–3042	19	3	111
40–3043	19	3	112
40–3044	19	3	109
40–3045	19	3	110
40–3051	17	3	2
40–3059	17	3	8
40–3061	17	3	5
40–3073	17	3	55
40–3084	19	3	69
40–3085	19	3	70
40–3119	19	3	93
40–3120	19	3	93
40–3121	17	3	3
40–3126	19	3	91
40–3127	19	3	91
40–3150	21	4	31
40–3155	19	3	107
40–3193	19	3	108
40–3194	19	3	106
40–3201	21	4	30
40–3206	21	4	28
40–3207	21	4	33
40–3210	21	4	36
40–3218	21	4	21
40–3219	21	4	24
40–3220	21	4	14
40–3221	21	4	17
40–3222	21	4	13
40–3227	21	4	18

www.bsaunitsingles.com

NUMERICAL INDEX—*continued*

Number	Page	Plate	Code
40–3230	21	4	20
40–3231	21	4	23
40–3233	21	4	15
40–3234	21	4	16
40–3254	19	3	97
40–3257	17	3	30
40–3258	19	3	79
40–3262	19	3	80
40–3265	19	3	114
40–3271	17	3	33
40–3272	17	3	32
40–3273	17	3	31
40–3275	19	3	76
40–3276	17	3	39
40–3277	17	3	40
40–3279	17	3	34
40–3282	17	3	28
40–3283	17	3	42
40–3291	19	3	101
40–3292	19	3	78
40–3292	19	3	86
40–3321	17	3	7
40–3323	19	3	105
40–3330	21	4	37
40–4077	23	5	32
40–4081	23	5	31
40–4241	27	6	8
40–4524	25	5	50
40–4524	25	5	58
40–4530	25	5	60
40–4733	27	6	22
40–4734	27	6	21
40–4735	27	6	20
40–4752	27	6	19
40–4810	31	8	1
40–4818	31	8	4
40–4820	31	8	28
40–4853	31	8	18
40–4855	31	8	5
40–4960	45	13	15
40–5018	35	9	51
40–5069	35	9	33
40–5090	35	9	56
40–5143	35	9	40
40–5144	35	9	42
40–5145	35	9	39
40–6030	31	8	31
40–6033	39	11	29
40–6040	39	11	30
40–6078	5	—	—
40–6078	39	—	—
40–6080	39	11	44
40–6790	43	12	37
40–6910	27	6	1
40–8046	23	5	1
40–8046	23	5	6
40–8382	29	7	11
40–8401	29	7	46
40–8435	29	7	6
40–8436	29	7	5
40–8657	45	13	17
40–9017	53	15	6
40–9134	35	9	46
40–9172	23	5	4
40–9185	29	7	20
40–9187	23	5	7
40–9188	23	5	13
40–9188	29	7	50
40–9190	15	2	80
41–143	15	2	94
41–146	15	2	95
41–560	9	1	37
41–567	15	2	55
41–569	13	2	34
41–603	13	2	39
41–604	15	2	52
41–605	13	2	51
41–606	13	2	42
41–608	13	2	40
41–609	13	2	49
41–620	15	2	58
41–624	15	2	56
41–673	11	1	47
41–706	15	2	53
41–715	17	3	13
41–801	5	—	—
41–801	15	—	—
41–803	13	2	45
41–804	13	2	44
41–3045	19	3	115
41–3054	19	3	88
41–3063	19	3	94
41–3068	19	3	84
41–3070	19	3	87
41–3072	19	3	85
41–3074	19	3	85
41–3078	19	3	83
41–3089	19	3	95
41–3095	17	3	4
41–3209	21	4	35
41–3210	21	4	34
41–3213	21	4	26
41–4105	31	8	7
41–4105	27	6	17
41–4105	31	8	19
41–4835	31	8	29
41–6016	39	11	37
41–6016	39	11	46
41–6019	39	11	50
41–6021	39	11	49
41–6022	5	—	—
41–6022	39	11	23
41–6032	39	11	35
41–6082	39	11	54
41–6090	39	11	12
41–6091	39	11	13
41–6093	39	11	7
41–6094	39	11	27
41–6098	39	11	53
41–6782	41	12	29
41–7007	31	8	43
41–7037	31	8	30
41–8011	45	13	25
41–9131	45	13	20
41–9152	43	12	57
42–3249	29	7	4
42–3249	41	12	15
42–3249	43	12	44
42–4343	23	5	24
42–4364	23	5	23
42–4475	23	5	33
42–4475	25	5	39
42–4475	25	5	46
42–4475	25	5	52
42–4475	51	14	57
42–4476	31	8	13
42–4476	31	8	24
42–4476	39	11	32
42–4476	43	12	41
42–4476	11	1	53
42–4476	25	5	56
42–4574	51	14	70
42–4926	31	8	11
42–5819	37	10	1
42–5819	37	10	7
42–5820	37	10	39
42–5821	37	10	40
42–5836	37	10	25
42–5840	37	10	32
42–5841	37	10	11
42–5860	37	10	34
42–5861	37	10	34
42–5864	13	2	36
42–6011	39	11	41
42–6012	39	11	42
42–6019	39	11	17
42–6045	39	11	5
42–6335	37	10	8
42–6554	17	3	57
42–6558	41	12	2
42–8010	47	13	31
42–8017	45	13	28
42–9273	53	15	15
47–3213	5	—	—
47–3213	21	—	—
47–3214	21	4	32
47–4214	23	5	19
47–5064	35	9	58
47–5065	35	9	57
47–6806	43	12	52
47–7003	31	8	45
47–7013	31	8	40
47–9012	23	5	20
47–9030	51	14	71
47–9170	51	14	75
53–3049	19	3	103
54–42	35	9	32
54–55	41	12	22
54–170	43	12	49
54–5502	33	9	26
54–8003	33	9	10
54–8003	29	7	25
54–9012	43	12	54
54–9081	43	12	43
57–948	15	2	86
57–2166	21	4	1
57–2641	19	3	65
57–2642	19	3	75
57–2643	19	3	77
57–2646	19	3	67
57–2750	17	3	41
57–2759	19	3	66
57–2764	19	3	68
57–3763	17	3	6
57–3764	17	3	38
57–3850	19	3	102
57–3854	19	3	113
57–3872	19	3	90
57–3874	19	3	81
57–3876	19	3	92
57–3877	19	3	82
60–767	53	15	2
60–801	53	15	9
60–1053	55	16	1
60–2034	45	13	5
60–2051	47	—	—
60–2053	45	13	5
60–2074	45	13	2
60–2082	45	13	3
60–2083	45	13	3
60–2084	53	15	14
60–2090	45	13	6
60–2113	53	—	—
60–2683	37	10	21
60–2683	31	8	35
60–2722	23	5	14
60–2724	19	3	104
62–263	11	1	63
64–6016	35	9	37
65–1232	11	1	56
65–2593	17	3	27
65–4917	31	8	9
65–4917	31	8	28
65–5111	39	11	25

www.bsaunitsingles.com

Number	Page	Plate	Code
65–5332	33	9	5
65–5333	35	9	36
65–5883	39	11	11
65–5884	39	11	38
65–5886	39	11	48
65–5887	39	11	47
65–5904	39	11	22
65–5940	39	11	8
65–6274	31	8	48
65–8326	25	5	62
66–102	9	1	3
66–3074	21	4	10
66–3074	17	3	37
66–3074	15	2	59
66–3074	11	1	76
66–4149	25	5	47
66–4707	25	5	44
66–4707	51	14	56
66–4708	39	11	3
66–7518	15	2	71
66–8340	51	14	51
67–42	29	7	8
67–1171	27	6	14
67–1236	15	2	81
67–1288	15	2	57
67–1391	13	2	50
67–1498	13	2	27
67–6027	39	11	45
67–6033	39	11	33
67–6034	39	11	34
67–6038	39	11	15
67–6051	39	11	39
67–6839	43	12	47
67–8313	41	12	26
67–9026	53	15	3
68–18	11	1	57
68–158	11	1	71
68–289	17	3	9
68–331	17	3	49
68–383	15	2	72
68–582	11	1	44
68–661	11	1	60
68–839	21	4	4
68–840	21	4	5
68–938	13	2	48
68–3168	15	2	61
68–4081	31	8	14
68–4093	51	14	48
68–4577	25	5	49
68–4597	25	5	59
68–4708	23	5	21
68–4835	31	8	26
68–4925	23	5	30
68–4968	45	13	15
68–5056	35	9	34
68–5104	33	9	2
68–5108	33	9	1
68–5137	35	9	53
68–6066	39	11	1
68–6081	39	11	36
68–6095	39	11	18
68–6133	39	11	20
68–6134	39	11	28
68–6135	39	11	21
68–6142	39	11	51
68–6802	41	12	28
68–6835	43	12	60
68–8013	47	13	33
68–8014	47	13	30
68–8016	45	13	29
68–8019	47	13	32
68–8343	29	7	9
68–8343	29	7	10
68–8368	29	7	7
68–8382	29	7	12
68–8382	29	7	15
68–8383	29	7	14
68–9115	23	5	12
68–9115	29	7	49
68–9163	51	14	52
68–9223	29	7	2
68–9226	29	7	3
68–9227	29	7	3
68–9287	29	7	2
68–9304	49	14	39
68–9337	23	5	11
68–9337	29	7	47
68–9418	49	14	10
68–9428	35	9	59
68–9429	35	9	50
68–9461	53	15	1
68–9462	53	15	7
68–9464	53	15	4
68–9467	53	15	5
68–9574	39	11	43
70–2980	43	12	42
70–3789	15	2	77
70–5874	29	7	23
70–6026	19	3	116
70–6838	6	—	—
70–6838	9	1	31
70–6839	6	—	—
70–6839	9	1	32
70–7351	47	13	45
70–7354	17	3	54
70–7728	9	1	29
70–7739	13	2	30
70–7777	9	1	12
70–7787	9	1	16
70–7790	9	1	20
70–7791	9	1	14
70–7820	11	1	55
70–7831	17	3	50
70–7856	21	4	29
70–7858	11	1	74
70–7882	17	3	51
70–7911	9	1	8
70–7996	9	1	21
70–8259	15	2	68
70–8276	6	—	—
70–8276	9	1	30
70–8277	6	—	—
70–8278	6	—	—
70–8315	13	2	31
70–8737	17	3	52
70–8782	21	4	25
70–8836	11	1	50
70–8896	13	2	21
70–9017	6	—	—
70–9018	6	—	—
70–9021	6	—	—
70–9022	6	—	—
70–9263	11	1	52
70–9372	5	—	—
70–9372	15	2	83
70–9381	13	2	13
70–9382	13	2	12
70–9383	13	2	18
70–9384	13	2	24
70–9388	17	3	16
70–9412	9	1	25
70–9415	29	7	43
70–9422	5	—	—
70–9427	21	4	8
70–9428	13	2	12
70–9429	13	2	19
70–9430	13	2	14
70–9431	13	2	17
70–9432	13	2	25
70–9433	19	3	74
70–9517	13	2	15
70–9526	17	3	26
70–9547	9	1	38
70–9652	29	7	38
70–9683	29	7	38
70–9724	9	1	25
70–9800	21	4	1
70–9817	29	7	40
70–9818	29	7	43
70–9848	5	—	—
70–9906	11	1	48
70–9907	11	1	42
75–257	17	3	10
75–2719	29	7	22
75–2719	29	7	24
75–3144	35	9	61
75–4813	25	5	37
75–4813	51	14	43
75–4813	25	5	53
75–5088	33	9	17
75–5099	33	9	14
75–5104	33	9	20
75–5105	33	9	18
75–5199	33	9	16
75–6594	41	12	18
75–6594	41	12	20
75–6594	41	12	24
75–6594	41	12	30
75–9045	53	15	12
75–9102	51	14	49
75–9607	51	14	44
76–12	9	1	23
76–12	45	13	27
76–100	43	12	45
76–101	29	7	42
76–271	17	3	29
76–308	11	1	65
76–378	11	1	61
76–528	17	3	35
76–543	49	14	11
76–4116	21	4	3
76–9136	53	15	13
76–9325	35	9	52
82–2351	37	10	14
82–4971	47	13	47
82–4972	47	13	47
82–8140	41	12	32
82–8195	43	12	46
82–8250	47	13	42
82–8283	49	14	12
82–8285	25	5	55
82–8307	51	14	73
82–8314	51	14	72
82–8319	51	14	83
82–8320	51	14	80
82–8392	41	12	16
82–8393	41	12	13
82–8448	31	8	6
82–8448	31	8	8
82–8507	31	8	28
82–8686	23	5	22
82–8874	29	7	17
82–8933	27	6	6
82–8950	29	7	48
82–8953	29	7	13
82–9008	25	5	57
82–9124	23	5	17
82–9125	23	5	18
82–9210	27	6	7
82–9213	5	—	—
82–9213	25	5	41
82–9602	31	8	12
82–9603	31	8	25
82–9608	31	8	12
82–9609	45	13	24
82–9695	47	13	41
82–9696	47	13	41

www.bsaunitsingles.com

Number	Page	Plate	Code
82-9721	47	13	35
82-9722	47	13	37
82-9723	47	13	37
82-9729	45	13	24
82-9730	47	13	44
82-9732	45	13	19
82-9746	47	13	40
82-9747	47	13	43
82-9748	47	13	36
82-9782	45	13	26
82-9784	47	13	34
82-9787	47	13	48
82-9943	31	8	29
82-9944	29	7	30
82-9950	27	6	9
82-9958	31	8	46
82-9988	43	12	35
82-9989	43	12	35
82-9991	41	12	11
83-2	47	13	46
83-270	41	12	31
83-281	49	14	3
83-281	49	14	16
83-1450	47	13	41
83-1451	47	13	41
83-1452	29	7	1
83-1454	29	7	19
83-1458	29	7	1
83-1459	29	7	19
83-1460	31	8	37
83-1513	25	5	40
89-3208	17	3	56
89-5036	33	9	7
90-11	17	3	36
90-241	13	2	29
90-4294	25	5	54
90-5268	17	3	22
90-6074	17	3	1
90-6576	41	12	1
90-6579	41	12	12
90-6580	41	12	12
90-7029	31	8	47
90-9024	53	15	11
90-9237	53	15	10
97-519	33	9	31
97-1656	33	9	13
97-2090	33	9	24
97-2091	33	9	22
97-2126	33	9	29
97-2127	33	9	23
97-2154	33	9	21
97-2245	33	9	4
97-2294	33	9	9
97-2295	33	9	28
97-2513	33	9	6
97-2525	35	9	38
97-2526	35	9	43
97-2704	17	3	20
97-2704	35	9	41
97-2704	19	3	71
97-3637	33	9	8
97-3638	33	9	12
97-3639	33	9	15
97-3669	33	9	25
97-3671	5	—	—
97-3671	35	—	—
97-3672	33	9	19
97-3680	33	9	25
97-3685	41	12	27
97-3689	49	14	4
97-3693	33	9	3
97-3694	33	9	3
97-5095	33	9	30
281	49	14	33
380	51	14	61
410	49	14	23
411	49	14	23
446	49	14	23
989	49	14	36
31899	49	14	41
34815	51	14	68
35710	49	14	31
36403	49	14	30
38189	49	14	26
45110	51	14	45
49072	49	14	6
49345	51	14	74
53973	51	14	58
59883	49	14	37
59885	49	14	37
59885	49	14	37
110714	51	14	65
112201	49	14	32
144921	49	14	28
144921	51	14	59
188218	51	14	77
188330	51	14	64
421554	51	14	44
421863	51	14	43
504665	49	14	22
516798	49	14	21
534296	49	14	27
553248	49	14	20
553738	49	14	24
554602	49	14	24
573828	51	14	66
842185	51	14	42
54027029	51	—	—
54130041	49	14	40
54140331	49	14	25
54170009	51	14	83
54190096	51	14	75
54441582	51	14	76
54483156	51	14	80
54522680	49	14	21
54523999	49	14	29
54571677	51	14	63
54573590	49	14	35
54577109	51	14	60
54578212	51	14	62
54578213	51	14	67
54945043	49	14	34
54949493	51	14	42
54953386	51	14	72
54953389	49	14	7
54955270	49	14	38
DF.9110/00/63	49	14	17
RSM.3003/01	49	14	1
SSM.5001/03	49	14	19
SSM.5001/04	49	14	19
Wico 16714	49	14	5
14-148-203-108-0	49	14	18
124/026	55	16	26
376/093	55	16	19
376/100	55	16	23
622/050	55	16	20
622/061	55	16	6
622/067	55	16	7
622/068	55	16	21
622/069	55	16	16
622/071	55	16	22
622/073	55	16	15
622/076	55	16	13
622/077	55	16	14
622/078	55	16	18
622/079	55	16	25
622/082	55	16	12
622/086	55	16	4
622/086	55	16	17
622/101	55	16	10
622/128	55	16	24
928/060	55	16	9
928/063	55	16	8
928/097	55	16	5
R.928	55	16	11
R.928/5	55	—	—

www.bsaunitsingles.com