REPLACEMENT PARTS LIST

Model B44 VICTOR SPECIAL

FROM ENGINE AND FRAME NUMBERS P.C.07723B44V.S.

CATALOGUE NUMBER 00-5146.

1969

www.bsaunitsingles.com

CATALOGUE OF

GENUINE BSA SPARES

FOR

B44 Victor Special

ISSUED BY

B.S.A. MOTOR CYCLES LTD.

Service Department, Armoury Road,

Birmingham 11

TELEPHONE 021-772-2381

TELEGRAMS . . . "SELMOTO BIRMINGHAM"

B.S.A. MOTOR CYCLES LTD.

Registered Offices and Works: ARMOURY ROAD, BIRMINGHAM 11

Telephone: 021-772-2381 *Telegrams and Cables:* "SELMOTO BIRMINGHAM"

Contractors to Her Majesty's Government, the War Office, the Admiralty, the Post Office, the Colonial and Foreign Governments

Publication Reference 00-5146 October, 1968.

www.bsaunitsingles.com

SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES

When ordering components with varying finishes, please state finish required by adding the **appropriate number to part number.**

EXAMPLE:

PETROL TANK:

Yellow on polished alloy, white lines .. .. /218

MUDGUARDS:

Chrome .. .. /003

OTHER PARTS:

Chrome .. .. /3

Black .. .. /7

Silver .. .. /165

PRICES:

No price codes are quoted in this list. For prices please refer to the Master Price List No. 00-5125.

Wherever possible details of thread form and size are quoted after description of nuts, bolts, screws, studs and washers. Such as: 14–7006 Socket screw (¼" U.N.C. × 1") = ¼" diameter unified coarse thread 1" long under head.

Vital components, which are manufactured from special material, are indicated by a sign and the British Standard symbol for the material is quoted at the foot of the page.

ABBREVIATIONS:

B.A. = British Association screw threads.
B.S.C. = British Standard Cycle screw threads.
B.S.F. = British Standard Fine screw threads.
WHIT. = Whitworth Standard screw threads.
U.N.F. = Unified Fine screw threads.
U.N.C. = Unified Coarse screw threads.
C/SK. = Countersunk head.

www.bsaunitsingles.com

CARBURETTERS

AMAL LIMITED, HOLDFORD ROAD, WITTON, BIRMINGHAM 6.

CHAINS

REYNOLDS CHAINS LIMITED, WYTHESHAWE, MANCHESTER.

ELECTRICAL EQUIPMENT

J. LUCAS LIMITED, GREAT HAMPTON STREET, BIRMINGHAM 18.

SPEEDOMETERS

SMITH'S MOTOR ACCESSORIES LIMITED, CRICKLEWOOD WORKS, LONDON N.W.2.

TYRES

DUNLOP COMPANY LIMITED, FORT DUNLOP, BIRMINGHAM 24.

SPARKING PLUGS

CHAMPION SPARKING PLUG COMPANY LIMITED, FELTHAM, MIDDLESEX.

SHOCK ABSORBERS

GIRLING LIMITED, BIRMINGHAM ROAD, WEST BROMWICH.

www.bsaunitsingles.com

ASSEMBLIES COMPLETE

Spares No.	*Description*
00–3171	TOP OVERHAUL GASKET SET.
00–3313	FULL OVERHAUL GASKET SET.
00–3463	PISTON RING SET (standard).
00–3464	PISTON RING SET (+.010″; .254 mm.).
00–3465	PISTON RING SET (+.020″; .508 mm.).
00–3474	PISTON RING SET (standard, alternative H. & G.).
00–3475	PISTON RING SET (+.010″, alternative H. & G.).
00–3476	PISTON RING SET (+.020″, alternative H. & G.).
70–9425	ENGINE/GEARBOX UNIT COMPLETE LESS CARBURETTER AND EXHAUST SYSTEM.
70–9398	CRANKCASE COMPLETE WITH FIXED FITTINGS.
70–9548	FLYWHEEL AND CONNECTING ROD ASSEMBLY.
40–3235	CLUTCH ASSEMBLY COMPLETE.
41–805	OIL PUMP COMPLETE.
82–9214	FRAME COMPLETE WITH FIXED FITTINGS.
97–2565	FRONT FORK ASSEMBLY.
68–5554	FRONT WHEEL WITH SPINDLE AND BEARINGS.
68–5535	FRONT HUB WITH SPINDLE AND BEARINGS.
41–6009	REAR WHEEL WITH SPINDLE AND BEARINGS.
41–6022	REAR HUB WITH SPINDLE AND BEARINGS.

www.bsaunitsingles.com

PISTON CHART

PISTONS COMPLETE				
Compression Ratio	Standard	+.010" (.254 mm.)	+.020" (.508 mm.)	
9.4 : 1	41-793	41-795	41-797	
	COMPRESSION RINGS			
	Taper 41-92 (2)	Taper 41-104 (2)	Taper 41-93 (2)	Standard Fitting
	Top 70-8203 Taper 70-8202	Top 70-8313 Taper 70-8312	Top 70-8293 Taper 70-8291	Alternative Hepworth & Grandage Rings
	SCRAPER RINGS			
	41-98	41-102	41-99	Standard Fitting
	70-8204	70-8314	70-8295	Alternative Hepworth & Grandage Rings

CARBURETTER SETTINGS

Spares Number	Makers Number	Main Jet	Pilot Jet	Throttle Slide	Needle Jet	Needle Position
19-2400	R.930/11	230	25	3	.107	2

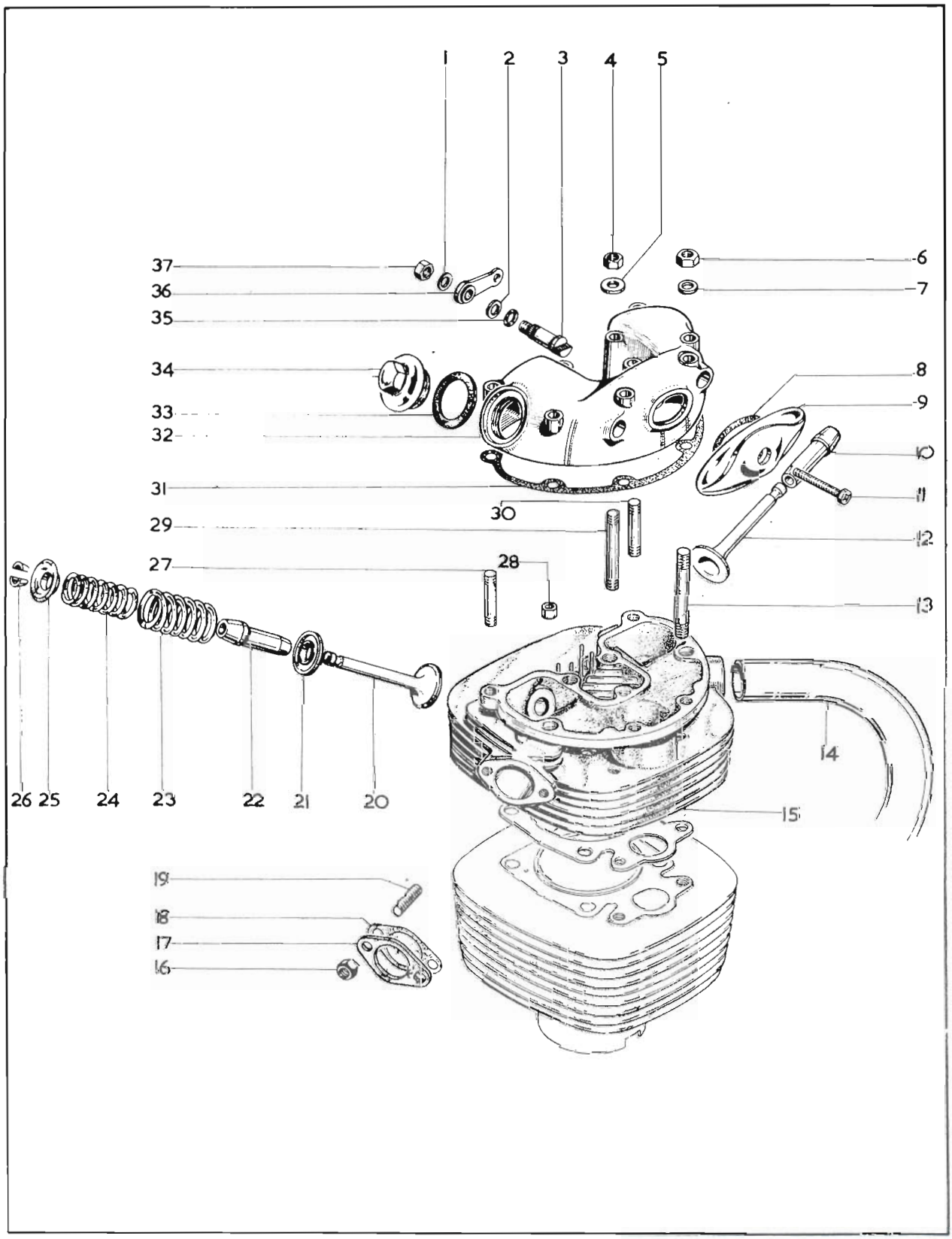
www.bsaunitsingles.com

INDEX

	Page
CYLINDER HEAD, EXHAUST PIPE	8 - 9
CYLINDER AND CRANKSHAFT	10 - 11
CRANKCASE	12 - 13
OIL PUMP, GEARBOX SPROCKET	14 - 15
GEAR CLUSTER	16 - 17
GEARCHANGE MECHANISM	18 - 19
FOOTSTART AND FOOTCHANGE	20 - 23
CLUTCH AND PRIMARY COVER	24 - 25
FRAME, BATTERY CARRIER, REAR BRAKE CONTROL	26 - 27
SWINGING ARM	28 - 29
FOOTRESTS, ENGINE SHIELD	30 - 31
OIL TANK, SIDECOVER, TOOL TRAY	32 - 33
FRONT FORKS	34 - 37
FRONT WHEEL	38 - 39
REAR WHEEL	40 - 41
MUDGUARDS	42 - 43
PETROL TANK, TWINSEAT, HANDLEBAR AND CONTROLS	44 - 47
ELECTRICAL EQUIPMENT	48 - 51
TOOLS AND SUNDRIES	52 - 53
CARBURETTER AND AIR CLEANER	54 - 55

www.bsaunitsingles.com

Plate 1



www.bsaunitsingles.com

Plate 1

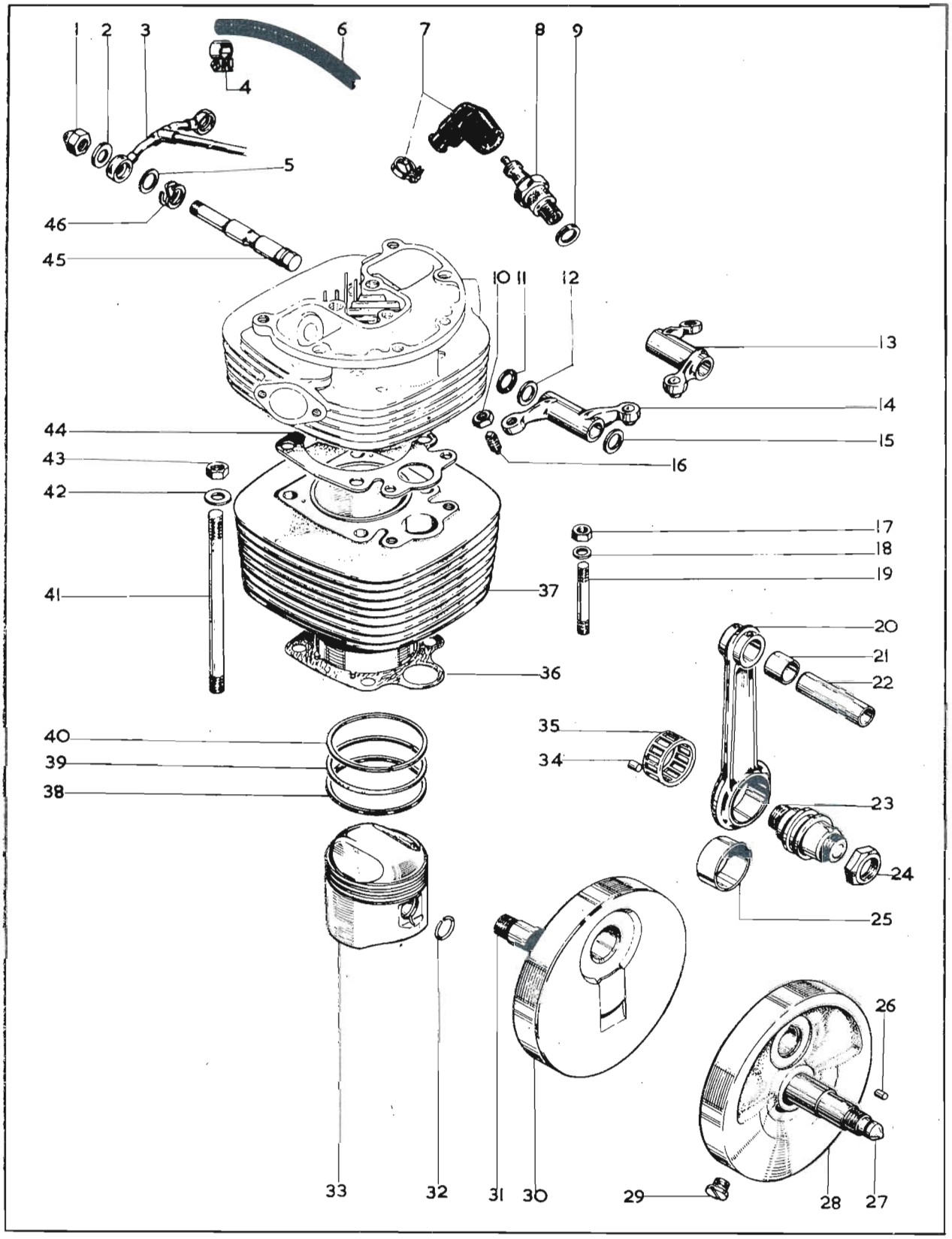
CYLINDER HEAD, EXHAUST PIPE

Code	*Spares No.*	*Description*	*Per Set*
	00–3171	Decoke gasket set	
	00–3313	Full overhaul gasket set	
1.	2–525	Washer, for nut line 37 (¼″ × ½″ × .048″)	
2.	15–5155	Washer, valve lifter (21/64″ × ½″ × .048″)	
3.	40–417	Exhaust valve lifter	
4.	24–6040	Nut, rocker box ($\frac{5}{16}$″ B.S.C.)	2
5.	2–923	Washer, rocker box nut ($\frac{5}{16}$″ × $\frac{5}{8}$″ × $\frac{1}{16}$″)	2
6.	40–209	Nut, rocker box (¼″ B.S.C.)	7
7.	2–525	Washer, rocker box nut (¼″ × ½″ × .048″)	7
8.	40–56	Gasket, rocker inspection cover	
9.	40–208	Rocker inspection cover	
10.	41–633	Exhaust valve guide	
11.	40–309	Screw, rocker inspection cover	
12.	41–789	Exhaust valve	
13.	40–129*	Cylinder head stud, long (¼″ B.S.C./B.S.F. × 2-15/16″)	3
14.	70–9467	Exhaust pipe complete	
15.	41–784	Cylinder head with fixed fittings	
16.	42–4476	Carburetter stud nut ($\frac{5}{16}$″ B.S.C.)	2
17.	70–7821	Tufnol washer, carburetter joint	
18.	65–1417	Carburetter joint gasket	
19.	68–18*	Carburetter stud ($\frac{5}{16}$″ B.S.C./B.S.F. × 1⅜″)	2
20.	41–788	Inlet valve	
21.	68–931	Valve spring bottom cup	2
22.	41–632	Inlet valve guide	
23.	65–2494	Valve spring (outer)	2
24.	65–2495	Valve spring (inner)	2
25.	40–171	Valve spring top collar	2
26.	40–167	Valve spring collet	4
27.	40–124	Cylinder head dowel stud	2
28.	66–3074	Cylinder head dowel	2
29.	40–127	Rocker box stud ($\frac{5}{16}$″ B.S.C./B.S.F. × 2-9/16″)	2
30.	40–131*	Cylinder head stud, short (¼″ B.S.C./B.S.F. × 2¼″)	2
31.	70–7857	Rocker box gasket	
32.	40–415	Rocker box	
33.	40–182	Washer, valve inspection cap	2
34.	41–31	Valve inspection cap	2
35.	68–289	"O" ring, valve lifter	
36.	41–176	Exhaust valve lifter lever	
37.	2–443	Nut, valve lifter (¼″ B.S.C.)	

*Special material: **13.**—EN15. **19.**—EN15. **30.**—EN15.

www.bsaunitsingles.com

Plate 2



www.bsaunitsingles.com

Plate 2

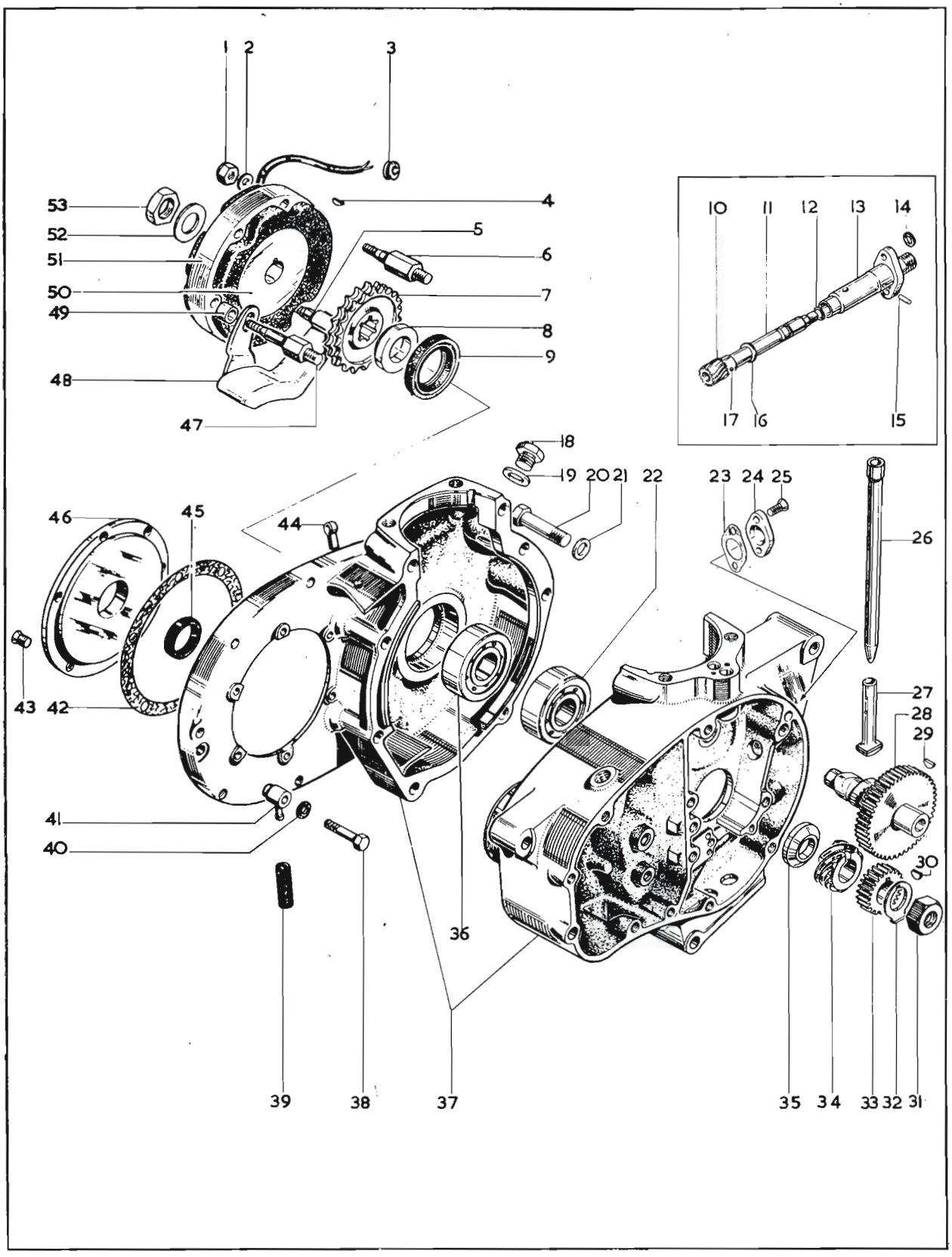
CYLINDER AND CRANKSHAFT

Code	*Spares No.*	*Description*	*Per Set*
1.	40–162	Nut, rocker spindle (3/8" B.S.C. domed)	2
2.	40–159	Washer, oil feed pipe	4
3.	41–807	Rocker oil feed pipe	
4.	62–263	Clip, for oil pipe line 6	
5.	40–157	Thrust washer (3/8") rocker spindle	2
6.	40–1037	Flexible oil pipe, rockers	
7.	19–7625	Spark plug cover (Champion WC.548)	
8.	19–7616	Spark plug (Champion N4)	
9.	66–102	Spark plug washer	
10.	24–563	Nut, rocker adjusting screw (5/16" B.S.C.)	2
11.	40–148	"O" ring, rocker spindle	2
12.	40–158	Thrust washer (1/2") rocker spindle	2
13.	40–296	Exhaust rocker complete	
14.	40–292	Inlet rocker complete	
15.	40–158	Thrust washer (1/2") rocker spindle	2
16.	68–155*	Rocker adjusting screw (5/16" B.S.C.)	2
17.	24–5160	Nut, cylinder stud (5/16" B.S.C.)	2
18.	76–12	Washer, cylinder stud (21/64" × 9/16" × 3/32")	2
19.	41–44*	Cylinder stud (5/16" B.S.C./B.S.F. × 2-25/32")	2
20.	41–549	Connecting rod complete	
21.	66–492	Small-end bush, connecting rod	
22.	41–101	Gudgeon pin	
23.	41–586	Crankpin	
24.	41–588	Crankpin nut	2
25.	41–183	Big-end bush, connecting rod	
26.	41–551	Peg, crankpin location	
27.	41–564	Engine shaft (right-hand)	
28.	41–554	Flywheel complete (right-hand)	
29.	40–43	Flywheel plug	
30.	70–9549	Flywheel complete (left-hand)	
31.	41–579	Engine shaft (left-hand)	
32.	66–954	Gudgeon pin circlip	2
33.	41–793†	Piston complete	
34.	26–650	Crankpin roller	24
35.	40–572	Crankpin roller cage	
36.	70–7727	Cylinder base washer	
37.	41–787	Cylinder barrel	
38.	41–98†	Piston scraper ring	
39.	41–92†	Piston compression ring	
40.	41–92†	Piston compression ring	
41.	21–1964	Stud, cylinder holding	4
42.	41–639	Washer, for nut line 43	+
43.	14–304	Nut, cylinder holding down (7/16" U.N.F.)	4
44.	41–638	Cylinder head gasket	
45.	40–294	Rocker spindle, inlet and exhaust	2
46.	40–156	Spring washer, rocker spindle	
	70–9548	Flywheel and connecting rod assembly	
	41–548	Connecting rod and crankpin assembly	

*Special material: **16.**—EN9. **19.**—EN14B. †See page 6.

www.bsaunitsingles.com

Plate 3



www.bsaunitsingles.com

Plate 3

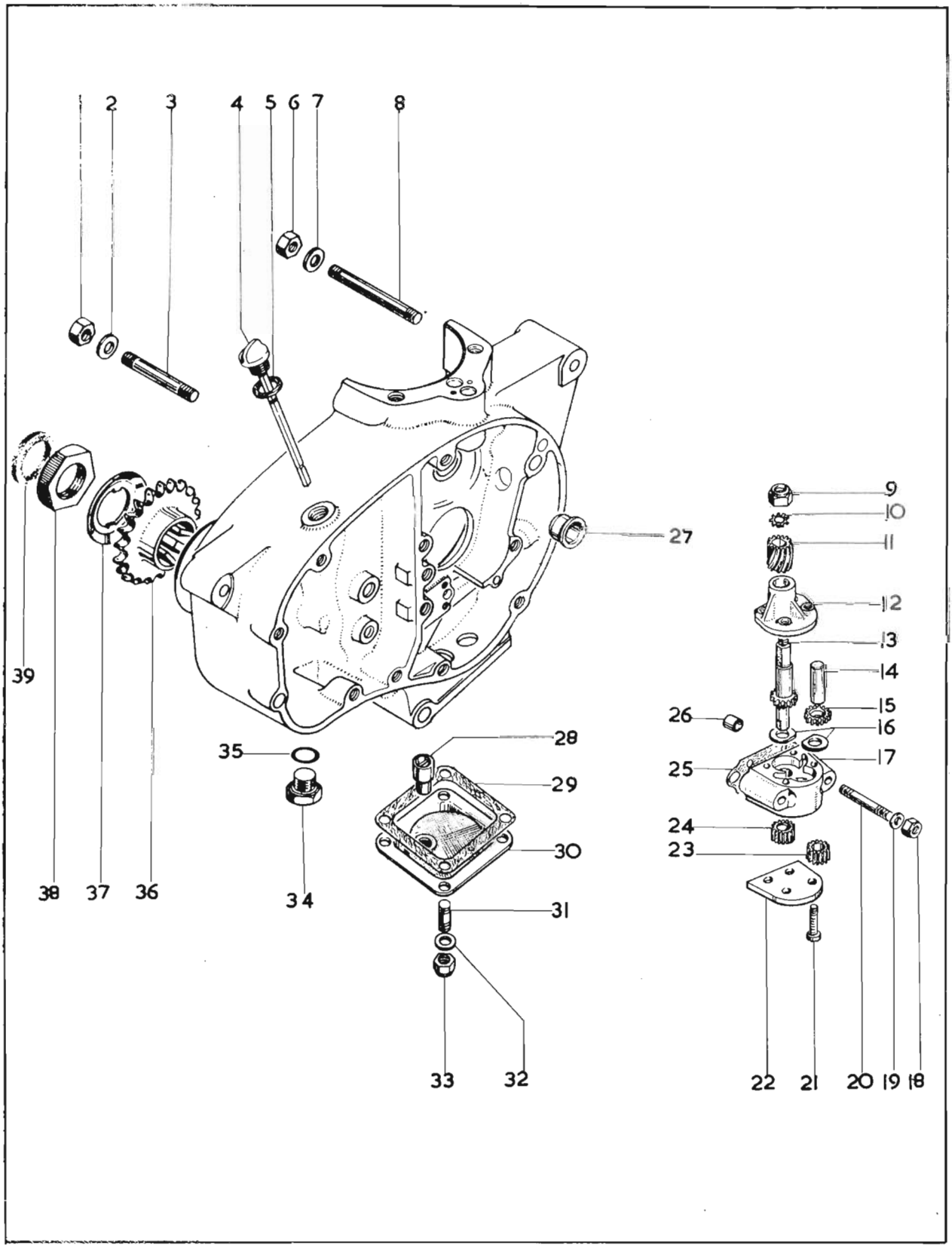
CRANKCASE

Code	*Spares No.*	*Description*	*Per Set*
1.	14–901	Stator self-lock nut	3
2.	2–525	Washer, stator fixing (1/4″ × 1/2″ × .048″)	3
3.	40–705	Grommet, generator lead	
4.	41–673	Key, rotor to shaft	
5.	21–1896*	Bottom stud, stator fixing (1/4″ U.N.F. × 5/16″ U.N.C. × 2-9/16″)	
6.	21–1895*	Front stud, stator fixing (1/4″ U.N.F. × 5/16″ U.N.C. × 2-19/32″)	
7.	41–615	Engine sprocket (28 teeth)	
8.	40–325	Engine sprocket spacer (.320—.324″; 8.128—8.229 mm.)	*as reqd.*
8.	40–326	Engine sprocket spacer (.309—.312″; 7.884—7.924 mm.)	*as reqd.*
8.	40–327	Engine sprocket spacer (.294—.297″; 7.467—7.543 mm.)	*as reqd.*
9.	40–25	Oil seal, crankcase drive side	
	70–9428	Tachometer drive assembly	
10.	70–9382	Tachometer drive shaft gear	
11.	70–9381	Tachometer drive shaft	
12.	70–9430	"O" ring, drive shaft	
13.	70–9517	Drive shaft body	
14.	24–36	Sealing washer, drive shaft	
15.	70–9431	Locating pin, drive shaft	
16.	70–9383	Thrust washer, drive shaft	
17.	70–9429	Retaining pin, drive gear	
18.	21–1872	Plug timing aperture	
19.	70–8896	Washer, for plug line 18	
20.	21–1892	Bolt, crankcase (5/16″ U.N.C. × 1 1/2″)	3
21.	2–923	Washer, crankcase bolt (5/16″ × 5/8″ × 1/16″)	3
22.	24–732	Bearing, right-hand (Hoffman 325)	
23.	70–9432	Gasket, tachometer drive	
24.	70–9384	Cover plate, tachometer drive hole	
25.	40–242*	Screw, tachometer drive (2 B.A. × 27/64″ countersunk)	2
26.	41–790	Push rod, inlet and exhaust	2
27.	70–7739	Tappet, inlet and exhaust	2
28.	41–958	Camshaft complete	
29.	40–118	Key, camshaft p nion	
30.	41–560	Key, crankshaft pinion	
31.	42–5864	Nut, crankshaft (5/8″ B.S.F.)	
32.	40–455	Lockwasher, crankshaft nut	
33.	41–569	Pinion, crankshaft	
34.	41–567	Oil pump drive, crankshaft	
35.	41–565	Thrust washer, oil pump drive	
36.	24–724	Bearing, left-hand (Hoffman R.325L)	
37.	70–9398	Crankcase with fixed fittings	
38.	14–6203	Bolt, rear chain oiler (1/4″ U.N.C. × 1 1/4″)	
39.	40–375	Oil pipe, rear chain oiler	
40.	66–7518	Washer, chain oiler bolt (fibre 1/4″ × 17/32″ × .078″)	
41.	68–383	Rear chain oiler	
42.	40–241	Gasket, primary case back	
43.	40–246	Screw, primary case back (2 B.A. × 5/16″)	6
44.	40–9190	Clip, generator leads	
45.	40–243	Oil seal, primary case back	
46.	70–3789	Cover plate, primary case back	
47.	21–1894*	Rear stud, stator fixing (1/4″ U.N.F. × 5/16″ U.N.C. × 2-19/32″)	
48.	41–143	Chain tensioner, primary	
49.	41–146	Distance piece, chain tensioner	
50.	19–8019	Generator rotor (Lucas 54213901)	
51.	19–1262	Generator stator (Lucas 47205)	
52.	29–2054	Washer, rotor fixing	
53.	29–2053	Nut, rotor fixing	

*Special material: **5.**—EN8. **6.**—EN14B. **25.**—EN8R. **47.**—EN14B.

www.bsaunitsingles.com

Plate 4



www.bsaunitsingles.com

Plate 4

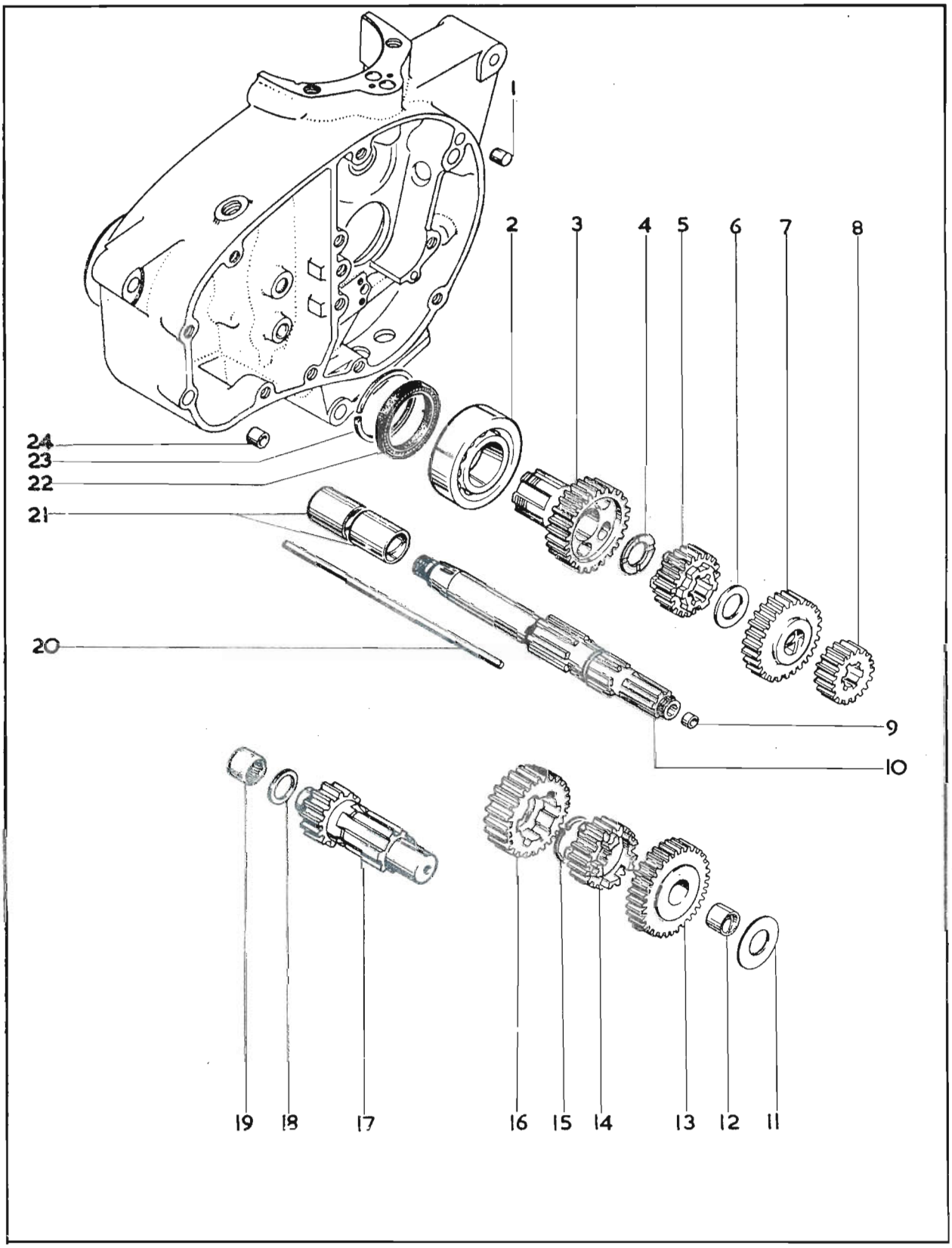
OIL PUMP, GEARBOX SPROCKET

Code	*Spares No.*	*Description*	*Per Set*
1.	14–302	Nut, crankcase stud (5/16" U.N.F.)	2
2.	2–923	Washer, for nut line 1 (5/16" × 5/8" × 1/16")	2
3.	21–1890	Crankcase stud, rear (5/16" U.N.F./U.N.C. × 2-11/16")	2
4.	40–1033	Gearbox dipstick	
5.	57–948	Dipstick washer	
6.	14–302	Nut, crankcase stud (5/16" U.N.F.)	2
7.	2–923	Washer, for nut line 6 (5/16" × 5/8" × 1/16")	2
8.	21–1889	Crankcase stud (top)	2
9.	40–414	Nut, oil pump spindle (1/4" B.S.C.)	
10.	29–541	Lockwasher, oil pump spindle	
11.	41–603	Oil pump driving gear	
12.	41–608	Oil pump spindle housing	
13.	41–712	Oil pump driving spindle	
14.	41–606	Oil pump driven spindle	
15.	41–713	Oil pump feed gear (driven)	
16.	41–714	Oil pump thrust washer	2
17.	41–803	Oil pump body	
18.	14–901	Nut, oil pump mounting (1/4" U.N.F.)	2
19.	68–938	Washer, oil pump mounting (17/64" × 5/8" × 1/16")	2
20.	21–1893*	Stud, oil pump mounting (1/4" U.N.F./U.N.C. × 2-3/16")	2
21.	41–609	Screw, oil pump cover plate (3/16" B.S.C. × 1-5/16")	4
22.	67–1391	Oil pump cover plate	
23.	41–605	Oil pump scavenge gear (driven)	
24.	41–604	Oil pump scavenge gear (driver)	
25.	41–804	Oil pump gasket	
26.	41–706	Dowel, oil pump	2
27.	70–8315	Camshaft bush	
28.	41–624	Scavenge valve complete	
29.	67–1288	Scavenge cover gasket	
30.	41–620	Scavenge cover	
31.	14–1401	Stud, scavenge cover (1/4" U.N.F./U.N.C. × 1")	4
32.	2–525	Washer, scavenge cover (1/4" × 1/2" × .048")	4
33.	14–901	Locknut, scavenge cover (1/4" U.N.F.)	4
34.	21–1857	Drain plug, gearbox (1/2" U.N.C.)	
35.	68–3168	"O" ring, drain plug	
36.	41–3092	Gearbox sprocket (17 teeth)	
37.	40–3121	Lockwasher, gearbox sprocket	
38.	40–3051*	Nut, gearbox sprocket (1-1/16" × 20 threads per inch WHIT.)	
39.	90–6074	Felt washer, gearbox sprocket	

*Special material: **20.**—EN14B. **38.**—EN8.

www.bsaunitsingles.com

Plate 5



www.bsaunitsingles.com

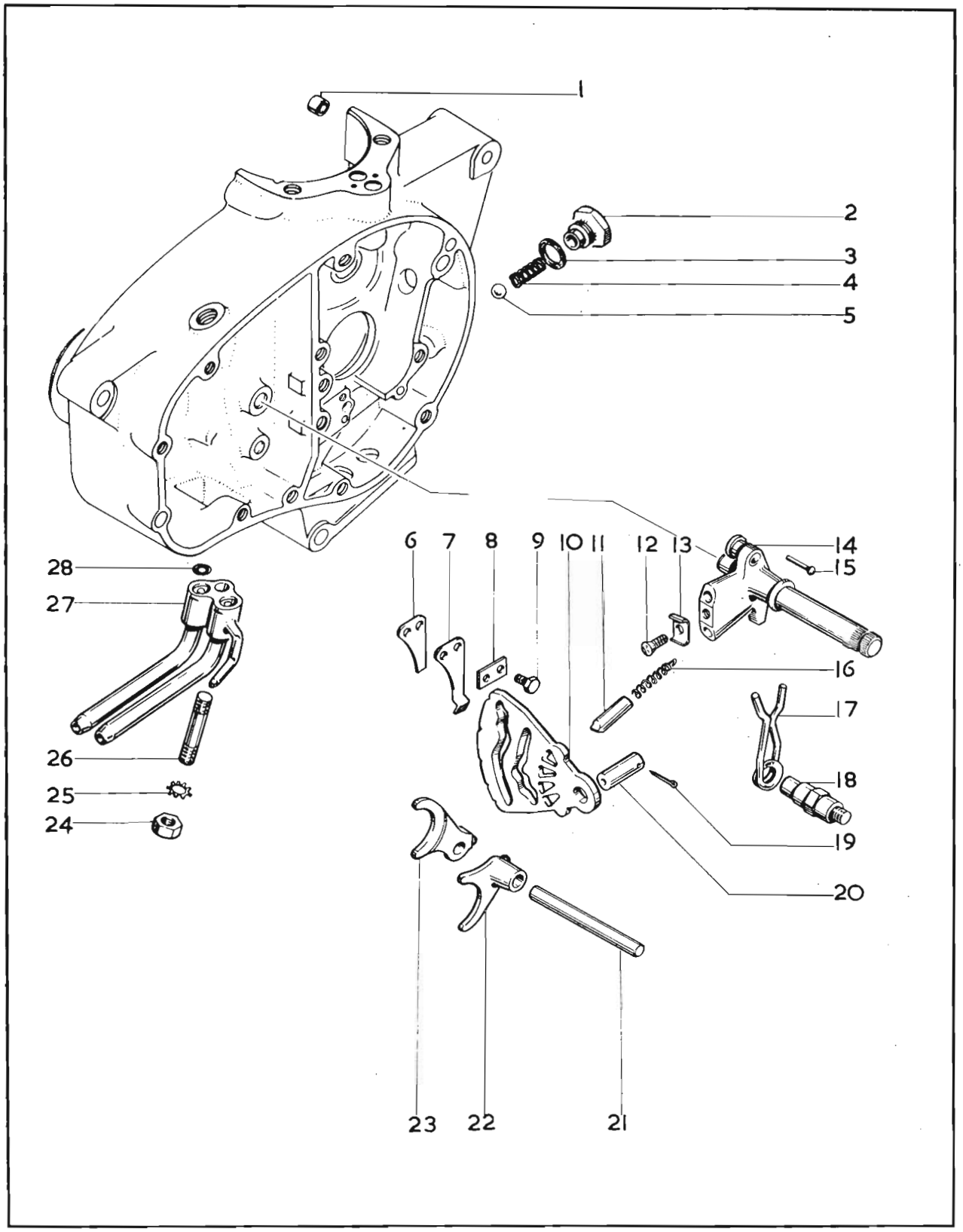
Plate 5

GEAR CLUSTER

Code	*Spares No.*	*Description*	*Per Set*
1.	40–394	Dowel, inner cover to crankcase	2
2.	29–3857	Mainshaft bearing (Hoffman 130)	
3.	57–3872	Pinion, mainshaft top gear (22 teeth)	
4.	40–3020	Spacer (.093—.094″; 2.3622—2.3876 mm.)	*as reqd.*
4.	40–3126	Spacer (.098—.099″; 2.4892—3.1146 mm.)	*as reqd.*
4.	40–3127	Spacer (.103—.104″; 2.6162—2.6416 mm.)	*as reqd.*
5.	57–3876	Pinion, layshaft second gear (21 teeth)	
6.	40–3019	Spacer (.075—.076″; 1.905—1.9304 mm.)	*as reqd.*
6.	40–3119	Spacer (.070—.071″; 1.778—1.8034 mm.)	*as reqd.*
6.	40–3120	Spacer (.080—.081″; 2.032—2.0574 mm.)	*as reqd.*
7.	41–3063	Pinion, mainshaft third gear (24 teeth)	
8.	41–3089	Pinion, mainshaft first gear (16 teeth)	
9.	40–3007	Mainshaft bush, push rod	
10.	40–3254	Mainshaft with bush	
11.	40–3258	Layshaft shim	
12.	40–3262	Bush, layshaft first gear	
13.	57–3874	Pinion, layshaft first gear (27 teeth)	
14.	57–3877	Pinion, layshaft third gear (19 teeth)	
15.	41–3078	Layshaft circlip	
16.	41–3070	Pinion, layshaft second gear (22 teeth)	
17.	41–3068	Layshaft with top gear (14 teeth)	
18.	41–3074	Thrust washer (.083—.085″; 2.1082—2.159 mm.)	*as reqd.*
18.	41–3072	Thrust washer (.078—.080″; 1.9812—2.032 mm.)	*as reqd.*
19.	40–3292	Layshaft bearing (Torrington B.108)	
20.	40–3265	Clutch push rod	
21.	41–3045	Bush, mainshaft top gear	2
22.	41–3054	Mainshaft oil seal	
23.	70–6026	Circlip, mainshaft oil seal	

www.bsaunitsingles.com

Plate 6



www.bsaunitsingles.com

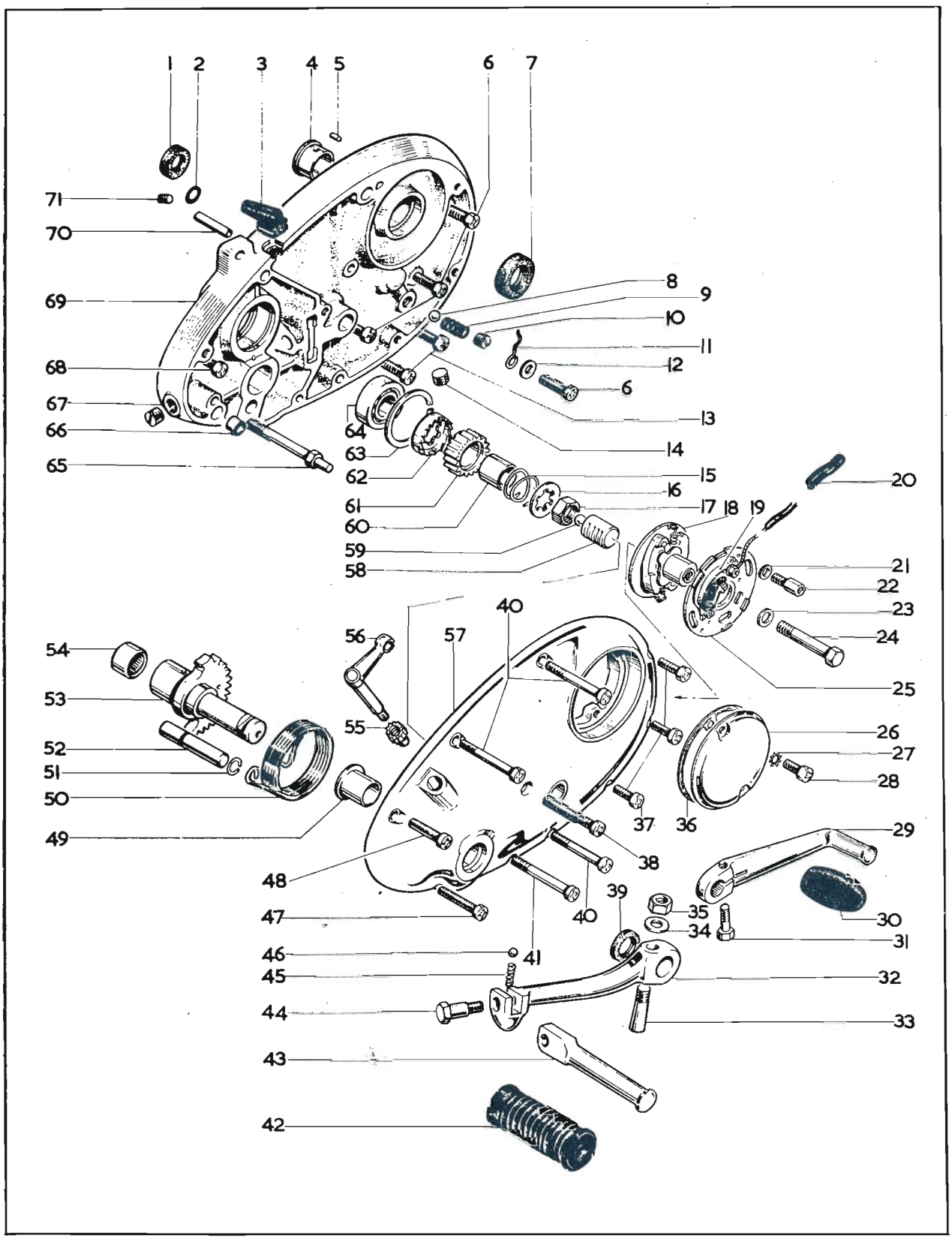
Plate 6

GEARCHANGE MECHANISM

Code	*Spares No.*	*Description*	*Per Set*
1.	67–1236	Crankcase dowel	
2.	21–1972	Pressure release valve plug	
3.	67–1498	Washer, pressure release valve	
4.	40–387	Spring, pressure release valve	
5.	90–241	Ball, pressure release valve ($\frac{5}{16}$″ diameter)	
6.	40–3043	Spring plate	
7.	40–3042	Cam plate spring	
8.	40–3045	Lock plate, for screw line 9	
9.	40–3044	Screw, cam plate spring (2 B.A. × $\frac{3}{8}$″)	2
10.	57–3850	Camplate, gearchange	
11.	40–3193	Plunger, gearchange quadrant	2
12.	40–3323	Screw, plunger keeper plate (5 B.A. × $\frac{5}{16}$″)	
13.	40–3194	Keeper plate, gearchange quadrant	
14.	40–3321	Gearchange quadrant complete	
15.	40–3059	Rivet, plunger spring	2
16.	40–3155	Plunger spring	2
17.	40–3061	Gearchange return spring	
18.	57–3763	Anchor bolt, return spring	
19.	60–2724	Split pin, cam plate spindle (3/32″ × 1″)	
20.	40–3291	Camplate spindle	
21.	40–3032	Selector fork spindle	
22.	40–3033	Layshaft selector fork	
23.	57–3854	Mainshaft selector fork	
24.	14–302	Nut, oil pipe union stud ($\frac{5}{16}$″ U.N.F.)	
25.	36–382	Lockwasher, union stud	
26.	21–1891	Stud, oil pipe union ($\frac{5}{16}$″ U.N.F./U.N.C. × 1$\frac{7}{8}$″)	
27.	40–1035	Crankcase oil pipe union	
28.	70–8259	"O" ring, oil union pipe	2

www.bsaunitsingles.com

Plate 7



www.bsaunitsingles.com

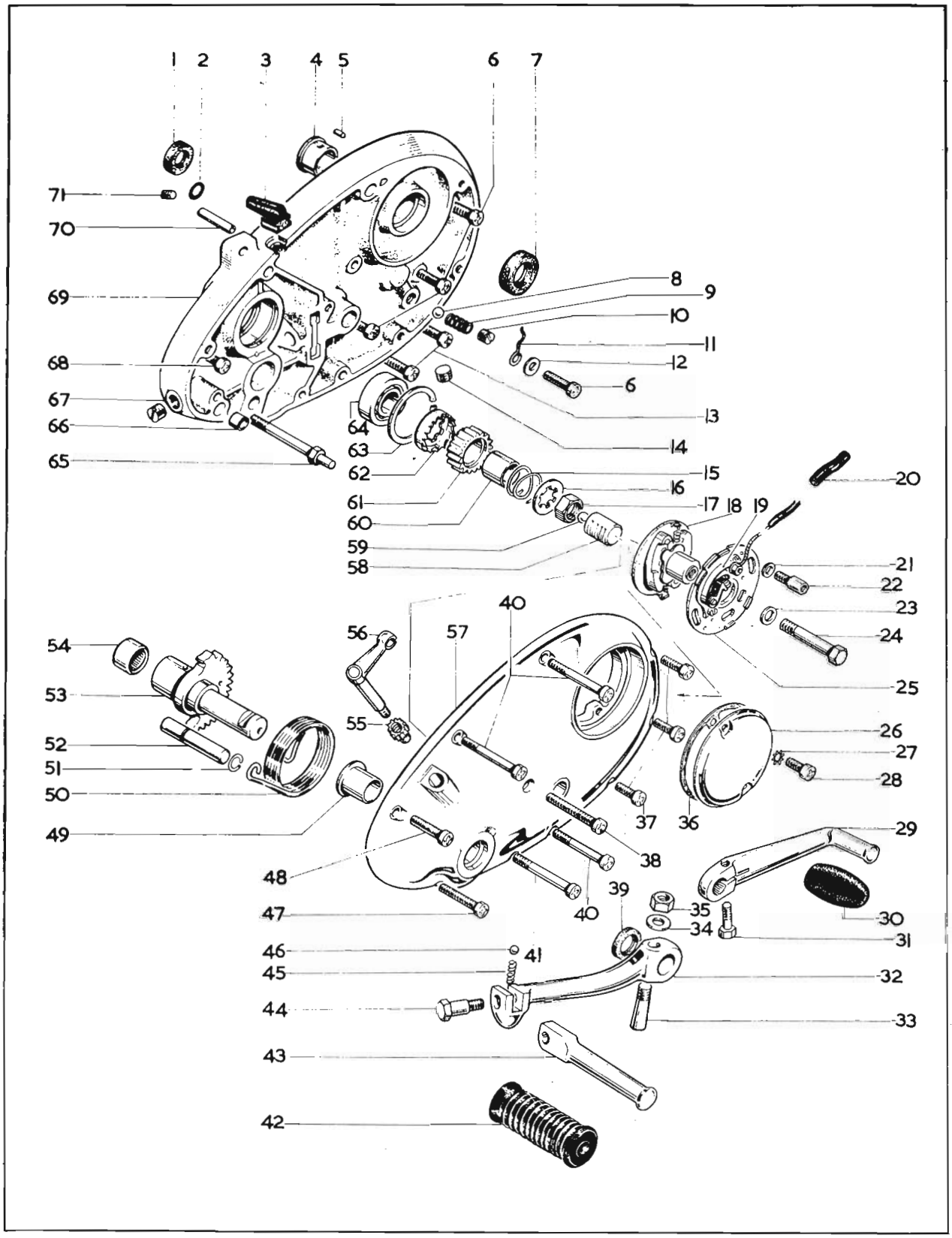
Plate 7

FOOTSTART AND FOOTCHANGE

Code	*Spares No.*	*Description*	*Per Set*
1.	40–977	Oil seal, crankshaft	
2.	68–289	"O" ring, inner cover	
3.	41–715	Grommet, contact breaker cable	
4.	40–222	Camshaft bush	
5.	40–28	Camshaft bush peg	
6.	14–6610	Screw, inner cover to crankcase (¼" U.N.C. × 1½")	4
7.	40–679	Camshaft oil seal	
8.	97–2704	Steel ball, non-return valve (¼" diameter)	
9.	40–385	Spring, non-return valve	
10.	21–1898	Plug, non-return valve	
11.	90–5268	Clip, contact breaker leads	
12.	2–525	Washer, contact breaker lead clip	
13.	14–6606	Bottom screw, inner cover (¼" U.N.C. × ¾")	2
14.	70–9526	Sealing plug	
15.	40–3273	Spring, kickstart ratchet	
16.	40–3257	Mainshaft lockwasher	
17.	75–271	Mainshaft nut	
18.	19–1853	Auto-advance unit (Lucas 54419653)	
19.	19–1849	Contact Set (Lucas 54419827)	
20.	40–723	Contact breaker lead sleeve	
21.	40–682	Washer, contact breaker plate	2
22.	40–683	Pillar bolt, contact breaker plate	2
23.	68–331	Washer, auto-advance unit	
24.	70–7831	Bolt, auto-advance unit	
25.	19–1852	Contact breaker plate (Lucas 54419645)	
26.	70–8737	Contact breaker cover	
27.	29–3319	Lockwasher, cover screw	2
28.	70–7354	Screw, contact breaker cover (2 B.A. × ½")	2
29.	40–3073	Gearchange lever	
30.	89–3208	Rubber, gearchange pedal	
31.	42–6554	Bolt, gearchange pedal (¼" B.S.C. × ¾")	
32.	57–2764	Kickstart lever complete	
33.	2–2579	Cotter, kickstart lever	
34.	2–2580	Washer, kickstart lever cotter (9/32" × ½" × $\frac{1}{16}$")	
35.	2–2578	Nut, kickstart lever cotter (.266" B.S.C.)	
36.	70–7882	Gasket, contact breaker cover	

www.bsaunitsingles.com

Plate 7—*continued*



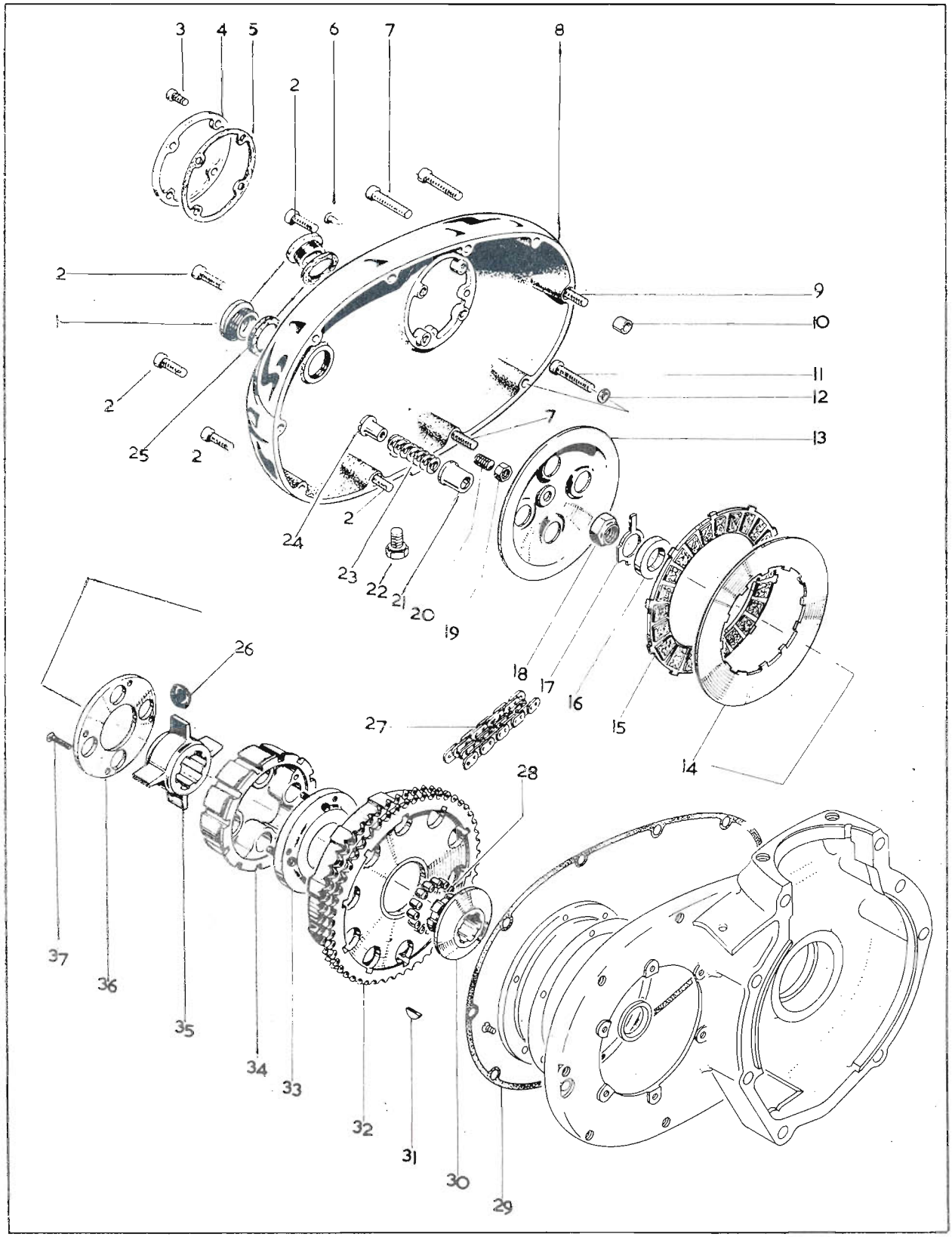
www.bsaunitsingles.com

FOOTSTART AND FOOTCHANGE

Code	*Spares No.*	*Description*	*Per Set*
37.	40–236	Screw, outer cover (2 B.A. × 5/8″)	3
38.	14–6611	Screw, outer cover (1/4″ U.N.C. × 1 3/4″)	
39.	57–2461	Oil seal, kickstart spindle	
40.	14–6612	Screw, outer cover (1/4″ U.N.C. × 2″)	3
41.	14–6614	Screw, outer cover (1/4″ U.N.C. × 2 1/2″)	
42.	57–2759	Pedal rubber, kickstart lever	
43.	57–2646	Folding pedal, kickstart lever	
44.	40–3084	Bolt, kickstart folding pedal (5/16″ B.S.C. × 1 3/16″)	
45.	40–3085	Spring, kickstart folding pedal	
46.	97–2704	Ball, kickstart folding pedal (1/4″ diameter)	
47.	14–6609	Screw, outer cover (1/4″ U.N.C. × 1 1/4″)	
48.	14–6606	Screw, outer cover (1/4″ U.N.C. × 3/4″)	
49.	57–2642	Bush, kickstart spindle	
50.	40–3275	Return spring, kickstart lever	
51.	40–3277	Circlip, kickstart quadrant stop	
52.	40–3276	Kickstart quadrant stop	
53.	57–2643	Kickstart spindle complete	
54.	40–3292	Bearing, kickstart spindle (Torrington B.108)	
55.	40–3283	Pinion, clutch operating lever	
56.	57–2750	Clutch lever complete	
57.	70–9433	Outer timing cover	
58.	40–3282	Rack, clutch operating	
59.	65–2593	Ball, clutch push rod thrust (7/32″ diameter)	
60.	40–3272	Bush, kickstart ratchet pinion	
61.	40–3271	Kickstart ratchet pinion	
62.	40–3279	Kickstart ratchet	
63.	76–528	Circlip, mainshaft bearing	
64.	90–11	Bearing, gearbox mainshaft (Hoffman L.27)	
65.	57–3764	Anchor bolt, kickstart return spring	
66.	66–3074	Dowel, outer to inner cover	2
67.	21–1899	Screwed plug, inner cover	
68.	14–6608	Screw, inner cover (1/4″ U.N.C. × 1″)	
69.	70–9408	Inner cover complete	
70.	75–257	Breather pipe, inner cover	
71.	53–3049	Plug, mainshaft oil feed	

www.bsaunitsingles.com

Plate 8



www.bsaunitsingles.com

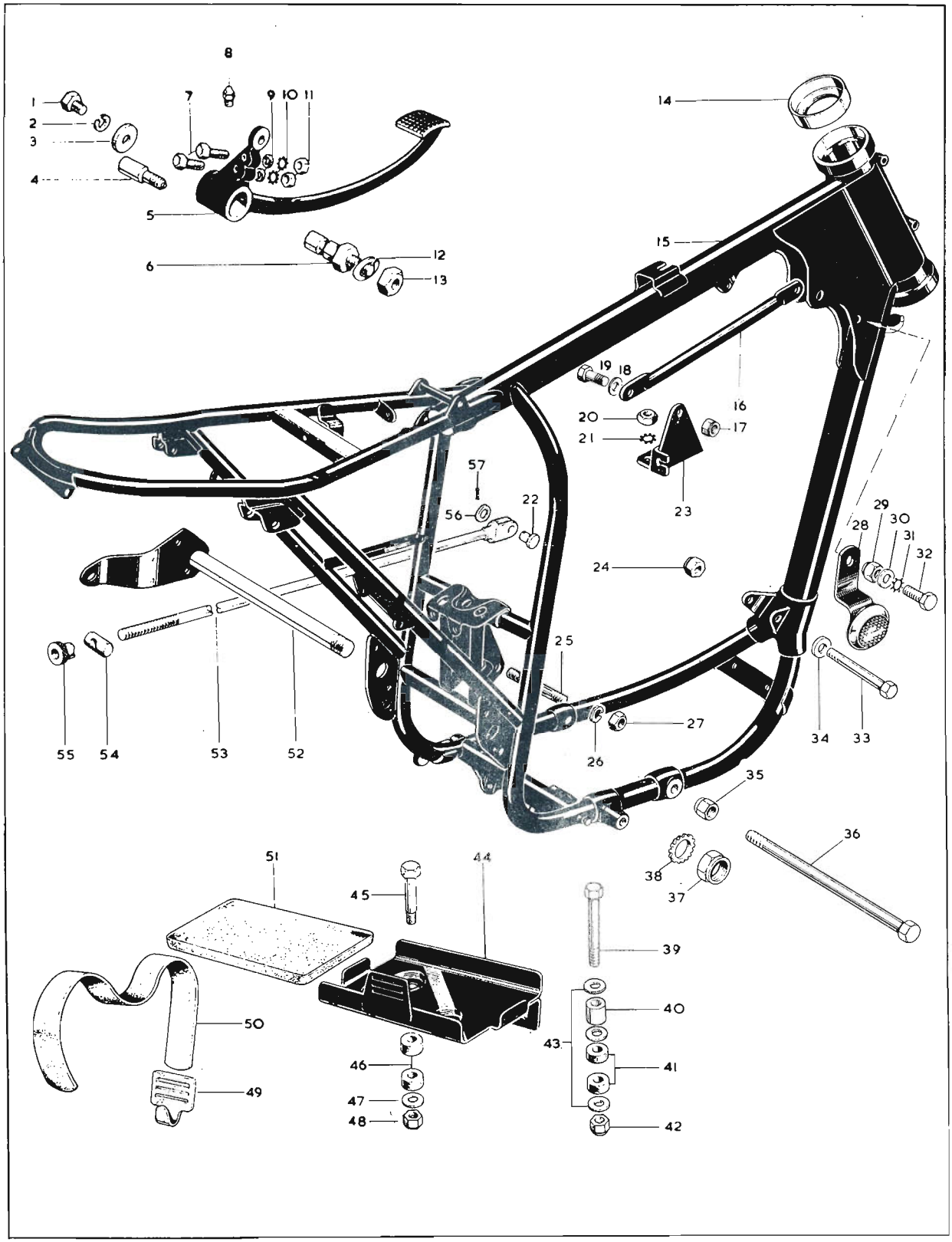
Plate 8

CLUTCH AND PRIMARY COVER

Code	*Spares No.*	*Description*	*Per Set*
1.	57–2166	Screwed plug, primary cover	
1.	70–9800	Screwed breather plug, primary cover	
2.	14–6610	Primary cover screw, short (¼" U.N.C. × 1½")	5
3.	76–4116	Inspection cover screw (2 B.A. × ½")	4
4.	68–839	Timing inspection cover	
5.	68–840	Gasket, inspection cover	
6.	40–1005	Ignition timing pointer	
7.	14–6611	Primary cover screw, long (¼" U.N.C. × 1¾")	3
8.	70–9427	Primary cover assembly	
9.	21–1951	Primary cover screw, dowel hole (¼" U.N.C. × 1⅞")	
10.	66–3074	Dowel, primary cover to crankcase	2
11.	21–1855	Primary case oil level screw (¼" U.N.C. × 1¾")	
12.	40–740	Washer, for screw line 10 (alloy 17/64" × ⅜" × 1/16")	
13.	40–3222	Clutch pressure plate	
14.	40–3220	Clutch driven plate	5
15.	40–3233	Clutch driving plate	4
16.	40–3234	Spacing washer	
17.	40–3221	Lockwasher, for nut line 18	
18.	40–3227	Clutch retaining nut	
19.	2–2395	Nut, clutch adjusting screw (¼" B.S.C.)	
20.	40–3230	Clutch adjusting screw (¼" B.S.C. × ⅝")	
21.	40–3218	Clutch spring clip	4
22.	21–1943	Primary case drain plug	
23.	41–3091	Clutch spring	4
24.	41–3215	Clutch spring nut	4
25.	70–8782	Washer, for screwed plugs lines 1/1	2
26.	41–3212	Rubber pad, drive and rebound	8
27.	19–8683	Primary chain (72 pitch)	
28.	40–3206	Clutch roller	25
29.	70–7856	Gasket, primary cover	
30.	40–3201	Clutch hub	
31.	40–3150	Clutch hub key	
32.	40–3203	Clutch chainwheel	
33.	40–3207	Retaining plate (inner)	
34.	41–3210	Clutch centre	
35.	41–3209	Clutch spider	
36.	40–3210	Retaining plate (outer)	
37.	40–3330	Screw, inner and outer retaining plates (1" B.A. × 15/16")	

www.bsaunitsingles.com

Plate 9



www.bsaunitsingles.com

Plate 9

FRAME, BATTERY CARRIER, REAR BRAKE CONTROL

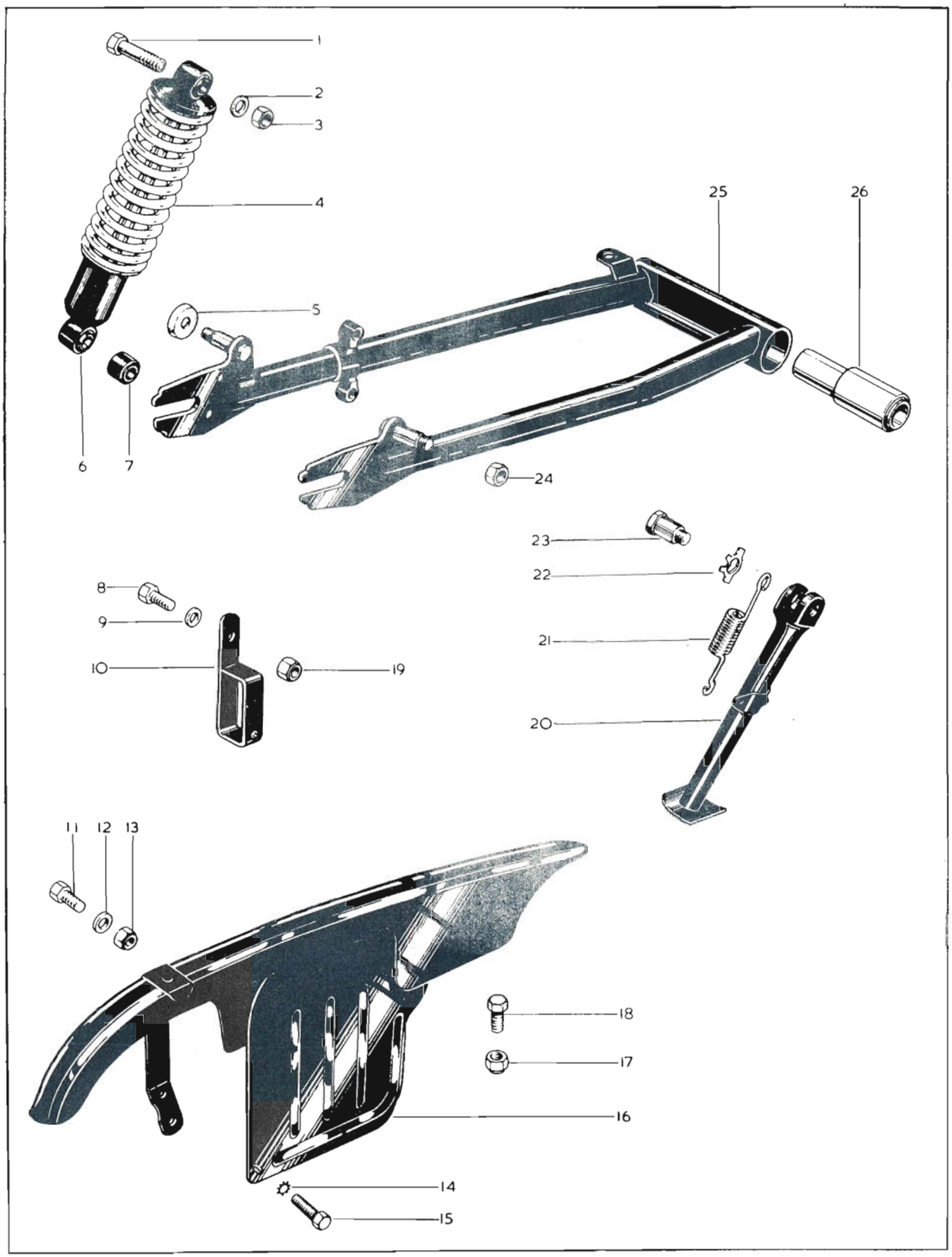
Code	*Spares No.*	*Description*	*Per Set*
1.	40-6030*	Bolt, brake pedal fulcrum (3/8" B.S.C. × 3/4")	
2.	3-111	Spring washer, for bolt line 1	
3.	30-196	Washer, brake pedal pivot	
4.	82-9958	Stop peg, brake pedal	
5.	47-7013	Brake pedal	
6.	41-7007	Brake fulcrum pin	
7.	47-7003	Bolt, brake pedal (1/4" B.S.C.)	2
8.	28-2080	Grease nipple, brake pedal	
9.	2-1096	Washer, brake pedal (3/16" × 3/8" × .044")	2
10.	29-541	Lockwasher, brake pedal	2
11.	2-1027	Nut, brake pedal (1/4" B.S.C.)	2
12.	2-1967	Spring washer, fulcrum pin (7/16" × 7/8" × 1/16")	
13.	2-1925	Nut, fulcrum pin (7/16" B.S.C.)	
14.	66-4149	Steering head cup	2
15.	82-9214	Frame complete	
16.	40-948	Engine steady stay	
17.	42-4475	Nut, steady stay to frame and bracket (3/8" B.S.C.)	2
18.	2-2138	Washer, steady stay to frame and bracket (3/8" × 3/4" × 1/16")	2
19.	75-4813	Bolt, steady stay to frame and bracket (3/8" B.S.C.)	2
20.	2-49	Nut, bracket to head (5/16" B.S.C.)	2
21.	36-382	Lockwasher, bracket to head (5/16")	2
22.	83-1460	Pivot pin, rear brake rod	
23.	41-175	Steady bracket	
24.	42-4475	Nut, front engine bolt (3/8" B.S.C.)	
25.	40-4077*	Rear engine stud (3/8" B.S.C./B.S.C. × 2-9/16")	
26.	2-522	Spring washer, engine stud (3/8" × 3/4" × .056")	2
27.	2-46	Nut, rear engine stud (3/8" B.S.C.)	2
28.	19-1035	Side reflector (Lucas 57162A)	2
29.	42-4475	Nut, reflector mounting (3/8" B.S.C.)	
30.	2-2138	Washer, reflector mounting (3/8" × 3/4" × 1/16")	
31.	66-4705	Lockwasher, reflector mounting	
32.	75-4813	Bolt, reflector mounting (3/8" B.S.C.)	
33.	40-4081*	Front engine bolt (3/8" B.S.C. × 3-13/16")	
34.	2-2138	Spacer, front and bottom engine bolts	2
35.	14-803	Nut, bottom engine bolt (3/8" U.N.F.)	
36.	21-1934*	Bottom engine bolt (3/8" U.N.F. × 7-15/16")	
37.	42-4343	Nut, swinging arm spindle (13/16" B.S.C.)	
38.	42-4364	Lockwasher, spindle nut	
39.	65-8326	Bolt, battery carrier (3/8" B.S.C. × 3")	
40.	90-4294	Spacer, battery carrier	
41.	40-4524	Rubber, battery carrier	2
42.	42-4475	Nut, battery carrier (3/8" B.S.C.)	
43.	30-733	Washer, battery carrier (.390" × 7/8" × 1/16")	3
44.	82-8285	Battery carrier	
45.	40-4530	Bolt, battery carrier (5/16" B.S.C.)	2
46.	40-4524	Rubber, battery carrier	4
47.	82-9008	Washer, battery carrier	2
48.	42-4476	Nut, battery carrier (5/16" B.S.C.)	2
49.	4-2608	Strap hook	
50.	68-4577	Battery strap	
51.	68-4597	Battery tray	
52.	47-4214	Swinging arm spindle assembly	
53.	41-7037	Brake rod	
54.	65-6274	Swivel pin, brake rod	
55.	90-7029	Brake rod adjuster	
56.	2-525	Washer, brake rod pivot pin	
57.	60-2683	Split pin, brake rod pivot	

*Special material: **1.**—EN14B. **25.**—EN15. **33.**—EN14B. **36.**—EN15R.

Note:—Code **9.** No. 2-1096 Washer is now cancelled.

www.bsaunitsingles.com

Plate 10



www.bsaunitsingles.com

Plate 10

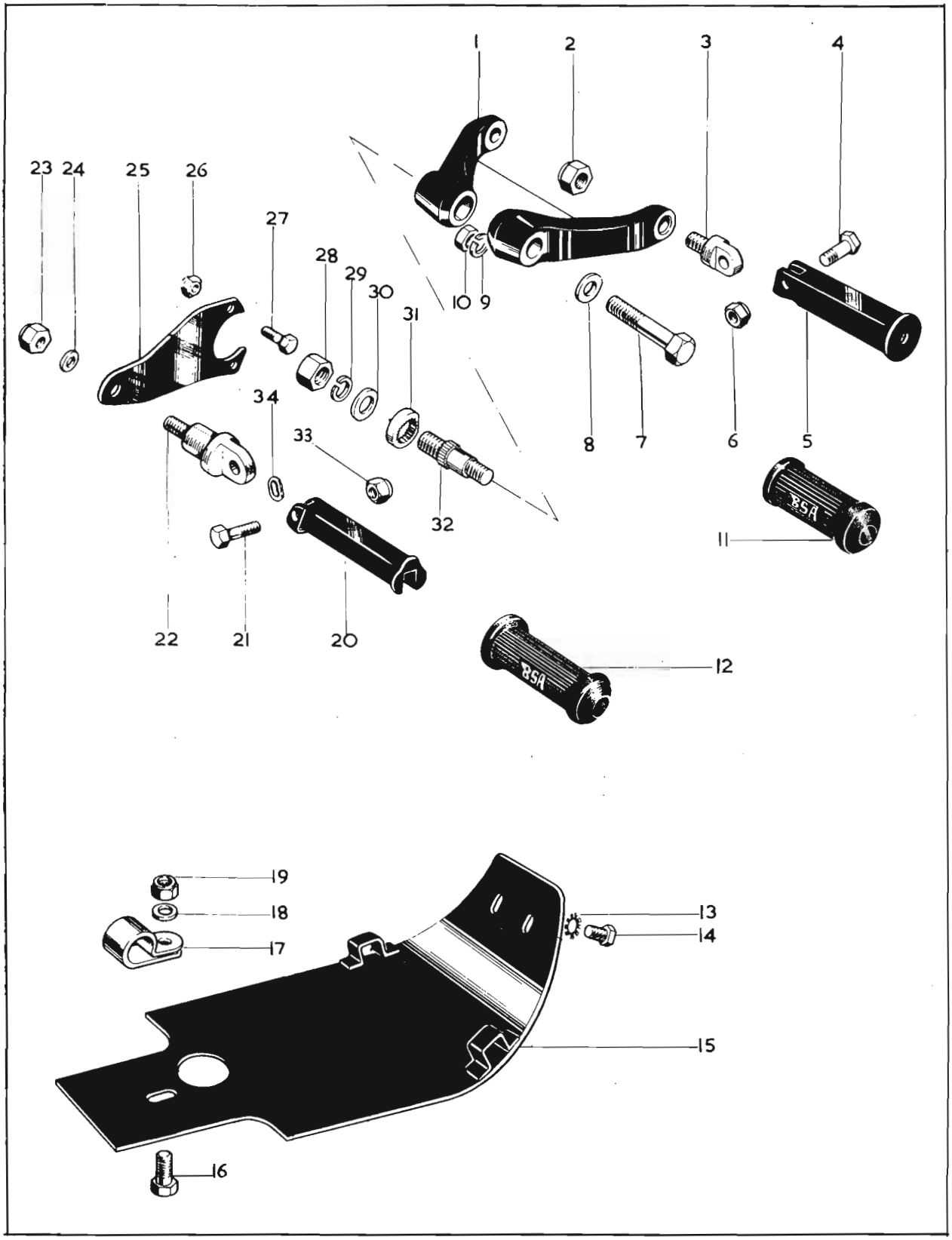
SWINGING ARM

Code	*Spares No.*	*Description*	*Per Set*
1.	40–6910*	Bolt, damper top (3/8" B.S.C. × 1 7/8")	2
2.	2–1733	Washer, damper top (3/8" × 13/16" × 1/16")	2
3.	2–449	Nut, damper top (3/8" B.S.C.)	2
4.	19–7441	Spring only, rear damper (Girling 64543708)	2
5.	82–8933	Dust cover, damper bottom	2
6.	19–7452	Rear damper complete (Girling 4644)	2
7.	19–5305	Damper bush, top (Girling 64533645)	2
7.	19–5307	Damper bush, bottom (Girling 64533654)	2
8.	67–1171*	Bolt, chain guide and anchor strap (3/8" B.S.C. × 1 5/16")	
9.	2–861	Washer, chain guide and anchor strap (3/8" × 3/4" × 3/32")	
10.	82–9953	Chain guide	
11.	14–113	Bolt, chain guard to swinging arm (5/16" U.N.F. × 5/8")	
12.	2–2138	Washer, chain guard to swinging arm (3/8" × 3/4" × 1/16")	
13.	14–902	Nut, chain guard to swinging arm (5/16" U.N.F.)	
14.	29–3319	Lockwasher, chain guard extension (3/16")	
15.	40–246	Bolt, chain guard extension (2 B.A. × 5/16")	
16.	82–9952	Chain guard	
17.	40–414	Nut, chain guard front to swinging arm (1/4" B.S.C.)	
18.	2–220	Bolt, chain guard front to swinging arm (1/4" B.S.C. × 3/8")	
19.	41–4105	Nut, chain guide and anchor strap (3/8" B.S.C.)	
20.	40–4752	Prop stand leg assembly	
21.	40–4735	Prop stand spring	
22.	40–4734	Lockwasher, prop stand bolt	
23.	40–4733*	Pivot bolt, prop stand (3/8" B.S.C. × 1-9/32")	
24.	14–903	Nut, damper bottom (3/8" U.N.F.)	2
25.	82–9210	Swinging arm complete	
26.	40–4241	Silentbloc, swinging arm	2

*Special material: **1.**—EN15. **8.**—EN15. **23.**—EN32B.

www.bsaunitsingles.com

Plate 11



www.bsaunitsingles.com

Plate 11

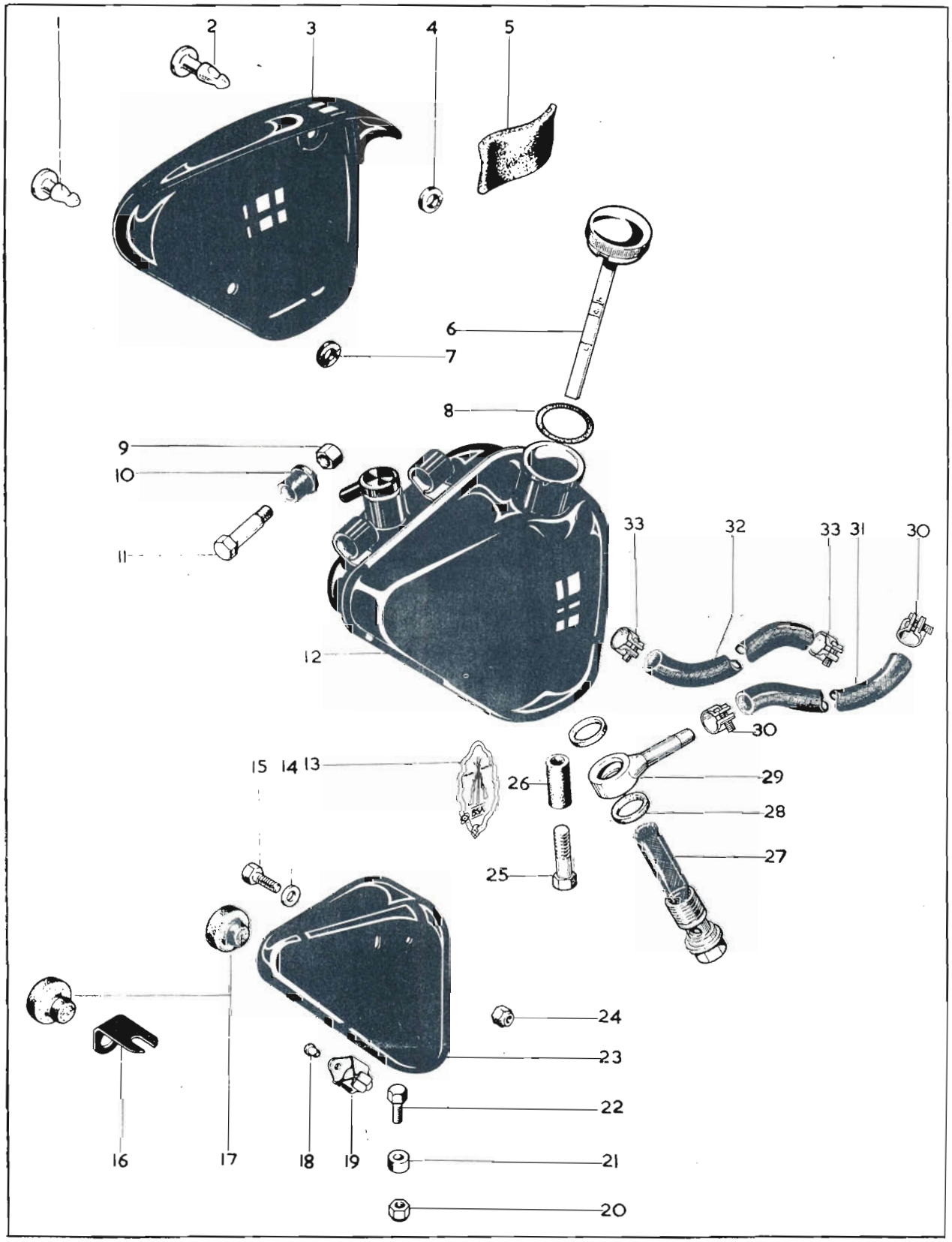
FOOTRESTS, ENGINE SHIELD

Code	*Spares No.*	*Description*	*Per Set*
1.	82–8448	Footrest bracket	2
2.	41–4105	Nut, anchor bolt to bracket (3/8″ B.S.C.)	2
3.	65–4917	Footrest anchor bolt (3/8″ B.S.C.)	2
4.	29–5293	Footrest pivot bolt (5/16″ B.S.C. × 1 1/4″)	2
5.	42–4926	Folding footrest	2
6.	42–4476	Nut, pivot bolt (5/16″ B.S.C.)	2
7.	68–4081*	Bolt, right-hand footrest bracket (3/8″ B.S.C. × 2-15/16″)	
8.	27–5676	Washer, right-hand bracket	
9.	2–522	Spring washer, right-hand bracket (.390″ × 3/4″ × .056″)	
10.	2–46	Nut, for bolt line 7 (3/8″ B.S.C.)	
11.	82–9608	Rubber, folding footrest	2
12.	82–9603	Rubber, pillion footrest	2
13.	36–382	Lockwasher, for bolt line 14 (5/16″)	2
14.	14–113	Bolt, engine shield front (5/16″ U.N.F. × 5/8″)	2
15.	82–8819	Engine shield	
16.	28–2338	Bolt, engine shield clip (5/16″ B.S.C. × 23/32″)	
17.	47–9010	Clip, engine shield rear	
18.	2–923	Washer, for nut line 19 (5/16″ × 5/8″ × 1/16″)	
19.	75–6594	Nut, engine shield clip bolt (5/16″ B.S.C.)	
20.	68–4835	Pillion footrest	2
21.	29–5293	Pivot bolt, pillion footrest (5/16″ B.S.C. × 1 1/4″)	2
22.	40–4820	Anchor bolt, left-hand (3/8″ B.S.C.)	
22.	65–4917	Anchor bolt, right-hand (3/8″ B.S.C.)	
23.	41–4105	Nut, anchor bolt (3/8″ B.S.C.)	2
24.	2–2138	Washer, anchor bolt (3/8″ × 3/4″ × 1/16″)	2
25.	41–4835	Bracket, right-hand pillion footrest	
26.	14–702	Nut, footrest bracket (5/16″ U.N.F.)	4
27.	14–116	Bolt, footrest bracket (5/16″ U.N.F. × 1″)	3
28.	40–4810	Nut, footrest stud, left-hand (7/16″ B.S.C. left-hand)	
29.	2–1967	Spring washer, footrest stud (7/16″ × 7/8″ × 1/16″)	
30.	2–1945	Washer, footrest stud (7/16″ × 7/8″ × 1/16″)	
31.	40–4818	Lock plate, footrest stud	
32.	40–4855*	Footrest stud, left-hand (7/16″ B.S.C. left-hand × 3/8″ B.S.C. left-hand × 2″)	
33.	42–4476	Nut, pivot bolt (5/16″ B.S.C.)	2
34.	4–2276	End washer, pillion footrest	2

*Special material: **7.**—EN15. **32.**—EN14B.

www.bsaunitsingles.com

Plate 12



www.bsaunitsingles.com

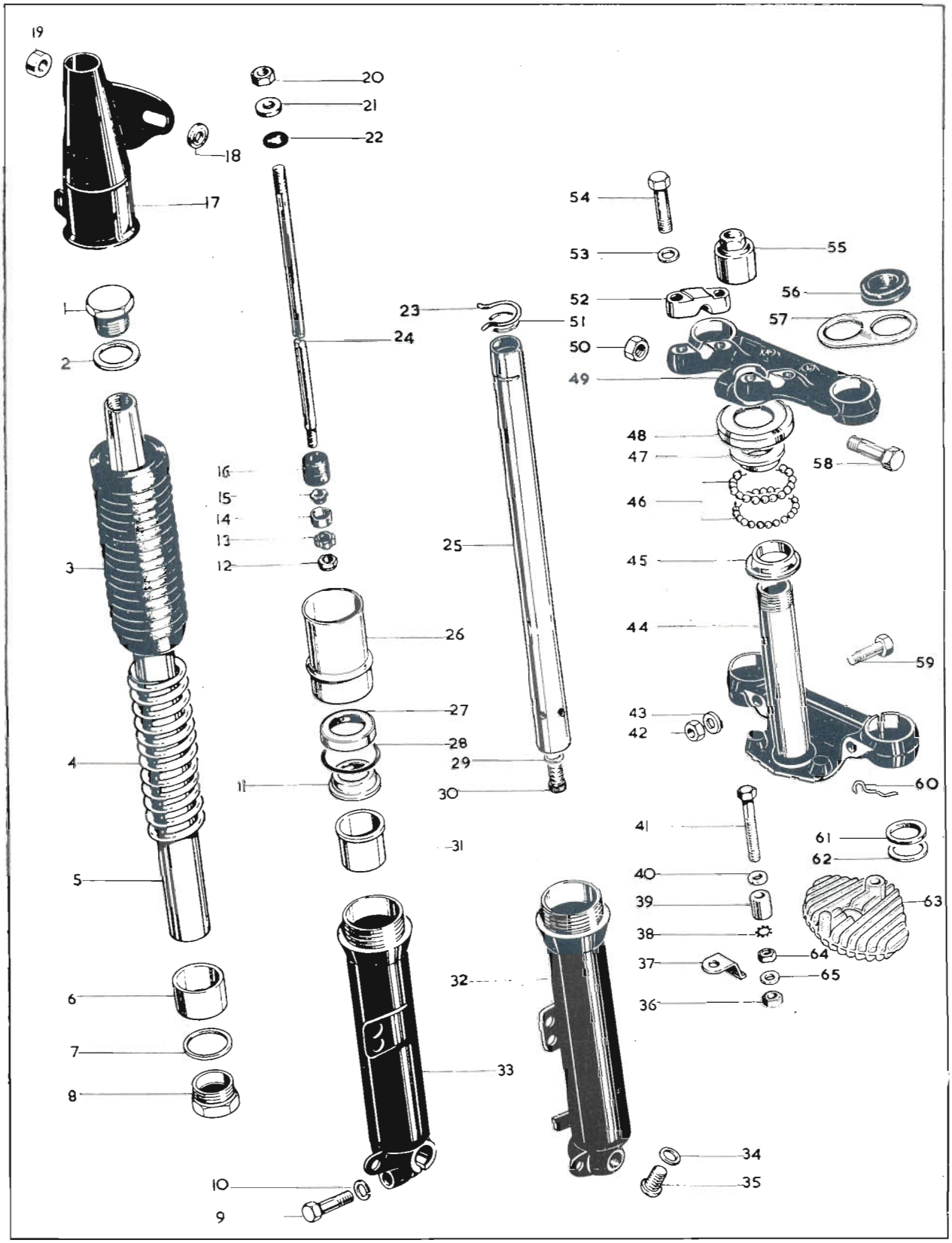
Plate 12

OIL TANK, SIDECOVER, TOOL TRAY

Code	*Spares No.*	*Description*	*Per Set*
1.	68–9223	"Oddie" stud (short)	
2.	68–9287	"Oddie" stud (long)	
3.	82–8614	Sidecover, left-hand	
4.	68–9227	Rubber washer, "Oddie" stud	
5.	40–9188	Rubber pad, sidecover to frame	
6.	68–8368	Filler cap/dipstick	
7.	68–9226	Rubber washer, "Oddie" stud	3
8.	67–42	Washer, filler cap	
9.	42–3249	Nut, oil tank bolt line 11 (1/4" B.S.C.)	2
10.	82–8436	Rubber bush, tank mounting	2
11.	40–8435	Bolt, tank mounting (1/4" B.S.C. × 1 3/4")	2
12.	82–8625	Oil tank with fixed fittings	
13.	65–9270	Tank transfer	
14.	2–525	Washer, tool tray bolt (1/4" × 1/2" × .048")	
15.	2–220	Bolt, tool tray (1/4" B.S.C. × 3/8")	
16.	40–9187	Bracket, sidecover pad	
17.	40–8046	Rubber pad, sidecover	2
18.	68–9337	Rivet, "Oddie" clip	2
19.	68–9115	"Oddie" clip, sidecover	
20.	40–414	Nut, tool tray to frame (1/4" B.S.C.)	
21.	15–7563	Spacer, tool tray	
22.	2–1354	Bolt, tool tray to frame (1/4" B.S.C. × 41/64")	
23.	40–9172	Tool tray	
24.	40–414	Nut, for bolt line 15 (1/4" B.S.C.)	
25.	21–771	Bolt, oil tank lower mounting (5/16" U.N.F. × 1 3/4")	
26.	40–8401	Rubber sleeve, oil tank	
27.	29–7962	Oil tank filter	
28.	29–7971	Fibre washer, banjo union	2
29.	82–8874	Banjo union, oil feed	
30.	68–8382	Clip, oil feed pipe	2
31.	68–8383	Oil feed pipe	
32.	40–8382	Oil return pipe	
33.	68–8343	Clip, oil return pipe	2
	60–2041	Sidecover transfer (*not illustrated*)	

www.bsaunitsingles.com

Plate 13



www.bsaunitsingles.com

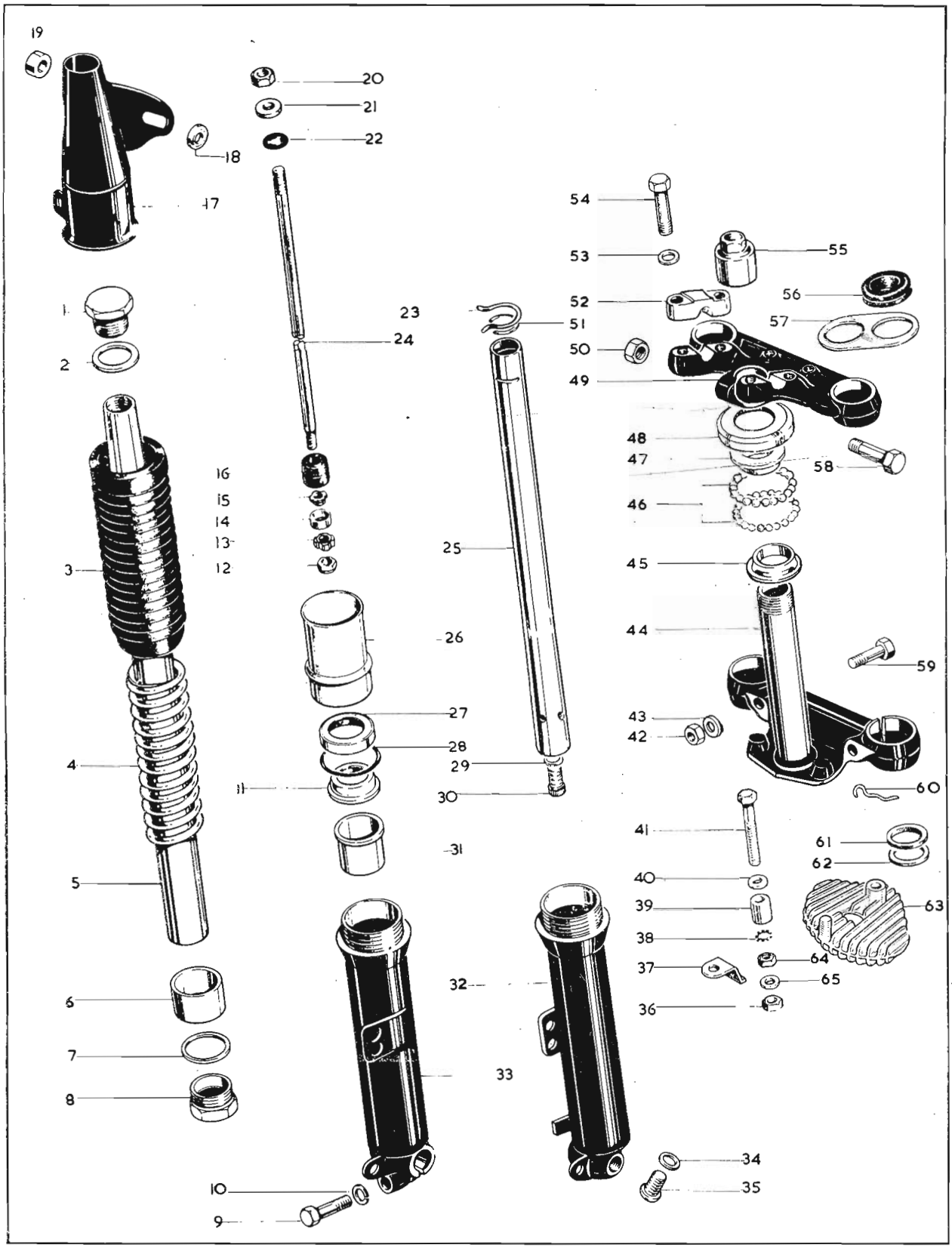
Plate 13

FRONT FORKS

Code	Spares No.	Description	Per Set
1.	41–5146	Top cap nut	2
2.	65–5332	Washer, top cap nut	2
3.	97–2513	Fork bellows	2
4.	89–5036	Fork spring	2
5.	68–5144	Fork shaft	2
6.	29–5347	Fork lower bush	2
7.	29–5338	Washer for shaft plug	2
8.	97–2709	Fork shaft plug	2
9.	65–5295	Pinch bolt, lower member (3/8" B.S.C. × 1 3/8")	
10.	2–2903	Spring washer, for bolt line 9 (13/32" × 9/16" × 1/16")	
11.	68–5134	Spacer, top bearing	2
12.	40–414	Nut, damper rod (1/4" B.S.C.)	2
13.	41–5134	Damper valve seat	2
14.	41–5139	Damper valve	2
15.	41–5140	Damper valve collar	2
16.	41–5144	Damper tube bush	2
17.	97–3693	Fork cover (left-hand)	
17.	97–3694	Fork cover (right-hand)	
18.	68–5104	Washer, headlamp mounting	2
19.	97–1932	Spacer, headlamp mounting (first sets only)	2
19.	68–5108	Spacer, headlamp mounting (after first sets)	2
20.	2–49	Nut, damper rod (5/16" B.S.C.)	2
21.	68–5170	Oil seal	2
22.	68–5171	Oil seal retainer	2
23.	41–5135	Outer circlip, damper tube	2
24.	68–5143	Damper rod	2
25.	41–5124	Damper tube	2
26.	97–2514	Oil seal holder	2
27.	65–5451	Fork oil seal	2
28.	97–2682	"O" ring, oil seal holder	2
29.	41–5145	Washer, damper tube bolt (alloy 7/16" × 21/64" × 1/32")	2
30.	97–2688	Damper tube bolt (5/16" B.S.F. × 3/4")	2
31.	65–5424	Fork top bush	2
32.	97–2564	Sliding tube (right-hand)	
33.	68–5146	Sliding tube (left-hand)	

www.bsaunitsingles.com

Plate 13—*continued*



www.bsaunitsingles.com

Plate 13—*continued*

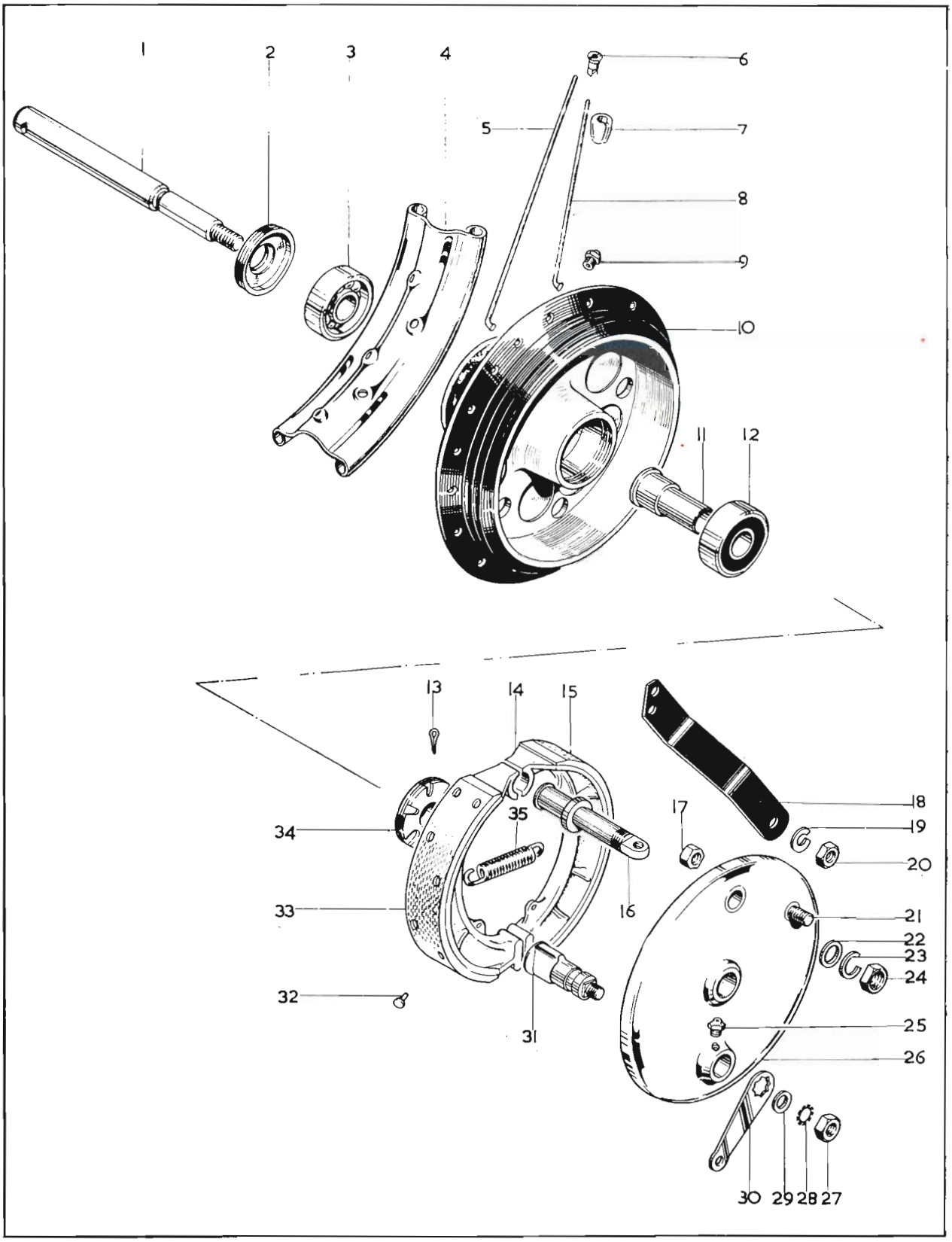
FRONT FORKS

Code	*Spares No.*	*Description*	*Per Set*
34.	41–5141	Fork drain plug	2
35.	68–5197	Washer, drain plug	2
36.	75–3144	Nut, heat sink bolt ($\frac{5}{16}$" B.S.C.)	
37.	68–9429	Diode retaining clip	
38.	36–382	Lockwasher, heat sink	
39.	29–9388	Spacer, heat sink	
40.	2–923	Washer, heat sink	
41.	40–9134	Bolt, heat sink ($\frac{5}{16}$" B.S.C. × 3")	
42.	14–303	Nut, for bolt line 59 ($\frac{3}{8}$" U.N.F.)	2
43.	2–2138	Washer, pinch bolt nut	2
44.	97–2526	Fork bottom yoke	
45.	40–5144	Steering bottom cone	
46.	97–2704	Steel ball, steering head	40
47.	40–5143	Steering top cone	
48.	40–5145	Top cone dust cover	
49.	97–2525	Fork top yoke	
50.	64–6016	Nut, for bolt line 58 ($\frac{3}{8}$" B.S.C.)	
51.	41–5143	Inner circlip, damper tube	2
52.	65–5333	Handlebar clip	2
53.	15–5155	Washer, for bolt line 54 (21/64" × ½" × .048")	4
54.	68–5056	Bolt, handlebar clip ($\frac{5}{16}$" B.S.C. × 1⅛")	4
55.	40–5018	Steering head cap nut	
56.	76–9325	Grommet, guide bracket	2
57.	68–5137	Cable guide bracket	2
58.	27–5135	Pinch bolt, top yoke ($\frac{3}{8}$" B.S.C.)	
59.	21–785*	Pinch bolt, bottom yoke ($\frac{3}{8}$" U.N.F. × 2$\frac{7}{16}$")	2
60.	40–5090	Cable guide clip	
61.	47–5065	Oil seal	2
62.	47–5064	Oil seal retainer	4
63.	68–9428	Heat sink	
64.	2–49	Nut, heat sink bolt ($\frac{5}{16}$" B.S.C.)	
65.	2–923	Washer, heat sink ($\frac{5}{16}$" × $\frac{5}{8}$" × $\frac{1}{16}$")	
	97–2565	Front fork complete	

*Special material: **59.**—EN15.

www.bsaunitsingles.com

Plate 14



www.bsaunitsingles.com

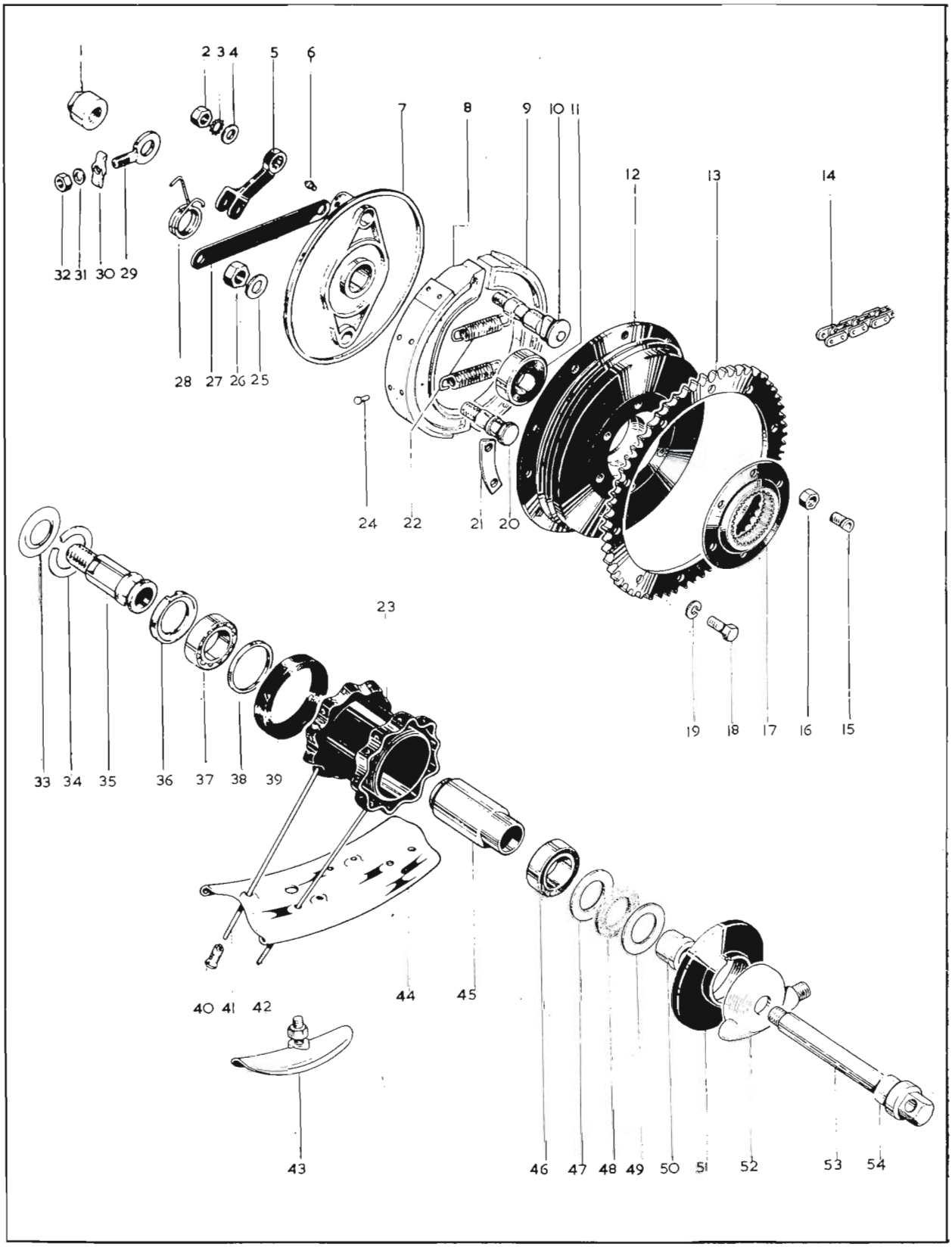
Plate 14

FRONT WHEEL

Code	*Spares No.*	*Description*	*Per Set*
1.	67–5566	Wheel spindle	
2.	68–5551	Bearing retainer (left-hand)	
3.	41–6016	Bearing (Hoffman LS9RS)	
4.	68–5556	Wheel rim (WM2–19)	
5.	67–5545	Spoke (long)	20
6.	27–6810	Spoke nipple	40
7.	42–5873	Balance weight (¾″)	*as reqd.*
7.	42–5875	Balance weight (1″)	*as reqd.*
8.	67–5544	Spoke (short)	20
9.	28–2080	Hub grease nipple	
10.	68–5535	Hub with spindle and bearings	
11.	67–5565	Spindle sleeve	
12.	41–6016	Bearing (Hoffman LS.9RS)	
13.	60–2683	Split pin, bearing retainer ($\frac{1}{16}$″ × ⅜″)	2
14.	68–5541	Leading brake shoe	
15.	19–7732	Brake lining	2
16.	67–5576	Fulcrum pin	
17.	24–5860	Nut, anchor strap stud ($\frac{7}{16}$″ B.S.C.)	
18.	42–5520	Anchor strap	
19.	15–716	Spring washer, anchor strap (29/64″ × 15/16″ × $\frac{1}{16}$″)	
20.	15–541	Nut, anchor strap ($\frac{7}{16}$″ B.S.C.)	
21.	67–5577	Stud, anchor strap ($\frac{7}{16}$″ B.S.C.)	
22.	25–6014	Washer, fulcrum pin	
23.	35–37	Spring washer, fulcrum pin	
24.	42–5883	Nut, fulcrum pin (⅝″ B.S.C.)	
25.	28–2080	Grease nipple, cam spindle	
26.	67–5555	Brake anchor plate	
27.	2–440	Nut, brake lever ($\frac{7}{16}$″ B.S.C.)	
28.	66–4708	Lockwasher, brake lever ($\frac{7}{16}$″)	
29.	15–431	Washer, brake lever ($\frac{7}{16}$″ × ¾″ × $\frac{1}{16}$″)	
30.	65–5907	Brake lever	
31.	37–2243	Cam spindle	
32.	67–5575	Rivet, brake lining	14
33.	68–5543	Trailing brake shoe	
34.	68–5552	Bearing retainer (right-hand)	
35.	65–5904	Spring, brake shoe	2
	68–5554	Wheel with spindle and bearings	

www.bsaunitsingles.com

Plate 15



www.bsaunitsingles.com

Plate 15

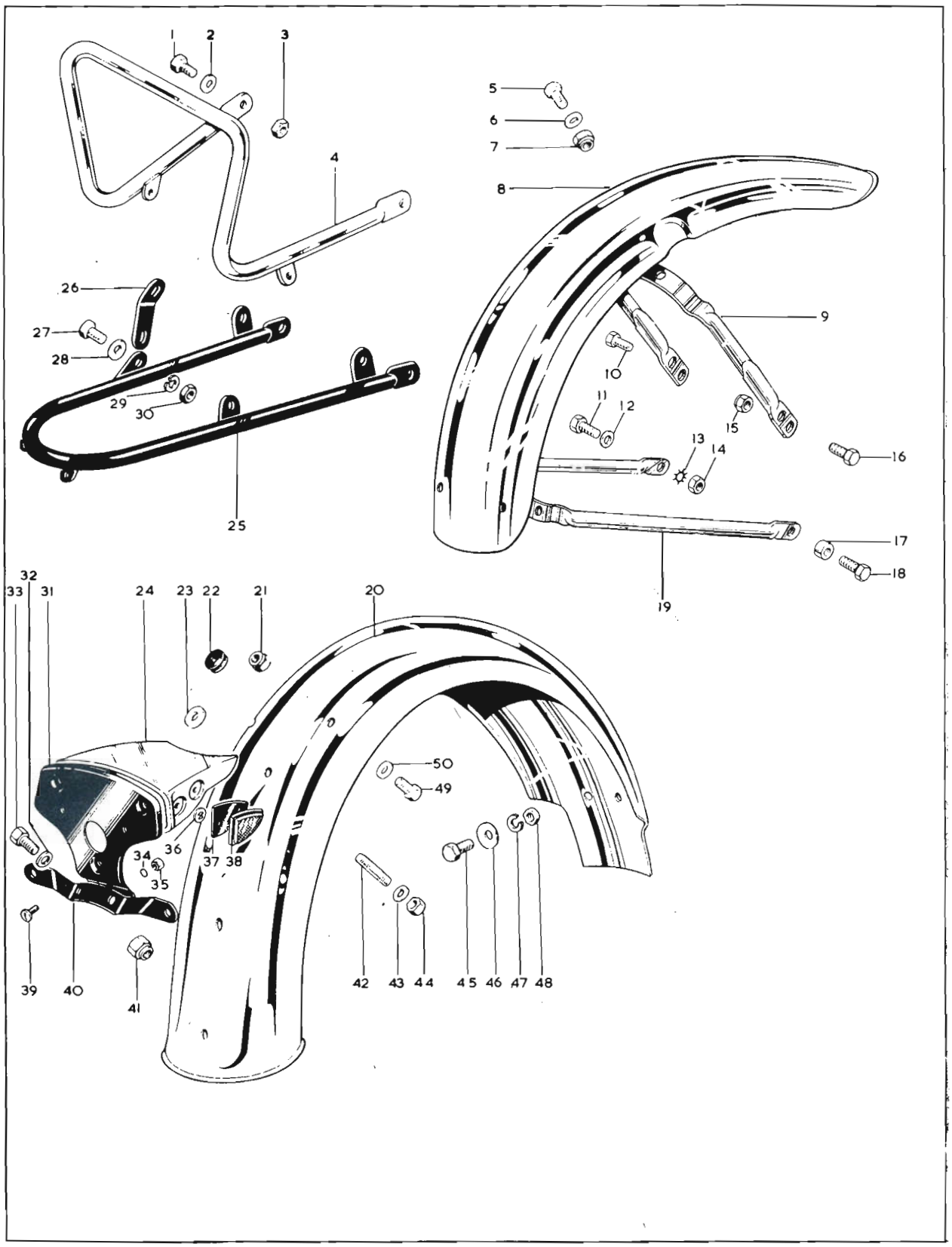
REAR WHEEL

Code	Spares No.	Description	Per Set
1.	68–6066	Spindle nut (left-hand)	
2.	2–440	Nut, brake lever (7/16" B.S.C.)	
3.	66–4708	Lockwasher, brake lever	
4.	15–431	Washer, brake lever (7/16" × 3/4" × 1/16")	
5.	42–6045	Brake lever	
6.	28–2080	Grease nipple, cam spindle	
7.	41–6093	Brake anchor plate	
8.	65–5940	Brake shoe complete	2
9.	19–7717	Brake lining	2
10.	37–2226	Cam spindle	
11.	65–5883	Bearing (Hoffman LS.9)	
12.	41–6090	Brake drum	
13.	41–6091	Rear chainwheel (49 teeth)	
14.	19–8687	Rear chain (5/8" × 1/4" × 100 pitch)	
15.	67–6038*	Bolt, flange to drum (3/8" B.S.C.)	6
16.	2–452	Nut, flange to drum (3/8" B.S.C.)	6
17.	42–6019	Driving flange	
18.	68–6095*	Bolt, chainwheel to drum (5/16" U.N.F. × 13/32")	10
19.	24–8784	Spring washer, for bolt line 18 (5/16" × 5/8" × .040")	10
20.	68–6133	Fulcrum pin	
21.	68–6135	Lockplate, for bolt line 15	3
22.	65–5904	Return spring, brake shoe	2
23.	41–6022	Hub with spindle and bearings	
24.	35–6436	Rivet for brake linings	14
25.	65–5111	Spring washer, fulcrum pin (1/2")	
26.	24–7000	Nut, fulcrum pin (1/2" B.S.C.)	
27.	41–6094	Anchor strap	
28.	68–6134	Return spring, brake lever	
29.	40–6033	Wheel adjuster	2
30.	40–6040	Wheel adjuster cap	2
31.	2–923	Washer, wheel adjuster (5/16" × 5/8" × 1/16")	2
32.	42–4476	Nut, wheel adjuster (5/16" B.S.C.)	2
33.	67–6033	Bearing shim	
34.	67–6034	Bearing circlip	
35.	41–6032	Fixed spindle	
36.	68–6081	Bearing retainer	
37.	41–6016	Bearing (Hoffman LS.9RS)	
38.	65–5884	Thrust ring, bearing	
39.	67–6051	Rubber seal	
40.	27–6810	Spoke nipple	40
41.	42–6011	Spoke (left-hand)	20
42.	42–6012	Spoke (right-hand)	20
43.	68–9575	Security bolt	2
44.	42–6371	Wheel rim (WM3–18)	
45.	67–6027	Spindle sleeve	
46.	41–6016	Bearing (Hoffman LS.9RS)	
47.	65–5887	Retainer (inner)	
48.	65–5886	Felt washer	
49.	41–6021	Retainer (outer)	
50.	41–6019	Inner spacer (right-hand)	
51.	68–6142	End cover	
52.	19–9217	Speedometer gearbox (1.25 to 1)	
53.	41–6098	Wheel spindle	
54.	41–6082	Outer spacer (right-hand)	
	41–6009	Rear wheel with spindle and bearings	

*Special material: **15.**—EN14B. **18.**—EN14B.

www.bsaunitsingles.com

Plate 16



www.bsaunitsingles.com

Plate 16

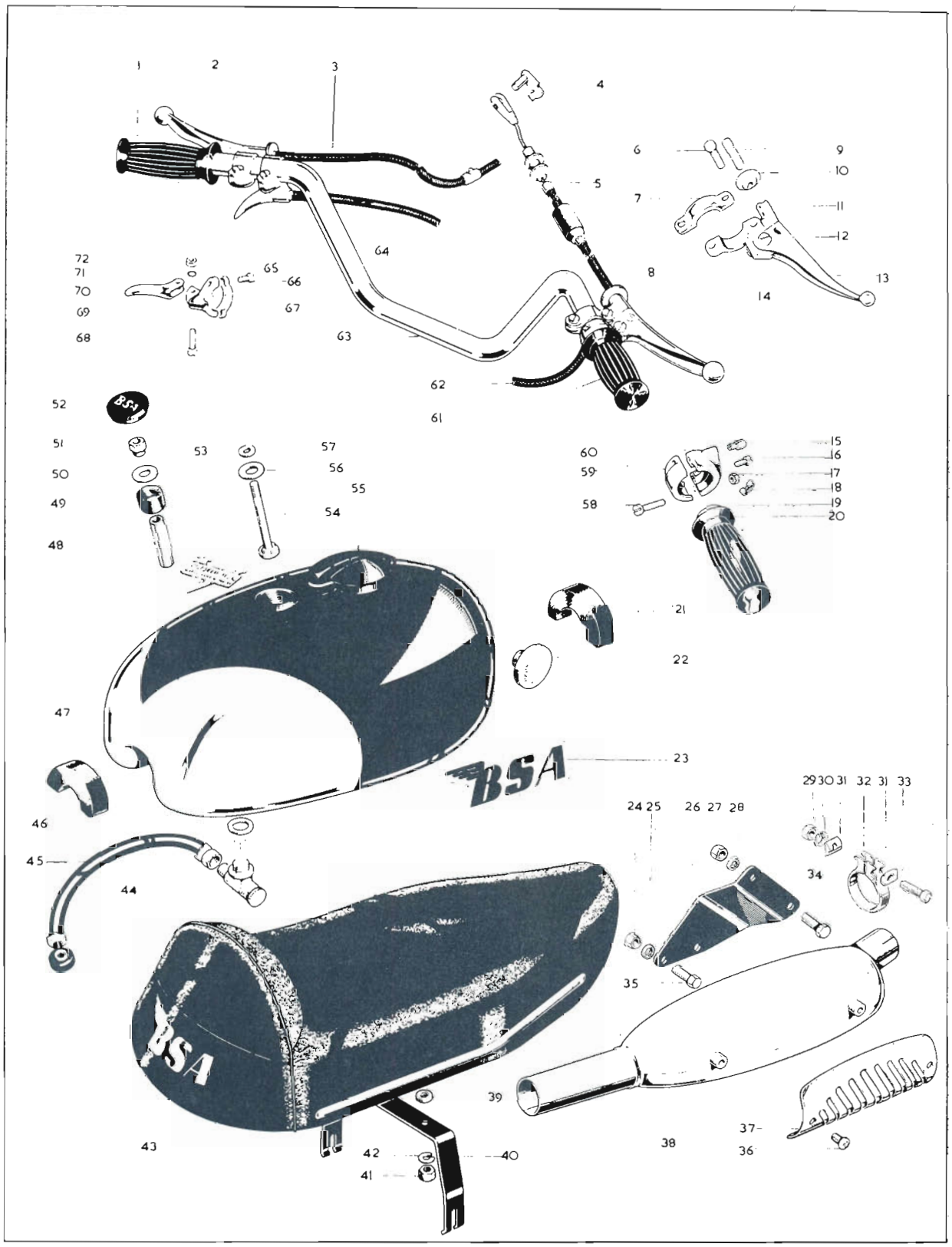
MUDGUARDS

Code	Spares No.	Description	Per Set
1.	28–2338	Bolt, handrail to support rail (5/16" B.S.C. × 23/32")	2
2.	2–923	Washer, handrail to support rail (5/16" × 5/8" × 1/16")	2
3.	75–6594	Nut, handrail to support rail (5/16" B.S.C.)	2
4.	41–9152	Handrail	
5.	2–204	Bolt, stay to mudguard (1/4" B.S.C. × 1/2")	4
6.	27–8560	Washer, stay to mudguard (1/4" × 5/8" × .048")	4
7.	40–414	Nut, stay to mudguard (1/4" B.S.C.)	4
8.	41–6533	Front mudguard	
9.	82–8394	Centre stay, front mudguard	
10.	3–1156	Bolt, stay to fork leg, left-hand (5/16" B.S.C. × 7/8")	2
11.	15–7354	Bolt, stay to fork end, left-hand (5/16" B.S.C. × 5/8")	
12.	2–923	Washer, stay to fork end (5/16" × 5/8" × 1/16")	2
13.	36–382	Lockwasher, stay to fork end (5/16")	2
14.	2–1616	Nut, stay to fork end (5/16" B.S.C.)	2
15.	75–3144	Nut, stay to fork leg (5/16" B.S.C.)	4
16.	64–6054*	Bolt, stay to fork leg, right-hand (5/16" B.S.C. × 1-7/64")	2
17.	2–370	Spacer, stay to fork end	
18.	40–6022	Bolt, stay to fork end, right-hand (5/16" B.S.C. × 7/8")	
19.	40–6570	Bottom stay, front mudguard	
20.	82–8367	Rear mudguard — first sets only	
20.	82–9989	Rear mudguard — after first sets	
21.	42–4476	Nut, guard to support rail (5/16" B.S.C.)	2
22.	67–6839	Wiring grommet	2
23.	76–101	Spacer, tail lamp support — first sets only	
23.	76–100	Spacer, tail lamp support — after first sets	
24.	83–254	Tail lamp support complete — first sets only	
24.	83–270	Tail lamp support complete — after first sets	
25.	41–6782	Support rail	
26.	68–6802	Bracket, support rail to guard	2
27.	27–6742	Bolt, bracket to support rail (5/16" B.S.C. × 37/64")	2
28.	2–923	Washer, bracket to support rail (5/16" × 5/8" × 1/16")	2
29.	24–8784	Spring washer, bracket to support rail (5/16" × 5/8" × .040")	2
30.	2–49	Nut, bracket to support rail (5/16" B.S.C.)	2
31.	68–6835	Tail lamp support plate	
32.	27–8560	Washer, for bolt line 33 (1/4" × 5/8" × .048")	2
33.	2–204	Bolt, number plate bracket (1/4" B.S.C. × 1/2")	2
34.	54–170	Lockwasher, support plate bottom screw — after first sets	
35.	21–5161	Nut, support plate bottom screw (2 B.A.) — after first sets	
36.	82–8195	Push-fix, rear reflector	4
37.	82–8140	Rubber pad, rear reflector	2
38.	19–943	Rear reflector (Lucas 57111)	2
39.	54–9003	Screw, support plate to support (2 B.A. × 5/16") — first sets only	3
39.	54–9012	Screw, support plate to support (2 B.A. × 13/32") — after first sets	3
40.	47–6806	Number plate bracket	2
41.	40–414	Nut, for bolt line 33 (1/4" B.S.C.)	2
42.	31–222	Stud, tail lamp support (1/4" B.S.C./WHIT.) — first sets only	
42.	70–2980	Stud, tail lamp support — after first sets	
43.	68–6832	Washer, tail lamp support — first sets only	
43.	54–9081	Washer, tail lamp support — after first sets	
44.	42–3249	Nut, tail lamp support stud (1/4" B.S.C.)	
45.	2–204	Bolt, mudguard to frame (1/4" B.S.C. × 1/2")	2
46.	40–6790	Washer, mudguard to frame	2
47.	2–1462	Spring washer, mudguard to frame (1/4" × 19/32" × .040")	2
48.	2–2395	Nut, mudguard to frame (1/4" B.S.C.)	2
49.	28–2338	Bolt, mudguard to top frame (5/16" B.S.C. × 23/32")	2
50.	2–923	Washer, mudguard to top frame (5/16" × 5/8" × 1/16")	2

*Special material: **16.**—EN15.

www.bsaunitsingles.com

Plate 17



www.bsaunitsingles.com

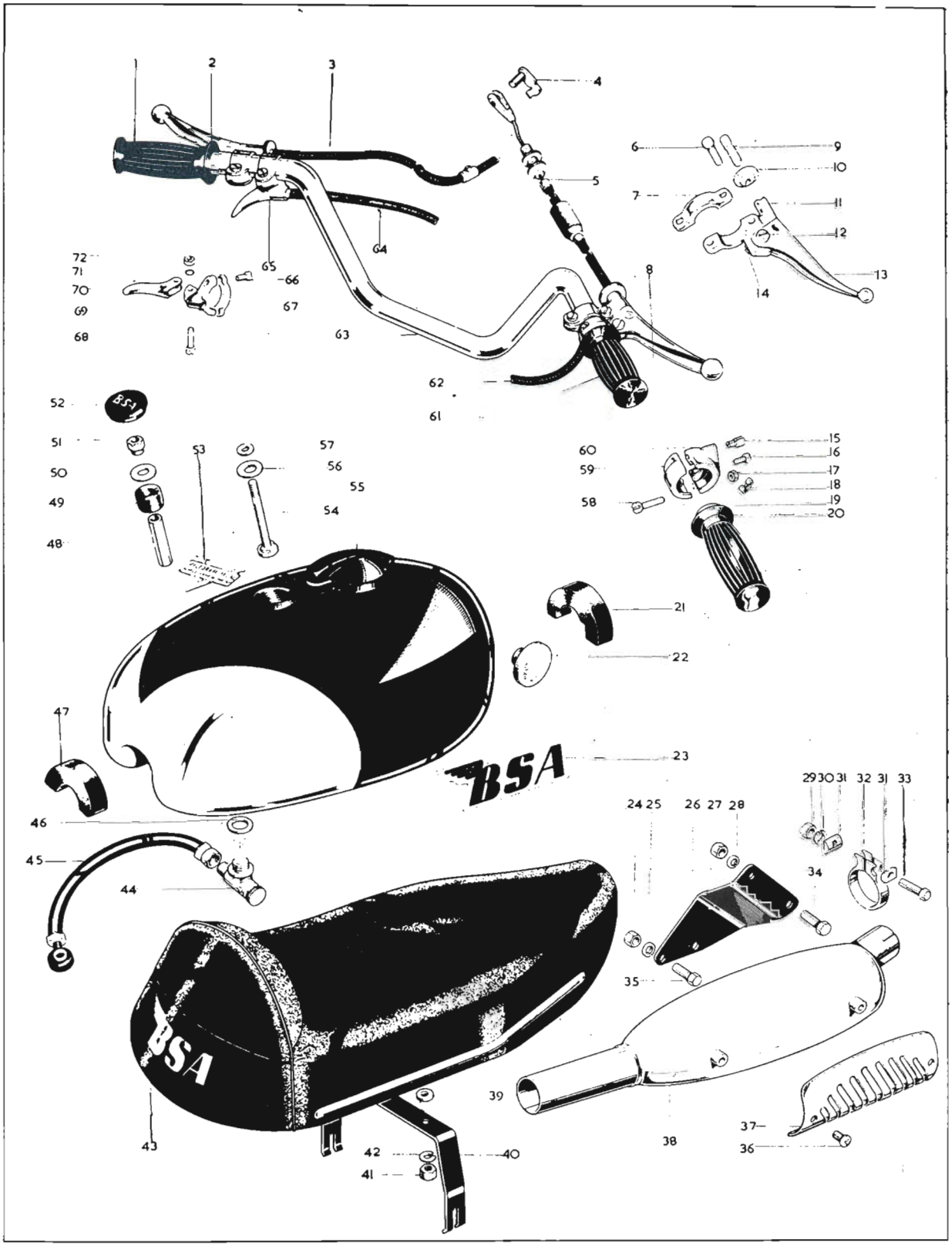
Plate 17

PETROL TANK, TWINSEAT, HANDLEBAR AND CONTROLS

Code	Spares No.		Description	Per Set
	B.S.A. NO.	MAKERS NO.		
1.	19–7221		Rubber grip (left-hand)	
2.	60–2074	18/952	Clutch control complete	
3.	60–2083		Clutch control cable	
4.	37–2006		Spring pin for brake cable	
5.	60–2119		Front brake cable complete with stop switch — after first sets	
5.	60–883		Front brake cable — first sets only	
6.		11/014	Clamp screw, brake and clutch controls	4
7.		12/595	Clamp, brake and clutch controls	2
8.	60–2090	18/951M	Brake control complete	
9.		18/1708	Cable adjuster, brake and clutch	2
10.		18/1709	Adjuster nut, brake and clutch	2
11.		18/773	Bracket, clutch control	
11.		18/777	Bracket, brake control	
12.		18/087	Fulcrum screw, brake and clutch controls	2
13.		18/752	Clutch lever only	
13.		18/754	Brake lever only	
14.		18/053	Nut for fulcrum pin	2
15.		16/011	Throttle cable stop	
16.		16/009	Screw, friction spring	
17.		16/010	Nut, friction spring screw	
18.		16/008	Friction spring, twist grip	
19.		16/091	Twist grip rotor	
20.	19–7222		Rubber grip (right-hand)	
21.	40–8121		Tank mounting rubber (front)	
22.	42–8052		Anti-roll rubber	2
23.	41–8107		Petrol tank side transfer	2
24.	2–2395		Nut, silencer to bracket (1/4" B.S.C.)	2
25.	2–1462		Spring washer, silencer to bracket (1/4" × 19/32" × .040")	2
26.	82–9945		Silencer bracket	
27.	14–302		Nut, bracket to frame (5/16" U.N.F.)	2
28.	24–8784		Spring washer, bracket to frame (5/16" × 5/8" × .040")	2
29.	21–1908		Nut, silencer clip (5/16" U.N.F.)	
30.	54–8003		Spring washer, silencer clip	
31.	75–2719		"D" washer, silencer clip	2
32.	70–5874		Silencer clip complete	
33.	14–219		Bolt, silencer clip (5/16" U.N.F. × 1 1/2")	
34.	14–115		Bolt, bracket to frame (5/16" U.N.F. × 7/8")	2
35.	2–204		Bolt, silencer to bracket (1/4" B.S.C. × 1/2")	2
36.	54–9003		Screw, heat shield	2
37.	70–8960		Heat shield	

www.bsaunitsingles.com

Plate 17—*continued*



www.bsaunitsingles.com

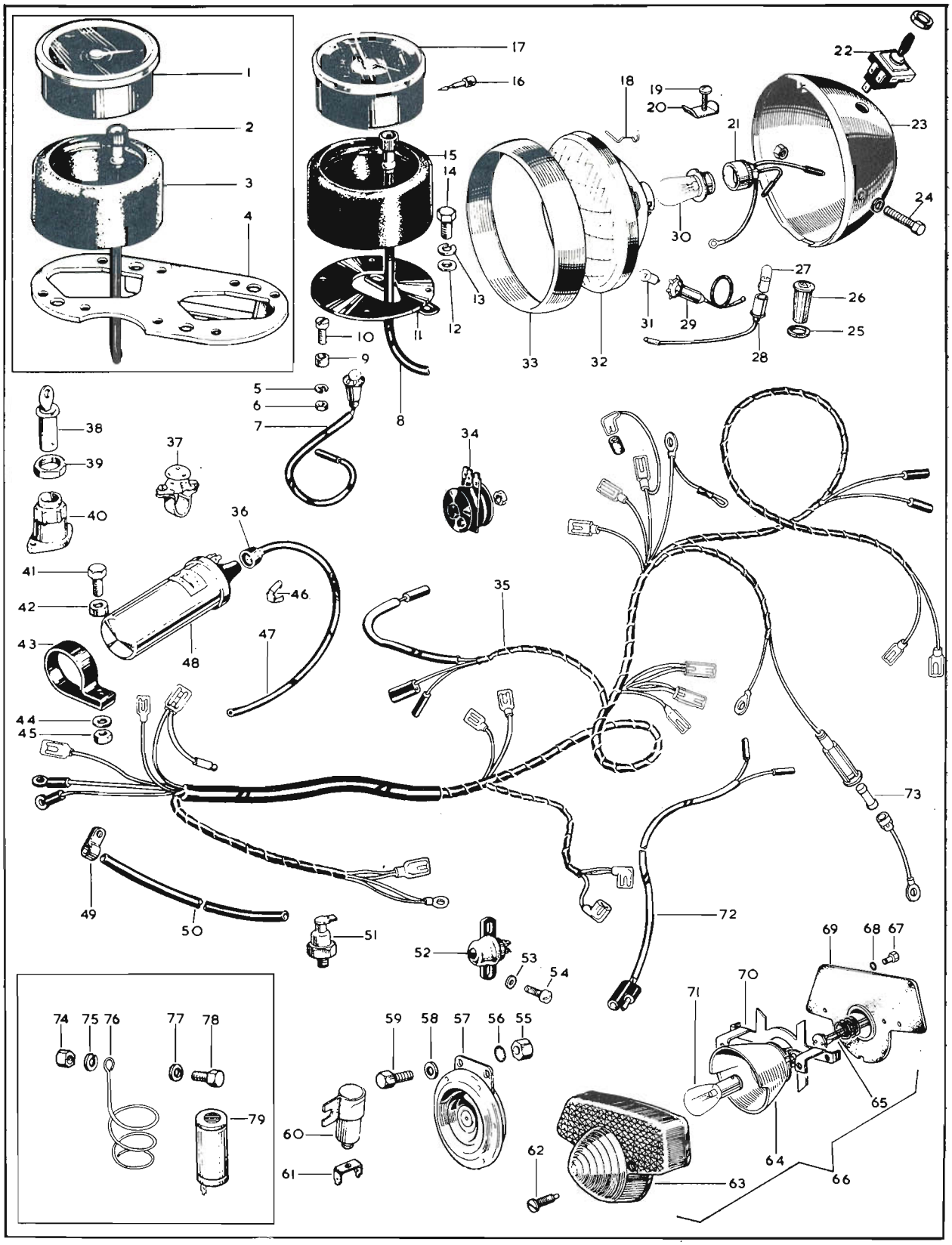
Plate 17—*continued*
PETROL TANK, TWINSEAT, HANDLEBAR AND CONTROLS

Code	*Spares No.*		*Description*	*Per Set*
	B.S.A. NO.	MAKERS NO.		
38.	70–9654		Silencer	
39.	27–8560		Spacer, twinseat	2
40.	41–9131		Rear bracket, twinseat	
41.	2–51		Nut, twinseat (¼" B.S.C.)	2
42.	2–1462		Spring washer, twinseat (¼" × 19/32" × .040")	2
43.	82–9732		Twinseat complete	
44.	68–8024		Petrol tap	
45.	82–8718		Petrol pipe assembly complete	
46.	82–9204		Seal washer, for petrol tap	*as reqd.*
46.	65–8218		Seal washer, for petrol tap	*as reqd.*
46.	65–8219		Seal washer, for petrol tap	*as reqd.*
47.	40–8140		Tank mounting rubber (rear)	
48.	68–8046		Spacer tube, tank mounting	
49.	42–8017		Rubber sleeve, tank mounting	
50.	68–8016		Washer, tank mounting	
51.	68–8014		Nut, tank mounting ($\frac{5}{16}$" B.S.C.)	
52.	42–8010		Grommet, tank mounting	
53.	60–2042		Petrol tank top transfer	
54.	68–8045		Bolt, tank mounting ($\frac{5}{16}$" B.S.C. × 2⅞")	
55.	40–8101		Petrol tank with fixed fittings	
56.	29–5655		Washer, tank mounting ($\frac{7}{16}$" × 25/32" × .104")	
57.	2–923		Washer, tank mounting ($\frac{5}{16}$" × ⅝" × $\frac{1}{16}$")	
58.		11/013	Body screw, twist grip	2
59.		16/328	Body (top-half), twist grip	
60.		16/329	Body (bottom half), twist grip	
61.	19–7223	16/364	Twist grip control complete	
62.	40–8657		Throttle cable complete	
63.	40–4960		Handlebar	
64.	41–8548		Exhaust lifter control cable	
65.	42–8611	18/864	Exhaust lifter control complete	
66.	19–3082	376/079	Clamp screw, exhaust lifter	2
67.	19–3083	12/064	Handlebar clamp, exhaust lifter	
68.	19–3084	11/014	Lever fulcrum pin, exhaust lifter	
69.	19–3086	18/869	Bracket, exhaust lifter	
70.	19–3085	18/871	Lever, exhaust lifter	
71.	19–3087		Lockwasher, for nut line 72	
72.	19–2763	18/060	Fulcrum pin nut, exhaust lifter	

NOTE:—Where no B.S.A. Part Number is quoted, the part is only available from the makers.

www.bsaunitsingles.com

Plate 18



www.bsaunitsingles.com

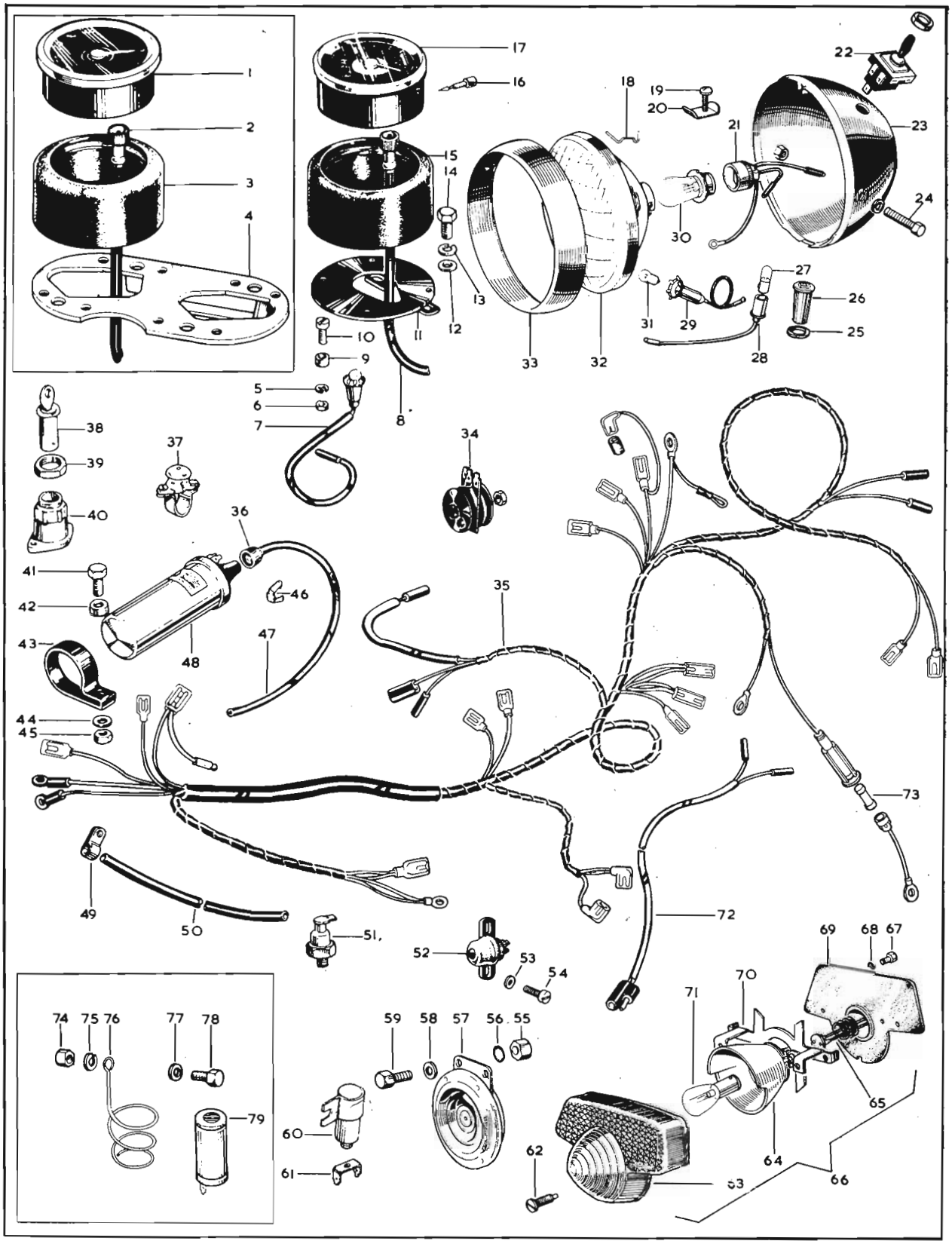
Plate 18

ELECTRICAL EQUIPMENT

Code	Spares No.		Description	Per Set
	B.S.A. NO.	MAKERS NO.		
1.	19–8944	RSM.3003/01	Tachometer head (*to order only*)	
2.	19–9094		Tachometer cable (*to order only*)	
3.	83–281		Mounting cup, tachometer head (*to order only*)	
4.	97–3689		Mounting bracket, speedometer and tachometer (*to order only*)	
5.	24–7068		Spring washer, speedometer or tachometer mounting	4
6.	2–47		Nut, speedometer or tachometer mounting	4
7.	19–1166	54953389	Speedometer light lead	
8.	19–9089	DF.9110/00/63	Speedometer cable	
9.	68–9418		Spacer, speedometer or tachometer mounting	4
10.	76–543		Screw, speedometer or tachometer mounting	4
11.	82–8283		Mounting bracket, speedometer head only	
12.	2–525		Washer, speedometer or tachometer bracket mounting	2
13.	24–978		Spring washer, speedometer or tachometer bracket mounting	2
14.	2–1354		Bolt, speedometer or tachometer bracket mounting	2
15.	83–281		Mounting cup, speedometer head	
16.	19–9080	41-148-203-108-0	Speedometer trip shaft	
17.	19–8936	SSM.5001/05	Speedometer head	
18.		504665	Wire clip, headlamp light unit	5
19.		144921	Screw, headlamp rim	
20.		534296	Plate, headlamp rim fixing screw	
21.		554602	Main bulb holder	
22.	19–964	35710	Light switch	
23.		54524000	Headlamp body	
24.		112201	Bolt, headlamp mounting	2
25.		54140331	Seal washer, warning light body	2
26.	19–982	38191	Warning light body (green)	
26.	19–965	38189	Warning light body (red)	
27.		281	Bulb, warning light	2
28.		54945043	Bulb holder, warning light	2
29.		54573590	Pilot bulb holder, headlamp	
30.		464	Main bulb, headlamp	
31.		989	Pilot bulb, headlamp	
32.		54524526	Light unit, headlamp	
33.		534343	Headlamp rim	
34.	19–1715	49072	Rectifier	
35.	19–986	54955718	Wiring harness	
36.	75–9607	421554	Grommet, high-tension lead	
37.	19–1472	76204	Horn push	
38.	68–9304		Ignition lock and key	
39.	19–1247	54130041	Nut, ignition switch	
40.	19–1775	31899	Ignition switch	
41.	2–14		Bolt, coil clip mounting	
42.	75–9102		Spacer, coil clip mounting	

www.bsaunitsingles.com

Plate 18—*continued*



www.bsaunitsingles.com

Plate 18—*continued*

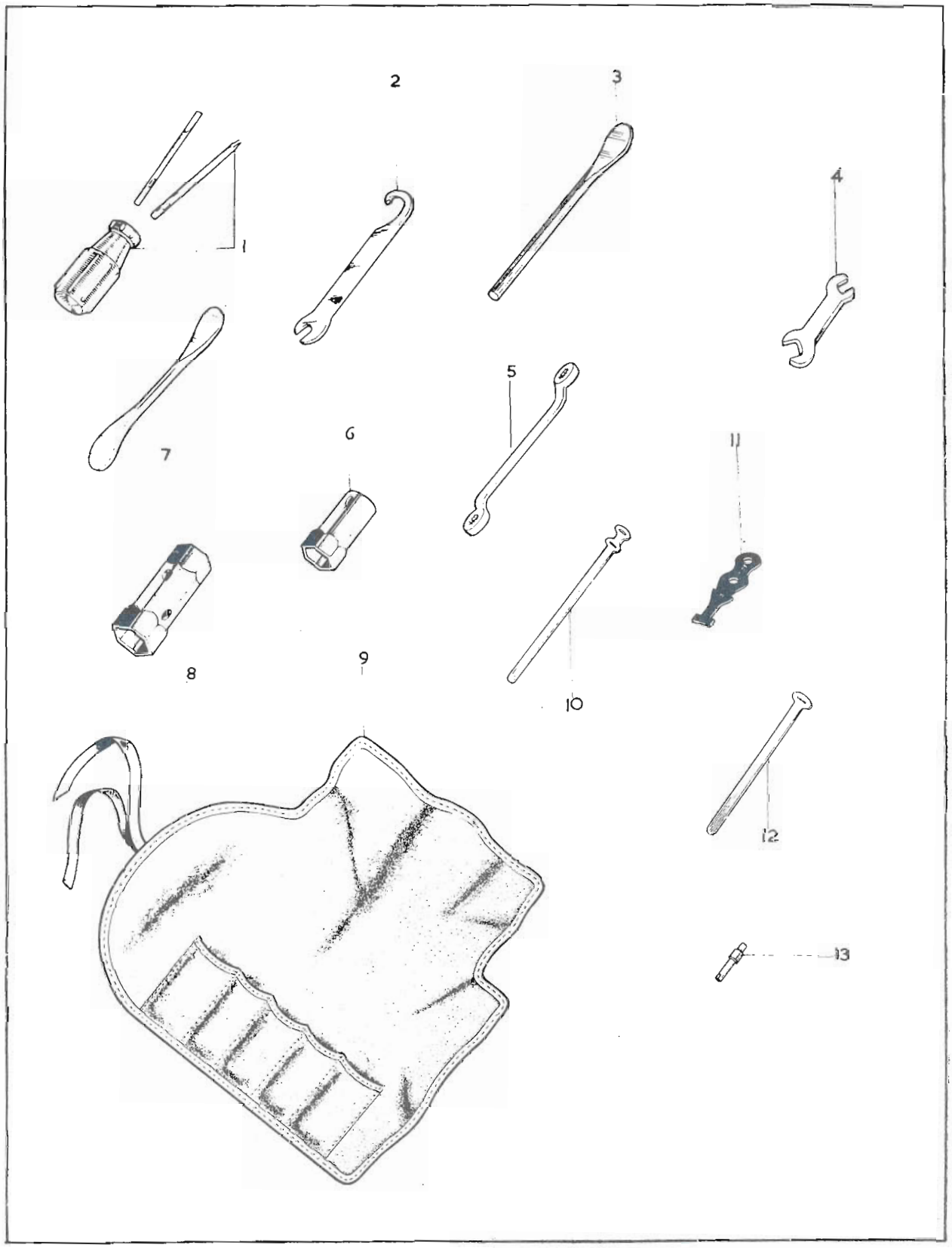
ELECTRICAL EQUIPMENT

Code	*Spares No.*		*Description*	*Per Set*
	B.S.A. NO.	MAKERS NO.		
43.	68–4093		Coil clip	
44.	27–8560		Washer, coil clip mounting	
45.	40–414		Nut, coil clip mounting	
46.	19–866	421863	Clip, high-tension lead	
47.	19–1879	842185	High-tension lead	
48.	19–1854	45110	Ignition coil	
49.	66–8340		Clip, battery vent pipe	
50.	68–9163		Battery vent pipe	
51.	19–1735	49345	Zener-diode	
52.	19–916	34815	Rear stop light switch	
53.	2–1096		Washer, stop switch mounting	2
54.	42–4574		Screw, stop switch mounting	2
55.	42–4475		Nut, horn mounting	
56.	66–4707		Lockwasher, horn mounting	
57.	19–2064		Horn	
58.	2–2138		Washer, horn mounting	
59.	75–4813		Bolt, horn mounting	
60.	19–1747	54441582	Condenser, ignition	
61.	47–9170	54190096	Single "Lucar" blade for condenser	
62.		144921	Screw, tail lamp lens	2
63.		54577109	Tail lamp lens	
64.		54578213	Bulb holder assembly, tail lamp	
65.		573828	Bulb holder interior, tail lamp	
66.	19–1245	53973	Stop/tail lamp complete	
67.		110714	Screw, lamp fixing	2
68.		188330	Lockwasher, lamp fixing	2
69.		54571677	Gasket, lamp seating	
70.		54578212	Base assembly, tail lamp	
71.		380	Bulb, stop/tail lamp	
72.	82–8314	54953386	Tail lamp lead	
73.	19–1249		Fuse (12 volt, 35 amp.)	
74.	2–2395		Nut, capacitor mounting (*to order only*)	
75.	2–1462		Spring washer, capacitor mounting (*to order only*)	
76.	82–8320	54483156	Spring, capacitor mounting (*to order only*)	
77.	2–525		Washer, capacitor mounting (*to order only*)	
78.	2–1354		Bolt, capacitor mounting (*to order only*)	
79.	82–8319	54170009	Capacitor (*to order only*)	
	19–1776	54027029	Battery (*not illustrated*)	
	19–985	60034	Headlamp complete	
	00–5195		Tachometer kit complete (*to order only*)	
	00–4403		Capacitor kit complete (*to order only*)	

*NOTE:—Where no B.S.A. part number is quoted, the part is only available from the makers.

www.bsaunitsingles.com

Plate 19



www.bsaunitsingles.com

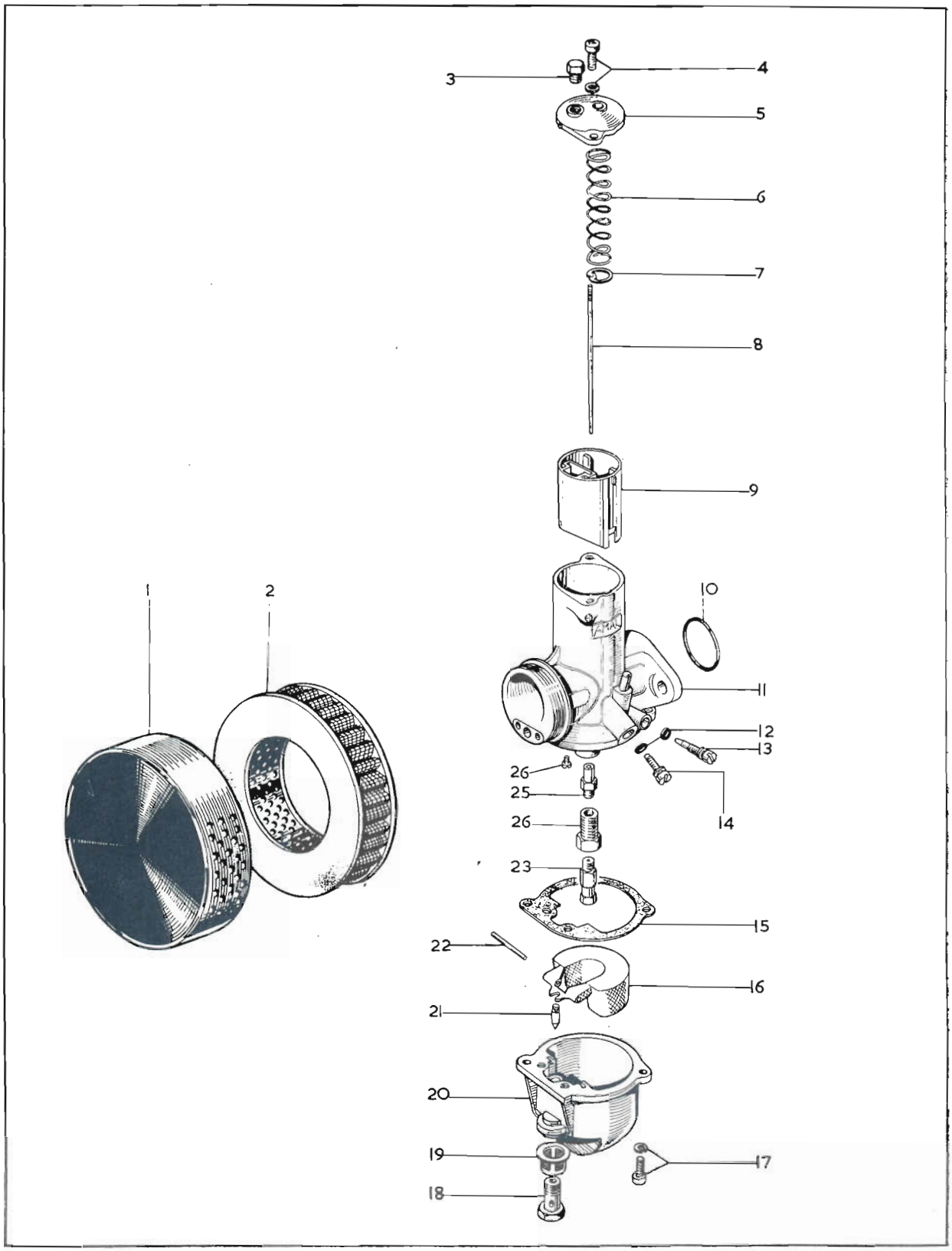
Plate 19

TOOLS AND SUNDRIES

Code	*Spares No.*	*Description*	*Per Set*
1.	60–767	Screwdriver set	
2.	68–9462	"C" spanner, rear damper	
3.	60–801	Tyre lever/tommy bar	
4.	65–9132	Tapper spanner	
5.	67–9026	Ring spanner	
6.	68–9464	Plug spanner	
7.	29–9252	Tyre lever	
8.	40–9017	Double box spanner	
9.	68–9461	Tool roll	
10.	76–9136	Cable clip	5
11.	90–9024	Rubber cable clip	2
12.	75–9045	Cable clip	3
13.	68–9467	Tyre valve key	
	60–2114	Toolkit complete	

www.bsaunitsingles.com

Plate 20



www.bsaunitsingles.com

Plate 20

CARBURETTER AND AIR CLEANER

Code	*Spares No.*		*Description*	*Per Set*
	B.S.A. NO.	AMAL NO.		
1.	60–1053		Air cleaner complete	
2.	19–7115		Air cleaner element	
3.		4/137A	Screw plug for top cap	
4.	19–3093	622/086	Screw and washer for top cap	2
5.		928/097	Mixing chamber top cap	
6.	19–3095	622/067	Throttle needle clip	
7.	19–3094	622/061	Throttle slide spring	
8.	19–3107	928/063	Throttle needle	
9.	19–3108	928/060	Throttle slide (number 3 cut-away)	
10.	19–3090	622/101	"O" ring, carburetter flange	
11.		R.930	Carburetter body	
12.	19–3098	622/082	"O" ring, pilot air and throttle stop screws	2
13.		622/076	Pilot air adjusting screw	
14.		622/077	Throttle stop screw	
15.	19–3106	622/073	Float chamber gasket	
16.	19–3102	622/069	Float	
17.	19–3093	622/086	Screw and washer, float chamber to body	2
18.	19–3103	622/078	Banjo bolt	
19.	19–3048	376/093	Petrol filter	
20.		622/050	Float chamber	
21.	19–3105	622/068	Float needle	
22.		622/071	Float spindle	
23.	19–2883	376/100	Main jet (230 c.c.)	
24.		622/080	Jet holder	
25.	19–3101	622/079	Needle jet (.107")	
26.	19–3100	124/026	Pilot jet (25 c.c.)	
	19–2400	R.930/11	Carburetter complete	

NOTE:—Where no B.S.A. part number is quoted, the part is only available from the makers.

www.bsaunitsingles.com

NUMERICAL INDEX

Number	Page	Plate	Code
00–3171	5	—	—
00–3171	9	—	—
00–3313	5	—	—
00–3313	9	—	—
00–3463	5	—	—
00–3464	5	—	—
00–3465	5	—	—
00–3474	5	—	—
00–3475	5	—	—
00–3476	5	—	—
00–4403	51	—	—
00–5195	51	—	—
2–14	49	18	41
2–46	31	11	10
2–46	27	9	27
2–47	49	18	6
2–49	27	9	20
2–49	35	13	20
2–49	43	16	30
2–49	37	13	64
2–51	47	17	41
2–204	43	16	5
2–204	43	16	33
2–204	45	17	35
2–204	43	16	45
2–220	33	12	15
2–220	29	10	18
2–370	43	16	17
2–440	41	15	2
2–440	39	14	27
2–443	9	1	37
2–449	29	10	3
2–452	41	15	16
2–522	31	11	9
2–522	27	9	26
2–525	9	1	1
2–525	13	3	2
2–525	9	1	7
2–525	21	7	12
2–525	49	18	12
2–525	33	12	14
2–525	15	4	32
2–525	27	9	56
2–525	51	18	77
2–861	29	10	9
2–923	15	4	2
2–923	43	16	2
2–923	9	1	5
2–923	15	4	7
2–923	43	16	12
2–923	31	11	18
2–923	13	3	21
2–923	43	16	28
2–923	41	15	31
2–923	37	13	40
2–923	43	16	50
2–923	47	17	57
2–923	37	13	65
2–1027	27	9	11
2–1096	27	9	9
2–1096	51	18	53
2–1354	49	18	14
2–1354	33	12	22
2–1354	51	18	78
2–1462	45	17	25
2–1462	47	17	42
2–1462	43	16	47
2–1462	51	18	75
2–1616	43	16	14
2–1733	29	10	2
2–1925	27	9	13
2–1945	31	11	30
2–1967	27	9	12
2–1967	31	11	29
2–2138	27	9	30
2–2138	29	10	12
2–2138	27	9	18
2–2138	31	11	24
2–2138	27	9	34
2–2138	37	13	43
2–2138	51	18	58
2–2395	25	8	19
2–2395	45	17	24
2–2395	43	16	48
2–2395	51	18	74
2–2578	21	7	35
2–2579	21	7	33
2–2580	21	7	34
2–2903	35	13	10
3–111	27	9	2
3–1156	43	16	10
4–137	55	20	3
4–2276	31	11	34
4–2608	27	9	49
11–13	47	17	58
11–14	45	17	6
11–14	47	17	68
12–64	47	17	67
12–595	45	17	7
14–113	29	10	11
14–113	31	11	14
14–115	45	17	34
14–116	31	11	27
14–219	45	17	33
14–302	15	4	1
14–302	15	4	6
14–302	19	6	24
14–302	45	17	27
14–303	37	13	42
14–304	11	2	43
14–702	31	11	26
14–803	27	9	35
14–901	13	3	1
14–901	15	4	18
14–901	15	4	33
14–902	29	10	13
14–903	29	10	24
14–1401	15	4	31
14–6203	13	3	38
14–6606	21	7	13
14–6606	23	7	48
14–6608	23	7	68
14–6609	23	7	47
14–6610	25	8	2
14–6610	21	7	6
14–6611	25	8	7
14–6611	23	7	38
14–6612	23	7	40
14–6614	23	7	41
15–431	41	15	4
15–431	39	14	29
15–541	39	14	20
15–716	39	14	19
15–5155	9	1	2
15–5155	37	13	53
15–7354	43	16	11
15–7563	33	12	21
16–8	45	17	18
16–9	45	17	16
16–10	45	17	17
16–11	45	17	15
16–91	45	17	19
16–328	47	17	59
16–329	47	17	60
16–364	47	17	61
16–53	45	17	14
18–60	47	17	72
18–87	45	17	12
18–752	45	17	13
18–754	45	17	13
18–773	45	17	11
18–777	45	17	11
18–864	47	17	65
18–869	47	17	69
18–871	47	17	70
18–951	45	17	8
18–952	45	17	2
18–1708	45	17	9
18–1709	45	17	10
19–866	51	18	46
19–916	51	18	52
19–943	43	16	38
19–964	49	18	22
19–965	49	18	26
19–982	49	18	26
19–985	51	—	—
19–986	49	18	35
19–1035	27	9	28
19–1166	49	18	7
19–1245	51	18	66
19–1247	49	18	39
19–1249	51	18	73
19–1262	13	3	51
19–1472	49	18	37
19–1715	49	18	34
19–1735	51	18	51
19–1747	51	18	60
19–1775	49	18	40
19–1776	51	—	—
19–1849	21	7	19
19–1852	21	7	25
19–1853	21	7	18
19–1854	51	18	48
19–1879	51	18	47
19–2064	51	18	57
19–2400	6	—	—
19–2400	55	—	—
19–2763	47	17	72
19–2883	55	20	23
19–3048	55	20	19
19–3082	47	17	66
19–3083	47	17	67
19–3084	47	17	68
19–3085	47	17	70
19–3086	47	17	69
19–3087	47	17	71
19–3090	55	20	10
19–3093	55	20	4
19–3093	55	20	17
19–3094	55	20	7
19–3095	55	20	6
19–3098	55	20	12
19–3100	55	20	26
19–3101	55	20	25
19–3102	55	20	16
19–3103	55	20	18
19–3105	55	20	21
19–3106	55	20	15
19–3107	55	20	8
19–3108	55	20	9
19–5305	29	10	7
19–5307	29	10	7
19–7115	55	20	2
19–7221	45	17	1
19–7222	45	17	20
19–7223	47	17	61
19–7441	29	10	4
19–7452	29	10	6
19–7616	11	2	8
19–7625	11	2	7
19–7717	41	15	9
19–7732	39	14	15
19–8019	13	3	50
19–8683	25	8	27

www.bsaunitsingles.com

Number	Page	Plate	Code
19–8687	41	15	14
19–8936	49	18	17
19–8944	49	18	1
19–9080	49	18	16
19–9089	49	18	8
19–9094	49	18	2
19–9217	41	15	52
21–771	33	12	25
21–785	37	13	59
21–1855	25	8	11
21–1857	15	4	34
21–1872	13	3	18
21–1889	15	4	8
21–1890	15	4	3
21–1891	19	6	26
21–1892	13	3	20
21–1893	15	4	20
21–1894	13	3	47
21–1895	13	3	6
21–1896	13	3	5
21–1898	21	7	10
21–1899	23	7	67
21–1908	45	17	29
21–1934	27	9	36
21–1943	25	8	22
21–1951	25	8	9
21–1964	11	2	41
21–1972	19	6	2
21–5161	43	16	35
24–36	13	3	14
24–563	11	2	10
24–724	13	3	36
24–732	13	3	22
24–978	49	18	13
24–5160	11	2	17
24–5860	39	14	17
24–6040	9	1	4
24–7000	41	15	26
24–7068	49	18	5
24–8784	41	15	19
24–8784	45	17	28
24–8784	43	16	29
25–6014	39	14	22
26–650	11	2	34
27–5135	37	13	58
27–5676	31	11	8
27–6742	43	16	27
27–6810	39	14	6
27–6810	41	15	40
27–8560	43	16	6
27–8560	43	16	32
27–8560	47	17	39
27–8560	51	18	44
28–2080	41	15	6
28–2080	27	9	8
28–2080	39	14	9
28–2080	39	14	25
28–2338	43	16	1
28–2338	31	11	16
28–2338	43	16	49
29–541	15	4	10
29–541	27	9	10
29–2053	13	3	53
29–2054	13	3	52
29–3319	29	10	14
29–3319	21	7	27
29–3857	17	5	2
29–5293	31	11	3
29–5293	31	11	21
29–5338	35	13	7
29–5347	35	13	6
29–5655	47	17	56
29–7962	33	12	27
29–7971	33	12	28
29–9252	53	19	7
29–9388	37	13	39
30–196	27	9	3
30–733	27	9	43
31–222	43	16	42
35–37	39	14	23
35–6436	41	15	24
36–382	43	16	13
36–382	31	11	13
36–382	27	9	21
36–382	19	6	25
36–382	37	13	38
37–2006	45	17	4
37–2226	41	15	10
37–2243	39	14	31
40–25	13	3	9
40–28	21	7	5
40–43	11	2	29
40–56	9	1	8
40–118	13	3	29
40–124	9	1	27
40–127	9	1	29
40–129	9	1	13
40–131	9	1	30
40–148	11	2	11
40–156	11	2	46
40–157	11	2	5
40–158	11	2	12
40–158	11	2	15
40–159	11	2	2
40–162	11	2	1
40–167	9	1	26
40–171	9	1	25
40–182	9	1	33
40–208	9	1	9
40–209	9	1	6
40–222	21	7	4
40–236	23	7	37
40–241	13	3	42
40–242	13	3	25
40–243	13	3	45
40–246	29	10	15
40–246	13	3	43
40–292	11	2	14
40–294	11	2	45
40–296	11	2	13
40–309	9	1	11
40–325	13	3	8
40–326	13	3	8
40–327	13	3	8
40–375	13	3	39
40–385	21	7	9
40–387	19	6	4
40–394	17	5	1
40–414	43	16	7
40–414	15	4	9
40–414	35	13	12
40–414	29	10	17
40–414	33	12	20
40–414	33	12	24
40–414	43	16	41
40–414	51	18	45
40–415	9	1	32
40–417	9	1	3
40–455	13	3	32
40–572	11	2	35
40–679	21	7	7
40–682	21	7	21
40–683	21	7	22
40–705	13	3	3
40–723	21	7	20
40–740	25	8	12
40–948	27	9	16
40–977	21	7	1
40–1005	25	8	6
40–1033	15	4	4
40–1035	19	6	27
40–1037	11	2	6
40–3007	17	5	9
40–3019	17	5	6
40–3020	17	5	4
40–3032	19	6	21
40–3033	19	6	22
40–3042	19	6	7
40–3043	19	6	6
40–3044	19	6	9
40–3045	19	6	8
40–3051	15	4	38
40–3059	19	6	15
40–3061	19	6	17
40–3073	21	7	29
40–3084	23	7	44
40–3085	23	7	45
40–3119	17	5	6
40–3120	17	5	6
40–3121	15	4	37
40–3126	17	5	4
40–3127	17	5	4
40–3150	25	8	31
40–3155	19	6	16
40–3193	19	6	11
40–3194	19	6	13
40–3201	25	8	30
40–3203	25	8	32
40–3206	25	8	28
40–3207	25	8	33
40–3210	25	8	36
40–3218	25	8	21
40–3220	25	8	14
40–3221	25	8	17
40–3222	25	8	13
40–3227	25	8	18
40–3230	25	8	20
40–3233	25	8	15
40–3234	25	8	16
40–3235	5	—	—
40–3254	17	5	10
40–3257	21	7	16
40–3258	17	5	11
40–3262	17	5	12
40–3265	17	5	20
40–3271	23	7	61
40–3272	23	7	60
40–3273	21	7	15
40–3275	23	7	50
40–3276	23	7	52
40–3277	23	7	51
40–3279	23	7	62
40–3282	23	7	58
40–3283	23	7	55
40–3291	19	6	20
40–3292	17	5	19
40–3292	23	7	54
40–3321	19	6	14
40–3323	19	6	12
40–3330	25	8	37
40–4077	27	9	25
40–4081	27	9	33
40–4241	29	10	26
40–4524	27	9	41
40–4524	27	9	46
40–4530	27	9	45
40–4733	29	10	23
40–4734	29	10	22
40–4735	29	10	21
40–4752	29	10	20
40–4810	31	11	28

www.bsaunitsingles.com

Number	Page	Plate	Code
40–4818	31	11	31
40–4820	31	11	22
40–4855	31	11	32
40–4960	47	17	63
40–5018	37	13	55
40–5090	37	13	60
40–5143	37	13	47
40–5144	37	13	45
40–5145	37	13	48
40–6022	43	16	18
40–6030	27	9	1
40–6033	41	15	29
40–6040	41	15	30
40–6570	43	16	19
40–6790	43	16	46
40–6910	29	10	1
40–8046	33	12	17
40–8101	47	17	55
40–8121	45	17	21
40–8140	47	17	47
40–8382	33	12	32
40–8401	33	12	26
40–8435	33	12	11
40–8657	47	17	62
40–9017	53	19	8
40–9134	37	13	41
40–9172	33	12	23
40–9187	33	12	16
40–9188	33	12	5
40–9190	13	3	44
41–31	9	1	34
41–44	11	2	19
41–92	6	—	—
41–92	11	2	39
41–92	11	2	40
41–93	6	—	—
41–98	6	—	—
41–98	11	2	38
41–99	6	—	—
41–101	11	2	22
41–102	6	—	—
41–104	6	—	—
41–143	13	3	48
41–146	13	3	49
41–175	27	9	23
41–176	9	1	36
41–183	11	2	25
41–548	11	—	—
41–549	11	2	20
41–553	11	2	26
41–554	11	2	28
41–560	13	3	30
41–564	11	2	27
41–565	13	3	35
41–567	13	3	34
41–569	13	3	33
41–579	11	2	31
41–586	11	2	23
41–588	11	2	24
41–603	15	4	11
41–604	15	4	24
41–605	15	4	23
41–606	15	4	14
41–608	15	4	12
41–609	15	4	21
41–615	13	3	7
41–620	15	4	30
41–624	15	4	28
41–632	9	1	22
41–633	9	1	10
41–638	11	2	44
41–639	11	2	42
41–673	13	3	4
41–706	15	4	26
41–712	15	4	13
41–713	15	4	15

Number	Page	Plate	Code
41–714	15	4	16
41–715	21	7	3
41–784	9	1	15
41–787	11	2	37
41–788	9	1	20
41–789	9	1	12
41–790	13	3	26
41–793	6	—	—
41–793	11	2	33
41–795	6	—	—
41–797	6	—	—
41–803	15	4	17
41–804	15	4	25
41–805	5	—	—
41–807	11	2	3
41–958	13	3	28
41–3045	17	5	21
41–3054	17	5	22
41–3063	17	5	7
41–3068	17	5	17
41–3070	17	5	16
41–3072	17	5	18
41–3074	17	5	18
41–3078	17	5	15
41–3089	17	5	8
41–3091	25	8	23
41–3092	15	4	36
41–3209	25	8	35
41–3210	25	8	34
41–3212	25	8	26
41–3215	25	8	24
41–4105	31	11	2
41–4105	29	10	19
41–4105	31	11	23
41–4835	31	11	25
41–5124	35	13	25
41–5134	35	13	13
41–5135	35	13	23
41–5139	35	13	14
41–5140	35	13	15
41–5141	37	13	34
41–5143	37	13	51
41–5144	35	13	16
41–5145	35	13	29
41–5146	35	13	1
41–6009	5	—	—
41–6009	41	—	—
41–6016	39	14	3
41–6016	39	14	12
41–6016	41	15	37
41–6016	41	15	46
41–6019	41	15	50
41–6021	41	15	49
41–6022	5	—	—
41–6022	41	15	23
41–6032	41	15	35
41–6082	41	15	54
41–6090	41	15	12
41–6091	41	15	13
41–6093	41	15	7
41–6094	41	15	27
41–6098	41	15	53
41–6533	43	16	8
41–6782	43	16	25
41–7007	27	9	6
41–7037	27	9	53
41–8107	45	17	23
41–8548	47	17	64
41–9131	47	17	40
41–9152	43	16	4
42–3249	33	12	9
42–3249	43	16	44
42–4343	27	9	37
42–4364	27	9	39
42–4475	27	9	41
42–4475	27	9	24
42–4475	27	9	39

Number	Page	Plate	Code
42–4475	27	9	42
42–4475	51	18	55
42–4476	31	11	6
42–4476	9	1	16
42–4476	43	16	21
42–4476	41	15	32
42–4476	31	11	33
42–4476	27	9	48
42–4574	51	18	54
42–4926	31	11	5
42–5520	39	14	18
42–5864	13	3	31
42–5873	39	14	7
42–5875	39	14	7
42–5883	39	14	24
42–6011	41	15	41
42–6012	41	15	42
42–6019	41	15	17
42–6045	41	15	5
42–6371	41	15	44
42–6554	21	7	31
42–8010	47	17	52
42–8017	47	17	49
42–8052	45	17	23
42–8611	47	17	65
47–4214	27	9	52
47–5064	37	13	62
47–5065	37	13	61
47–6806	43	16	40
47–7003	27	9	7
47–7013	27	9	5
47–9010	31	11	17
47–9170	51	18	61
53–3049	23	7	71
54–170	43	16	34
54–8003	45	17	30
54–9003	45	17	36
54–9003	43	16	39
54–9012	43	16	39
54–9081	43	16	43
57–948	15	4	5
57–2166	25	8	1
57–2461	23	7	39
57–2642	23	7	49
57–2643	23	7	53
57–2646	23	7	43
57–2750	23	7	56
57–2759	23	7	42
57–2764	21	7	32
57–3763	19	6	18
57–3764	23	7	65
57–3850	19	6	10
57–3854	19	6	23
57–3872	17	5	3
57–3874	17	5	13
57–3876	17	5	5
57–3877	17	5	14
60–767	53	19	1
60–801	53	19	3
60–883	45	17	5
60–1053	55	20	1
60–2041	33	—	—
60–2042	47	17	53
60–2074	45	17	2
60–2083	45	17	3
60–2090	45	17	8
60–2114	53	—	—
60–2119	45	17	5
60–2683	39	14	13
60–2683	27	9	57
60–2724	19	6	2
62–263	11	2	3

www.bsaunitsingles.com

NUMBER	PAGE	PLATE	CODE
64–6016	37	13	50
64–6054	43	16	16
65–1417	9	1	18
65–2494	9	1	23
65–2495	9	1	24
65–2593	23	7	59
65–4917	31	11	3
65–4917	31	11	22
65–5111	41	15	25
65–5295	35	13	9
65–5332	35	13	2
65–5333	37	13	52
65–5424	35	13	31
65–5451	35	13	27
65–5883	41	15	11
65–5884	41	15	38
65–5886	41	15	48
65–5887	41	15	47
65–5904	41	15	22
65–5904	39	14	35
65–5907	39	14	30
65–5940	41	15	8
65–6274	27	9	54
65–8218	47	17	46
65–8219	47	17	46
65–8326	27	9	39
65–9132	53	19	4
65–9270	33	12	13
66–102	11	2	9
66–492	11	2	21
66–954	11	2	32
66–3074	25	8	10
66–3074	9	1	28
66–3074	23	7	66
66–4149	27	9	14
66–4705	27	9	31
66–4707	51	18	56
66–4708	41	15	3
66–4708	39	14	28
66–7518	13	3	40
66–8340	51	18	49
67–42	33	12	8
67–1171	29	10	8
67–1236	19	6	1
67–1288	15	4	29
67–1391	15	4	22
67–1498	19	6	3
67–5544	39	14	8
67–5545	39	14	5
67–5555	39	14	26
67–5565	39	14	11
67–5566	39	14	1
67–5575	39	14	32
67–5576	39	14	16
67–5577	39	14	21
67–6027	41	15	45
67–6033	41	15	33
67–6034	41	15	34
67–6038	41	15	15
67–6051	41	15	39
67–6839	43	16	22
67–9026	53	19	5
68–18	9	1	19
68–155	11	2	16
68–289	21	7	2
68–289	9	1	35
68–331	21	7	23
68–383	13	3	41
68–839	25	8	4
68–840	25	8	5
68–931	9	1	21
68–938	15	4	19
68–3168	15	4	35
68–4081	31	11	7
68–4093	51	18	43
68–4577	27	9	50
68–4597	27	9	51
68–4835	31	11	20
68–5056	37	13	54
68–5104	35	13	18
68–5108	35	13	19
68–5134	35	13	11
68–5137	37	13	57
68–5143	35	13	24
68–5144	35	13	5
68–5146	35	13	33
68–5170	35	13	21
68–5171	35	13	22
68–5197	37	13	35
68–5535	5	—	—
68–5535	39	14	10
68–5541	39	14	14
68–5543	39	14	33
68–5551	39	14	2
68–5552	39	14	34
68–5554	5	—	—
68–5554	39	—	—
68–5556	39	14	4
68–6066	41	15	1
68–6081	41	15	36
68–6095	41	15	18
68–6133	41	15	20
68–6134	41	15	28
68–6135	41	15	21
68–6142	41	15	51
68–6802	43	16	26
68–6832	43	16	43
68–6835	43	16	31
68–8014	47	17	51
68–8016	47	17	50
68–8024	47	17	44
68–8045	47	17	54
68–8046	47	17	48
68–8343	33	12	33
68–8368	33	12	6
68–8382	33	12	30
68–8383	33	12	31
68–9115	33	12	19
68–9163	51	18	50
68–9223	33	12	1
68–9226	33	12	7
68–9227	33	12	4
68–9287	33	12	2
68–9304	49	18	38
68–9337	33	12	18
68–9418	49	18	9
68–9428	37	13	63
68–9429	37	13	37
68–9461	53	19	9
68–9462	53	19	2
68–9464	53	19	6
68–9467	53	19	13
68–9575	41	15	43
70–2980	43	16	42
70–3789	13	3	46
70–5874	45	17	32
70–6026	17	5	23
70–7354	21	7	28
70–7727	11	2	36
70–7739	13	3	27
70–7821	9	1	17
70–7831	21	7	24
70–7856	25	8	29
70–7857	9	1	31
70–7882	21	7	36
70–8202	6	—	—
70–8203	6	—	—
70–8204	6	—	—
70–8259	19	6	28
70–8291	6	—	—
70–8293	6	—	—
70–8295	6	—	—
70–8312	6	—	—
70–8313	6	—	—
70–8314	6	—	—
70–8315	15	4	27
70–8737	21	7	26
70–8782	25	8	25
70–8896	13	3	19
70–8960	45	17	37
70–9381	13	3	11
70–9382	13	3	10
70–9383	13	3	16
70–9384	13	3	24
70–9398	5	—	—
70–9398	13	3	37
70–9408	23	7	69
70–9425	5	—	—
70–9427	25	8	8
70–9428	13	—	—
70–9429	13	3	17
70–9430	13	3	12
70–9431	13	3	15
70–9432	13	3	23
70–9433	23	7	57
70–9467	9	1	14
70–9517	13	3	13
70–9526	21	7	14
70–9548	5	—	—
70–9548	11	—	—
70–9549	11	2	30
70–9654	47	17	38
70–9800	25	8	1
75–257	23	7	70
75–2719	45	17	31
75–3144	43	16	15
75–3144	37	13	36
75–4813	27	9	19
75–4813	27	9	32
75–4813	51	18	59
75–6594	43	16	3
75–6594	31	11	19
75–9045	53	19	12
75–9102	49	18	42
75–9607	49	18	36
76–12	11	2	18
76–100	43	16	23
76–101	43	16	23
76–271	21	7	17
76–528	23	7	63
76–543	49	18	10
76–4116	25	8	3
76–9136	53	19	10
76–9325	37	13	56
82–8140	43	16	37
82–8195	43	16	36
82–8283	49	18	11
82–8285	27	9	44
82–8314	51	18	72
82–8319	51	18	79
82–8320	51	18	76
82–8367	43	16	20
82–8394	43	16	9
82–8436	33	12	10
82–8448	31	11	1
82–8614	33	12	3
82–8625	33	12	12
82–8718	47	17	45
82–8819	31	11	15
82–8874	33	12	29
82–8933	29	10	5
82–9008	27	9	47
82–9204	47	17	46
82–9210	29	10	25
82–9214	5	—	—
82–9214	27	9	15

www.bsaunitsingles.com

NUMERICAL INDEX—*continued*

Number	Page	Plate	Code
82-9603	31	11	12
82-9608	31	11	11
82-9732	47	17	43
82-9945	45	17	26
82-9952	29	10	16
82-9953	29	10	10
82-9958	27	9	4
82-9989	43	16	20
83-254	43	16	24
83-270	43	16	24
83-281	49	18	3
83-281	49	18	15
83-1460	27	9	22
89-3208	21	7	30
89-5036	35	13	4
90-11	23	7	64
90-241	19	6	5
90-4294	27	9	40
90-5268	21	7	11
90-6074	15	4	39
90-7029	27	9	55
90-9024	53	19	11
97-1932	35	13	19
97-2513	35	13	3
97-2514	35	13	26
97-2525	37	13	49
97-2526	37	13	44
97-2564	35	13	32
97-2565	37	—	—
97-2565	5	—	—
97-2682	35	13	28
97-2688	35	13	30
97-2704	21	7	8
97-2704	23	7	46
97-2704	37	13	46
97-2709	35	13	8
97-3689	49	18	4
97-3693	35	13	17
97-3694	35	13	17
124/026	55	20	26
376/079	47	17	66
376/093	55	20	19
376/100	55	20	23
622/050	55	20	20
622/061	55	20	7
622/067	55	20	6
622/068	55	20	21
622/069	55	20	16
622/071	55	20	22
622/073	55	20	15
622/076	55	20	13
622/077	55	20	14
622/078	55	20	18
622/079	55	20	25
622/080	55	20	24
622/082	55	20	12
622/086	55	20	4
622/086	55	20	17
622/101	55	20	10
928/060	55	20	9
928/063	55	20	8
928/097	55	20	5
R.930	55	20	11
R.930/11	6	—	—
R.930/11	55	—	—
281	49	18	27
380	51	18	71
464	49	18	30
989	49	18	31
31899	49	18	40
34815	51	18	52
35710	49	18	22
38189	49	18	26
38191	49	18	26
45110	51	18	48
49072	49	18	34
49345	51	18	51
53973	51	18	66
60034	51	—	—
76204	49	18	37
110714	51	18	67
112201	49	18	24
144921	49	18	19
144921	51	18	62
188330	51	18	68
421554	49	18	36
421863	51	18	46
504665	49	18	18
534296	49	18	20
534343	49	18	33
554602	49	18	21
573828	51	18	65
842185	51	18	47
54027029	51	—	—
54130041	49	18	39
54140331	49	18	25
54170009	51	18	79
54190096	51	18	61
54441582	51	18	60
54483156	51	18	76
54524000	49	18	23
54524526	49	18	32
54571677	51	18	69
54573590	49	18	29
54577109	51	18	63
54578212	51	18	70
54578213	51	18	64
54945043	49	18	28
54953386	51	18	72
54953389	49	18	7
54955718	49	18	35
41-148-203-108-0	49	18	16
DF.9110/00/63	49	18	8
RSM.3003/01	49	18	1
SSM.5001/05	49	18	17

www.bsaunitsingles.com